

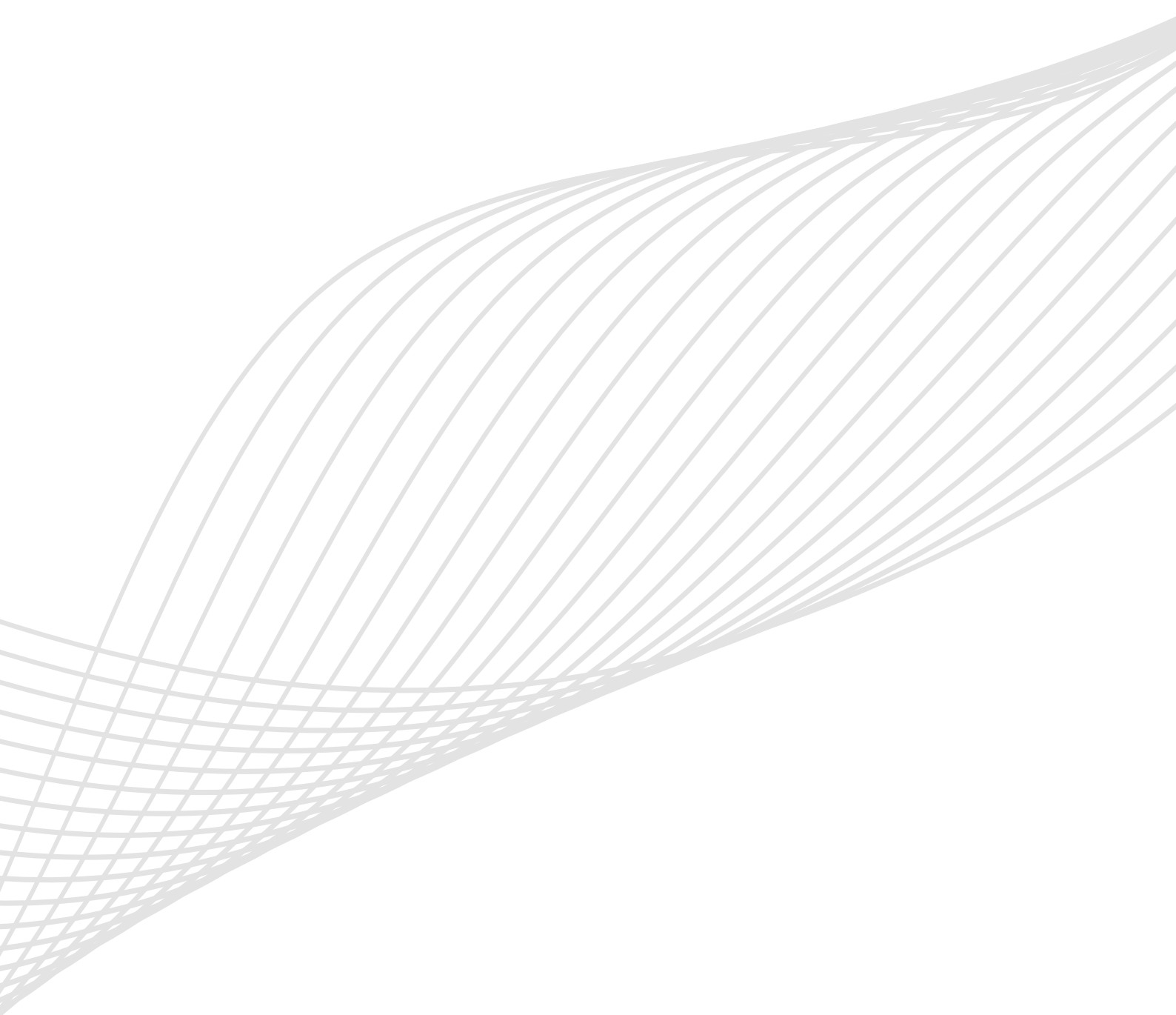
**STAINLESS STEEL
HIGH PRESSURE FILTERS**

**HYDRAULIC
FILTRATION**

CATALOGUE



PASSION TO PERFORM



CONTAMINATION MANAGEMENT

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1 HYDRAULIC FLUIDS

The fluid is the vector that transmits power, energy within an oleodynamic circuit. In addition to transmitting energy through the circuit, it also performs additional functions such as lubrication, protection and cooling of the surfaces.

The classification of fluids used in hydraulic systems is coded in many regulatory references, different Standards.

The most important classification system for hydraulic fluids is the one defined by International Organization for Standardization (ISO), which established a classification system within their standard: "ISO 6743-4 Lubricants, Industrial Oils and Related Products". In particular, the parts of interest for hydraulic fluids are:

- Lubricants, industrial oils and related products (class L)
- Classifications - Part 4L - Family H (Hydraulic systems)

The ISO 6743-4 classification system can be generally applied to the three primary classes of hydraulic fluids:

- Mineral Oils (i.e.: petroleum) Hydraulic Fluids (i.e.: HH: Mineral lubricants without corrosion inhibitors; HL: HH-type lubricants with oxidation reduction and anticorrosive additives; HM: HL-type lubricants with anti-wear additives; HV: HM-type lubricants with a higher viscosity grade and temperature properties; and others).
- Biodegradable Hydraulic Fluids (HExx), also defined as "Environmentally acceptable hydraulic fluids".
- Fire Resistant Hydraulic Fluids (HFxx), which could be further split into: Fire-resistant aqueous fluids (HFAx, HFB; HFC) ; Fire-resistant synthetic anhydrous fluids (HFDx).

The choice of fluid for an hydraulic system must take into account several parameters.

These parameters can adversely affect the performance of an hydraulic system, causing delay in the controls, pump cavitation, excessive absorption, excessive temperature rise, efficiency reduction, increased drainage, wear, jam/block or air intake in the plant.

The main properties that characterize hydraulic fluids and affect their choice are:

- **DYNAMIC VISCOSITY**
It identifies the fluid's resistance to sliding due to the impact of the particles forming it.
- **KINEMATIC VISCOSITY**
It is a widespread formal dimension in the hydraulic field.
It is calculated with the ratio between the dynamic viscosity and the fluid density.
Kinematic viscosity varies with temperature and pressure variations.
- **VISCOSITY INDEX**
This value expresses the ability of a fluid to maintain viscosity when the temperature changes.
A high viscosity index indicates the fluid's ability to limit viscosity variations by varying the temperature.
- **FILTERABILITY INDEX**
It is the value that indicates the ability of a fluid to cross the filter materials.
A low filterability index could cause premature clogging of the filter material.
- **WORKING TEMPERATURE**
Working temperature affects the fundamental characteristics of the fluid.
As already seen, some fluid characteristics, such as cinematic viscosity, vary with the temperature variation.

When choosing a hydraulic oil, must therefore be taken into account of the environmental conditions in which the machine will operate.

- **COMPRESSIBILITY MODULE**
Every fluid subjected to a pressure contracts, increasing its density.
The compressibility module identifies the increase in pressure required to cause a corresponding increase in density.
- **HYDROLYTIC STABILITY**
It is the characteristic that prevents galvanic pairs that can cause wear in the plant/system.
- **ANTIOXIDANT STABILITY AND WEAR PROTECTION**
These features translate into the capacity of a hydraulic oil to avoid corrosion of metal elements inside the system.
- **HEAT TRANSFER CAPACITY**
It is the characteristic that indicates the capacity of hydraulic oil to exchange heat with the surfaces and then cool them.

2 FLUID CONTAMINATION

Whatever the nature and properties of fluids, they are inevitably subject to contamination. Fluid contamination can have two origins:

- **INITIAL CONTAMINATION**
Caused by the introduction of contaminated fluid into the circuit, or by incorrect storage, transport or transfer operations.
- **PROGRESSIVE CONTAMINATION**
Caused by factors related to the operation of the system, such as metal surface wear, sealing wear, oxidation or degradation of the fluid, the introduction of contaminants during maintenance, corrosion due to chemical or electrochemical action between fluid and components, cavitation.
The contamination of hydraulic systems can be of different nature:
- **SOLID CONTAMINATION**
For example rust, slag, metal particles, fibers, rubber particles, paint particles or additives
- **LIQUID CONTAMINATION**
For example, the presence of water due to condensation or external infiltration or acids
- **GASEOUS CONTAMINATION**
For example, the presence of air due to inadequate oil level in the tank, drainage in suction ducts, incorrect sizing of tubes or tanks.

3 FLUID COMPATIBILITY CHARTS

For more detailed information on specific fluid compatibility please refer to the fluid compatibility charts on our website:



Scan or click me!

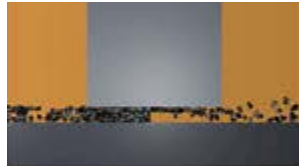
④ EFFECTS OF CONTAMINATION ON HYDRAULIC COMPONENTS

Solid contamination is recognized as the main cause of malfunction, failure and early degradation in hydraulic systems. It is impossible to delete it completely, but it can be effectively controlled by appropriate devices.

CONTAMINATION IN PRESENCE OF LARGE TOLERANCES



CONTAMINATION IN PRESENCE OF NARROW TOLERANCES



Solid contamination mainly causes surface damage and component wear.

- ABRASION OF SURFACES
Cause of leakage through mechanical seals, reduction of system performance, failures.
- SURFACE EROSION
Cause of leakage through mechanical seals, reduction of system performance, variation in adjustment of control components, failures.
- ADHESION OF MOVING PARTS
Cause of failure due to lack of lubrication.
- DAMAGES DUE TO FATIGUE
Cause of breakdowns and components breakdown.

ABRASION



EROSION



ADHESION



FATIGUE



Liquid contamination mainly results in decay of lubrication performance and protection of fluid surfaces.

DISSOLVED WATER

- INCREASING FLUID ACIDITY
Cause of surface corrosion and premature fluid oxidation
- GALVANIC COUPLE AT HIGH TEMPERATURES
Cause of corrosion

FREE WATER - ADDITIONAL EFFECTS

- DECAY OF LUBRICANT PERFORMANCE
Cause of rust and sludge formation, metal corrosion and increased solid contamination
- BATTERY COLONY CREATION
Cause of worsening in the filterability feature

- ICE CREATION AT LOW TEMPERATURES
Cause damage to the surface
- ADDITIVE DEPLETION
Free water retains polar additives

Gaseous contamination mainly results in decay of system performance.

- CUSHION SUSPENSION
Cause of increased noise and cavitation.
- FLUID OXIDATION
Cause of corrosion acceleration of metal parts.
- MODIFICATION OF FLUID PROPERTIES (COMPRESSIBILITY MODULE, DENSITY, VISCOSITY)
Cause of system's reduction of efficiency and of control. It is easy to understand how a system without proper contamination management is subject to higher costs than a system that is provided.
- MAINTENANCE
Increase maintenance activities, spare parts, machine stop costs.
- ENERGY AND EFFICIENCY
Efficiency and performance reduction due to friction, drainage, cavitation.

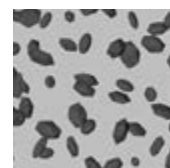
⑤ MEASURING THE SOLID CONTAMINATION LEVEL

The level of contamination of a system identifies the amount of contaminant contained in a fluid. This parameter refers to a unit volume of fluid. The level of contamination may be different at different points in the system. From the information in the previous paragraphs it is also apparent that the level of contamination is heavily influenced by the working conditions of the system, by its working years and by the environmental conditions.

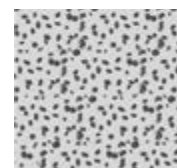
What is the size of the contaminating particles that we must handle in our hydraulic circuit?



HUMAN HAIR (75 µm)



MINIMUM DIMENSION VISIBLE WITH HUMAN EYES (40 µm)



TYPICAL CONTAMINANT DIMENSION IN A HYDRAULIC CIRCUIT (4 - 14 µm)

Contamination level analysis is significant only if performed with a uniform and repeatable method, conducted with standard test methods and suitably calibrated equipment. To this end, ISO has issued a set of standards that allow tests to be conducted and express the measured values in the following ways.

- GRAVIMETRIC LEVEL - ISO 4405

The level of contamination is defined by checking the weight of particles collected by a laboratory membrane. The membrane must be cleaned, dried and desiccated, with fluid and conditions defined by the Standard. The volume of fluid is filtered through the membrane by using a suitable suction system. The weight of the contaminant is determined by checking the weight of the membrane before and after the fluid filtration.



CLEAN MEMBRANE



CONTAMINATED MEMBRANE

CONTAMINATION MANAGEMENT

- CUMULATIVE DISTRIBUTION OF THE PARTICLES SIZE - ISO 4406

The level of contamination is defined by counting the number of particles of certain dimensions per unit of volume of fluid. Measurement is performed by Contamination Monitoring Products (CMP).

Following the count, the contamination classes are determined, corresponding to the number of particles detected in the unit of fluid.

The most common classification methods follow ISO 4406 and SAE AS 4059 (Aerospace Sector) regulations.

NAS 1638 is still used although obsolete.

Classification example according to ISO 4406

The International Standards Organization standard ISO 4406 is the preferred method of quoting the number of solid contaminant particles in a sample. The level of contamination is defined by counting the number of particles of certain dimensions per unit of volume of fluid. The measurement is performed by Contamination Monitoring Products (CMP).

The numbers represent a code which identifies the number of particles of certain sizes in 1ml of fluid. Each code number has a particular size range. The first scale number represents the number of particles equal to or larger than 4 $\mu\text{m}_{(c)}$ per millilitre of fluid; The second scale number represents the number of particles equal to or larger than 6 $\mu\text{m}_{(c)}$ per millilitre of fluid; The third scale number represents the number of particles equal to or larger than 14 $\mu\text{m}_{(c)}$ per millilitre of fluid.

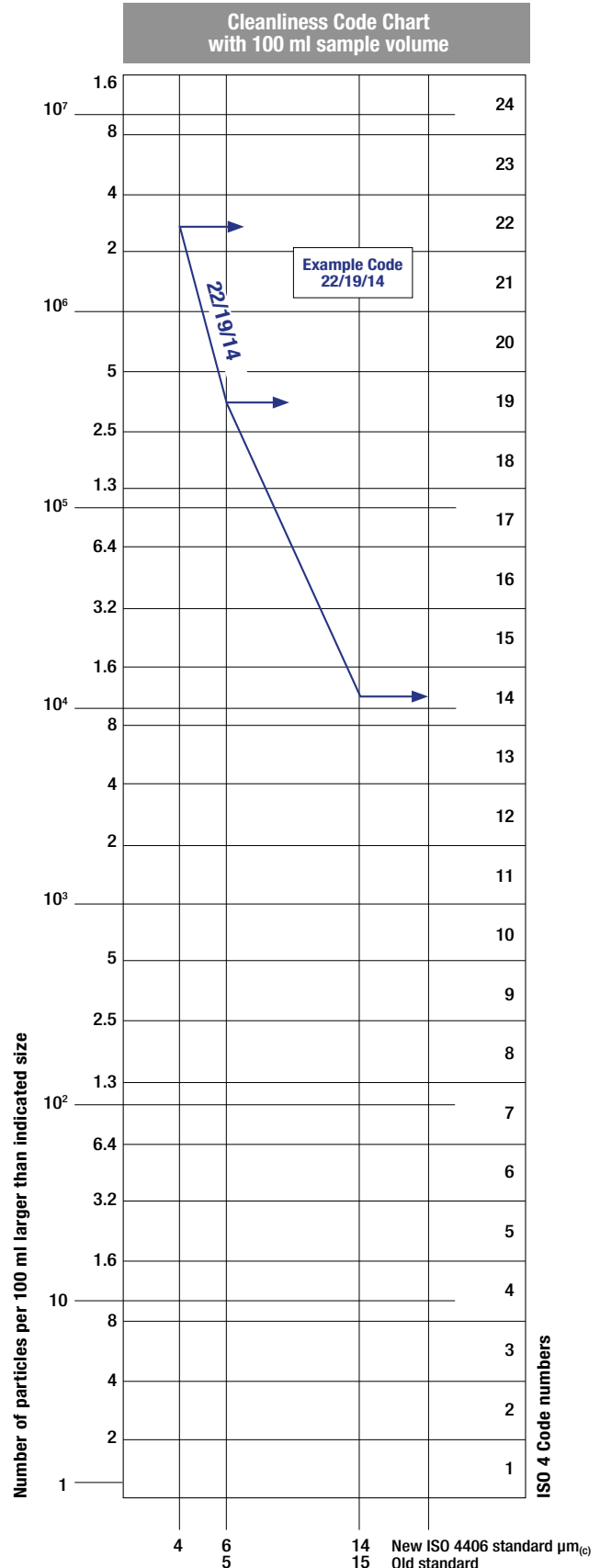
ISO 4406 - Allocation of Scale Numbers

Class	Number of particles per ml	
	Over	Up to
28	1 300 000	2 500 000
27	640 000	1 300 000
26	320 000	640 000
25	160 000	320 000
24	80 000	160 000
23	40 000	80 000
22	20 000	40 000
21	10 000	20 000
20	5 000	10 000
19	2 500	5 000
18	1 300	2 500
17	640	1 300
16	320	640
15	160	320
14	80	160
13	40	80
12	20	40
11	10	20
10	5	10
9	2.5	5
8	1.3	2.5
7	0.64	1.3
6	0.32	0.64
5	0.16	0.32
4	0.08	0.16
3	0.04	0.08
2	0.02	0.04
1	0.01	0.02
0	0	0.01

> 4 $\mu\text{m}_{(c)}$ = 350 particles
> 6 $\mu\text{m}_{(c)}$ = 100 particles
> 14 $\mu\text{m}_{(c)}$ = 25 particles
16 / 14 / 12

ISO 4406 Cleanliness Code System

Microscope counting examines the particles differently to Contamination Monitoring Products (CMP) and the code is given with two scale numbers only. These are at 5 μm and 15 μm equivalent to the 6 $\mu\text{m}_{(c)}$ and 14 $\mu\text{m}_{(c)}$ of Contamination Monitoring Products (CMP).



- CUMULATIVE DISTRIBUTION OF THE PARTICLES SIZE
SAE AS4059-1 and SAE AS4059-2

Classification example according to SAE AS4059 - Rev. G

The code, prepared for the aerospace industry, is based on the size, quantity, and particle spacing in a 100 ml fluid sample. The contamination classes are defined by numeric codes, the size of the contaminant is identified by letters (A-F).

This SAE Aerospace Standard (AS) defines cleanliness levels for particulate contamination of hydraulic fluids and includes methods of reporting data relating to the contamination levels. Tables 1 and 2 below provide differential and cumulative particle counts respectively for counts obtained by an automatic particle counter, e.g. LPA3.

Table 1 - Class for differential measurement

Class	Dimension of contaminant Maximum Contamination Limits per 100 ml (3)				
	5-15 µm	15-25 µm	25-50 µm	50-100 µm	>100 µm (1)
	6-14 µm(c)	14-21 µm(c)	21-38 µm(c)	38-70 µm(c)	>70 µm(c) (2)
00	125	22	4	1	0
0	250	44	8	2	0
1	500	89	16	3	1
2	1 000	178	32	6	1
3	2 000	356	63	11	2
4	4 000	712	126	22	4
5	8 000	1 425	253	45	8
6	16 000	2 850	506	90	16
7	32 000	5 700	1 012	180	32
8	64 000	11 400	2 025	360	64
9	128 000	22 800	4 050	720	128
10	256 000	45 600	8 100	1 440	256
11	512 000	91 200	16 200	2 880	512
12	1 024 000	182 400	32 400	5 760	1 024

6 - 14 µm(c) = 15 000 particles
14 - 21 µm(c) = 2 200 particles
21 - 38 µm(c) = 200 particles
38 - 70 µm(c) = 35 particles
> 70 µm(c) = 3 particles
SAE AS4059 REV G - Class 6

(1) Size range, optical microscope, based on longest dimension as measured per AS598 or ISO 4407. (2) Size range CMP calibrated per ISO 11171 or an optical or electron microscope with image analysis software, based on projected area equivalent diameter. (3) Contamination classes and particle count limits are identical to NAS 1638.

Table 2 - Class for cumulative measurement

Class	Dimension of contaminant Maximum Contamination Limits per 100 ml					
	>1 µm	>5 µm	>15 µm	>25 µm	>50 µm	>100 µm (1)
	>4 µm(c)	>6 µm(c)	>14 µm(c)	>21 µm(c)	>38 µm(c)	>70 µm(c) (2)
000	195	76	14	3	1	0
00	390	152	27	5	1	0
0	780	304	54	10	2	0
1	1 560	609	109	20	4	1
2	3 120	1 217	217	39	7	1
3	6 250	2 432	432	76	13	2
4	12 500	4 864	864	152	26	4
5	25 000	9 731	1 731	306	53	8
6	50 000	19 462	3 462	612	106	16
7	100 000	38 924	6 924	1 224	212	32
8	200 000	77 849	13 849	2 449	424	64
9	400 000	155 698	27 698	4 898	848	128
10	800 000	311 396	55 396	9 796	1 696	256
11	1 600 000	622 792	110 792	19 592	3 392	512
12	3 200 000	1 245 584	221 584	39 184	6 784	1 024

> 4 µm(c) = 45 000 particles
> 6 µm(c) = 15 000 particles
> 14 µm(c) = 1 500 particles
> 21 µm(c) = 250 particles
> 38 µm(c) = 15 particles
> 70 µm(c) = 3 particles
SAE AS4059 REV G cpc* Class 6 6/6/5/5/4/2

* cumulative particle count

(1) Size range, optical microscope, based on longest dimension as measured per AS598 or ISO 4407. (2) Size range, CMP calibrated per ISO 11171 or an optical or electron microscope with image analysis software, based on projected area equivalent diameter. (3) Contamination classes and particle count limits are identical to NAS 1638.

- CLASSES OF CONTAMINATION ACCORDING TO NAS 1638 (January 1964)

The NAS system was originally developed in 1964 to define contamination classes for the contamination contained within aircraft components.

The application of this standard was extended to industrial hydraulic systems simply because nothing else existed at the time.

The coding system defines the maximum numbers permitted of 100 ml volume at various size intervals (differential counts) rather than using cumulative counts as in ISO 4406. Although there is no guidance given in the standard on how to quote the levels, most industrial users quote a single code which is the highest recorded in all sizes and this convention is used on MP Filtri Contamination Monitoring Products (CMP).

The contamination classes are defined by a number (from 00 to 12) which indicates the maximum number of particles per 100 ml, counted on a differential basis, in a given size bracket.

Size Range Classes (in microns)

Class	Maximum Contamination Limits per 100 ml				
	5-15	15-25	25-50	50-100	>100
	5-15 µm	15-25 µm	25-50 µm	50-100 µm	>100 µm
00	125	22	4	1	0
0	250	44	8	2	0
1	500	89	16	3	1
2	1 000	178	32	6	1
3	2 000	356	63	11	2
4	4 000	712	126	22	4
5	8 000	1 425	253	45	8
6	16 000	2 850	506	90	16
7	32 000	5 700	1 012	180	32
8	64 000	11 400	2 025	360	64
9	128 000	22 800	4 050	720	128
10	256 000	45 600	8 100	1 440	256
11	512 000	91 200	16 200	2 880	512
12	1 024 000	182 400	32 400	5 760	1 024

5-15 µm = 42 000 particles
15-25 µm = 2 200 particles
25-50 µm = 150 particles
50-100 µm = 18 particles
> 100 µm = 3 particles
Class NAS 8

- CUMULATIVE DISTRIBUTION OF THE PARTICLES SIZE - ISO 4407

The level of contamination is defined by counting the number of particles collected by a laboratory membrane per unit of fluid volume. The measurement is done by a microscope. The membrane must be cleaned, dried and desiccated, with fluid and conditions defined by the Standard. The fluid volume is filtered through the membrane, using a suitable suction system.

The level of contamination is identified by dividing the membrane into a predefined number of areas and by counting the contaminant particles using a suitable laboratory microscope.

MICROSCOPE CONTROL AND MEASUREMENT



Example figure 1 and 2

COMPARISON PHOTOGRAPH'S
1 graduation = 10µm



Fig. 1



Fig. 2



For other comparison photographs for contamination classes see the "Filtration and Particle Analyser Handbook".

Scan or click me!

CONTAMINATION MANAGEMENT

- CLEANLINESS CODE COMPARISON

Although ISO 4406 standard is being used extensively within the hydraulics industry other standards are occasionally required and a comparison may be requested. The table below gives a very general comparison but often no direct comparison is possible due to the different classes and sizes involved.

ISO 4406	SAE AS4059 Table 2	SAE AS4059 Table 1	NAS 1638
> 4 $\mu\text{m}_{(c)}$ 6 $\mu\text{m}_{(c)}$ 14 $\mu\text{m}_{(c)}$	> 4 $\mu\text{m}_{(c)}$ 6 $\mu\text{m}_{(c)}$ 14 $\mu\text{m}_{(c)}$	4-6 6-14 14-21 21-38 38-70 >70	5-15 15-25 25-50 50-100 >100
23 / 21 / 18	13A / 12B / 12C	12	12
22 / 20 / 17	12A / 11B / 11C	11	11
21 / 19 / 16	11A / 10B / 10C	10	10
20 / 18 / 15	10A / 9B / 9B	9	9
19 / 17 / 14	9A / 8B / 8C	8	8
18 / 16 / 13	8A / 7B / 7C	7	7
17 / 15 / 12	7A / 6B / 6C	6	6
16 / 14 / 11	6A / 5B / 5C	5	5
15 / 13 / 10	5A / 4B / 4C	4	4
14 / 12 / 09	4A / 3B / 3C	3	3

6 FILTRATION TECHNOLOGIES

Various mechanisms such as mechanical stoppage, magnetism, gravimetric deposit, or centrifugal separation can be used to reduce the level of contamination.

The mechanical stoppage method is most effective and can take place in two ways:

- SURFACE FILTRATION

It is by direct interception. The filter prevents particles larger than the pores from continuing in the plant / system. Surface filters are generally manufactured with metal canvases or meshes.

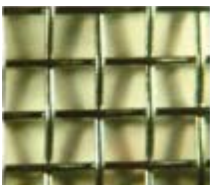
- DEPTH FILTERING

Filters are constructed by fiber interlacing. Such wraps form pathways of different shapes and sizes in which the particles remain trapped when they find smaller apertures than their diameter.

Depth filters are generally produced with papers impregnated with phenolic resins, metal fibers or inorganic fibers.

In inorganic fiber filtration, commonly called microfibre, the filtering layers are often overlapped in order to increase the ability to retain the contaminant.

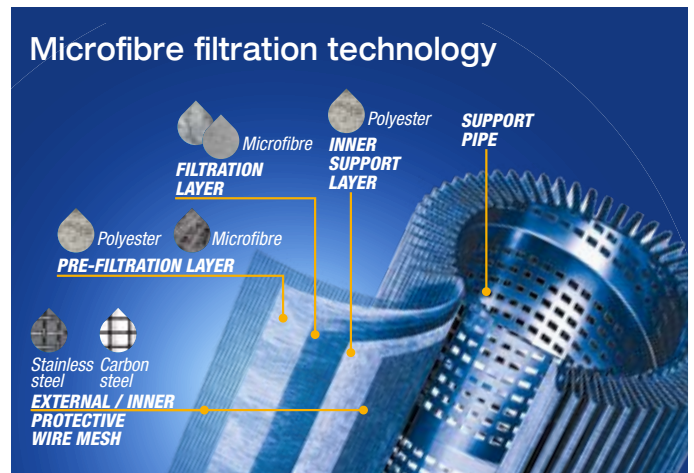
WIRE MESH FILTRATION



PAPER FILTRATION



MICROFIBER FILTRATION



The filtration efficiency of metallic mesh filtrations is defined as the maximum particle size that can pass through the meshes of the filtering grid.

The efficiency of microfibre and paper filtration ($\beta_{x(c)}$) is defined through a lab test called Multipass Test. The efficiency value ($\beta_{x(c)}$) is defined as the ratio between the number of particles of certain dimensions detected upstream and downstream of the filter.

$$\frac{\text{Upstream particles number} > X \mu\text{m}_{(c)}}{\text{Downstream particles number} > X \mu\text{m}_{(c)}} = \beta_{x(c)}$$



Value ($\beta_{x(c)}$)	2	10	75	100	200	1000
Efficiency	50%	90%	98.7%	99%	99.5%	99.9%

Test conditions, such as type of fluid to be used (MIL-H-5606), type of contaminant to be used (ISO MTD), fluid viscosity, test temperature, are determined by ISO 16889.

In addition to the filtration efficiency value during the Multipass test, other important features, such as filtration stability (β stability) and dirt holding capacity (DHC), are also tested.

Poor filtration stability is the cause of the filtering quality worsening as the filter life rises. Low dirt holding capacity causes a reduction in the life of the filter.

Filtration ISO Standard Comparison

$\beta_{x(c)} > 1000$ ISO 16889	$\beta_x > 200$ ISO 4572	MP Filtri Filter media code
5 $\mu\text{m}_{(c)}$	3 μm	A03
7 $\mu\text{m}_{(c)}$	6 μm	A06
10 $\mu\text{m}_{(c)}$	10 μm	A10
16 $\mu\text{m}_{(c)}$	18 μm	A16
21 $\mu\text{m}_{(c)}$	25 μm	A25

7 RECOMMENDED CONTAMINATION CLASSES

Any are the nature and the properties of fluids, they are inevitably subject to contamination. The level of contamination can be managed by using special components called filters.

Hydraulic components builders, knowing the problem of contamination, recommend the filtration level appropriate to the use of their products.

Example of recommended contamination levels for pressures below 140 bar.

Piston pumps with fixed flow rate	•					
Piston pumps with variable flow rate			•			
Vane pumps with fixed flow rate		•				
Vane pumps with variable flow			•			
Engines	•					
Hydraulic cylinders	•					
Actuators					•	
Test benches						•
Check valve	•					
Directional valves	•					
Flow regulating valves	•					
Proportional valves				•		
Servo-valves					•	
Flat bearings			•			
Ball bearings				•		
ISO 4406 CODE	20/18/15	19/17/14	18/16/13	17/15/12	16/14/11	15/13/10
Recommended filtration $\beta_{x(c)} \geq 1.000$	$\beta_{21(c)} > 1000$	$\beta_{15(c)} > 1000$	$\beta_{10(c)} > 1000$	$\beta_{7(c)} > 1000$	$\beta_{7(c)} > 1000$	$\beta_{5(c)} > 1000$
MP Filtri media code	A25	A16	A10	A06	A06	A03

The common classification of filters is determined by their position in the plant.

8 TYPES OF FILTERS

Suction filters

They are positioned before the pump and are responsible for protecting the pump from dirty contaminants. It also provides additional flow guidance to the pump suction line.

Being subject to negligible working pressures are manufactured with simple and lightweight construction.

They are mainly produced with gross grade surface filtrations, mainly $60 \div 125 \mu\text{m}$.

They can be equipped with a magnetic filter for retaining ferrous particles.

They are generally placed under the fluid head to take advantage of the piezometric thrust of the fluid and reduce the risk of cavitation.

There are two types of suction filters:

- IMMERSION FILTERS

Simple filter element screwed on the suction pipe

- FILTERS WITH CONTAINER

Container filters that are more bulky, but provide easier maintenance of the tank

Delivery (or Pressure) filters

They are positioned between the pump and most sensitive regulating and controlling components, such as servo valves or proportional valves, and are designed to ensure the class of contamination required by the components used in the circuit.

Being subjected to high working pressures are manufactured with more robust and articulated construction. In particular situations of corrosive environments or aggressive fluids can be made of stainless steel.

They are mainly produced with filtering depths of $3 \div 25 \mu\text{m}$.

They can be manufactured with in-line connections, with plate or flange connections or directly integrated into the circuit control blocks / manifolds.

They can also be manufactured in duplex configuration to allow the contaminated section to be maintained even when the plant / system is in operation without interruption of the working cycle.

Return filters

They are positioned on the return line to the tank and perform the task of filtering the fluid from particles entering the system from the outside or generated by the wear of the components.

They are generally fixed to the reservoir (for this reason also called top tank mounted), positioned semi-immersed or completely immersed.

The positioning of the return filters must guarantee in all operating conditions that the fluid drainage takes place in immersed condition; this is to avoid creating foams in the tank that can cause malfunctions or cavitation in the pumps.

For the sizing of the return filters, account must be taken of the presence of accumulators or cylinders that can make the return flow considerably greater than the pump suction flow rate.

Being subject to contained working pressures are manufactured with simple and lightweight construction.

Normally it is possible to extract the filter element without disconnecting the filter from the rest of the system.

Combined filters

They are designed to be applied to systems with two or more circuits. They are commonly used in hydrostatic transmission machines where they have a dual filtration function of the return line and suction line of the hydrostatic transmission pump.

The filter is equipped with a valve that keeps the 0.5 bar pressure inside the filter. A portion of the fluid that returns to the tank is filtered by the return filter element, generally produced with absolute filtration, and returns to the transmission booster pump.

Only excess fluid returns to the tank through the valve.

The internal pressure of the filter and the absolute filtration help to avoid the cavitation phenomenon inside the pump.

Off-line filters

They are generally used in very large systems / plants, placed in a closed circuit independent from the main circuit. They remain in operation regardless of the operation of the main circuit and are crossed by a constant flow rate.

They can also be manufactured in duplex configuration to allow the contaminated section to be maintained even when the unit is in operation without interruption of the work cycle.

Venting filters

During the operation of the plants, the fluid level present in the reservoir changes continuously.

The result of this continuous fluctuation is an exchange of air with the outside environment.

The venting filter function, positioned on the tank, is to filter the air that enters the tank to compensate for fluid level variations.

9 FILTER SIZING PARAMETERS

The choice of the filter system for an hydraulic system is influenced by several factors.

It is necessary to consider the characteristics of the various components present in the plant and their sensitivity to contamination.

It is also necessary to consider all the tasks that the filter will have to do within the plant:

- FLUID PROTECTION FROM CONTAMINATION
- PROTECTION OF OLEODYNAMIC COMPONENTS SENSITIVE TO CONTAMINATION
- PROTECTION OF OLEODYNAMIC PLANTS FROM ENVIRONMENTAL WASTE
- PROTECTION OF OLEODYNAMIC PLANTS FROM CONTAMINATION CAUSED BY COMPONENTS' FAILURES

The advantages of proper positioning and sizing of the filters are

- MORE RELIABILITY OF THE SYSTEM
- LONGER LIFE OF THE FLUID COMPONENTS
- REDUCTION OF STOP TIME
- REDUCTION OF FAILURE CASUALTIES

Each hydraulic filter is described by general features that identify the possibility of use in different applications.

- **MAXIMUM WORKING PRESSURE (P_{max})**

The maximum working pressure of the filter must be greater than or equal to the pressure of the circuit section in which it will be installed.

- **PRESSURE DROP (ΔP)**

The pressure drop depends on a number of factors, such as the working circuit temperature, the fluid viscosity, the filter element cleaning condition.

- **WORKING TEMPERATURE (T)**

The working temperature deeply affect the choice of materials. Excessively high or low temperatures may adversely affect the strength of the materials or the characteristics of the seals.

- **FILTRATION EFFICIENCY (%) / FILTRATION RATIO ($\beta_{x(c)}$)**

Filtration efficiency is the most important parameter to consider when selecting a filter.

When choosing the filtration performances, the needs of the most sensitive components in the system must be considered.

- **FLUID TYPE**

The type of fluid influences the choice of filters in terms of compatibility and viscosity. It is always mandatory to check the filterability.

- **PLACEMENT IN THE PLANT**

The position of the filter in the system conditions the efficiency of all filter performances.

10 APPLICABLE STANDARDS FOR FILTER DEVELOPMENT

In order to obtain unique criteria for development and verification of the filters performance, specific regulations for the filters and filter elements testing have been issued by ISO. These norms describe the target, the methodology, the conditions and the presentation methods for the test results.

ISO 2941

Hydraulic fluid power -- Filter elements -- Verification of collapse/burst pressure rating

This Standard describes the method for testing the collapse / burst resistance of the filter elements.

The test is performed by crossing the contaminated fluid filter element at a predefined flow rate. The progressive clogging of the filter element, determined by contamination, causes an increase in differential pressure.

ISO 2942

Hydraulic fluid power -- Filter elements -- Verification of fabrication integrity and determination of the first bubble point

This Standard describes the method to verify the integrity of the assembled filter elements.

It can be used to verify the quality of the production process or the quality of the materials by verifying the pressure value of the first bubble point.

ISO 2943

Hydraulic fluid power -- Filter elements -- Verification of material compatibility with fluids

This Standard describes the method to verify the compatibility of materials with certain hydraulic fluids.

The test is carried out by keeping the element (the material sample) immersed in the fluid under high or low temperature conditions for a given period of time and verifying the retention of the characteristics.

ISO 3723

Hydraulic fluid power -- Filter elements -- Method for end load test

This Standard describes the method for verifying the axial load resistance of the filter elements.

After performing the procedure described in ISO 2943, the designed axial load is applied to the filter element. To verify the test results, then the test described in ISO 2941 is performed.

ISO 3968

Hydraulic fluid power -- Filters -- Evaluation of differential pressure versus flow characteristics

This Standard describes the method for checking the pressure drop across the filter.

The test is carried out by crossing the filter from a given fluid and by detecting upstream and downstream pressures.

Some of the parameters defined by the Standard are the fluid, the test temperature, the size of the tubes, the position of the pressure detection points.

ISO 16889

Hydraulic fluid power -- Filters -- Multi-pass method for evaluating filtration performance of a filter element

This Standard describes the method to check the filtration characteristics of the filter elements.

The test is performed by constant introduction of contaminant (ISO MTD). The characteristics observed during the test are the filtration efficiency and the dirty holding capacity related to the differential pressure.

ISO 23181

Hydraulic fluid power -- Filter elements -- Determination of resistance to flow fatigue using high viscosity fluid

This Standard describes the method for testing the fatigue resistance of the filter elements. The test is carried out by subjecting the filter to continuous flow variations, thus differential pressure, using a high viscosity fluid.

ISO 11170

Hydraulic fluid power -- Sequence of tests for verifying performance characteristics of filter elements

The Standard describes the method for testing the performance of filter elements. The protocol described by the regulations provides the sequence of all the tests described above in order to verify all the working characteristics (mechanical, hydraulic and filtration).

ISO 10771-1

Hydraulic fluid power -- Fatigue pressure testing of metal pressure-containing envelopes -- Test method

This Standard describes the method to check the resistance of the hydraulic components with pulsing pressure.

It can be applied to all metal components (excluding tubes) subject to cyclic pressure used in the hydraulic field.

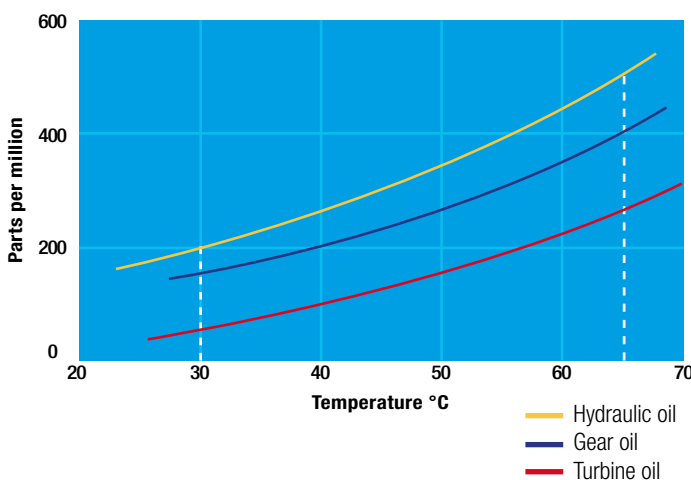
11 WATER IN HYDRAULIC AND LUBRICATING FLUIDS

Water Content

In mineral oils and non aqueous resistant fluids water is undesirable. Mineral oil usually has a water content of 50-300 ppm (@40°C) which it can support without adverse consequences.

Once the water content exceeds about 300ppm the oil starts to appear hazy. Above this level there is a danger of free water accumulating in the system in areas of low flow. This can lead to corrosion and accelerated wear.

Similarly, fire resistant fluids have a natural water which may be different to mineral oil.



Saturation Levels

Since the effects of free (also emulsified) water is more harmful than those of dissolved water, water levels should remain well below the saturation point.

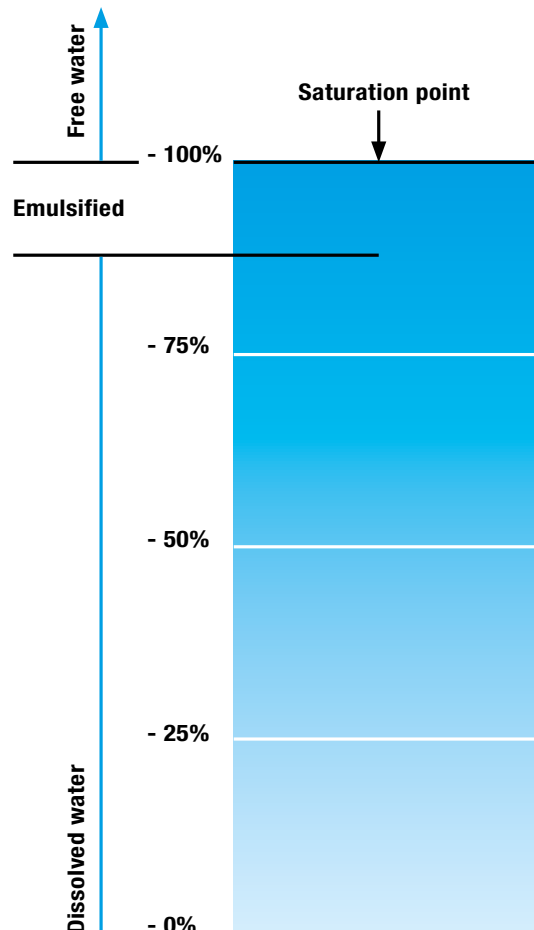
However, even water in solution can cause damage and therefore every reasonable effort should be made to keep saturation levels as low as possible. There is no such thing as too little water. As a guideline, we recommend maintaining saturation levels below 50% in all equipment.

TYPICAL WATER SATURATION LEVEL FOR NEW OILS

Examples:

Hydraulic oil @ 30°C = 200 ppm = 100% saturation

Hydraulic oil @ 65°C = 500 ppm = 100% saturation



WATER REMOVAL

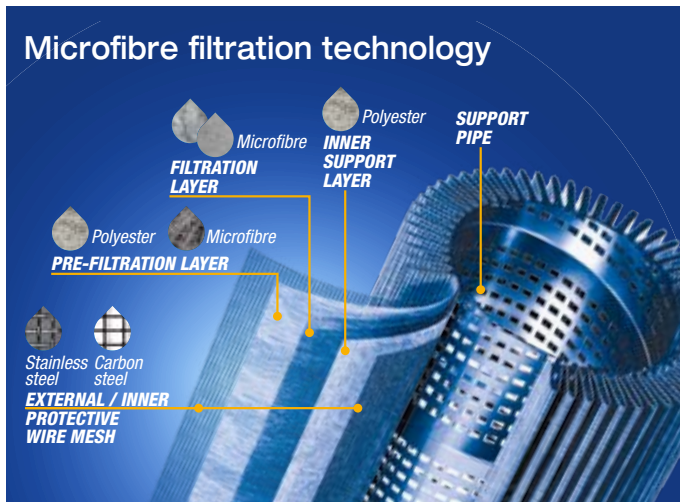
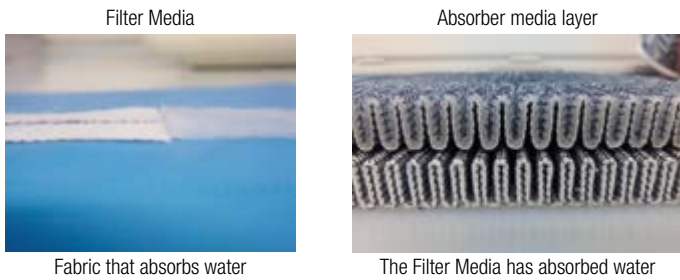
Water is present everywhere, during storage, handling and servicing.

MP Filtri filter elements feature an absorbent media which protects hydraulic systems from both particulate and water contamination.

MP Filtri's filter element technology is available with inorganic microfiber media with a filtration rating 25 μm (therefore identified with media designation WA025), providing absolute filtration of solid particles to $\beta_{x(c)} = 1000$.

Absorbent media is made by water absorbent fibres which increase in size during the absorption process.

Free water is thus bonded to the filter media and completely removed from the system (it cannot even be squeezed out).



By removing water from your fluid power system, you can prevent such key problems as:

- corrosion (metal etching)
- loss of lubricant power
- accelerated abrasive wear in hydraulic components
- valve-locking
- bearing fatigue
- viscosity variance (reduction in lubricating properties)
- additive precipitation and oil oxidation
- increase in acidity level
- increased electrical conductivity (loss of dielectric strength)
- slow/weak response of control systems



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For more details please refer to our dedicate brochure "WATER REMOVAL"

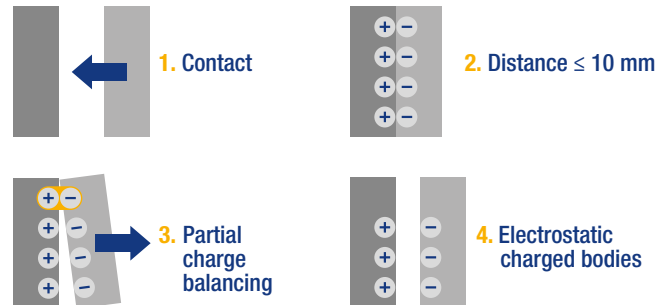
12 THE ANTI-STATIC FILTERS



zerospark is a specialist solution designed to solve the problem of electrostatic discharge inside hydraulic filters. Caused by the electrical charge build-up due to the passage of oil through the filters, this can result in damage to filter elements, oils and circuit components. It can even cause fire hazards in environments where flammable materials are present.

THE TRIBOELECTRIC EFFECT

The body with the most electronegativity strips electrons from the other, generating a build-up of a net negative charge on itself. The other body is charged by the same amount but with the opposite sign, giving rise to very high potential differences. These, if not dissipated, can give rise to electrostatic discharges.



Scan or click me!

For more details please refer to our dedicate brochure "ZEROSPARK"

Filters sizing software

The web-based software program will allow you to select the most suitable MP Filtri's Filters, in accordance with your process design requirements.

The program will automatically check your input design process prior to propose you the acceptable solutions and create an output in PDF report style format.

The MP Filtri Selection Tool software program is easy to use with a flexible fast design method and provides improved layout formats with full descriptions.

The web-based tool is available at MP Filtri website at following link: <https://www.mpfiltri.com/tools/>

The related, complete user guide is available as Manual and downloadable from the "Download" section of MP Filtri website, as well as scanning the following QR code



Scan or click me!



ATEX
FILTER

STAINLESS STEEL
FILTER

RETURN
FILTER

RETURN / SUCTION
FILTER

DUPLEX FILTER
LOW & MEDIUM PRESSURE

BELL-HOUSING
& COUPLINGS

SUCTION
FILTERS

HIGH
PRESSURE
FILTER

LOW & MEDIUM
PRESSURE FILTER

DUPLEX FILTER
HIGH PRESSURE

DUPLEX
HIGH CAPACITY
INDUSTRIAL FILTERS

SIMPLEX
HIGH CAPACITY
INDUSTRIAL FILTERS

Stainless steel high pressure filters are used as process filters to protect individual valves or the entire hydraulic circuit from contamination as per ISO 4406.

6 versions are available with operating pressures ranging from 320 bar up to 1000 bar.

A range of products is available to resolve all filter mounting problems, in the following configurations:

- **FZP In-line pressure filter with threaded mount**
- **FZH In-line pressure filter with threaded mount for higher pressure**
- **FZX In-line pressure filter with threaded mount up to 1000 bar**
- **FZB Manifold side mounting**
- **FZM Manifold top mounting**
- **FZD Duplex pressure filter for continuous operation requirements**

FZ stainless steel filters are specifically designed for applications in the:

- **Process engineering**
- **Water hydraulics**
- **Offshore technology**
- **Marine technology**
- **High pressure hydraulics**
- **Any application in harsh or aggressive environment**

Stainless steel high pressure filters



Filter sizing and corrective factors page 664

FZP	667
FZH	677
FZX	687
FZM	695
FZB	703
FZD	711
INDICATORS	787

FILTER SIZING Calculation

THE CORRECT FILTER SIZING HAS TO BE BASED ON THE TOTAL PRESSURE DROP DEPENDING ON THE APPLICATION.

The pressure drop calculation is performed by adding together the value of the housing with the value of the filter element. The pressure drop Δp_c of the housing is proportional to the fluid density (kg/dm^3 / lb/ft^3).

The filter element pressure drop Δp_e is proportional to its viscosity (mm^2/s / SUS), the corrective factor Y have to be used in case of an oil viscosity different than $30 \text{ mm}^2/\text{s}$ (cSt) / 150 SUS.

Sizing data for single filter element, head at top

Δp_c = Filter housing pressure drop [bar / psi]

Δp_e = Filter element pressure drop [bar / psi]

Y = Corrective factor Y (see correspondent table), depending on the filter type, on the filter element size, on the filter element length and on the filter media

Q = flow rate (l/min - gpm)

V1 reference oil viscosity = $30 \text{ mm}^2/\text{s}$ (cSt) / 150 SUS

V2 = operating oil viscosity in mm^2/s (cSt) / SUS

Filter element pressure drop calculation with an oil viscosity different than $30 \text{ mm}^2/\text{s}$ (cSt) / 150 SUS

International system:

$$\Delta p_e = Y : 1000 \times Q \times (V2:V1)$$

Imperial system:

$$\Delta p_e = Y : 17.2 \times Q \times (V2:V1)$$

$$\Delta p_{\text{Tot.}} = \Delta p_c + \Delta p_e$$

Verification formula

$$\Delta p_{\text{Tot.}} \leq \Delta p_{\text{max allowed}}$$

Maximum total pressure drop (Δp_{max}) allowed by a new and clean filter

Filter family	Δp_{max}	
	[bar]	[psi]
Stainless Steel filters	1.50 bar	22 psi

Filter pressure drop calculation example

Application data:

Selected filter: **FZD 051 length 5**

Selected filter element: **HP 050 length 5**

Selected filtration rating: **25 μm** absolute filtration with wire mesh

Flow rate Q = **48 l/min / 12.68 gpm**

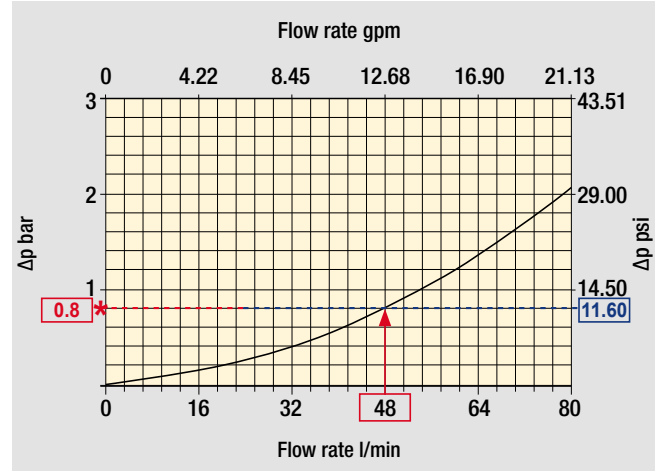
Viscosity V2 = $46 \text{ mm}^2/\text{s}$ (cSt) / 216 SUS

Oil density = $0.86 \text{ kg}/\text{dm}^3$ / $53.68 \text{ lb}/\text{ft}^3$

Calculation:

$\Delta p_c = 0.8 \text{ bar} / 11.60 \text{ psi}$ (see graphic below)

FZD 051



Filter housings Δp pressure drop.

The curves are plotted using mineral oil with density of $0.86 \text{ kg}/\text{dm}^3$ in compliance with ISO 3968. Δp varies proportionally with density.

Filter element	Type	Length	Absolute filtration Filter Elem. Δp Series: N - R				
			A03	A06	A10	A16	A25
HP 050	3		17.37	16.25	8.90	7.18	3.63
	4		12.12	10.75	6.10	5.75	3.08
	5		7.00	6.56	3.60	3.10	2.25

$$\Delta p_e = (2.25 : 1000) \times 48 \times (46 : 30) = 0.17 \text{ bar}$$

$$\Delta p_e = (2.25 : 17.2) \times 12.68 \times (216 : 150) = 2.39 \text{ psi}$$

$$\checkmark \Delta p_{\text{Tot.}} = 0.8 + 0.17 = 0.97 \text{ bar}$$

$$\checkmark \Delta p_{\text{Tot.}} = 11.60 + 2.39 = 13.99 \text{ psi}$$

The selection is correct because the total pressure drop value is inside the admissible range for stainless steel filters.

In case the max allowed total pressure drop is not verified, it is necessary to repeat the calculation changing the filter and/or filter element length/size.

Filter element		Absolute filtration Filter Element ΔP Series: N - R				
Type	Length	A03	A06	A10	A16	A25
HP 011	1	332.71	250.07	184.32	152.36	128.36
	2	220.28	165.56	74.08	59.13	37.05
	3	123.24	92.68	41.48	33.08	20.72
	4	77.76	58.52	28.37	22.67	16.17
HP 039	2	70.66	53.20	25.77	20.57	14.67
	3	36.57	32.28	18.00	13.38	8.00
	4	26.57	23.27	12.46	8.80	5.58
HP 050	1	31.75	30.30	13.16	12.3	7.29
	2	24.25	21.26	11.70	9.09	4.90
	3	17.37	16.25	8.90	7.18	3.63
	4	12.12	10.75	6.10	5.75	3.08
	5	7.00	6.56	3.60	3.10	2.25
HP 135	1	20.33	18.80	9.71	8.66	4.78
	2	11.14	10.16	6.60	6.38	2.22
	3	6.48	6.33	3.38	3.16	2.14

Filter element		Absolute filtration Filter Element ΔP Series: S - H - U				
Type	Length	A03	A06	A10	A16	A25
HP 011	1	424.58	319.74	235.17	194.44	163.78
	2	281.06	211.25	94.35	75.45	47.26
	3	130.14	97.50	43.63	34.82	21.81
	4	109.39	82.25	36.79	29.37	18.40
HP 039	2	73.00	57.00	28.00	24.00	17.20
	3	40.90	36.33	21.88	18.80	11.20
	4	31.50	28.22	17.22	9.30	6.70
HP 050	1	47.33	34.25	21.50	20.50	14.71
	2	29.10	25.95	10.04	10.90	5.88
	3	20.85	19.50	10.68	8.61	4.36
	4	14.55	12.90	7.32	6.90	3.69
	5	9.86	9.34	6.40	4.80	2.50
HP 135	1	29.16	25.33	13.00	12.47	5.92
	2	14.28	11.04	7.86	7.90	4.44
	3	8.96	7.46	4.89	4.16	3.07

**Corrective factor Y to be used for the filter element pressure drop calculation.
The values depend to the filter size and length and to the filter media.**

Reference oil viscosity 30 mm²/s

FZP series

Maximum working pressure up to 42 Mpa (420 bar) - Flow rate up to 160 l/min



INSTALLATION, SERVICE AND MAINTENANCE MANUAL AND SAFETY INSTRUCTIONS



FZP039



FZP136

Please scan or click the QR codes to get updated electronic version of the related document.



For all the QR codes: Scan or click me!

Description

Technical data

Stainless steel high pressure filters

In-line

Maximum working pressure up to 42 Mpa (420 bar)
Flow rate up to 160 l/min

FZP is a range of stainless steel high pressure filter for protection of sensitive components in high pressure hydraulic systems placed in difficult environmental conditions.

They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- 1 1/4" female threaded connections, for a maximum flow rate of 160 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Low collapse filter element with external support "R", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters provided with the bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters not provided with the bypass valve
- High collapse filter element "U", for use with aggressive fluids
- Visual, electrical and electronic differential clogging indicators

Common applications:

- Off-shore equipment
- Water filtration systems
- Systems with strong or corrosive environmental conditions
- Systems with corrosive fluids

Filter housing materials

- Head: AISI 316L
- Housing: AISI 316L
- Bypass valve: AISI 316L

Pressure

- Test pressure: 63 MPa (630 bar)
- Min. Burst pressure: 126 MPa (1260 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 42 MPa (420 bar)

Bypass valve

Opening pressure 6 bar \pm 10%

Filter element features

Filter FZP	Filter element HP		
Δp Element type			
Element media	Construction	Δp Series	Δp
A - Microfiber	with external support	R	20 bar
	High Δp with external support	S	210 bar
	High Δp with stainless steel components	U	210 bar

Please see ordering code tables to check element Δp series availability based on filter features.

Flow direction through the filter element:

From OUT to IN

Filter element components materials	Δp Series		
	R	S	U
End cap	Polyamide	Tinned Steel	Stainless steel
Core tube	Tinned Steel	Tinned Steel	Stainless steel
External support	Wire mesh epoxy painted	Wire mesh epoxy painted	Stainless steel
Internal support	Wire mesh epoxy painted	Stainless steel	Stainless steel
Pre-filter	Synthetic	Synthetic	Synthetic

Seals

- Standard NBR series A (-25 °C to +110 °C)
- Optional FPM series V (-20 °C to +120 °C)
- Optional MFQ series F (-50 °C to +120 °C)

Temperature

From -50 °C to +120 °C

Note

FZP filters are provided for vertical mounting

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]				Volumes [dm ³]					
	Length	1	2	3	4	Length	1	2	3	4
FZP 039	-	-	4.5	5.1	5.6	-	-	0.19	0.26	0.34
FZP 136	8.3	-	10.2	11.5	-	0.45	-	0.78	1.00	-

Flow rates [l/min]

Filter series	Length	Filter element design - R Series					Filter element design - S-U Series				
		A03	A06	A10	A16	A25	A03	A06	A10	A16	A25
FZP 039	2	19	25	43	50	59	19	23	41	45	55
	3	34	37	53	62	74	31	34	48	52	66
	4	42	46	63	72	81	38	41	55	71	78
FZP 136	1	63	67	102	108	136	47	53	87	89	127
	2	95	100	122	123	159	81	95	113	115	138
	3	122	124	148	150	160	106	116	135	141	151

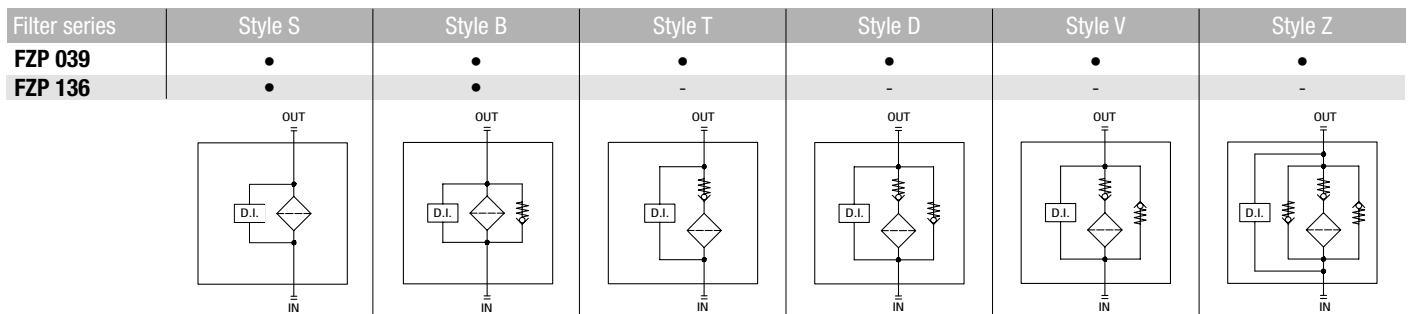
Maximum flow rate for a complete stainless steel high pressure filter with a pressure drop $\Delta p = 1.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

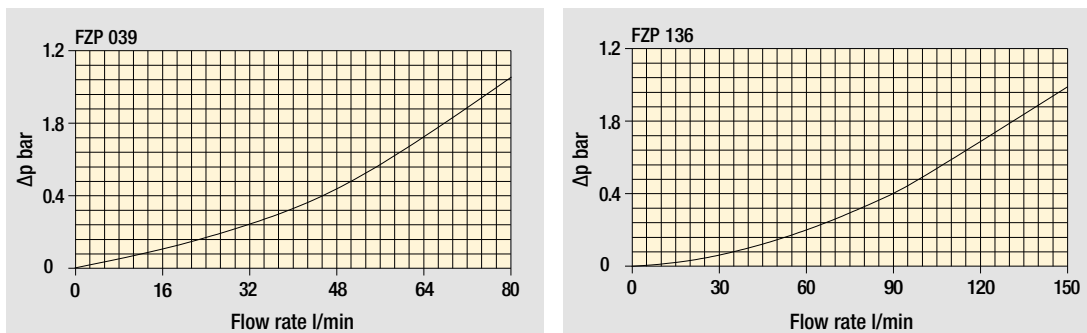
You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

Hydraulic diagram



Pressure drop

Filter housings Δp pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

Designation & Ordering code

COMPLETE FILTER

Configuration example: **FZP039** | **2** | **B** | **F** | **B** | **2** | **A03** | **U** | **P01**

Series and size
FZP039

Length
2 | **3** | **4** |

Valves
S Without bypass
B With bypass 6 bar
T With check valve, without bypass
D With check valve, with bypass 6 bar
V With reverse flow, without bypass
Z With reverse flow, with bypass 6 bar

Seals
A NBR
V FPM
F MFQ

Connections
A G 1/2"
B 1/2" NPT
C SAE 8 - 3/4" - 16 UNF

Connections for differential pressure indicators
1 Without connection
2 With connection

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm

Element Δp	Valves						Execution
	S	B	T	D	V	Z	
R 20 bar	-	•	-	•	-	•	P01 MP Filtri standard
S 210 bar	•	-	•	-	•	-	Pxx Customized
U 210 bar, stainless steel filter element	•	•	•	•	•	•	

FILTER ELEMENT

Configuration example: **HP039** | **2** | **A03** | **F** | **U** | **P01**

Element series and size
HP039

Element length
2 | **3** | **4** |

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm

Seals	Element Δp	Valves						Execution
		S	B	T	D	V	Z	
A NBR	R 20 bar	-	•	-	•	-	•	P01 MP Filtri standard
V FPM	S 210 bar	•	-	•	-	•	-	Pxx Customized
F MFQ	U 210 bar, stainless steel filter element	•	•	•	•	•	•	

CLOGGING INDICATORS

See page 787

DEX Electrical differential pressure indicator
DLX Electrical/visual differential pressure indicator

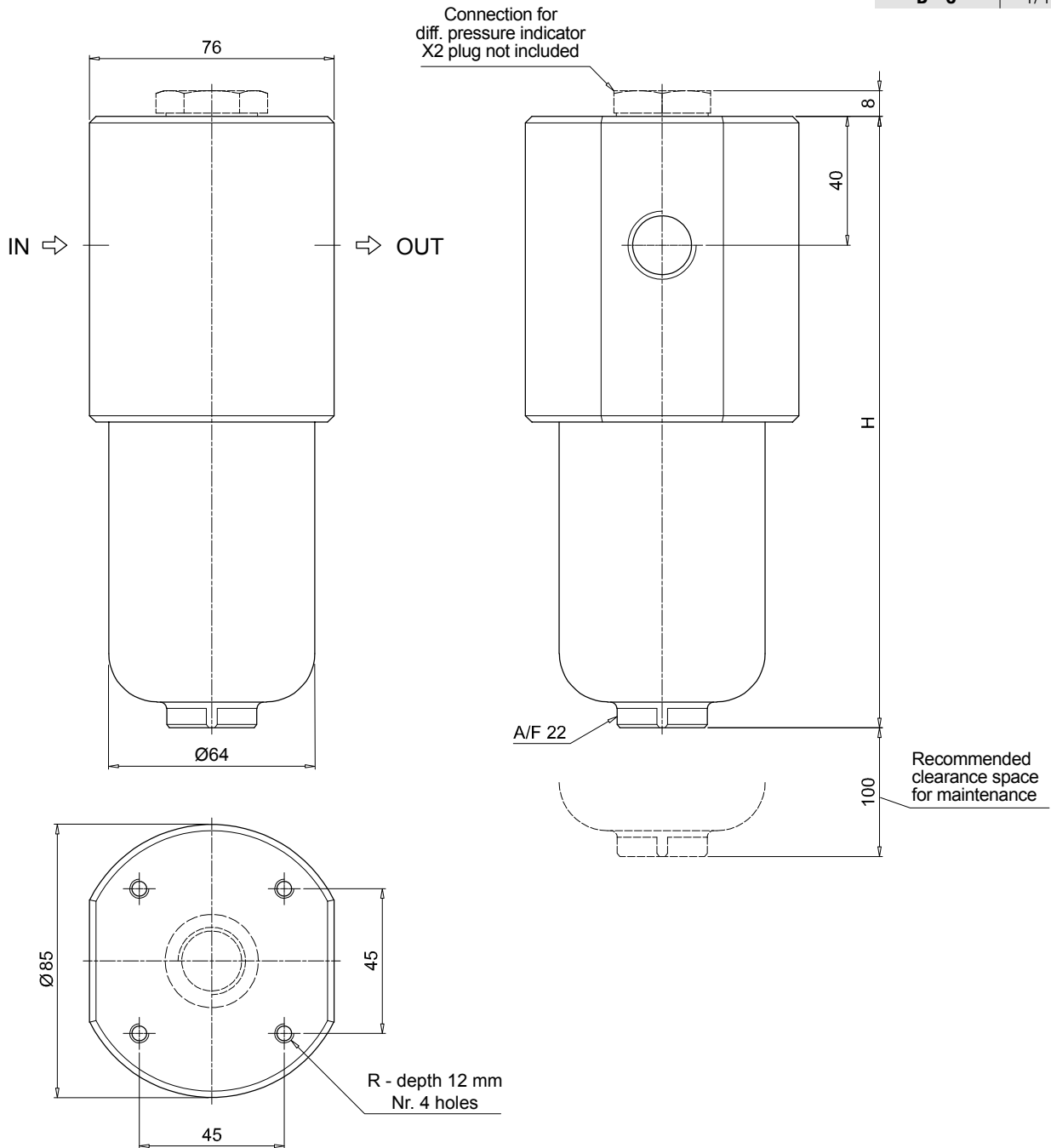
DVX Visual differential pressure indicator
DVY Visual differential pressure indicator

PLUGS

See page 807

X2 Stainless steel plug (not included)

FZP039	
Filter length	H [mm]
2	179
3	222
4	266
Connections	R
A	M6
B - C	1/4" UNC



Designation & Ordering code

COMPLETE FILTER

Configuration example: **FZP136** | **1** | **B** | **A** | **B** | **6** | **A03** | **R** | **P01**

Series and size
FZP136

Length
1 | **2** | **3**

Bypass valve
S Without bypass
B With bypass 6 bar

Seals
A NBR
V FPM
F MFQ

Connections
A G 3/4"
B 3/4" NPT
C SAE 12 - 1 1/16" - 12 UN
D G 1"
E 1" NPT
F SAE 16 - 1 5/16" - 12 UN
G G 1 1/4"
H 1 1/4" NPT
I SAE 20 - 1 5/8" - 12 UN

Connections for differential pressure indicators
1 Without connection
6 With two connections on both sides

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm

Element Δp	Valves		Execution
	S	B	
R 20 bar	-	•	P01 MP Filtri standard
S 210 bar	•	-	Pxx Customized
U 210 bar, stainless steel filter element	•	•	

FILTER ELEMENT

Configuration example: **HP135** | **1** | **A03** | **A** | **R** | **P01**

Element series and size
HP135

Element length
1 | **2** | **3**

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm

Element Δp	Valves		Execution
	S	B	
R 20 bar	-	•	P01 MP Filtri standard
S 210 bar	•	-	Pxx Customized
U 210 bar, stainless steel filter element	•	•	

CLOGGING INDICATORS

See page 787

DEX Electrical differential pressure indicator

DLX Electrical/visual differential pressure indicator

DVX Visual differential pressure indicator

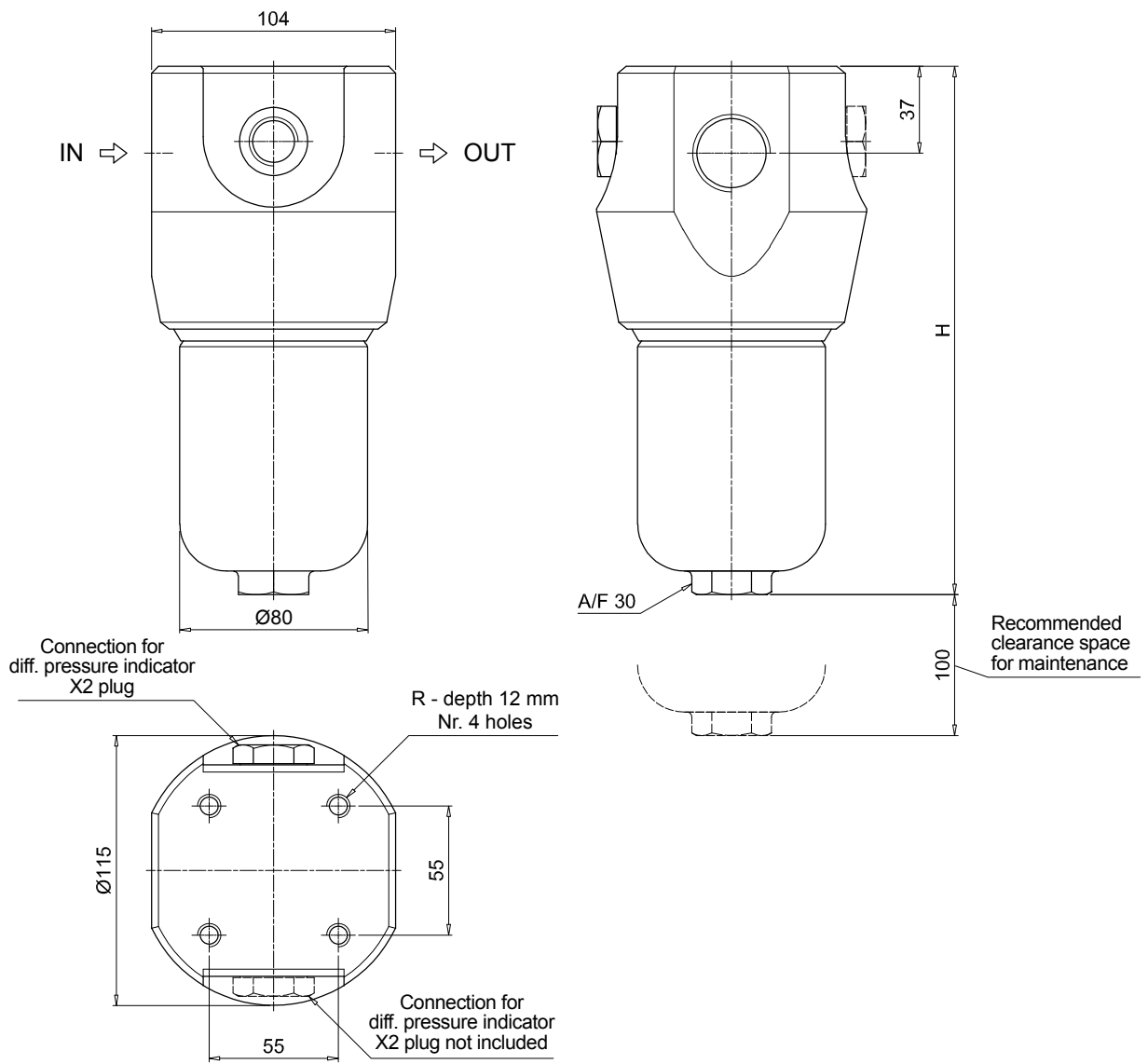
DVY Visual differential pressure indicator

PLUGS

See page 807

X2 Stainless steel plug (not included)

FZP136	
Filter length	H [mm]
1	222
2	335
3	410
Connections	R
A	M10
B - C	3/8" UNC
D	M10
E - F	3/8" UNC
G	M10
H - I	3/8" UNC

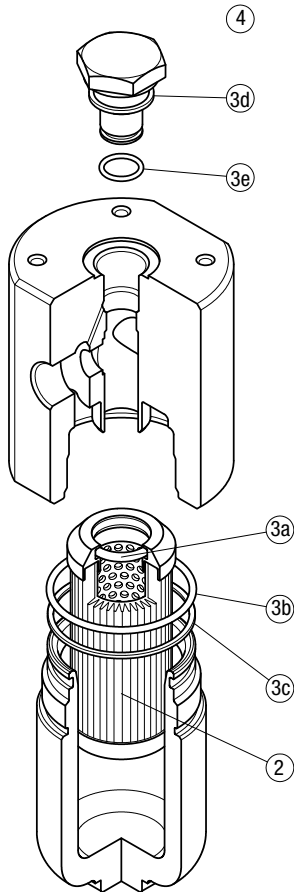


The position of the X2 plug is reversible

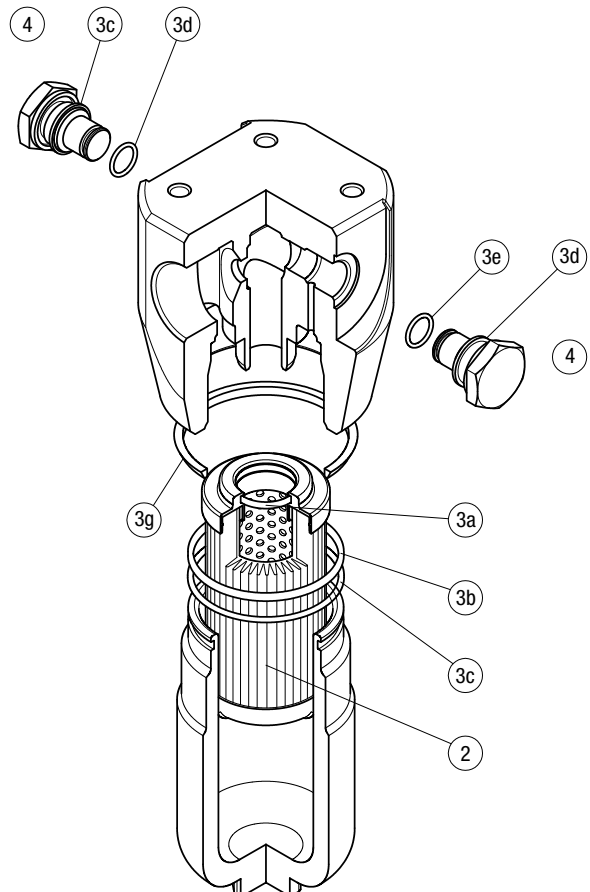
FZP SPARE PARTS

Order number for spare parts

FZP 039



FZP 136



Item:	Q.ty: 1 pc.		Q.ty: 1 pc.		Q.ty: 1 pc.	
Filter series	Filter element	Seal Kit code number		Indicator connection plug		
FZP 039	See order table	NBR	FPM	NBR	FPM	
		02050299	02050300	X2H	X2V	
FZP 136		02050636	02050637			

FZH series

Maximum working pressure up to 70 Mpa (700 bar) - Flow rate up to 80 l/min



INSTALLATION, SERVICE AND MAINTENANCE MANUAL AND SAFETY INSTRUCTIONS



FZH012



FZH040

Please scan or click the QR codes to get updated electronic version of the related document.



For all the QR codes: Scan or click me!

Description

Technical data

Stainless steel high pressure filters

In-line

Maximum working pressure up to 70 Mpa (700 bar)
Flow rate up to 80 l/min

FZH is a range of stainless steel high pressure filter for protection of sensitive components in high pressure hydraulic systems placed in difficult environmental conditions.

They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- 1/2" female threaded connections, for a maximum flow rate of 80 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Low collapse filter element "N", for use with filters provided with bypass valve
- High collapse filter element "H", for use with filters not provided with bypass valve
- Low collapse filter element with external support "R", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters provided with the bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters not provided with the bypass valve
- High collapse filter element "U", for use with aggressive fluids
- Visual, electrical and electronic differential clogging indicators

Common applications:

- Off-shore equipment
- Water filtration systems
- Systems with strong or corrosive environmental conditions
- Systems with corrosive fluids

Filter housing materials

- Head: AISI 316L
- Housing: AISI 316L
- Bypass valve: AISI 316L

Pressure

- Test pressure: 105 MPa (1050 bar)
- Min. Burst pressure: 210 MPa (2100 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 70 MPa (700 bar)

Bypass valve

Opening pressure 6 bar \pm 10%

Filter element features

Filter FZH	Filter element HP		
Δp Element type			
Element media	Construction	Δp Series	Δp
A - Microfiber	Standard	N	20 bar
	with external support	R	20 bar
	High Δp	H	210 bar
	High Δp with external support	S	210 bar
	High Δp with stainless steel components	U	210 bar

Please see ordering code tables to check element Δp series availability based on filter features.

Flow direction through the filter element:
From OUT to IN

Filter element components materials	Δp Series		
	N - R	H - S	U
End cap	Polyamide	Tinned Steel	Stainless steel
Core tube	Tinned Steel	Tinned Steel	Stainless steel
External support	Wire mesh epoxy painted	Wire mesh epoxy painted	Stainless steel
Internal support	Wire mesh epoxy painted	Stainless steel	Stainless steel
Pre-filter	Synthetic	Synthetic	Synthetic

Seals

- Standard NBR series A (-25 °C to +110 °C)
- Optional FPM series V (-20 °C to +120 °C)
- Optional MFQ series F (-50 °C to +120 °C)

Temperature

From -50 °C to +120 °C

Note

FZH filters are provided for vertical mounting

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]				Volumes [dm ³]					
	Length	1	2	3	4	Length	1	2	3	4
FZH 012		2.1	2.2	2.7	3.3		0.10	0.12	0.15	0.20
FZH 040		-	4.5	5.1	5.6		-	0.19	0.26	0.34

Flow rates [l/min]

Filter series	Length	Filter element design - N Series					Filter element design - H-U Series				
		A03	A06	A10	A16	A25	A03	A06	A10	A16	A25
FZH 012	1	4	6	8	9	11	3	5	6	7	9
	2	7	9	17	20	26	5	7	14	17	23
	3	11	14	25	27	32	11	14	24	27	32
	4	17	20	29	31	34	13	16	26	29	33

Filter series	Length	Filter element design - R Series					Filter element design - S-U Series				
		A03	A06	A10	A16	A25	A03	A06	A10	A16	A25
FZH 040	2	19	25	43	50	59	19	23	41	45	55
	3	34	37	53	62	74	31	34	48	52	66
	4	42	46	63	72	81	38	41	55	71	78

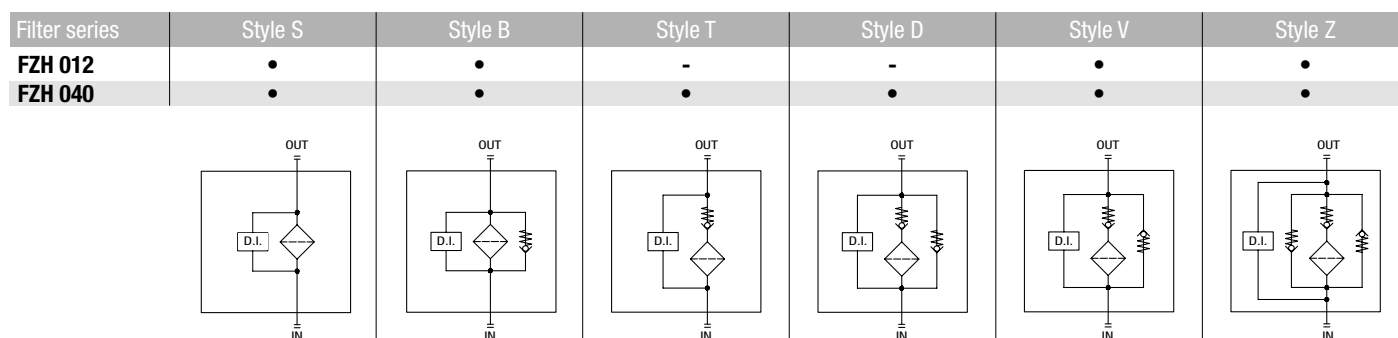
Maximum flow rate for a complete stainless steel high pressure filter with a pressure drop $\Delta p = 1.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

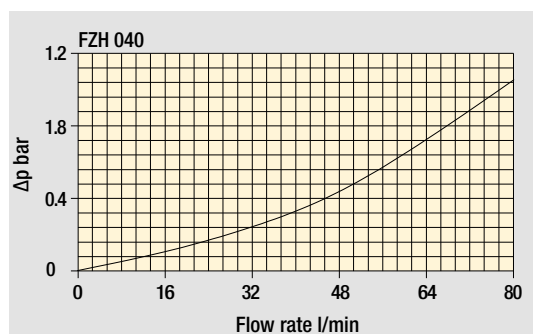
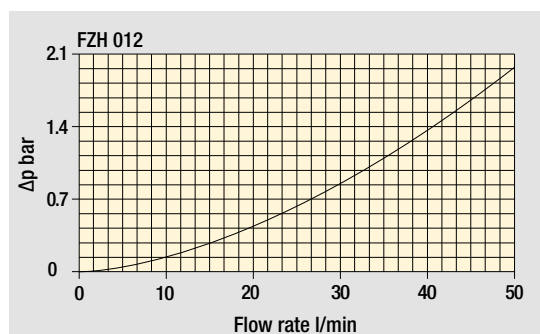
You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

Hydraulic diagram



Pressure drop

Filter housings Δp pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

Designation & Ordering code

COMPLETE FILTER

Configuration example: **FZH012** | **2** | **B** | **F** | **B** | **2** | **A03** | **U** | **P01**

Filter Series and size
FZH012

Filter length
1 | **2** | **3** | **4**

Valves
S Without bypass
B With bypass 6 bar
V With reverse flow, without bypass
Z With reverse flow, with bypass 6 bar

Seals
A NBR
V FPM
F MFQ

Connections
A G 1/4"
B 1/4" NPT
C SAE 5 - 1/2" - 20 UNF
D G 3/8"
E 3/8" NPT
F SAE 6 - 9/16" - 18 UNF

Connection for differential pressure indicator
1 Without connection
2 With connection

Filtration rating (filter media)	Valves			
	S	B	V	Z
A03 Inorganic microfiber 3 µm	-	•	-	•
A06 Inorganic microfiber 6 µm	-	•	-	•
A10 Inorganic microfiber 10 µm	-	•	-	•
A16 Inorganic microfiber 16 µm	-	•	-	•
A25 Inorganic microfiber 25 µm	-	•	-	•

Element Δp	S	B	V	Z
N 20 bar	-	•	-	•
H 210 bar	•	-	•	-
U 210 bar, stainless steel filter element	•	•	•	•

Execution
P01 MP Filtri standard
Pxx Customized

FILTER ELEMENT

Configuration example: **HP011** | **2** | **A03** | **F** | **U** | **P01**

Element series and size
HP011

Element length
1 | **2** | **3** | **4**

Filtration rating (filter media)	Valves			
	S	B	V	Z
A03 Inorganic microfiber 3 µm	-	•	-	•
A06 Inorganic microfiber 6 µm	-	•	-	•
A10 Inorganic microfiber 10 µm	-	•	-	•
A16 Inorganic microfiber 16 µm	-	•	-	•
A25 Inorganic microfiber 25 µm	-	•	-	•

Element Δp	S	B	V	Z
N 20 bar	-	•	-	•
H 210 bar	•	-	•	-
U 210 bar, stainless steel filter element	•	•	•	•

Execution
P01 MP Filtri standard
Pxx Customized

CLOGGING INDICATORS

See page 787

DEZ Electrical differential pressure indicator

DLZ Electrical/visual differential pressure indicator

DVZ Visual differential pressure indicator

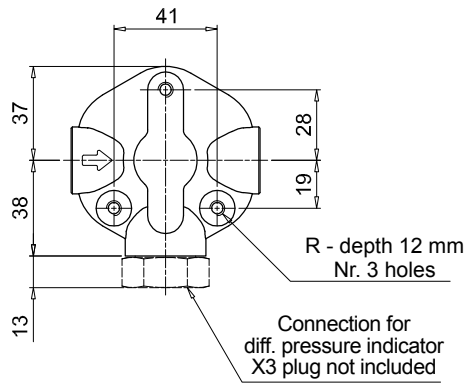
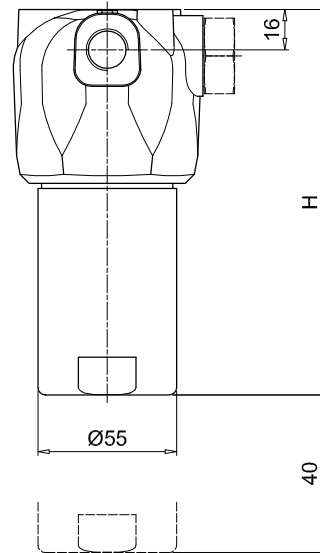
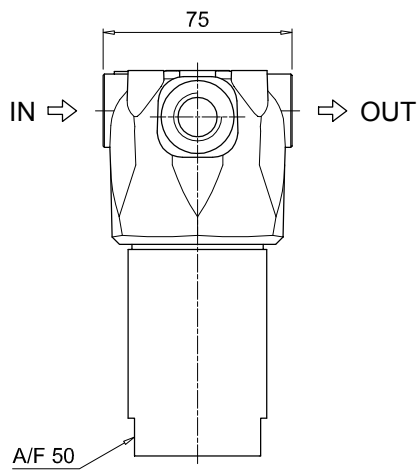
PLUGS

See page 807

X3 Stainless steel plug (not included)

FZH012	
Filter length	H [mm]
1	93
2	104
3	154
4	204

Connections	R
A	M6
B - C	1/4" UNC
D	M6
E - F	1/4" UNC



Designation & Ordering code

COMPLETE FILTER

Configuration example: **FZH040** **2** **T** **A** **A** **2** **A03** **S** **P01**

Filter Series and size
FZH040

Filter length
2 | **3** | **4** |

Valves
S Without bypass
B With bypass 6 bar
T With check valve, without bypass
D With check valve, with bypass 6 bar
V With reverse flow, without bypass
Z With reverse flow, with bypass 6 bar

Seals
A NBR **F** MFQ
V FPM

Connections
A G 1/2"
B 1/2" NPT
C SAE 8 - 3/4" - 16 UNF

Connection for differential pressure indicator
1 Without connection
2 With connection

Filtration rating (filter media)

A03	Inorganic microfiber	3 µm
A06	Inorganic microfiber	6 µm
A10	Inorganic microfiber	10 µm
A16	Inorganic microfiber	16 µm
A25	Inorganic microfiber	25 µm

Element Δp	S	B	T	D	V	Z
R 20 bar	-	•	-	•	-	•
S 210 bar	•	-	•	-	•	-
U 210 bar, stainless steel filter element	•	•	•	•	•	•

Valves

Valves	S	B	T	D	V	Z
P01 MP Filtri standard	-	•	-	•	-	•
Pxx Customized	•	-	•	-	•	-

FILTER ELEMENT

Configuration example: **HP039** **2** **A03** **A** **S** **P01**

Element series and size
HP039

Element length
2 | **3** | **4** |

Filtration rating (filter media)

A03	Inorganic microfiber	3 µm
A06	Inorganic microfiber	6 µm
A10	Inorganic microfiber	10 µm
A16	Inorganic microfiber	16 µm
A25	Inorganic microfiber	25 µm

Seals
A NBR **F** MFQ
V FPM

Element Δp	S	B	T	D	V	Z
R 20 bar	-	•	-	•	-	•
S 210 bar	•	-	•	-	•	-
U 210 bar, stainless steel filter element	•	•	•	•	•	•

Valves

Valves	S	B	T	D	V	Z
P01 MP Filtri standard	-	•	-	•	-	•
Pxx Customized	•	-	•	-	•	-

CLOGGING INDICATORS

See page 787

DEZ Electrical differential pressure indicator

DLZ Electrical/visual differential pressure indicator

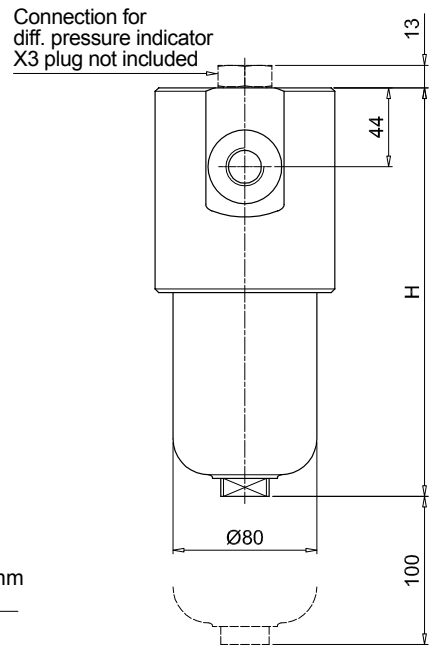
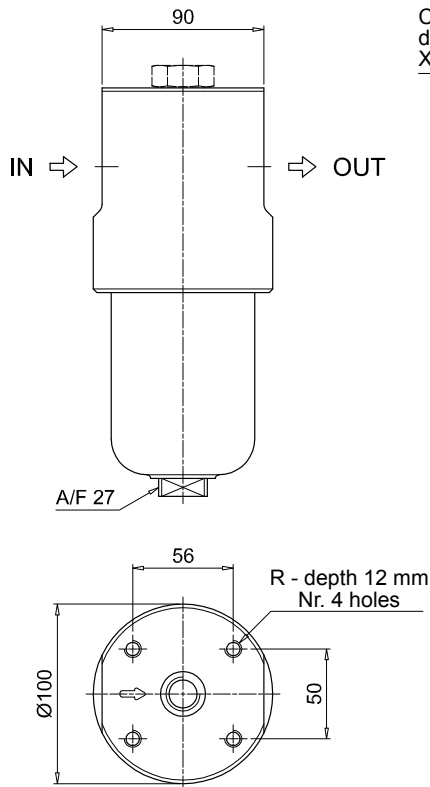
DVZ Visual differential pressure indicator

PLUGS

See page 807

X3 Stainless steel plug (not included)

Valves S - B - T - D

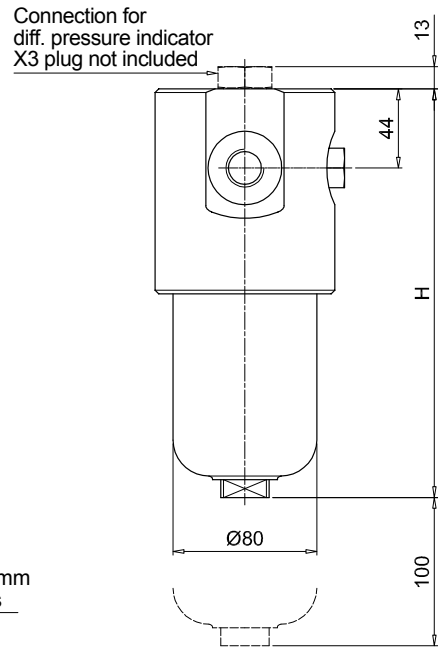
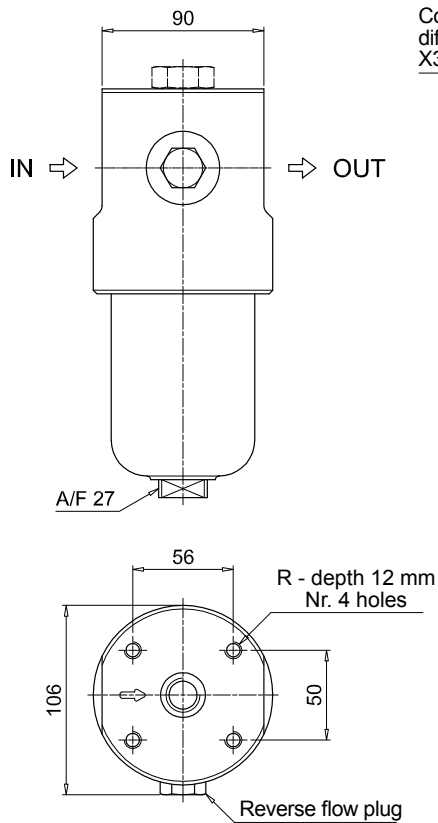


Recommended clearance space for maintenance

FZH040	
Filter length	H [mm]
2	204
3	247
4	291

Connections	R
A	M10
B	3/8" UNC
C	3/8" UNC

Valves V - Z



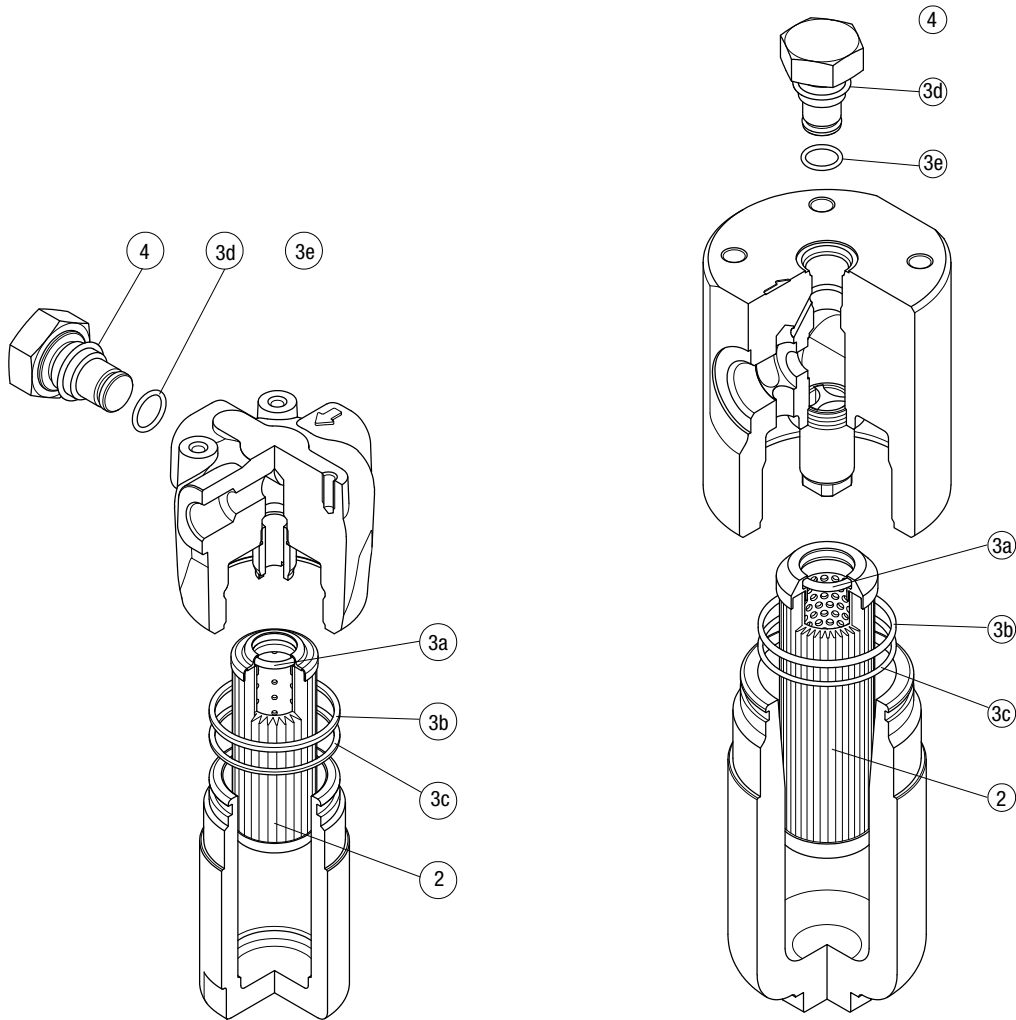
Recommended clearance space for maintenance

FZH SPARE PARTS

Order number for spare parts

FZH 012

FZH 040



Item:	Q.ty: 1 pc.	Q.ty: 1 pc.	Q.ty: 1 pc.
Filter series	Filter element	Seal Kit code number	Indicator connection plug
FZH 012	See order table	NBR	NBR
FZH 040	See order table	FPM	FPM
		02050856	02050857
		02050860	02050861
			X2H
			X2V

FZX series

Maximum working pressure up to 100 MPa (1000 bar) - Flow rate up to 10 l/min



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Description

Technical data

Stainless steel high pressure filters

In-line

Maximum working pressure up to 100 Mpa (1000 bar)

Flow rate up to 10 l/min

FZX is a range of stainless steel high pressure filter for protection of sensitive components in high pressure hydraulic systems placed in difficult environmental conditions.

They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- Female threaded connections up to 1/2", for a maximum flow rate of 10 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- High collapse filter element "H"
- High collapse filter element "U", for use with aggressive fluids

Common applications:

- Off-shore equipment
- Water filtration systems
- Systems with strong or corrosive environmental conditions
- Systems with corrosive fluids

Filter housing materials

- Head: AISI 316L
- Housing: AISI 316L

Pressure

- Test pressure: 150 MPa (1500 bar)
- Min. Burst pressure: 300 MPa (3000 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 10 MPa (1000 bar)

Filter element features

Filter FZX		Filter element HP	
Δp Element type			
Element media	Construction	Δp Series	Δp
A - Microfiber	High Δp	H	210 bar
	High Δp with stainless steel components	U	210 bar
<i>Please see ordering code tables to check element Δp series availability based on filter features.</i>			
Flow direction through the filter element:			
From OUT to IN			
Filter element components materials	Δp Series		
	H	U	
End cap	Tinned Steel	Stainless steel	
Core tube	Tinned Steel	Stainless steel	
External support	Wire mesh epoxy painted	Stainless steel	
Internal support	Stainless steel	Stainless steel	
Pre-filter	Synthetic	Synthetic	

Seals

- Standard NBR series A (-25 °C to +110 °C)
- Optional FPM series V (-20 °C to +120 °C)
- Optional MFQ series F (-50 °C to +120 °C)

Temperature

From -50 °C to +120 °C

Note

FZX filters are provided for vertical mounting

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]					Volumes [dm ³]				
	Length	1	2	3	4	Length	1	2	3	4
FZX 011	-	-	6.5	-	-	-	-	0.15	-	-

Flow rates [l/min]

Filter series	Length	Filter element design - H-U Series				
		A03	A06	A10	A16	A25
FZX 011	3	1.57	1.63	1.73	1.74	1.77

Maximum flow rate for a complete stainless steel high pressure filter with a pressure drop $\Delta p = 1.5$ bar.

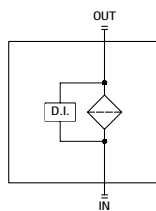
The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

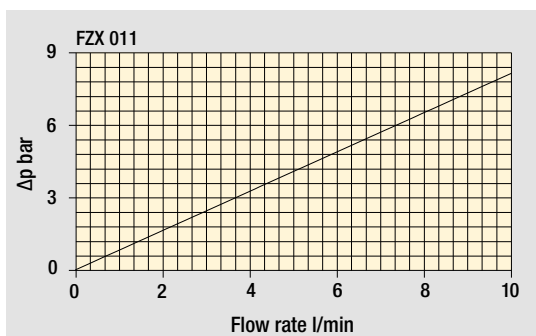
Hydraulic diagram

Filter series	Style S
FZX 011	•



Pressure drop

Filter housings Δp pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

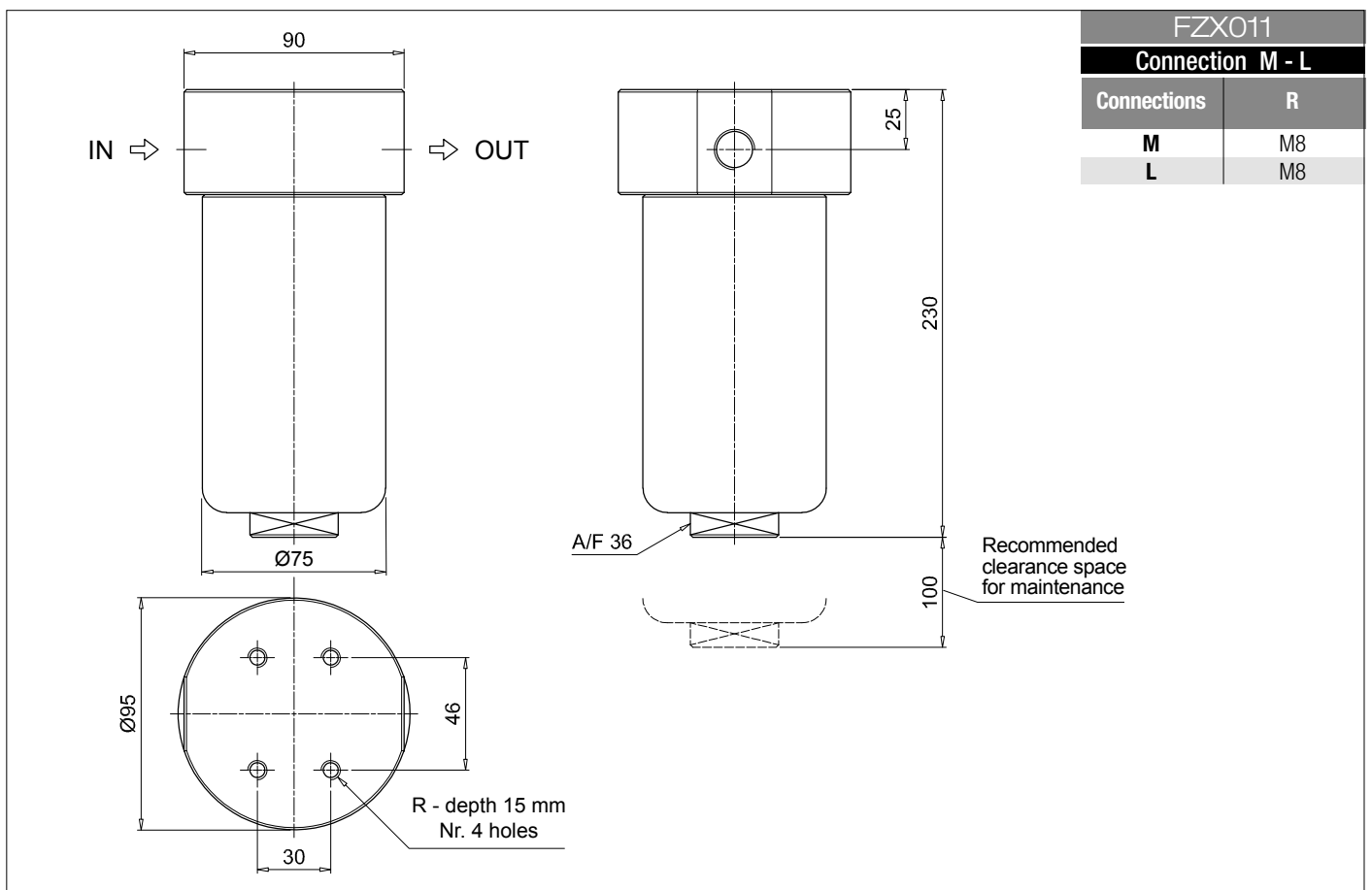
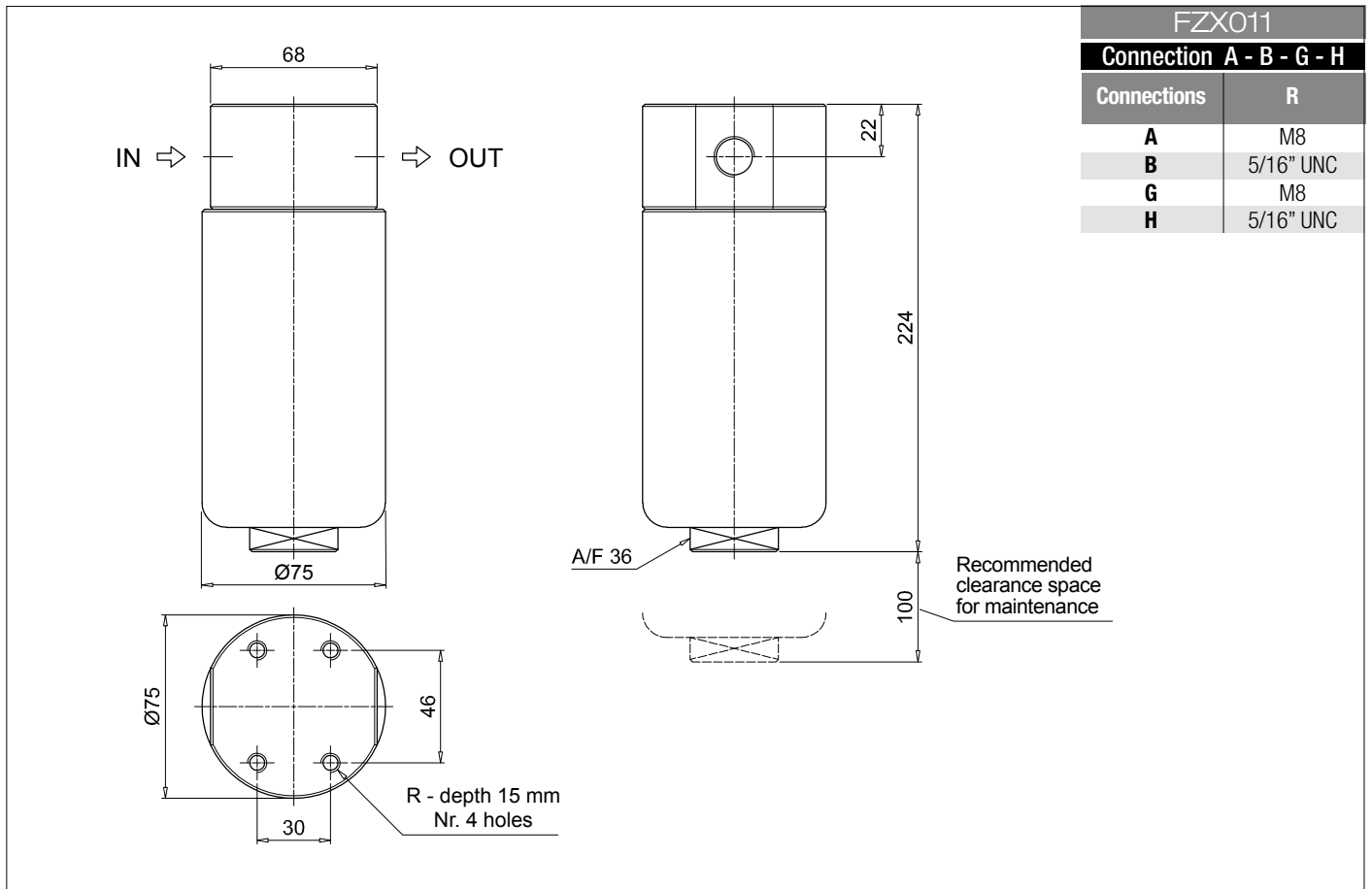
Designation & Ordering code

COMPLETE FILTER

Filter series and size	Configuration example: FZX011 3 S V B 1 A03 U P01									
FZX011										
Filter length	3									
Bypass valve	S Without bypass									
Seals	A NBR V FPM F MFQ									
Connections	700 bar A G 1/4" B 1/4" NPT G G 1/2" H 1/2" NPT"									
	Autoclave 1000 bar M 9/16" - 18 UNF L 3/4" - 14 NPS									
Connection for differential pressure indicators	1 Without connection									
Filtration rating (filter media)	A03 Inorganic microfiber 3 µm A06 Inorganic microfiber 6 µm A10 Inorganic microfiber 10 µm A16 Inorganic microfiber 16 µm A25 Inorganic microfiber 25 µm									
Element Δp	H 210 bar U 210 bar, stainless steel filter element									
	Execution P01 MP Filtri standard Pxx Customized									

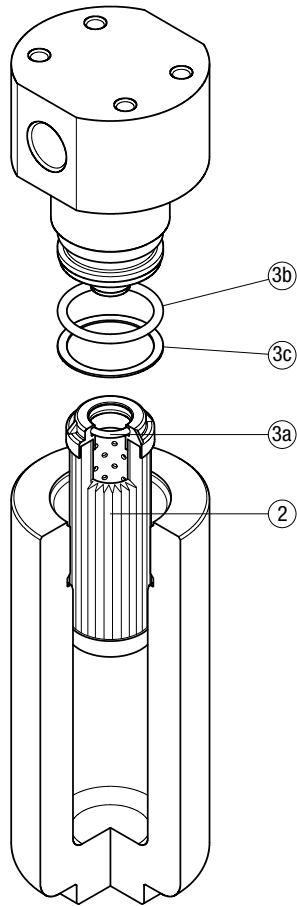
FILTER ELEMENT

Element series and size	Example: HP011 3 A03 V U P01						
HP011							
Element length	3						
Filtration rating (filter media)	A03 Inorganic microfiber 3 µm A06 Inorganic microfiber 6 µm A10 Inorganic microfiber 10 µm A16 Inorganic microfiber 16 µm A25 Inorganic microfiber 25 µm						
Seals	A NBR V FPM F MFQ						
Element Δp	H 210 bar U 210 bar, stainless steel filter element						
	Execution P01 MP Filtri standard Pxx Customized						



Order number for spare parts

FZX 011



Filter series	Filter element	Seal Kit code number		
		NBR	FPM	MFQ
FZX 011	See order table	02050643	02050644	02050646

FZM series

Maximum working pressure up to 32 Mpa (320 bar) - Flow rate up to 70 l/min



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Description

Technical data

Stainless steel high pressure filters

Manifold

Maximum working pressure up to 32 Mpa (320 bar)
Flow rate up to 70 l/min

FZM is a range of stainless steel high pressure filter for protection of sensitive components in high pressure hydraulic systems placed in difficult environmental conditions.

They are directly connected to the top of the manifold, through the proper flanged interface.

Available features:

- Manifold connections up to Ø15 mm, for a maximum flow rate of 70 l/min
- ISO 4401 CETOP 3 and CETOP 5 interface, for direct mounting on the CETOP valves.
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Low collapse filter element with external support "R", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters provided with the bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters not provided with the bypass valve
- High collapse filter element "U", for use with aggressive fluids
- Visual, electrical and electronic differential clogging indicators

Common applications:

- Off-shore equipment
- Water filtration systems
- Systems with strong or corrosive environmental conditions
- Systems with corrosive fluids

Filter housing materials

- Head: AISI 316L
- Housing: AISI 316L
- Bypass valve: AISI 316L

Pressure

- Test pressure: 48 MPa (480 bar)
- Min. Burst pressure: 96 MPa (960 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 32 MPa (320 bar)

Bypass valve

Opening pressure 6 bar ±10%

Filter element features

Filter	Filter element		
FZM	HP		
Δp Element type			
Element media	Construction	Δp Series	Δp
A - Microfiber	with external support	R	20 bar
	High Δp with external support	S	210 bar
	High Δp with stainless steel components	U	210 bar

Please see ordering code tables to check element Δp series availability based on filter features.

Flow direction through the filter element:

From OUT to IN

Filter element components materials	Δp Series		
	R	S	U
End cap	Polyamide	Tinned Steel	Stainless steel
Core tube	Tinned Steel	Tinned Steel	Stainless steel
External support	Wire mesh epoxy painted	Wire mesh epoxy painted	Stainless steel
Internal support	Wire mesh epoxy painted	Stainless steel	Stainless steel
Pre-filter	Synthetic	Synthetic	Synthetic

Seals

- Standard NBR series A (-25 °C to +110 °C)
- Optional FPM series V (-20 °C to +120 °C)
- Optional MFQ series F (-50 °C to +120 °C)

Temperature

From -50 °C to +120 °C

Note

FZM filters are provided for vertical mounting

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]				Volumes [dm ³]					
	Length	1	2	3	4	Length	1	2	3	4
FZM 039	-	-	5.0	5.6	6.1	-	-	0.19	0.26	0.34

Flow rates [l/min]

Filter series	Length	Filter element design - R Series					Filter element design - S-U Series				
		A03	A06	A10	A16	A25	A03	A06	A10	A16	A25
FZM 039	2	19	25	41	47	54	19	23	39	43	51
	3	33	36	50	56	65	30	33	45	49	60
	4	41	44	58	64	70	37	39	51	63	68

Maximum flow rate for a complete stainless steel high pressure filter with a return drop $\Delta p = 1.5$ bar.

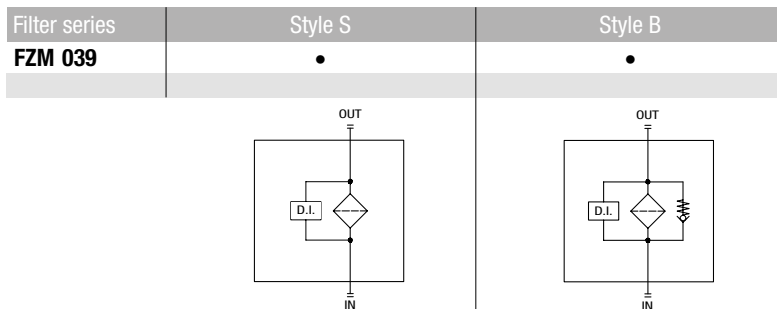
The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure.

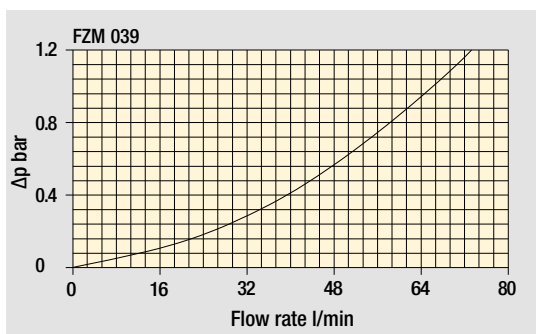
Please, contact our Sales Department for further additional information.

Hydraulic diagram



Pressure drop

Filter housings Δp pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

Designation & Ordering code

COMPLETE FILTER

Configuration example: **FZM039** | **2** | **S** | **A** | **M** | **1** | **A10** | **H** | **P01**

Series and size
FZM039

Length
2 | 3 | 4 |

Bypass valve
S Without bypass
B With bypass 6 bar

Seals
A NBR
V FPM
F MFQ

Connections
M Manifold

Connection for differential pressure indicator
1 Without connection
2 With connection

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm

Element Δp	Valves		Execution
	S	B	
R 20 bar	-	•	P01 MP Filtri standard
S 210 bar	•	-	Pxx Customized
U 210 bar, stainless steel filter element	•	•	

FILTER ELEMENT

Configuration example: **HP039** | **3** | **A10** | **A** | **S** | **P01**

Element series and size
HP039

Element length
2 | 3 | 4 |

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm

Seals	Element Δp	Execution
A NBR	R 20 bar	P01 MP Filtri standard
V FPM	S 210 bar	Pxx Customized
F MFQ	U 210 bar, stainless steel filter element	

CLOGGING INDICATORS

See page 787

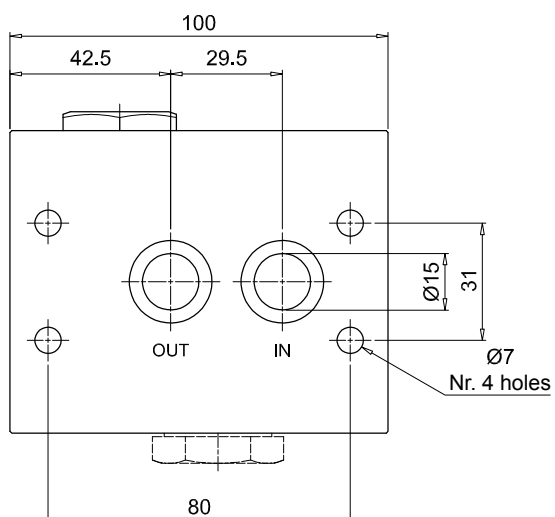
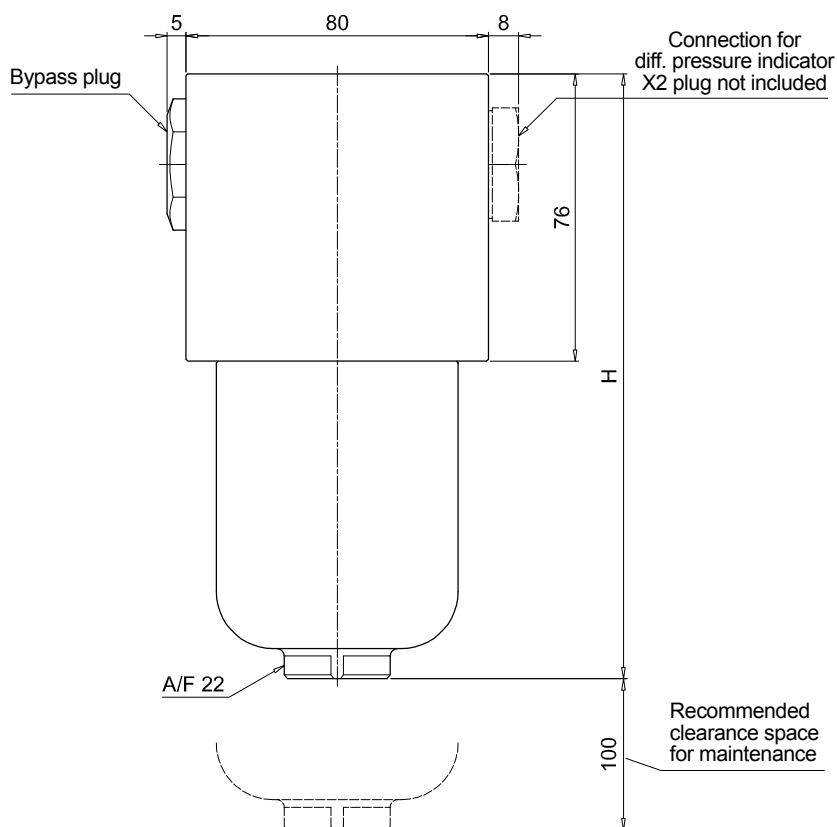
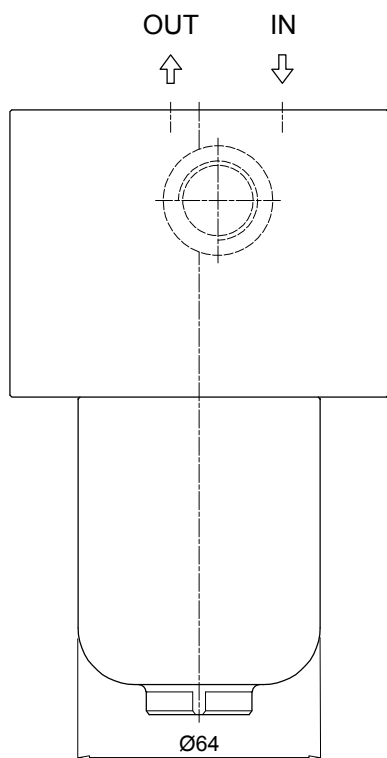
DEX Electrical differential pressure indicator	DVX Visual differential pressure indicator
DLX Electrical/visual differential pressure indicator	DVY Visual differential pressure indicator

PLUGS

See page 807

X2 Stainless steel plug (not included)
--

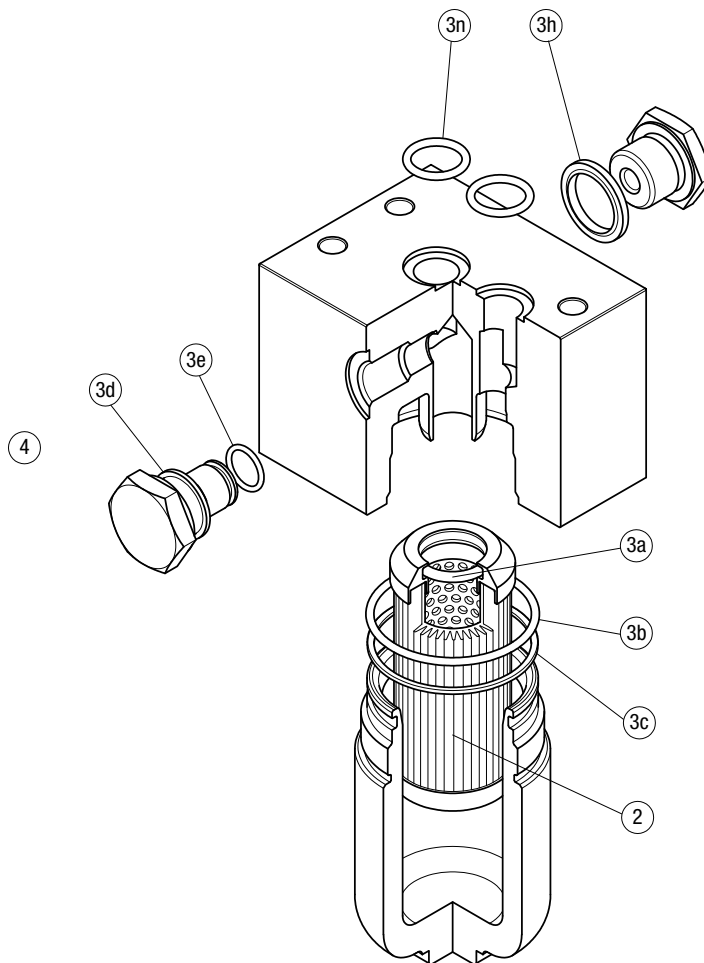
FZM039	
Filter length	H [mm]
2	160
3	203
4	247



FZM SPARE PARTS

Order number for spare parts

FZM 039



Item:	Q.ty: 1 pc.	Q.ty: 1 pc.		Q.ty: 1 pc.	
Filter series	Filter element	Seal Kit code number		Indicator connection plug	
		NBR	FPM	NBR	FPM
FZM 039	See order table	02050651	02050652	X2H	X2V

FZB series

Maximum working pressure up to 32 Mpa (320 bar) - Flow rate up to 70 l/min



INSTALLATION, SERVICE AND MAINTENANCE MANUAL AND SAFETY INSTRUCTIONS



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Description

Technical data

Stainless steel high pressure filters

Manifold

Maximum working pressure up to 32 Mpa (320 bar)
Flow rate up to 70 l/min

FZB is a range of stainless steel high pressure filter for protection of sensitive components in high pressure hydraulic systems placed in difficult environmental conditions.

They are directly connected to the side of the manifold, through the proper flanged interface.

Available features:

- Manifold connections up to Ø16 mm, for a maximum flow rate of 70 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Low collapse filter element with external support "R", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters provided with the bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters not provided with the bypass valve
- High collapse filter element "U", for use with aggressive fluids
- Visual, electrical and electronic differential clogging indicators

Common applications:

- Off-shore equipment
- Water filtration systems
- Systems with strong or corrosive environmental conditions
- Systems with corrosive fluids

Filter housing materials

- Head: AISI 316L
- Housing: AISI 316L
- Bypass valve: AISI 316L

Pressure

- Test pressure: 48 MPa (480 bar)
- Min. Burst pressure: 96 MPa (960 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 32 MPa (320 bar)

Bypass valve

Opening pressure 6 bar ±10%

Filter element features

Filter	Filter element		
FZB	HP		
Δp Element type			
Element media	Construction	Δp Series	Δp
A - Microfiber	with external support	R	20 bar
	High Δp with external support	S	210 bar
	High Δp with stainless steel components	U	210 bar
<i>Please see ordering code tables to check element Δp series availability based on filter features.</i>			
Flow direction through the filter element:			
From OUT to IN			
Filter element components materials	Δp Series		
	R	S	U
End cap	Polyamide	Tinned Steel	Stainless steel
Core tube	Tinned Steel	Tinned Steel	Stainless steel
External support	Wire mesh epoxy painted	Wire mesh epoxy painted	Stainless steel
Internal support	Wire mesh epoxy painted	Stainless steel	Stainless steel
Pre-filter	Synthetic	Synthetic	Synthetic

Seals

- Standard NBR series A (-25 °C to +110 °C)
- Optional FPM series V (-20 °C to +120 °C)
- Optional MFQ series F (-50 °C to +120 °C)

Temperature

From -50 °C to +120 °C

Note

FZB filters are provided for vertical mounting

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]				Volumes [dm ³]					
	Length	1	2	3	4	Length	1	2	3	4
FZB 039	-	4.6	5.2	5.7	-	0.19	0.26	0.34		

Flow rates [l/min]

Filter series	Length	Filter element design - R Series					Filter element design - S Series					Filter element design - U Series				
		A03	A06	A10	A16	A25	A03	A06	A10	A16	A25	A03	A06	A10	A16	A25
FZB 039	2	18	23	39	44	52	18	22	37	40	48	18	22	37	40	48
	3	31	33	47	54	65	28	31	43	46	84	28	31	43	46	84
	4	38	41	56	63	71	34	36	48	62	68	34	36	48	62	68

Maximum flow rate for a complete stainless steel high pressure filter with a pressure drop $\Delta p = 1.5$ bar.

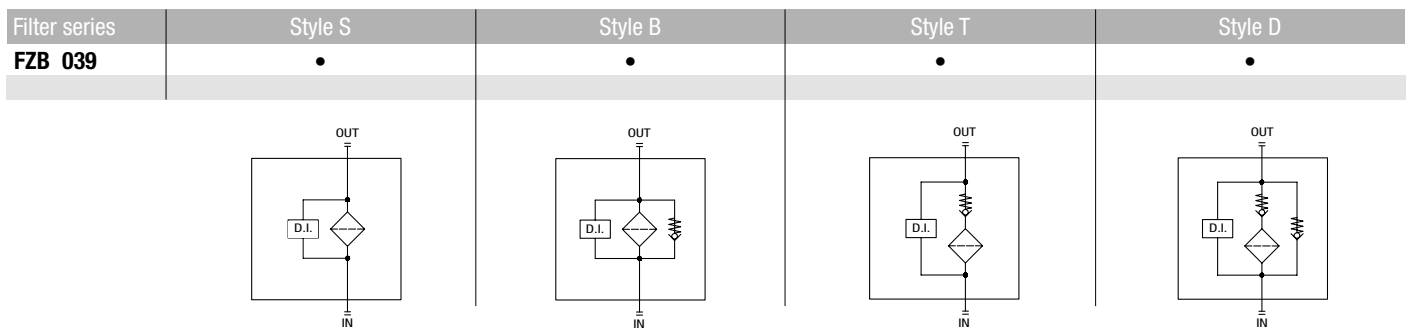
The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure.

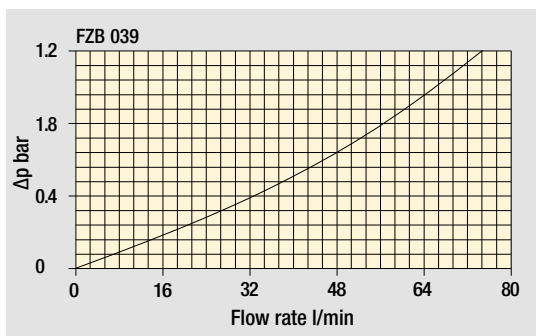
Please, contact our Sales Department for further additional information.

Hydraulic diagram



Pressure drop

Filter housings Δp pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

Designation & Ordering code

COMPLETE FILTER

Configuration example: **FZB039** | **2** | **T** | **A** | **F** | **2** | **A06** | **S** | **P01**

Series and size
FZB039

Length
2 | 3 | 4 |

Valves
S Without bypass
B With bypass 6 bar
T With check valve, without bypass
D With check valve, with bypass 6 bar

Seals
A NBR
V FPM
F MFQ

Connections
F Manifold

Connections for differential pressure indicators
1 Without connection
2 With connection on the top

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm

Element Δp	Valves				Execution
	S	B	T	D	
R 20 bar	-	•	-	•	P01 MP Filtri standard
S 210 bar	•	-	•	-	Pxx Customized
U 210 bar, stainless steel filter element	•	•	•	•	

FILTER ELEMENT

Configuration example: **HP039** | **2** | **A06** | **A** | **S** | **P01**

Element series and size
HP039

Element length
2 | 3 | 4 |

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm

Seals	Element Δp	Execution
A NBR	R 20 bar	P01 MP Filtri standard
V FPM	S 210 bar	Pxx Customized
F MFQ	U 210 bar, stainless steel filter element	

CLOGGING INDICATORS

See page 787

DEX Electrical differential pressure indicator
DLX Electrical/visual differential pressure indicator

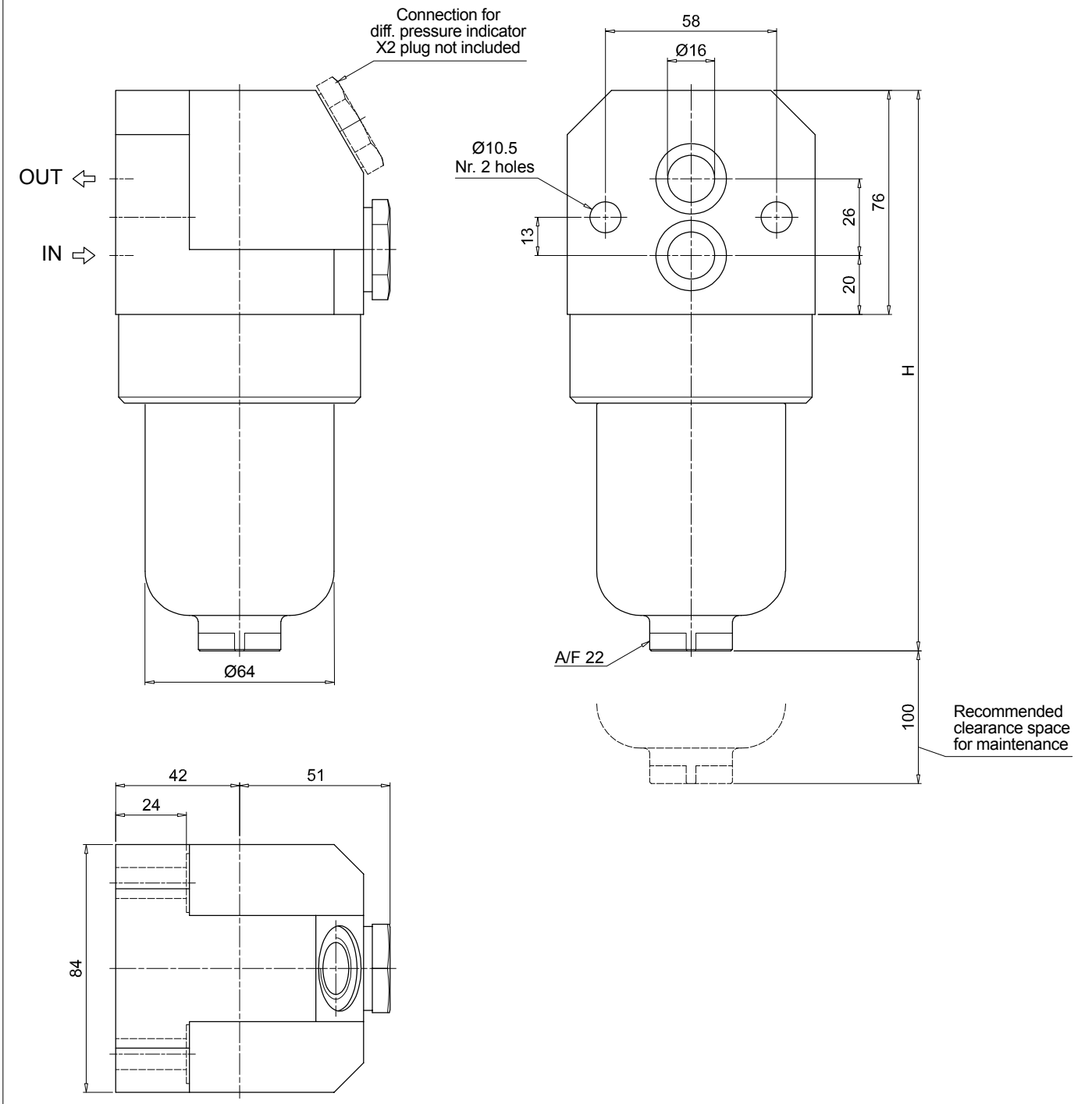
DVX Visual differential pressure indicator
DVY Visual differential pressure indicator

PLUGS

See page 807

X2 Stainless steel plug (not included)

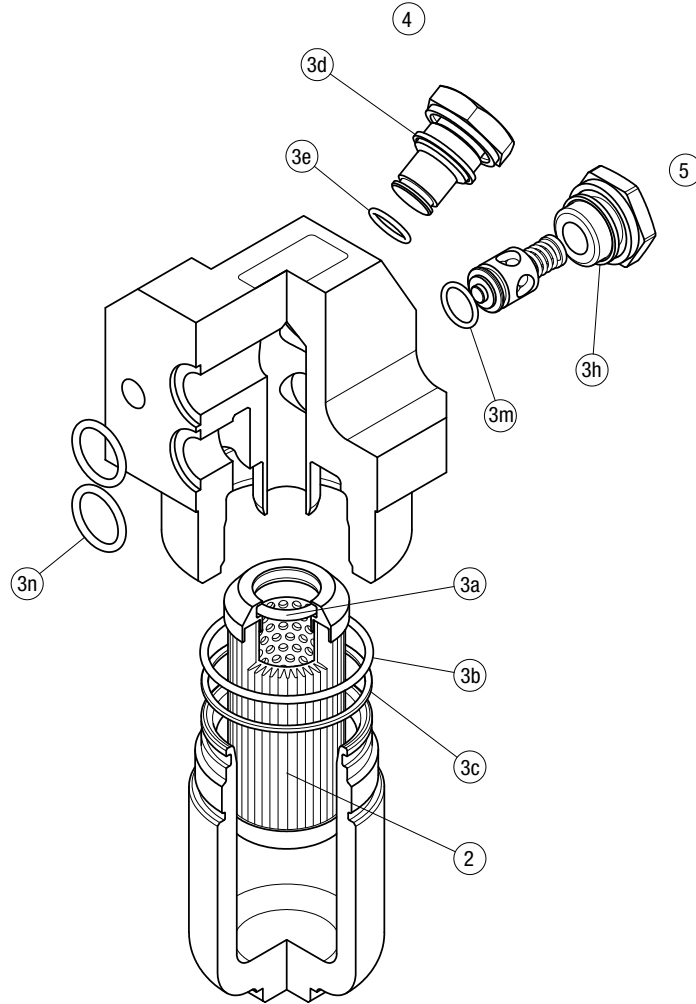
FZB039	
Filter length	H [mm]
2	190
3	233
4	277



FZB SPARE PARTS

Order number for spare parts

FZB 039



Item:	Q.ty: 1 pc.	Q.ty: 1 pc.		Q.ty: 1 pc.		Q.ty: 1 pc.	
Filter series	Filter element	Seal Kit code number		Indicator connection plug		Bypass assembly / plug	
		NBR	FPM	NBR	FPM	NBR	FPM
FZB 039	See order table	02050647	02050648	X2H	X2V	02001286	02001295

FZD series

Maximum working pressure up to 35 Mpa (350 bar) - Flow rate up to 60 l/min



INSTALLATION, SERVICE AND MAINTENANCE MANUAL AND SAFETY INSTRUCTIONS



Please scan or click the QR codes to get updated electronic version of the related document:



FZD010



FZD021



FZD051

For all the QR codes: Scan or click me!

Description

Technical data

Stainless steel high pressure filters

Duplex

Maximum working pressure up to 35 Mpa (350 bar)
Flow rate up to 60 l/min

FZD is a range of stainless steel high pressure duplex filter with integrated changeover function to allow the filter element replacement without the system shut-down.

They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- Female threaded connections up to 3/4", for a maximum flow rate of 60 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Balancing valve, available for FZD051, to equalize the housing pressure before the switch.
- Bypass valve, to relieve excessive pressure drop across the filter media
- Vent ports, to avoid air trapped into the filter going into the system
- Drain ports, to remove the fluid from the housing prior the maintenance work
- High collapse filter element "H", for use with filters not provided with bypass valve
- Low collapse filter element with external support "R", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters provided with the bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters not provided with the bypass valve
- High collapse filter element "U", for use with aggressive fluids
- Visual, electrical and electronic differential clogging indicators

Common applications:

- System where shut-down causes high costs
- System where shut-down causes safety issues

Filter housing materials

- Head: AISI 316L
- Housing: AISI 316L
- Bypass valve: AISI 316L

Pressure

- Test pressure: 52.5 MPa (525 bar)
- Min. Burst pressure: 105 MPa (1050 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 35 MPa (350 bar)

Bypass valve

Opening pressure 6 bar \pm 10%

Filter element features

Filter FZD	Filter element HP		
Δp Element type			
Element media	Construction	Δp Series	Δp
A - Microfiber	with external support	R	20 bar
	High Δp	H	210 bar
	High Δp with external support	S	210 bar
	High Δp with stainless steel components	U	210 bar

Please see ordering code tables to check element Δp series availability based on filter features.

Flow direction through the filter element:

From OUT to IN

Filter element components materials	Δp Series		
	R	H - S	U
End cap	Polyamide	Tinned Steel	Stainless steel
Core tube	Tinned Steel	Tinned Steel	Stainless steel
External support	Wire mesh epoxy painted	Wire mesh epoxy painted	Stainless steel
Internal support	Wire mesh epoxy painted	Stainless steel	Stainless steel
Pre-filter	Synthetic	Synthetic	Synthetic

Seals

- Standard NBR series A (-25 °C to +110 °C)
- Optional FPM series V (-20 °C to +120 °C)
- Optional MFQ series F (-50 °C to +120 °C)

Temperature

From -50 °C to +120 °C

Note

FZD filters are provided for vertical mounting

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]					Volumes [dm ³]						
	Length	1	2	3	4	5	Length	1	2	3	4	4
FZD 010	-	-	7.9	-	-	-	-	-	0.10	-	-	-
FZD 021	-	-	9.6	9.8	10.3	-	-	-	0.06	0.12	0.22	-
FZD 051	-	-	17.4	18.0	19.0	20.3	-	-	0.31	0.41	0.53	0.83

Flow rates [l/min]

Filter series	Length	Filter element design - H Series					Filter element design - U Series				
		A03	A06	A10	A16	A25	A03	A06	A10	A16	A25
FZD 010	2	4	5	7	8	11	4	5	7	8	11
	3	5	6	11	12	16	5	6	11	12	16
FZD 021	3	9	11	16	18	20	9	11	16	18	20
	4	10	12	17	19	21	10	12	17	19	21

Filter series	Length	Filter element design - R Series					Filter element design - S Series					Filter element design - U Series				
		A03	A06	A10	A16	A25	A03	A06	A10	A16	A25	A03	A06	A10	A16	A25
FZD 051	2	39	41	51	54	59	35	37	48	51	58	35	37	48	51	58
	3	45	46	54	56	61	41	43	52	54	60	41	43	52	54	60
	4	50	52	58	58	62	47	49	56	56	61	47	49	56	56	61
	5	56	57	61	62	63	53	53	57	59	63	53	53	57	59	63
	5	56	57	61	62	63	53	53	57	59	63	53	53	57	59	63

Maximum flow rate for a complete stainless steel high pressure filter with a pressure drop $\Delta p = 1.5$ bar.

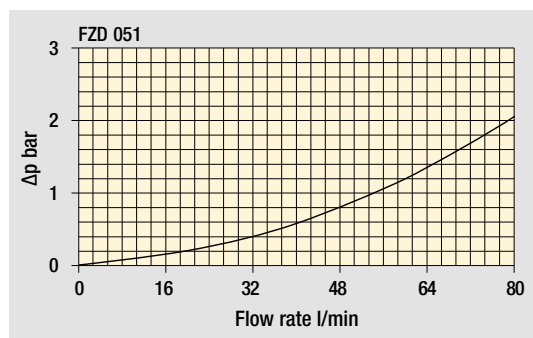
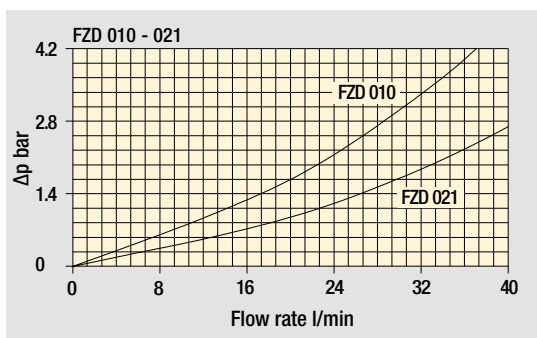
The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

Hydraulic diagram

Filter series	Without Bypass	Without Bypass	Single Bypass	Double Bypass
FZD 010	•	-	-	-
FZD 021	-	•	-	-
FZD 051	-	-	•	•



Pressure drop Filter housings Δp pressure drop

The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

Designation & Ordering code

COMPLETE FILTER

Series and size		Configuration example: FZD021 4 S A G1 A06 H P01											
FZD010		FZD021											
Length		FZD010	FZD021										
2		•	•										
3		-	•										
4		-	•										
Bypass valve													
S	Without bypass												
Seals													
A	NBR												
V	FPM												
Connections		FZD010	FZD021										
G1		G 3/8"	G 1/2"										
G2		3/8" NPT	1/2" NPT										
G3		-	SAE 8 - 3/4" - 16 UNF										
Filtration rating (filter media)													
A03	Inorganic microfiber		3 µm										
A06	Inorganic microfiber		6 µm										
A10	Inorganic microfiber		10 µm										
A16	Inorganic microfiber		16 µm										
A25	Inorganic microfiber		25 µm										
		Element Δp					Execution						
		H 210 bar					P01 MP Filtri standard						
		U 210 bar, stainless steel filter element					Pxx Customized						

FILTER ELEMENT

Element series and size		Configuration example: HP011 4 A06 A H P01											
FZD010		FZD021											
HP010		•	-										
HP011		-	•										
Element length		HP010	HP011										
2		•	•										
3		-	•										
4		-	•										
Filtration rating (filter media)													
A03	Inorganic microfiber		3 µm										
A06	Inorganic microfiber		6 µm										
A10	Inorganic microfiber		10 µm										
A16	Inorganic microfiber		16 µm										
A25	Inorganic microfiber		25 µm										
		Seals					Element Δp					Execution	
		A NBR					H 210 bar					P01 MP Filtri standard	
		V FPM					U 210 bar, stainless steel filter element					Pxx Customized	

CLOGGING INDICATORS

See page 787

DEX Electrical differential pressure indicator

DVX Visual differential pressure indicator

DLX Electrical/visual differential pressure indicator

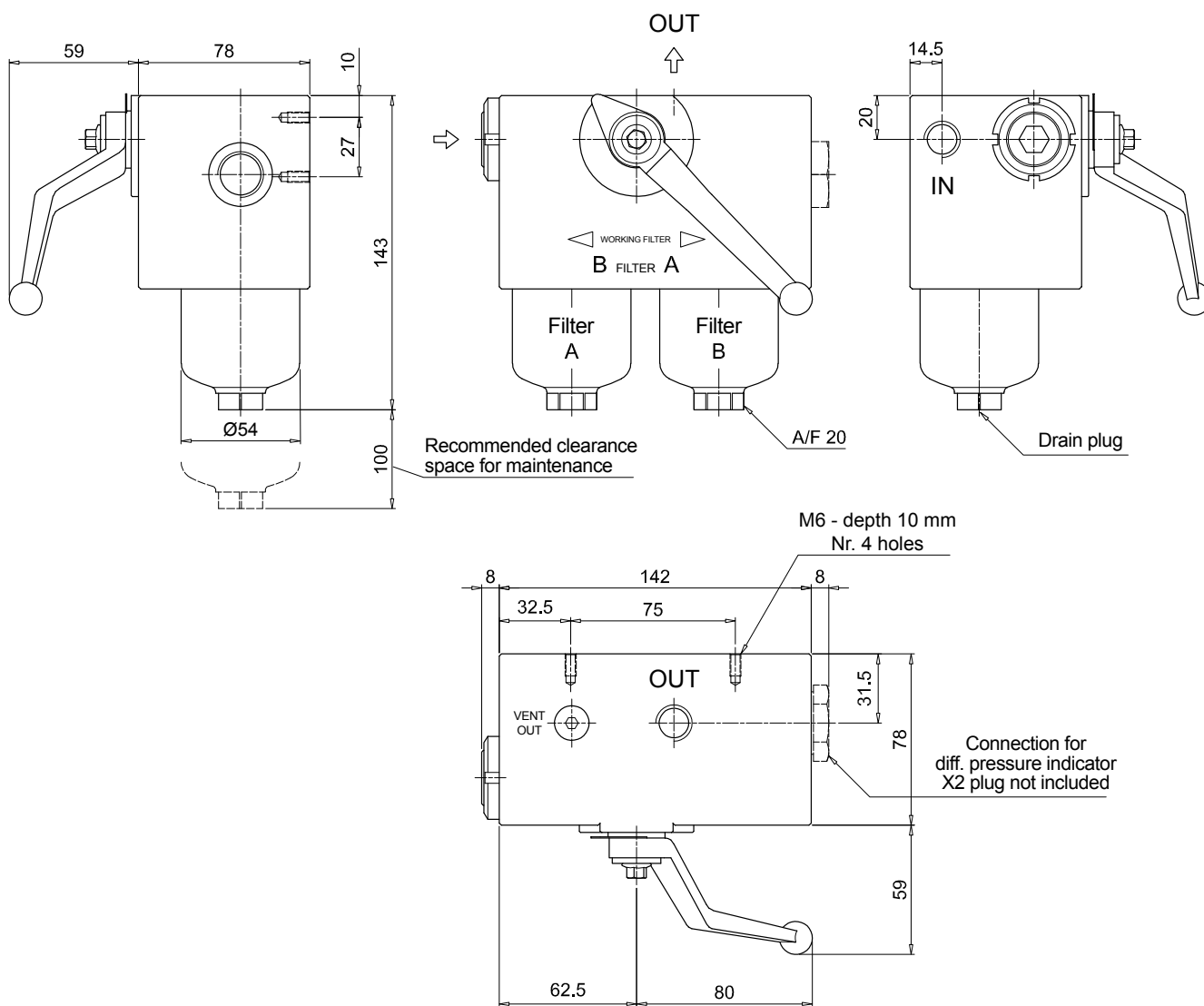
DVY Visual differential pressure indicator

PLUGS

See page 807

X2 Stainless steel plug (not included)

FZD010

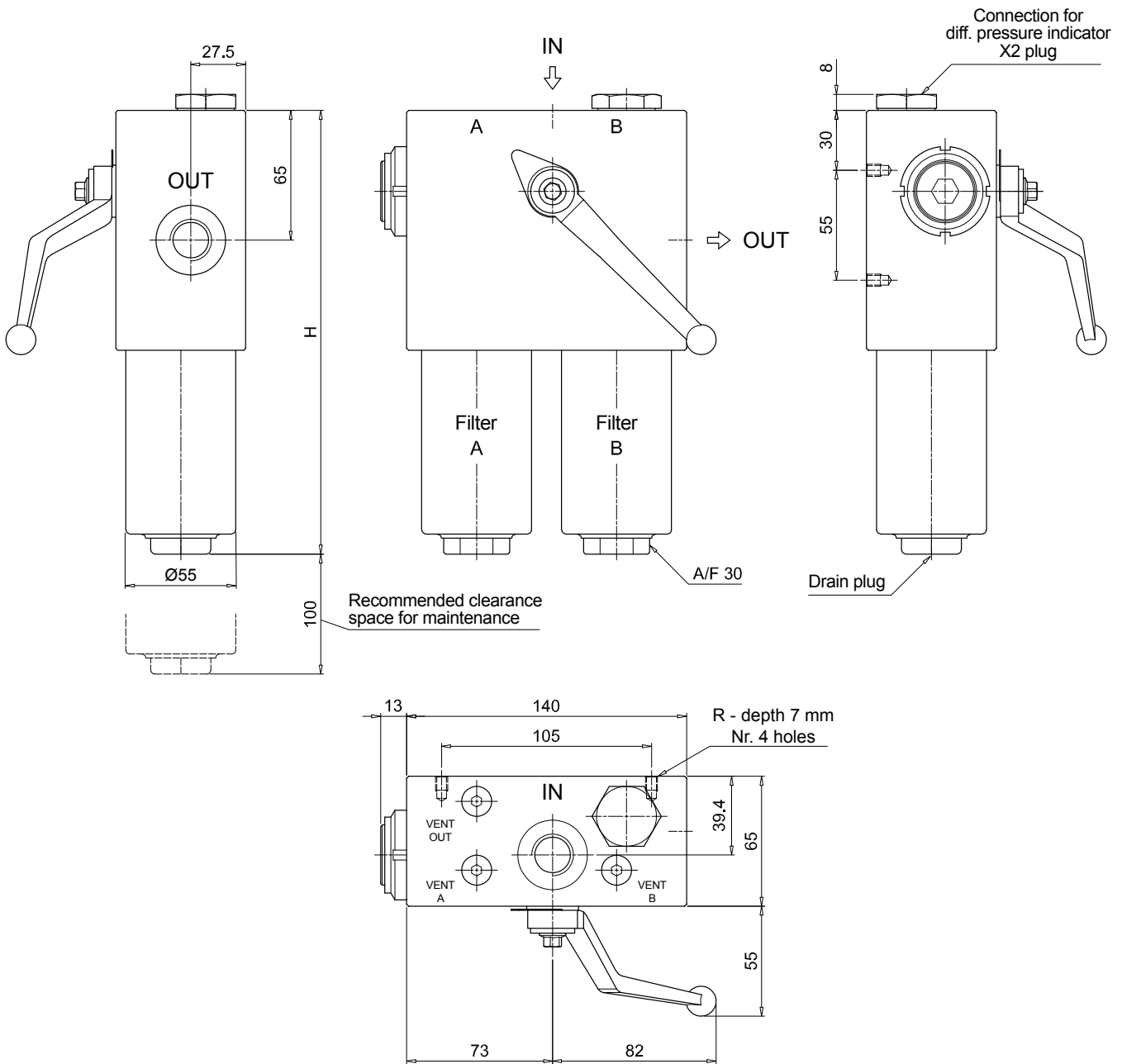


Dimensions

FZD021

Filter length	H [mm]
2	172
3	222
4	272

Connections	R
G1	M6
G2 - G3	1/4" UNC



Designation & Ordering code

COMPLETE FILTER

Series and size FZD051	Configuration example: FZD051 3 B A G3 A03 U P01																		
Length 2 3 4 5																			
Bypass valve S Without bypass B With bypass 6 bar																			
Seals A NBR V FPM																			
Connections G1 G 3/4" G2 3/4" NPT G3 G 1/2" G4 1/2" NPT G5 SAE 8 - 3/4" - 16 UNF G6 SAE 12 - 1 1/16" - 12 UN																			
Filtration rating (filter media) A03 Inorganic microfiber 3 µm A06 Inorganic microfiber 6 µm A10 Inorganic microfiber 10 µm A16 Inorganic microfiber 16 µm A25 Inorganic microfiber 25 µm																			
	<table border="1"> <thead> <tr> <th rowspan="2">Element Δp</th> <th colspan="2">Valves</th> <th rowspan="2">Execution</th> </tr> <tr> <th>S</th> <th>B</th> </tr> </thead> <tbody> <tr> <td>R 20 bar</td> <td>-</td> <td>•</td> <td>P01 MP Filtri standard</td> </tr> <tr> <td>S 210 bar</td> <td>•</td> <td>-</td> <td>Pxx Customized</td> </tr> <tr> <td>U 210 bar, stainless steel filter element</td> <td>•</td> <td>•</td> <td></td> </tr> </tbody> </table>	Element Δp	Valves		Execution	S	B	R 20 bar	-	•	P01 MP Filtri standard	S 210 bar	•	-	Pxx Customized	U 210 bar, stainless steel filter element	•	•	
Element Δp	Valves		Execution																
	S	B																	
R 20 bar	-	•	P01 MP Filtri standard																
S 210 bar	•	-	Pxx Customized																
U 210 bar, stainless steel filter element	•	•																	

FILTER ELEMENT

Element series and size HP050	Configuration example: HP050 3 A03 A U P01												
Element length 2 3 4 5													
Filtration rating (filter media) A03 Inorganic microfiber 3 µm A06 Inorganic microfiber 6 µm A10 Inorganic microfiber 10 µm A16 Inorganic microfiber 16 µm A25 Inorganic microfiber 25 µm													
	<table border="1"> <thead> <tr> <th rowspan="2">Seals</th> <th rowspan="2">Element Δp</th> <th rowspan="2">Execution</th> </tr> </thead> <tbody> <tr> <td>A NBR</td> <td>R 20 bar</td> <td>P01 MP Filtri standard</td> </tr> <tr> <td>V FPM</td> <td>S 210 bar</td> <td>Pxx Customized</td> </tr> <tr> <td></td> <td>U 210 bar, stainless steel filter element</td> <td></td> </tr> </tbody> </table>	Seals	Element Δp	Execution	A NBR	R 20 bar	P01 MP Filtri standard	V FPM	S 210 bar	Pxx Customized		U 210 bar, stainless steel filter element	
Seals	Element Δp				Execution								
		A NBR	R 20 bar	P01 MP Filtri standard									
V FPM	S 210 bar	Pxx Customized											
	U 210 bar, stainless steel filter element												

CLOGGING INDICATORS

See page 787

DEX Electrical differential pressure indicator
DLX Electrical/visual differential pressure indicator

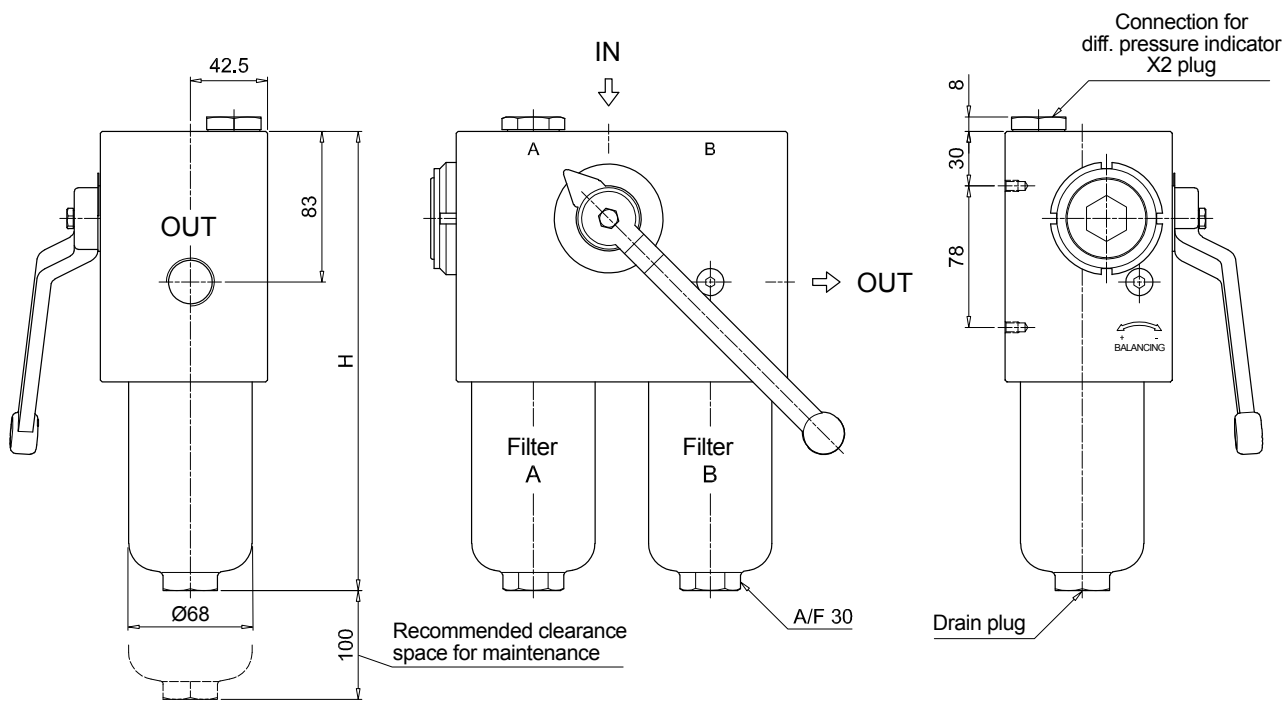
DVX Visual differential pressure indicator
DVY Visual differential pressure indicator

PLUGS

See page 807

X2 Stainless steel plug (not included)

FZD051		
Filter length	H [mm]	
2	253	
3	295	
4	343	
5	465	
Connections	R	
G1	M6	
G2	1/4" UNC	
G3	M6	
G4-G5-G6	1/4" UNC	
Valves	L [mm]	L1 [mm]
S	168	138
B	182.5	152.5



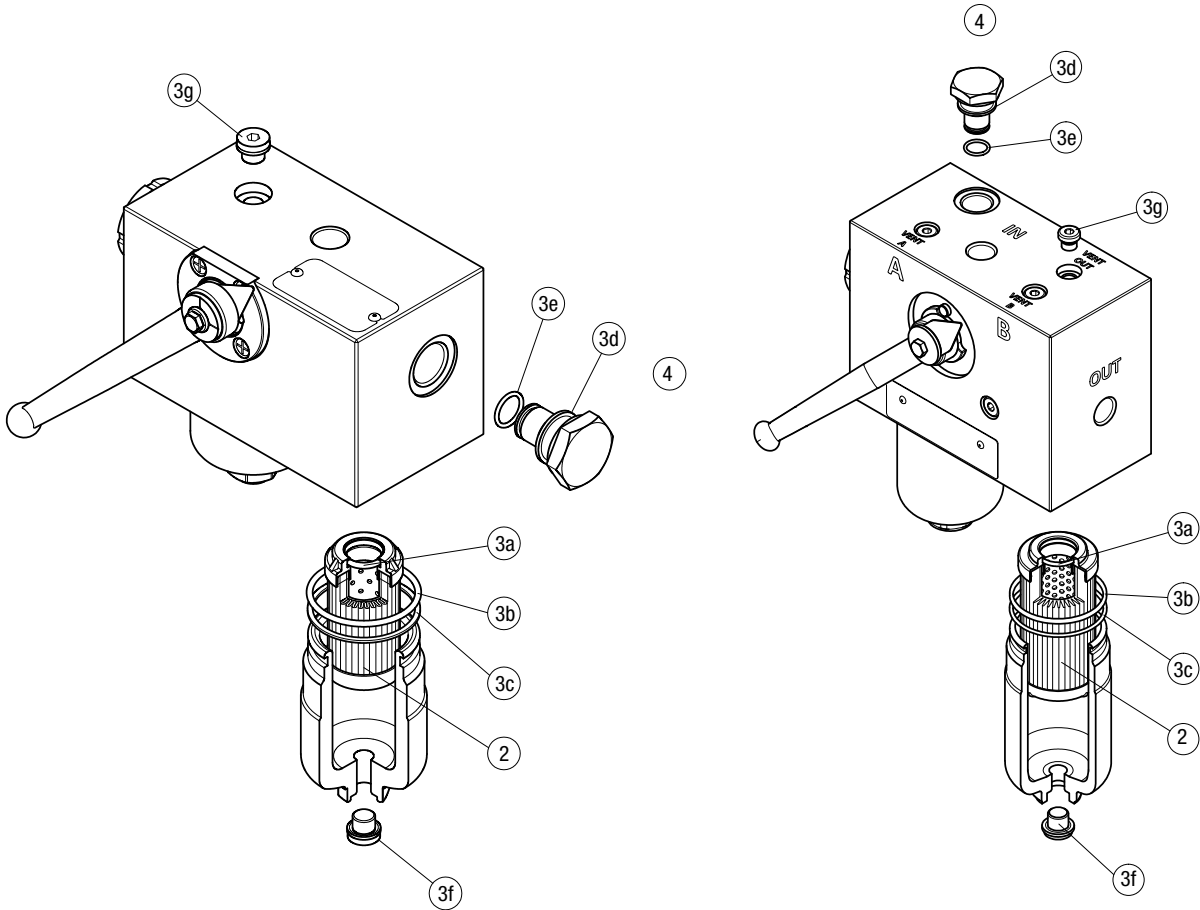
Recommended clearance space for maintenance

FZD SPARE PARTS

Order number for spare parts

FZD 010

FZD 021 - FZD 051



Item:	Q.ty: 1 pc.	Q.ty: 1 pc.		Q.ty: 1 pc.	
Filter series	Filter element	Seal Kit code number		Indicator connection plug	
FZD 010	See order table	NBR	FPM	NBR	FPM
		02050613	02050655		
FZD 021		02050796	02050797	X2H	X2V
FZD 051		02050800	02050801		

MP Filtri knows how to manage it thanks to our

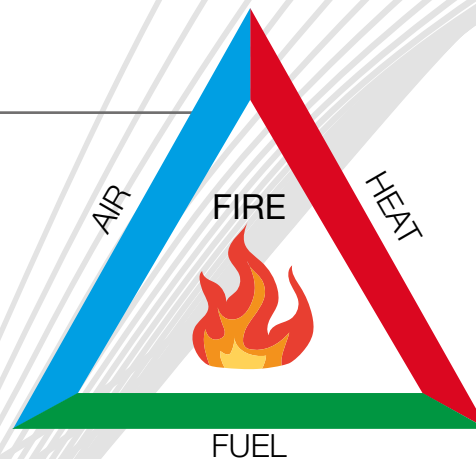


ATEX CERTIFIED PRODUCTS

Standard ATEX Directive 2014/34/EU and UK Regulation S.I. 2016 No. 1107 (as amended)

FIRE TRIANGLE

According to the legislation, each appliance used in explosive atmospheres must ensure adequate ATEX protection, that is, it must present the precautions necessary to ensure it is removed at least one of the components of the triangle of fire.



zerospark[®]
THE ANTI-STATIC FILTERS

zerospark[®] filter element
is the default concept for all MP Filtri ATEX filters

Filters for potentially explosive atmosphere



Filter sizing and corrective factors page 724

FMMX	727
FZP	737
FZH	747
FZX	757
INDICATORS	788

FILTER SIZING Calculation

THE CORRECT FILTER SIZING HAS TO BE BASED ON THE TOTAL PRESSURE DROP DEPENDING ON THE APPLICATION.

The pressure drop calculation is performed by adding together the value of the housing with the value of the filter element. The pressure drop Δp_c of the housing is proportional to the fluid density (kg/dm^3 / lb/ft^3).

The filter element pressure drop Δp_e is proportional to its viscosity (mm^2/s / SUS), the corrective factor Y have to be used in case of an oil viscosity different than $30 \text{ mm}^2/\text{s}$ (cSt) / 150 SUS.

Sizing data for single filter element, head at top

Δp_c = Filter housing pressure drop [bar / psi]

Δp_e = Filter element pressure drop [bar / psi]

Y = Corrective factor Y (see correspondent table), depending on the filter type, on the filter element size, on the filter element length and on the filter media

Q = flow rate (l/min - gpm)

V1 reference oil viscosity = $30 \text{ mm}^2/\text{s}$ (cSt) / 150 SUS

V2 = operating oil viscosity in mm^2/s (cSt) / SUS

Filter element pressure drop calculation with an oil viscosity different than $30 \text{ mm}^2/\text{s}$ (cSt) / 150 SUS

International system:

$$\Delta p_e = Y : 1000 \times Q \times (V2:V1)$$

Imperial system:

$$\Delta p_e = Y : 17.2 \times Q \times (V2:V1)$$

$$\Delta p_{\text{Tot.}} = \Delta p_c + \Delta p_e$$

Verification formula

$$\Delta p_{\text{Tot.}} \leq \Delta p_{\text{max allowed}}$$

Maximum total pressure drop (Δp_{max}) allowed by a new and clean filter

Filter family	Δp_{max}	
	[bar]	[psi]
ATEX filters	1.50 bar	22 psi

Filter pressure drop calculation example

Application data:

Selected filter: FMMX 050 length 5

Selected filter element: HPX 050 length 5

Selected connection: G 1/2"

Selected filtration rating: 25 μm absolute filtration with wire mesh

Flow rate Q = 60 l/min / 15.85 gpm

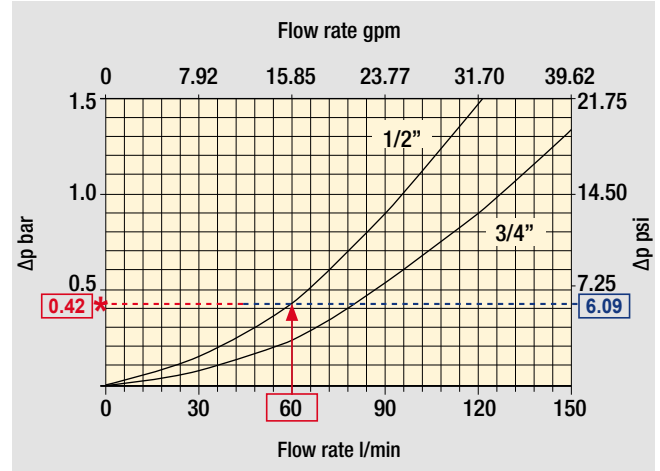
Viscosity V2 = $46 \text{ mm}^2/\text{s}$ (cSt) / 216 SUS

Oil density = $0.86 \text{ kg}/\text{dm}^3$ / $53.68 \text{ lb}/\text{ft}^3$

Calculation:

$$\Delta p_c = 0.42 \text{ bar} / 6.09 \text{ psi} \text{ (see graphic below)}$$

FMM 050



Filter housings Δp pressure drop.

The curves are plotted using mineral oil with density of $0.86 \text{ kg}/\text{dm}^3$ in compliance with ISO 3968. Δp varies proportionally with density.

Filter element	Type	Length	Absolute filtration Filter Elem. Δp Series: N - R				
			A03	A06	A10	A16	A25
HPX 050		3	17.37	16.25	8.90	7.18	3.63
		4	12.12	10.75	6.10	5.75	3.08
		5	7.00	6.56	3.60	3.10	2.25

$$\Delta p_e = (2.25 : 1000) \times 60 \times (46 : 30) = 0.21 \text{ bar}$$

$$\Delta p_e = (2.25 : 17.2) \times 15.85 \times (216 : 150) = 2.99 \text{ psi}$$

$$\checkmark \Delta p_{\text{Tot.}} = 0.42 + 0.21 = 0.63 \text{ bar}$$

$$\checkmark \Delta p_{\text{Tot.}} = 6.09 + 2.99 = 9.08 \text{ psi}$$

The selection is correct because the total pressure drop value is inside the admissible range for stainless steel filters.

In case the max allowed total pressure drop is not verified, it is necessary to repeat the calculation changing the filter and/or filter element length/size.

Filter element		Absolute filtration Filter Element ΔP Series: N - R				
Type	Length	A03	A06	A10	A16	A25
HP 011	1	332.71	250.07	184.32	152.36	128.36
	2	220.28	165.56	74.08	59.13	37.05
	3	123.24	92.68	41.48	33.08	20.72
	4	77.76	58.52	28.37	22.67	16.17
HP 039	2	70.66	53.20	25.77	20.57	14.67
	3	36.57	32.28	18.00	13.38	8.00
	4	26.57	23.27	12.46	8.80	5.58
HPX 050	1	31.75	30.30	13.16	12.3	7.29
	2	24.25	21.26	11.70	9.09	4.90
	3	17.37	16.25	8.90	7.18	3.63
	4	12.12	10.75	6.10	5.75	3.08
	5	7.00	6.56	3.60	3.10	2.25
HP 135	1	20.33	18.80	9.71	8.66	4.78
	2	11.14	10.16	6.60	6.38	2.22
	3	6.48	6.33	3.38	3.16	2.14
HPX 150	1	17.53	15.91	7.48	6.96	5.94
	2	8.60	8.37	3.54	3.38	3.15
	3	6.53	5.90	2.93	2.79	2.12

Filter element		Absolute filtration Filter Element ΔP Series: S - H - U				
Type	Length	A03	A06	A10	A16	A25
HP 011	1	424.58	319.74	235.17	194.44	163.78
	2	281.06	211.25	94.35	75.45	47.26
	3	130.14	97.50	43.63	34.82	21.81
	4	109.39	82.25	36.79	29.37	18.40
HP 039	2	73.00	57.00	28.00	24.00	17.20
	3	40.90	36.33	21.88	18.80	11.20
	4	31.50	28.22	17.22	9.30	6.70
HP 135	1	29.16	25.33	13.00	12.47	5.92
	2	14.28	11.04	7.86	7.90	4.44
	3	8.96	7.46	4.89	4.16	3.07
HPX 150	1	25.14	21.44	10.01	10.02	7.36
	2	11.02	9.09	4.22	4.19	4.00
	3	9.03	6.95	3.82	3.67	3.04

**Corrective factor Y to be used for the filter element pressure drop calculation.
The values depend to the filter size and length and to the filter media.**

Reference oil viscosity 30 mm²/s



THE X CONCEPT FOR OUR FILTERS

Protect the performance of your system with MYclean.

Quality and efficiency are fundamental for MP Filtri: this exclusive new filter element possesses polygon shape geometry and specific seal that ensures only original spare parts can be used - ensuring correct operation and higher system reliability.

+



THE Z CONCEPT FOR OUR FILTERS

Zerospark® is a specialist solution designed to solve the problem of electrostatic discharge inside hydraulic filters. Caused by the electrical charge build-up due to the passage of oil through the filters, this can result in damage to filter elements, oils and circuit components. It can even cause fire hazards in environments where flammable materials are present.



FMMX ATEX series 

with  + 

HPX Filter Element

- ◆ **Protects the machine from improper use of non-original products.**
- ◆ **Safety of constant quality protection & reliability**

With exclusive filter element you are sure that only MP Filtri filter elements can be used, ensuring the best cleaning level of the oil due to the use of originals filter elements.

The products identified as FMMX series are protected by:

- ◆ Italian Patent n° 102014902261205
- ◆ Canadian Patent n° 2,937,258
- ◆ European Patent n° 3 124 092 B1
- ◆ US Patent n° 20170030384 A1

FMMX series

Maximum working pressure up to 42 MPa (420 bar) - Flow rate up to 300 l/min



INSTALLATION, SERVICE AND MAINTENANCE MANUAL AND SAFETY INSTRUCTIONS



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Description

Filters for potentially explosive atmosphere

In-line

Maximum working pressure up to 42 MPa (420 bar)

Flow rate up to 300 l/min

FMMX is a range of versatile high pressure filter for protection of sensitive components in high pressure hydraulic systems in the mobile machines. They are directly connected to the lines of the system through the hydraulic fittings.

Available features:




- Female threaded connections up to 1 1/4", for a maximum flow rate of 300 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Low collapse filter element with external support "N", for filter element protection against the back pressure caused by the check valve in filters provided with the bypass valve
- Visual, electrical and electronic differential clogging indicators
- MYclean interface connection for the filter element, to protect the product against non-original spare parts

Common applications:

- Agricultural machines
- Mobile machines




Filter with:

NBR seal in configuration **zerospark+**

   II 3G Ex h IIC T6 Gc X
II 3D Ex h IIIC T85°C Dc X

FPM seal in configuration

zerospark+

   II 3G Ex h IIC T6... T4 Gc X
II 3D Ex h IIIC T85°C...T115°C Dc X

Technical data

Filter housing materials

- Head: Painted cast iron, black RAL 9005
- Housing: Phosphatized steel
- Bypass valve: Steel

Pressure

- Test pressure: 63 MPa (630 bar)
- Min. Burst pressure: 126 MPa (1260 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 42 MPa (420 bar)

Bypass valve

- Opening pressure 0.6 MPa (6 bar) ±10%
- Other opening pressures on request.

Filter element features

Filter FMMX	Filter element HPX		
Δp Element type			
Element media	Construction	Δp Series	Δp
A - Microfiber	Standard	N	20 bar
A - Microfiber	High Δp with external support	S	210 bar
M - Wire mesh	Standard	N	20 bar

Please see ordering code tables to check element Δp series availability based on filter features.

Flow direction through the filter element:
From OUT to IN

Temperature

Seals	Ambient Temperature	Max fluid Temperature	Temperature Class	Max surface temperature
NBR	-15 °C ÷ +80 °C	+80 °C	T6	T85 °C
FPM	-15 °C ÷ +80 °C	+80 °C	T6	T85 °C
	-15 °C ÷ +95 °C	+95 °C	T5	T100 °C
	-15 °C ÷ +110 °C	+110 °C	T4	T115 °C

Seals

- Standard NBR series A
- Optional FPM series V

Note

FMMX filters are provided for vertical mounting

Connections

In-line Inlet/Outlet

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]					Volumes [dm ³]						
	Length	1	2	3	4	5	Length	1	2	3	4	5
FMMX 050		3.11	3.48	3.90	4.36	5.54		0.34	0.48	0.63	0.81	1.23
FMMX 150		7.50	9.50	10.90	-	-		0.60	1.00	1.25	-	-

Flow rates [l/min]

Filter series	Length	Filter element design - N Series						Filter element design - S Series				
		A03	A06	A10	A16	A25	M25	A03	A06	A10	A16	A25
FMMX 050	1	42	43	79	82	106	147	29	39	57	59	74
	2	52	57	85	96	121	149	45	49	76	88	114
	3	66	69	97	106	130	150	58	61	89	99	125
	4	83	89	113	115	134	152	74	80	106	108	129
	5	107	110	130	134	141	154	93	95	111	121	139
FMMX 150	1	81	88	156	163	179	295	58	67	128	128	158
	2	142	145	227	230	236	312	119	137	212	212	207
	3	170	180	242	245	263	315	138	164	211	224	239

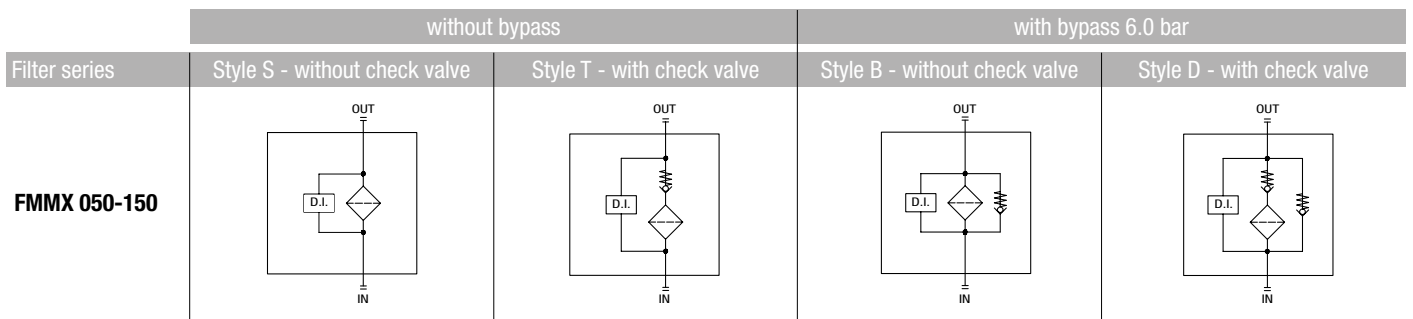
Maximum flow rate for a complete pressure filter with a pressure drop $\Delta p = 1.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

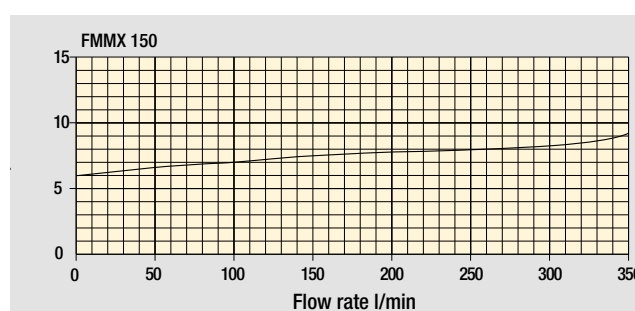
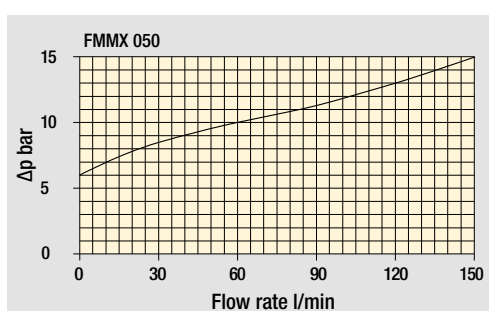
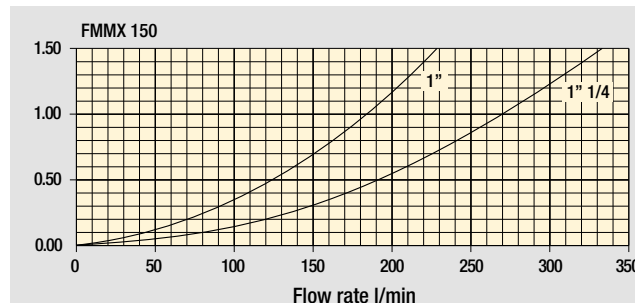
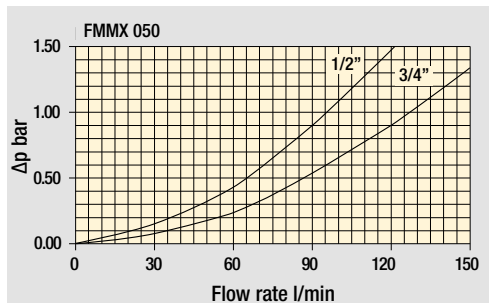
For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

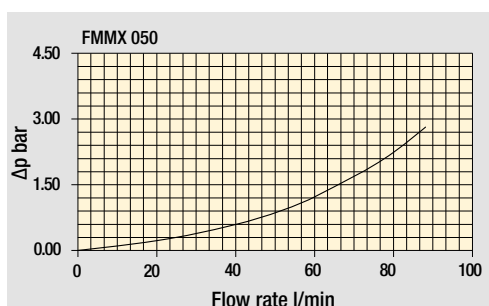
Hydraulic diagram



Pressure drop
Filter housings
 Δp pressure drop



Bypass valve
pressure drop



Filter housing with check valve

The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

Designation & Ordering code

COMPLETE FILTER

Series and size **FMMX050** Filter featuring **MYCLEAN** Filter Element

Configuration example: **FMMX050** | **3** | **B** | **A** | **G** | **A10** | **N** | **Z01** | **EX**

Length: **1** | **2** | **3** | **4** | **5**

Valves (see page 665)

S Without bypass
B With bypass 6 bar
T With check valve, without bypass
D With check valve, with bypass 6 bar

Seals
A NBR **V** FPM

Connections

A M18x1.5 - ISO 6149	E 1/2" NPT
B M22x1.5 - ISO 6149	F 3/4" NPT
C G 1/2"	G SAE 8 - 3/4" - 16 UNF
D G 3/4"	H SAE 12 - 1 1/16" - 12 UN

Filtration rating (filter media)

A03 Inorganic microfiber	3 µm
A06 Inorganic microfiber	6 µm
A10 Inorganic microfiber	10 µm
A16 Inorganic microfiber	16 µm
A25 Inorganic microfiber	25 µm

Element Δp	Valves			
	S	B	T	D
N 20 bar	-	•	-	•
S 210 bar	•	-	•	-

Executions

Z01 Upper connection for clogging indicator
Z02 Without connection for clogging indicator
Z03 Frontal connection for clogging indicator
Zxx Customized

Certifications
EX ATEX certifications

FILTER ELEMENT

Element series and size **HPX050** Filter Element with **MYCLEAN** feature

Configuration example: **HPX050** | **3** | **A10** | **A** | **N** | **Z01**

Element length: **1** | **2** | **3** | **4** | **5**

Filtration rating (filter media)

A03 Inorganic microfiber	3 µm
A06 Inorganic microfiber	6 µm
A10 Inorganic microfiber	10 µm
A16 Inorganic microfiber	16 µm
A25 Inorganic microfiber	25 µm

Seals
A NBR
V FPM

Element Δp
N 20 bar
S 210 bar

Execution
Z01 MP Filtri standard
Zxx Customized

CLOGGING INDICATORS

See page 788

DEH Electrical differential pressure indicator 420 bar

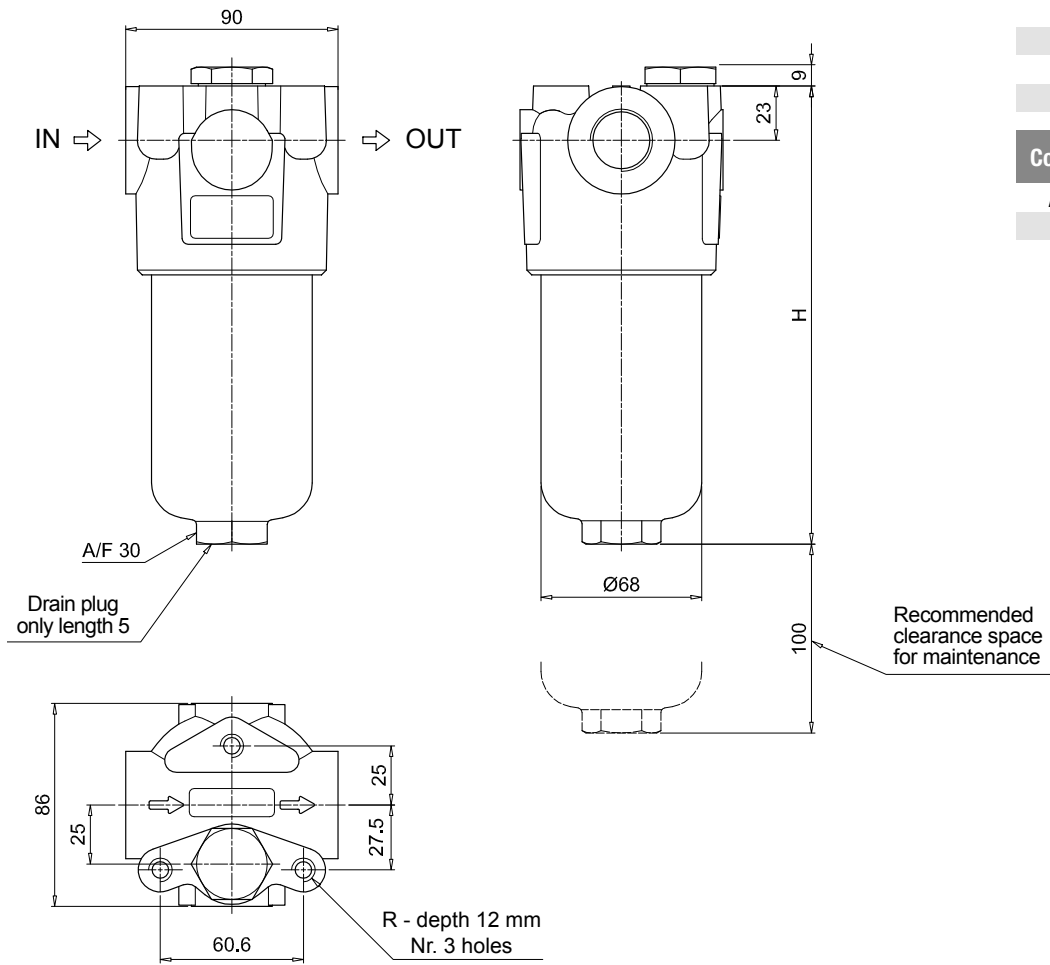
DVM Visual differential pressure indicator

DVA Visual differential pressure indicator

PLUGS

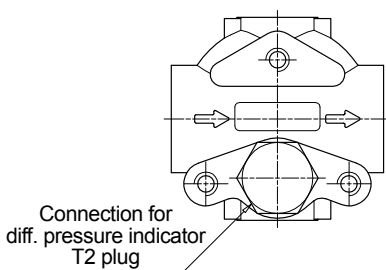
See page 807

T2 Plug

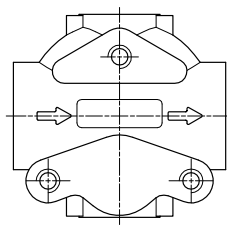


FMMX050	
Filter length	H [mm]
1	158
2	195
3	237
4	285
5	407
Connections	R
A-B-C-D	M10
E-F-G-H	3/8" UNC

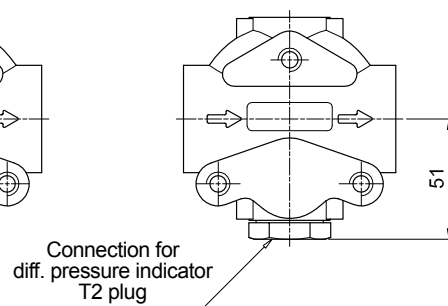
Execution P01



Execution P02



Execution P03



FMMX FMMX150

Designation & Ordering code

COMPLETE FILTER

Series and size **FMMX150** Filter featuring **MYCLEAN** Filter Element

Config. example: **FMMX150** | **2** | **B** | **A** | **D** | **2** | **M25** | **N** | **Z01** | **EX**

Length: **1** | **2** | **3**

Valves (see page 471)

S Without bypass
B With bypass 6 bar
T With check valve, without bypass
D With check valve, with bypass 6 bar

Seals

A NBR | **V** FPM

Connections

C G1" | **F** 1 1/4" NPT
D G1 1/4" | **G** SAE 16 - 1 5/16" - 12 UN
E 1" NPT | **H** SAE 20 - 1 5/8" - 12 UN

Connections for differential indicator

1 Without connection
2 Upper connection
3 Frontal connection

Filtration rating (filter media)

A03	Inorganic microfiber	3 µm
A06	Inorganic microfiber	6 µm
A10	Inorganic microfiber	10 µm
A16	Inorganic microfiber	16 µm
A25	Inorganic microfiber	25 µm
M25	Wire mesh	25 µm

Element Δp	S	B	T	D
N 20 bar	-	•	-	•
S 210 bar	•	-	•	-

Valves

Execution

zerospark+

Z01 MP Filtri standard
Zxx Customized

Certifications

EX ATEX certifications

FILTER ELEMENT

Element series and size **HPX150** Filter Element with **MYCLEAN** feature

Configuration example: **HPX150** | **3** | **A10** | **A** | **N** | **Z01**

Element length: **1** | **2** | **3**

Filtration rating (filter media)

A03	Inorganic microfiber	3 µm
A06	Inorganic microfiber	6 µm
A10	Inorganic microfiber	10 µm
A16	Inorganic microfiber	16 µm
A25	Inorganic microfiber	25 µm
M25	Wire mesh	25 µm

Seals

A NBR
V FPM

Element Δp

N 20 bar
S 210 bar

Execution

zerospark+

Z01 MP Filtri standard
Zxx Customized

CLOGGING INDICATORS

See page 788

DEH Electrical differential pressure indicator 420 bar

DVM Visual differential pressure indicator

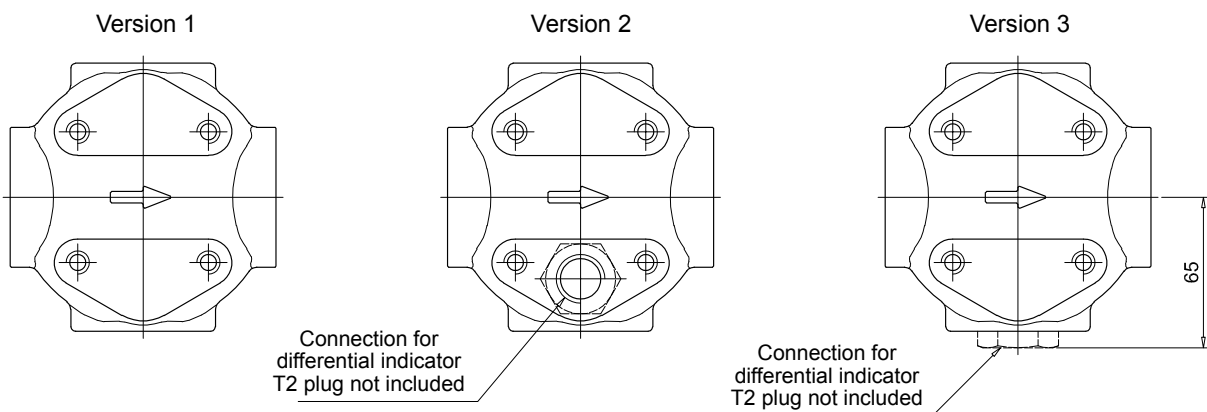
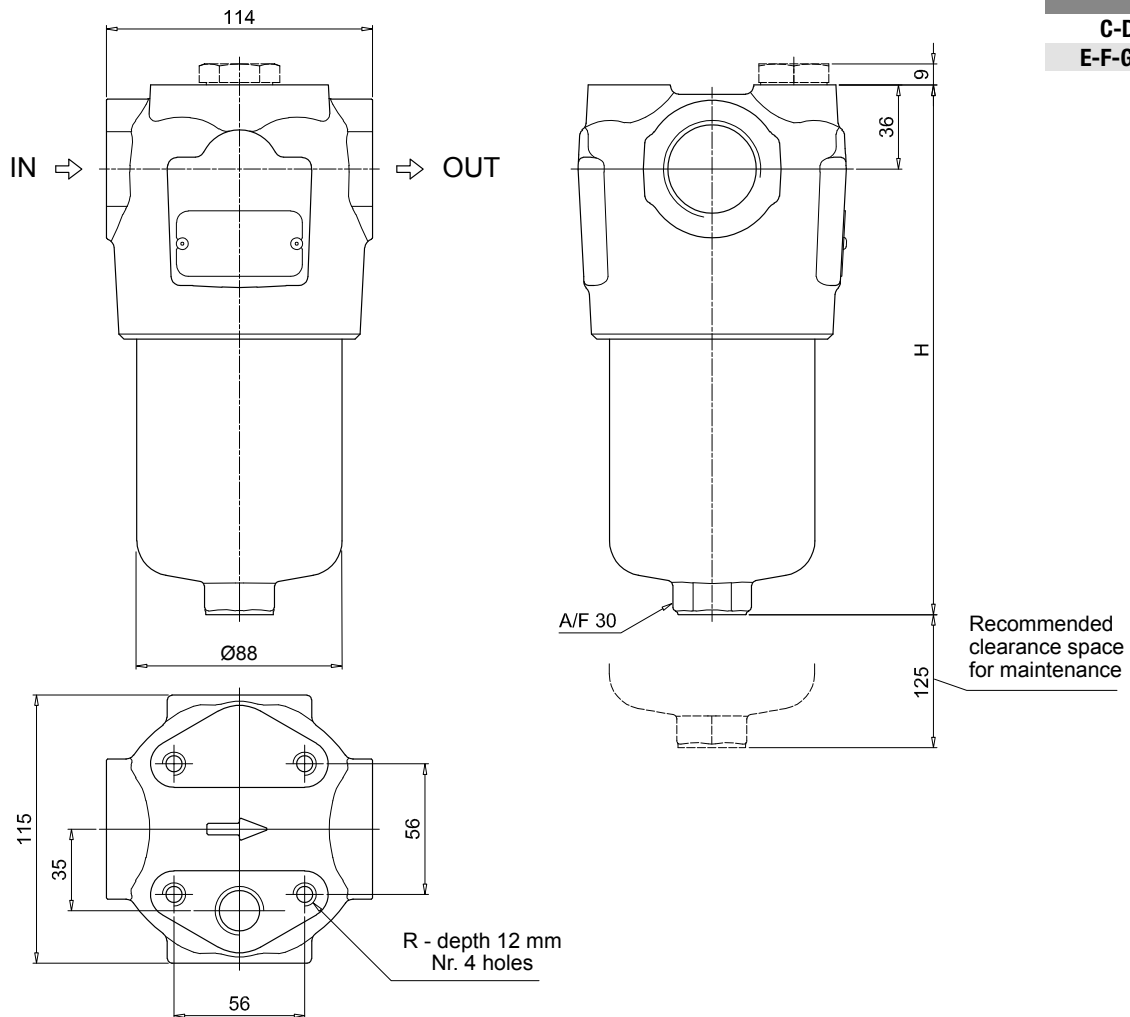
DVA Visual differential pressure indicator

PLUGS

See page 807

T2 Plug

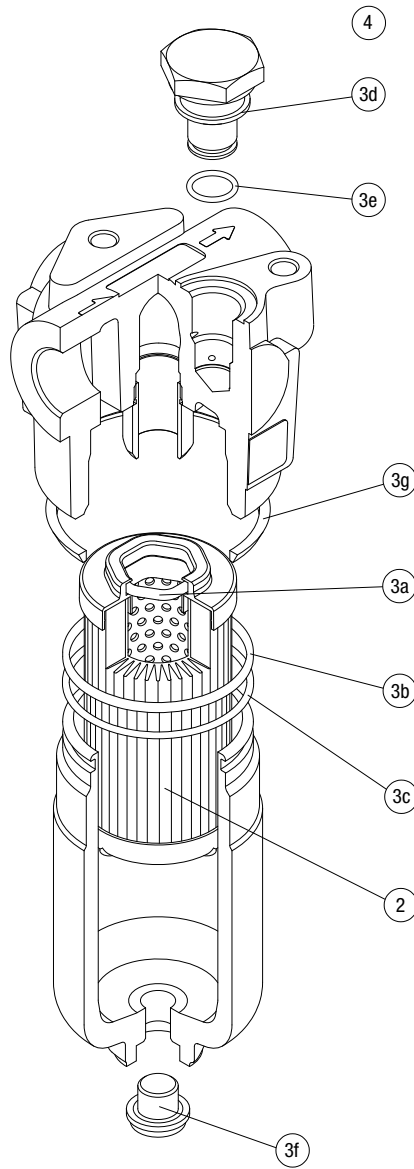
FMMX150	
Filter length	H [mm]
1	230
2	340
3	415
Connections	R
C-D	M10
E-F-G-H	3/8" UNC



FMMX SPARE PARTS

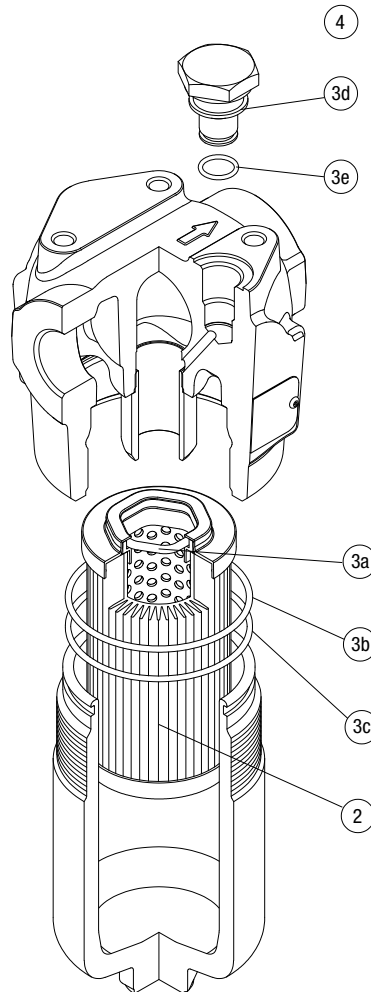
Order number for spare parts

FMMX 050



Item:	Q.ty: 1 pc.	Q.ty: 1 pc.		Q.ty: 1 pc.	
Filter series	Filter element	Seal Kit code number		Indicator connection plug	
FMMX 050	See order table	NBR	FPM	NBR	FPM
		02050864	02050865	T2H	T2V

FMMX 150



Item:	Q.ty: 1 pc.	Q.ty: 1 pc.		Q.ty: 1 pc.	
Filter series	Filter element	Seal Kit code number		Indicator connection plug	
		NBR	FPM	NBR	FPM
FMMX 150	See order table	02050868	02050869	T2H	T2V

FZP series

Maximum working pressure up to 42 Mpa (420 bar) - Flow rate up to 160 l/min



INSTALLATION, SERVICE AND MAINTENANCE MANUAL AND SAFETY INSTRUCTIONS



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Description

Technical data

Filters for potentially explosive atmosphere

In-line

Maximum working pressure up to 42 Mpa (420 bar)

Flow rate up to 160 l/min

FZP is a range of stainless steel high pressure filter for protection of sensitive components in high pressure hydraulic systems placed in difficult environmental conditions.

They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- 1 1/4" female threaded connections, for a maximum flow rate of 160 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Low collapse filter element with external support "R", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters provided with the bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters not provided with the bypass valve
- High collapse filter element "U", for use with aggressive fluids
- Visual, electrical and electronic differential clogging indicators

Common applications:

- Off-shore equipment
- Water filtration systems
- Systems with strong or corrosive environmental conditions
- Systems with corrosive fluids

Filter housing materials

- Head: AISI 316L
- Housing: AISI 316L
- Bypass valve: AISI 316L

Pressure

- Test pressure: 63 MPa (630 bar)
- Min. Burst pressure: 126 MPa (1260 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 42 MPa (420 bar)

Bypass valve

Opening pressure 6 bar \pm 10%

Filter element features

Filter FZP		Filter element HP	
Δp Element type			
Element media	Construction	Δp Series	Δp
A - Microfiber	with external support	R	20 bar
	High Δp with external support	S	210 bar
	High Δp with stainless steel components	U	210 bar
<i>Please see ordering code tables to check element Δp series availability based on filter features.</i>			
Flow direction through the filter element:			
From OUT to IN			
Filter element components materials	Δp Series		
	R	S	U
End cap	Polyamide	Tinned Steel	Stainless steel
Core tube	Tinned Steel	Tinned Steel	Stainless steel
External support	Wire mesh epoxy painted	Wire mesh epoxy painted	Stainless steel
Internal support	Wire mesh epoxy painted	Stainless steel	Stainless steel
Pre-filter	Synthetic	Synthetic	Synthetic

Temperature

Seals	Ambient Temperature	Max fluid Temperature	Temperature Class	Max surface temperature
NBR	-15 °C ÷ +80 °C	+80 °C	T6	T85 °C
FPM / MFQ	-15 °C ÷ +80 °C	+80 °C	T6	T85 °C
	-15 °C ÷ +95 °C	+95 °C	T5	T100 °C
	-15 °C ÷ +110 °C	+110 °C	T4	T115 °C

Seals

- Standard NBR series A
- Optional FPM series V
- Optional MFQ series F

Note

FZP filters are provided for vertical mounting

Filter with:

NBR seal in configuration **zerospark[®]**



II 3G Ex h IIC T6 Gc X
II 3D Ex h IIIC T85°C Dc X

FPM / MFQ seal in configuration **zerospark[®]**



II 3G Ex h IIC T6... T4 Gc X
II 3D Ex h IIIC T85°C...T115°C Dc X

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]				Volumes [dm ³]					
	Length	1	2	3	4	Length	1	2	3	4
FZP 039	-	4.5	5.1	5.6	-	0.19	0.26	0.34	-	-
FZP 136	8.3	10.2	11.5	-	0.45	0.78	1.00	-	-	-

Flow rates [l/min]

Filter series	Length	Filter element design - R Series					Filter element design - S-U Series				
		A03	A06	A10	A16	A25	A03	A06	A10	A16	A25
FZP 039	2	19	25	43	50	59	19	23	41	45	55
	3	34	37	53	62	74	31	34	48	52	66
	4	42	46	63	72	81	38	41	55	71	78
FZP 136	1	63	67	102	108	136	47	53	87	89	127
	2	95	100	122	123	159	81	95	113	115	138
	3	122	124	148	150	160	106	116	135	141	151

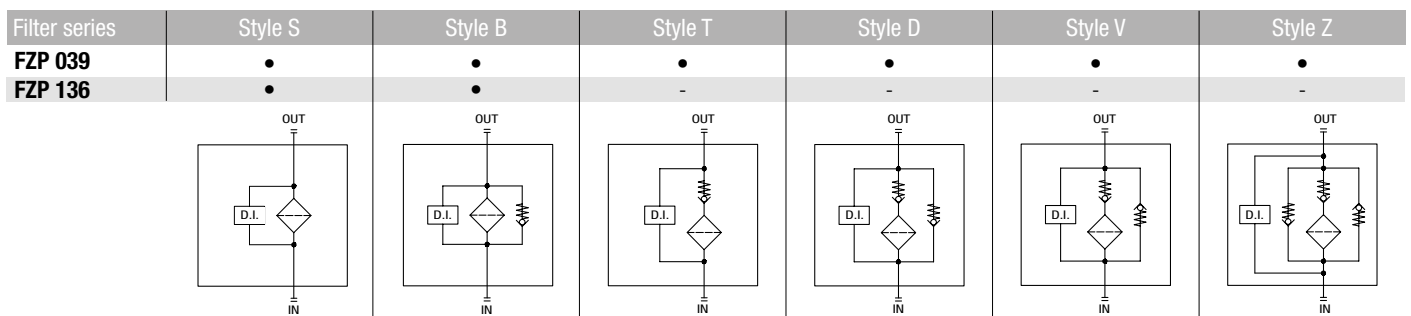
Maximum flow rate for a complete stainless steel high pressure filter with a pressure drop $\Delta p = 1.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

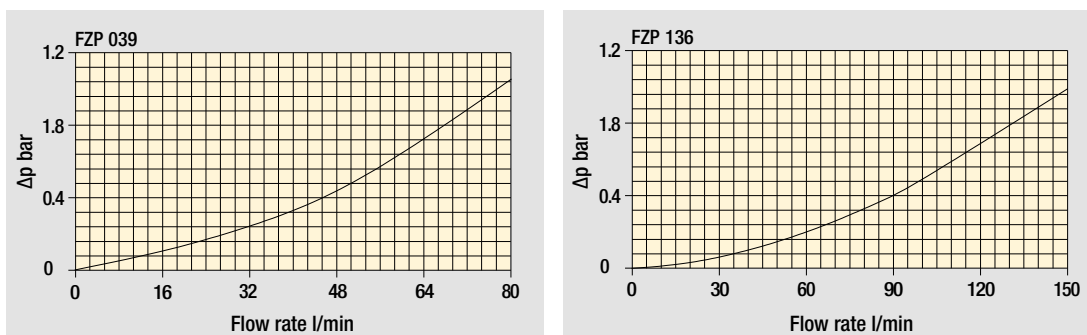
You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

Hydraulic diagram



Pressure drop

Filter housings Δp pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

Designation & Ordering code

COMPLETE FILTER

Filter series and size **FZP039** Configuration example: **FZP039** **2** **B** **F** **B** **2** **A03** **U** **Z01** **EX**

Filter length **2** | **3** | **4** |

Valves

S Without bypass	D With reverse flow, with bypass 6 bar
B With bypass 6 bar	V With reverse flow, without bypass
T With reverse flow, without bypass	Z With reverse flow, with bypass 6 bar

Seals

A NBR
V FPM
F MFQ

Connections

A G 1/2"
B 1/2" NPT
C SAE 8 - 3/4" - 16 UNF

Connections for differential pressure indicator

1 Without connection
2 With connection

Filtration rating (filter media)

A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm

Element Δp		Valves					
R 20 bar		S	B	T	D	V	Z
S 210 bar		•	-	•	-	•	-
U 210 bar, stainless steel filter element		•	•	•	•	•	•

Execution

zerospark*
Z01 MP Filtri standard
Zxx Customized

Certifications

EX ATEX certifications

FILTER ELEMENT

Element series and size **HP039** Configuration example: **HP039** **2** **A03** **F** **U** **Z01**

Element length **2** | **3** | **4** |

Filtration rating (filter media)

A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm

Seals

A NBR
V FPM
F MFQ

Element Δp

R 20 bar
S 210 bar
U 210 bar, stainless steel filter element

Execution

zerospark*
Z01 MP Filtri standard
Zxx Customized

CLOGGING INDICATORS

See page 788

DEH Electrical differential pressure indicator

DVX Visual differential pressure indicator

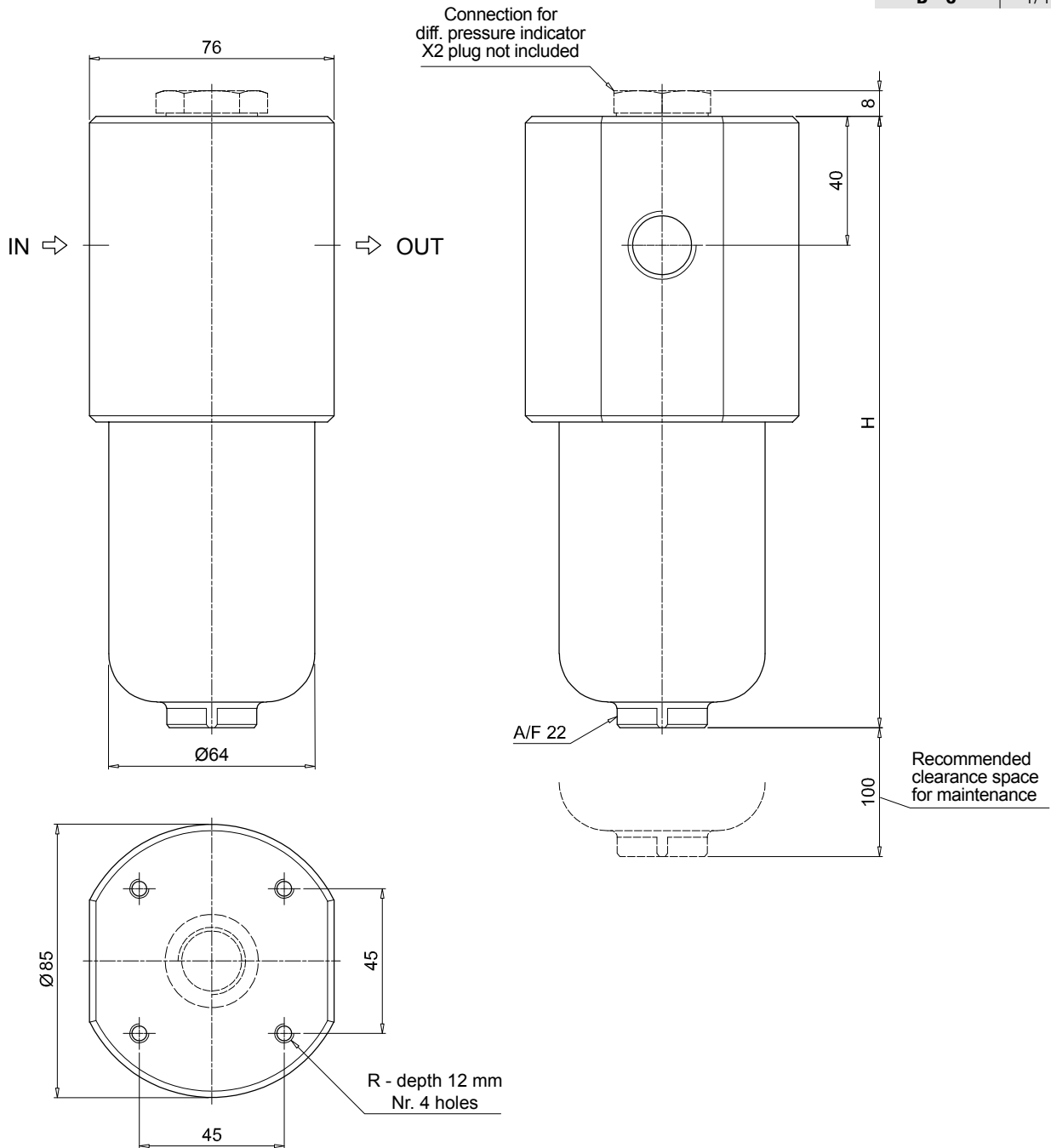
DVY Visual differential pressure indicator

PLUGS

See page 807

X2 Stainless steel plug (not included)

FZP039	
Filter length	H [mm]
2	179
3	222
4	266
Connections	R
A	M6
B - C	1/4" UNC



Designation & Ordering code

COMPLETE FILTER

Filter series and size **FZP136** Configuration example: **FZP136** **1** **B** **A** **B** **6** **A03** **R** **Z01** **EX**

Filter length
1 | **2** | **3** |

Valves
S Without bypass
B With bypass 6 bar

Seals
A NBR
V FPM
F MFQ

Connections
A G 3/4" **G** G 1 1/4"
B 3/4" NPT **H** 1 1/4" NPT
C SAE 12 - 1 1/16" - 12 UN **I** SAE 20 - 1 5/8" - 12 UN
D G 1"
E 1" NPT
F SAE 16 - 1 5/16" - 12 UN

Connections for differential pressure indicator
1 Without connection
6 With two connections on both sides

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm

Element Δp	Valves	
	S	B
R 20 bar	-	•
S 210 bar	•	-
U 210 bar, stainless steel filter element	•	•

Execution
zerospark+
Z01 MP Filtri standard
Zxx Customized

Certifications
EX ATEX certifications

FILTER ELEMENT

Element series and size **HP135** Configuration example: **HP135** **1** **A03** **A** **R** **Z01**

Element length
1 | **2** | **3** |

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm

Seals
A NBR
V FPM
F MFQ

Element Δp	Valves	
	S	B
R 20 bar	-	•
S 210 bar	•	-
U 210 bar, stainless steel filter element	•	•

Execution
zerospark+
Z01 MP Filtri standard
Zxx Customized

CLOGGING INDICATORS

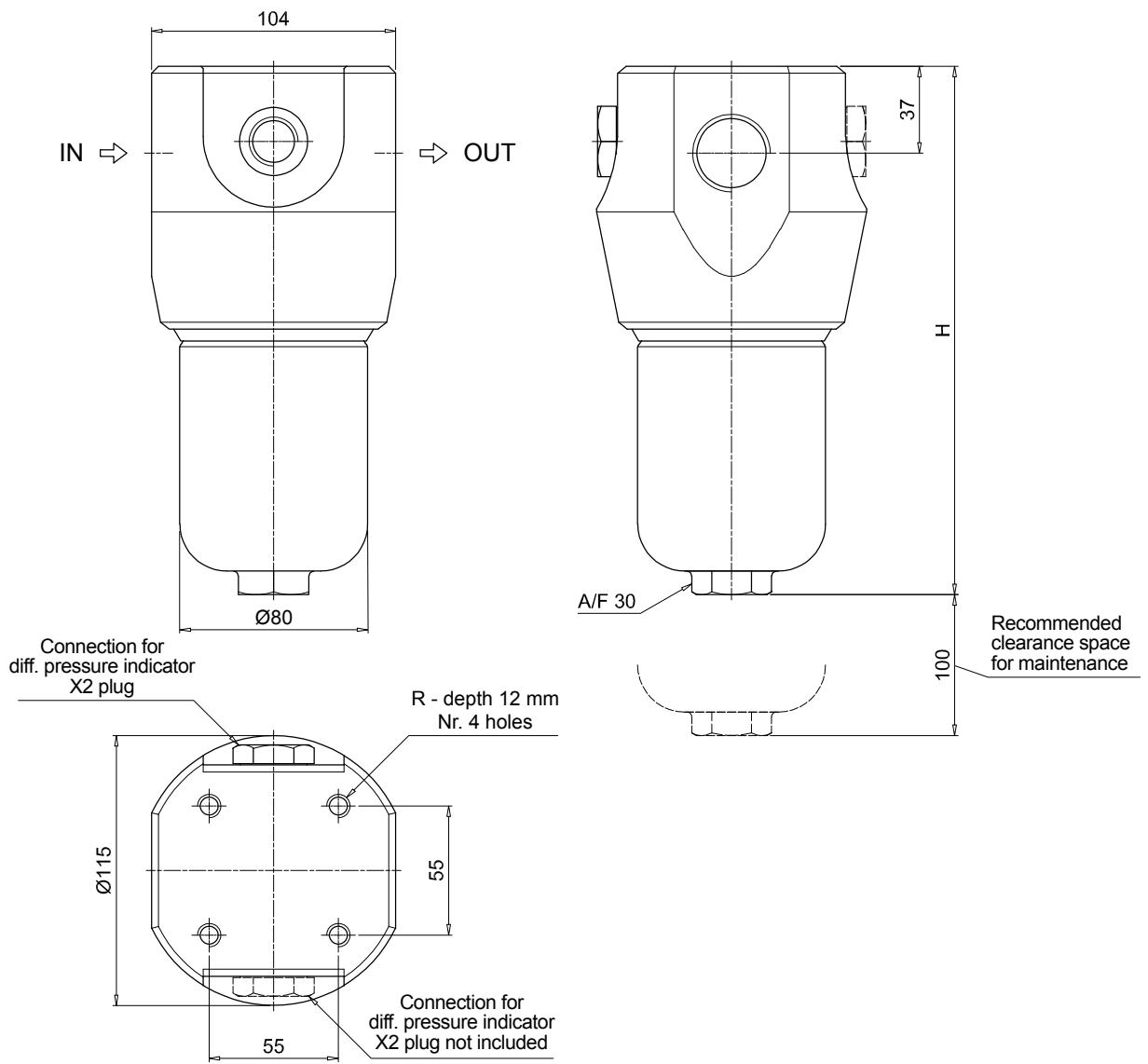
DEH Electrical differential pressure indicator
DVX Visual differential pressure indicator

DVY Visual differential pressure indicator

PLUGS

X2 Stainless steel plug (not included)

FZP136	
Filter length	H [mm]
1	222
2	335
3	410
Connections	R
A	M10
B - C	3/8" UNC
D	M10
E - F	3/8" UNC
G	M10
H - I	3/8" UNC



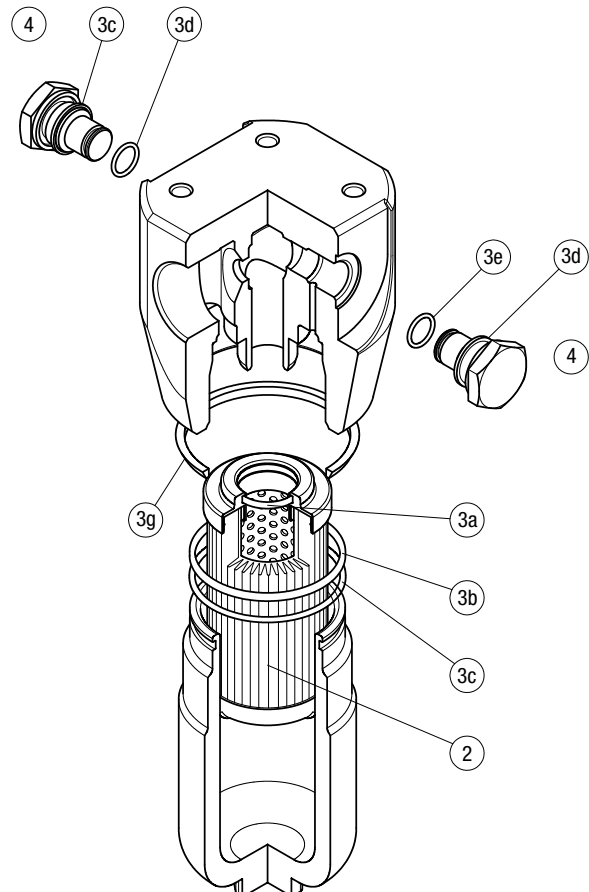
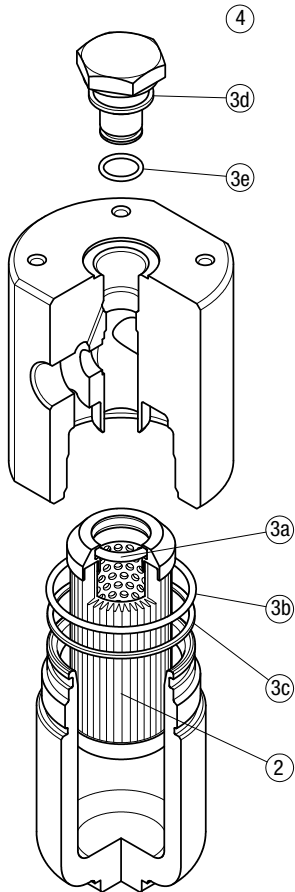
The position of the X2 plug is reversible

FZP SPARE PARTS

Order number for spare parts

FZP 039

FZP 136



Item:	Q.ty: 1 pc.		Q.ty: 1 pc.		Q.ty: 1 pc.	
Filter series	Filter element	Seal Kit code number		Indicator connection plug		
FZP 039	See order table	NBR	FPM	NBR	FPM	
FZP 136		02050299	02050300	X2H	X2V	
		02050636	02050637			

FZH series

Maximum working pressure up to 70 Mpa (700 bar) - Flow rate up to 80 l/min



INSTALLATION, SERVICE AND MAINTENANCE MANUAL AND SAFETY INSTRUCTIONS



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Description

Technical data

Filters for potentially explosive atmosphere

In-line

Maximum working pressure up to 70 Mpa (700 bar)
Flow rate up to 80 l/min

FZH is a range of stainless steel high pressure filter for protection of sensitive components in high pressure hydraulic systems placed in difficult environmental conditions.

They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- 1/2" female threaded connections, for a maximum flow rate of 80 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Low collapse filter element "N", for use with filters provided with bypass valve
- High collapse filter element "H", for use with filters not provided with bypass valve
- Low collapse filter element with external support "R", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters provided with the bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters not provided with the bypass valve
- High collapse filter element "U", for use with aggressive fluids
- Visual, electrical and electronic differential clogging indicators

Common applications:

- Off-shore equipment
- Water filtration systems
- Systems with strong or corrosive environmental conditions
- Systems with corrosive fluids

Filter housing materials

- Head: AISI 316L
- Housing: AISI 316L
- Bypass valve: AISI 316L

Pressure

- Test pressure: 105 MPa (1050 bar)
- Min. Burst pressure: 210 MPa (2100 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 70 MPa (700 bar)

Bypass valve

Opening pressure 6 bar \pm 10%

Filter element features

Filter FZH	Filter element HP		
Δp Element type			
Element media	Construction	Δ p Series	Δ p
A - Microfiber	Standard	N	20 bar
	with external support	R	20 bar
	High Δ p	H	210 bar
	High Δ p with external support	S	210 bar
	High Δ p with stainless steel components	U	210 bar

Please see ordering code tables to check element Δ p series availability based on filter features.

Flow direction through the filter element:

From OUT to IN

Filter element components materials	Δ p Series		
	N - R	H - S	U
End cap	Polyamide	Tinned Steel	Stainless steel
Core tube	Tinned Steel	Tinned Steel	Stainless steel
External support	Wire mesh epoxy painted	Wire mesh epoxy painted	Stainless steel
Internal support	Wire mesh epoxy painted	Stainless steel	Stainless steel
Pre-filter	Synthetic	Synthetic	Synthetic

Temperature

Seals	Ambient Temperature	Max fluid Temperature	Temperature Class	Max surface temperature
NBR	-15 °C ÷ +80 °C	+80 °C	T6	T85 °C
FPM / MFQ	-15 °C ÷ +80 °C	+80 °C	T6	T85 °C
	-15 °C ÷ +95 °C	+95 °C	T5	T100 °C
	-15 °C ÷ +110 °C	+110 °C	T4	T115 °C

Seals

- Standard NBR series A
- Optional FPM series V
- Optional MFQ series F

Note




FZH filters are provided for vertical mounting

Filter with:

NBR seal in configuration **zerospark⁺**

   II 3G Ex h IIC T6 Gc X
II 3D Ex h IIIC T85°C Dc X

FPM / MFQ seal in configuration **zerospark⁺**

   II 3G Ex h IIC T6... T4 Gc X
II 3D Ex h IIIC T85°C...T115°C Dc X

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]				Volumes [dm ³]					
	Length	1	2	3	4	Length	1	2	3	4
FZH 012		2.1	2.2	2.7	3.3		0.10	0.12	0.15	0.20
FZH 040		-	4.5	5.1	5.6		-	0.19	0.26	0.34

Flow rates [l/min]

Filter series	Length	Filter element design - N Series					Filter element design - H-U Series				
		A03	A06	A10	A16	A25	A03	A06	A10	A16	A25
FZH 012	1	4	6	8	9	11	3	5	6	7	9
	2	7	9	17	20	26	5	7	14	17	23
	3	11	14	25	27	32	11	14	24	27	32
	4	17	20	29	31	34	13	16	26	29	33

Filter series	Length	Filter element design - R Series					Filter element design - S-U Series				
		A03	A06	A10	A16	A25	A03	A06	A10	A16	A25
FZH 040	2	19	25	43	50	59	19	23	41	45	55
	3	34	37	53	62	74	31	34	48	52	66
	4	42	46	63	72	81	38	41	55	71	78

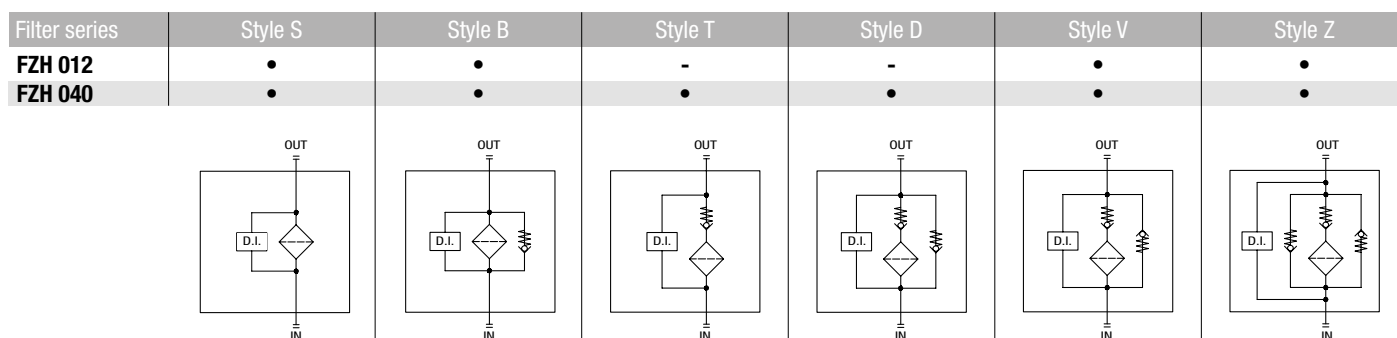
Maximum flow rate for a complete stainless steel high pressure filter with a pressure drop $\Delta p = 1.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

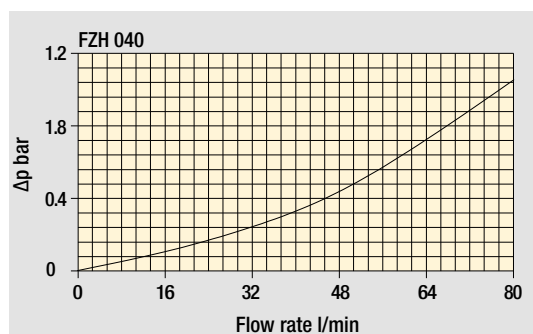
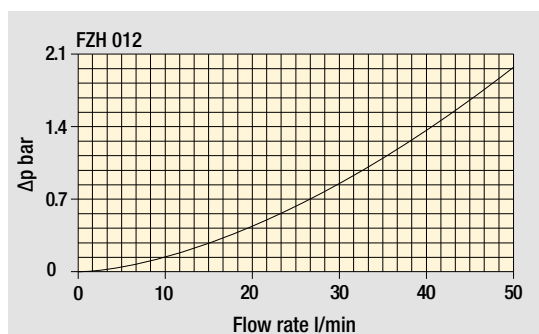
You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

Hydraulic diagram



Pressure drop

Filter housings Δp pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

Designation & Ordering code

COMPLETE FILTER

Configuration example: **FZH012** | **2** | **B** | **F** | **B** | **2** | **A03** | **U** | **Z01** | **EX**

Filter Series and size
FZH012

Filter length
1 | **2** | **3** | **4**

Valves
S Without bypass
B With bypass 6 bar
V With reverse flow, without bypass
Z With reverse flow, with bypass 6 bar

Seals
A NBR
V FPM
F MFQ

Connections
A G 1/4"
B 1/4" NPT
C SAE 5 - 1/2" - 20 UNF
D G 3/8"
E 3/8" NPT
F SAE 6 - 9/16" - 18 UNF

Connection for differential pressure indicator
1 Without connection
2 With connection

Filtration rating (filter media)	Element Δp	Valves			
		S	B	V	Z
A03 Inorganic microfiber 3 μm	N 20 bar	-	•	-	•
A06 Inorganic microfiber 6 μm	H 210 bar	•	-	•	-
A10 Inorganic microfiber 10 μm	U 210 bar stainless steel filter element	•	•	•	•
A16 Inorganic microfiber 16 μm					
A25 Inorganic microfiber 25 μm					

Execution
zerospark[®]
Z01 MP Filtri standard
Zxx Customized

Certifications
EX ATEX certifications

FILTER ELEMENT

Configuration example: **HP011** | **2** | **A03** | **F** | **U** | **Z01**

Element series and size
HP011

Element length
1 | **2** | **3** | **4**

Filtration rating (filter media)
A03 Inorganic microfiber 3 μm
A06 Inorganic microfiber 6 μm
A10 Inorganic microfiber 10 μm
A16 Inorganic microfiber 16 μm
A25 Inorganic microfiber 25 μm

Seals
A NBR
V FPM
F MFQ

Element Δp
N 20 bar
H 210 bar
U 210 bar, stainless steel filter element

Execution
zerospark[®]
Z01 MP Filtri standard
Zxx Customized

CLOGGING INDICATORS

See page 788

DVZ Visual differential pressure indicator

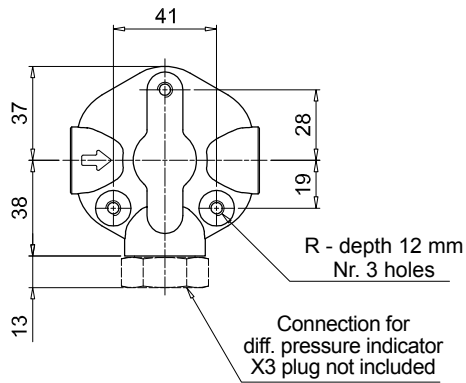
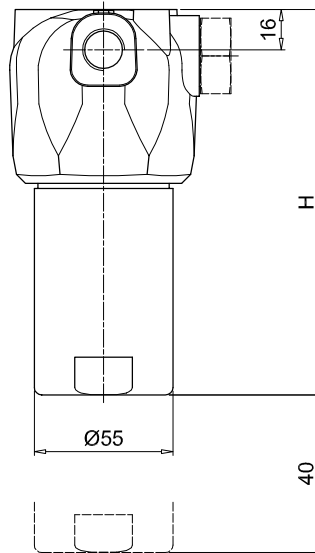
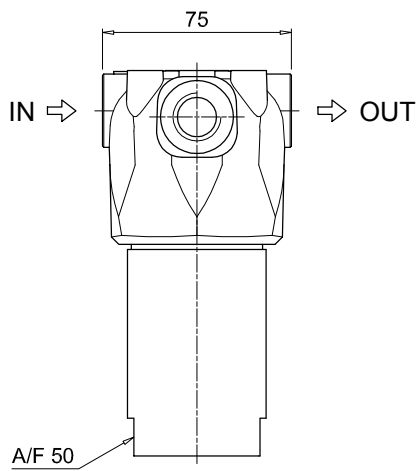
PLUGS

See page 807

X3 Stainless steel plug (not included)

FZH012	
Filter length	H [mm]
1	93
2	104
3	154
4	204

Connections	R
A	M6
B - C	1/4" UNC
D	M6
E - F	1/4" UNC



Designation & Ordering code

COMPLETE FILTER

Configuration example: **FZH040** **2** **T** **A** **A** **2** **A03** **S** **Z01** **EX**

Filter Series and size
FZH040

Filter length
2 | **3** | **4** |

Valves
S Without bypass
B With bypass 6 bar
T With check valve, without bypass
D With check valve, with bypass 6 bar
V With reverse flow, without bypass
Z With reverse flow, with bypass 6 bar

Seals
A NBR **F** MFQ
V FPM

Connections
A G 1/2"
B 1/2" NPT
C SAE 8 - 3/4" - 16 UNF

Connection for differential pressure indicator
1 Without connection
2 With connection

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm

Element Δp	S	B	T	D	V	Z
R 20 bar	-	•	-	•	-	•
S 210 bar	•	-	•	-	•	-
U 210 bar, stainless steel filter element	•	•	•	•	•	•

Execution
zerospark
Z01 MP Filtri standard
Zxx Customized

Certifications
EX ATEX certifications

FILTER ELEMENT

Configuration example: **HP039** **2** **A03** **A** **S** **Z01**

Element series and size
HP039

Element length
2 | **3** | **4** |

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm

Seals
A NBR
V FPM
F MFQ

Element Δp
R 20 bar
S 210 bar
U 210 bar, stainless steel filter element

Execution
zerospark
Z01 MP Filtri standard
Zxx Customized

CLOGGING INDICATORS

See page 788

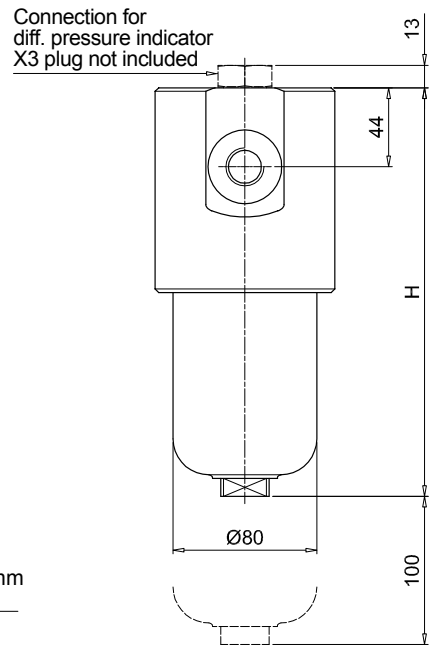
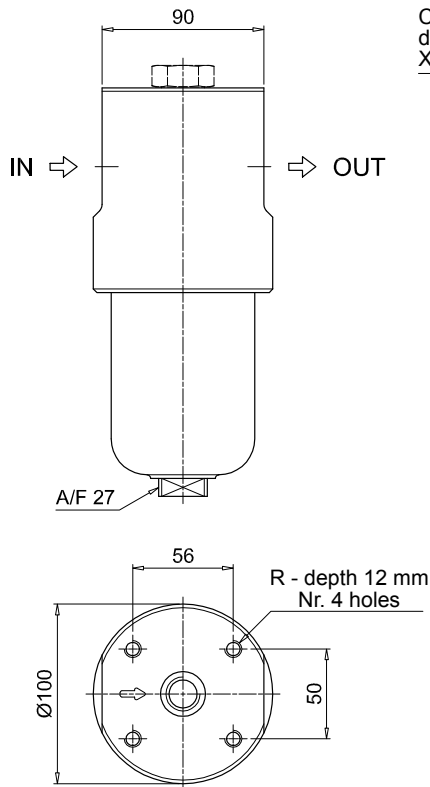
DVZ Visual differential pressure indicator

PLUGS

See page 807

X3 Stainless steel plug (not included)

Valves S - B - T - D

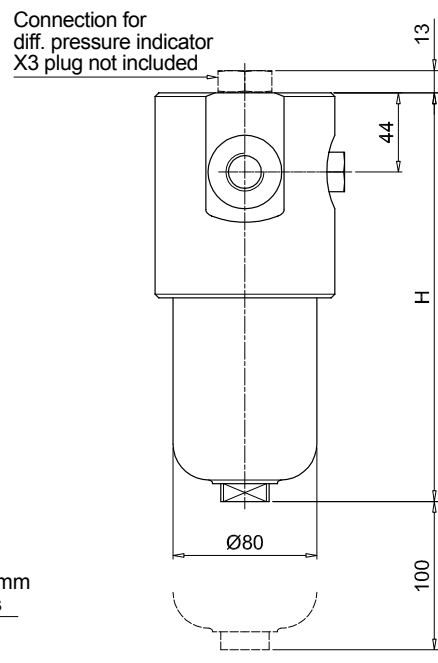
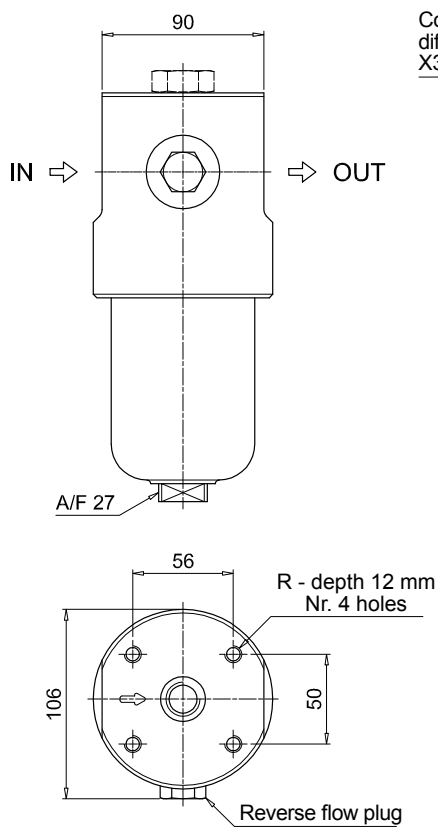


Recommended clearance space for maintenance

FZH040	
Filter length	H [mm]
2	204
3	247
4	291

Connections	R
A	M10
B	3/8" UNC
C	3/8" UNC

Valves V - Z



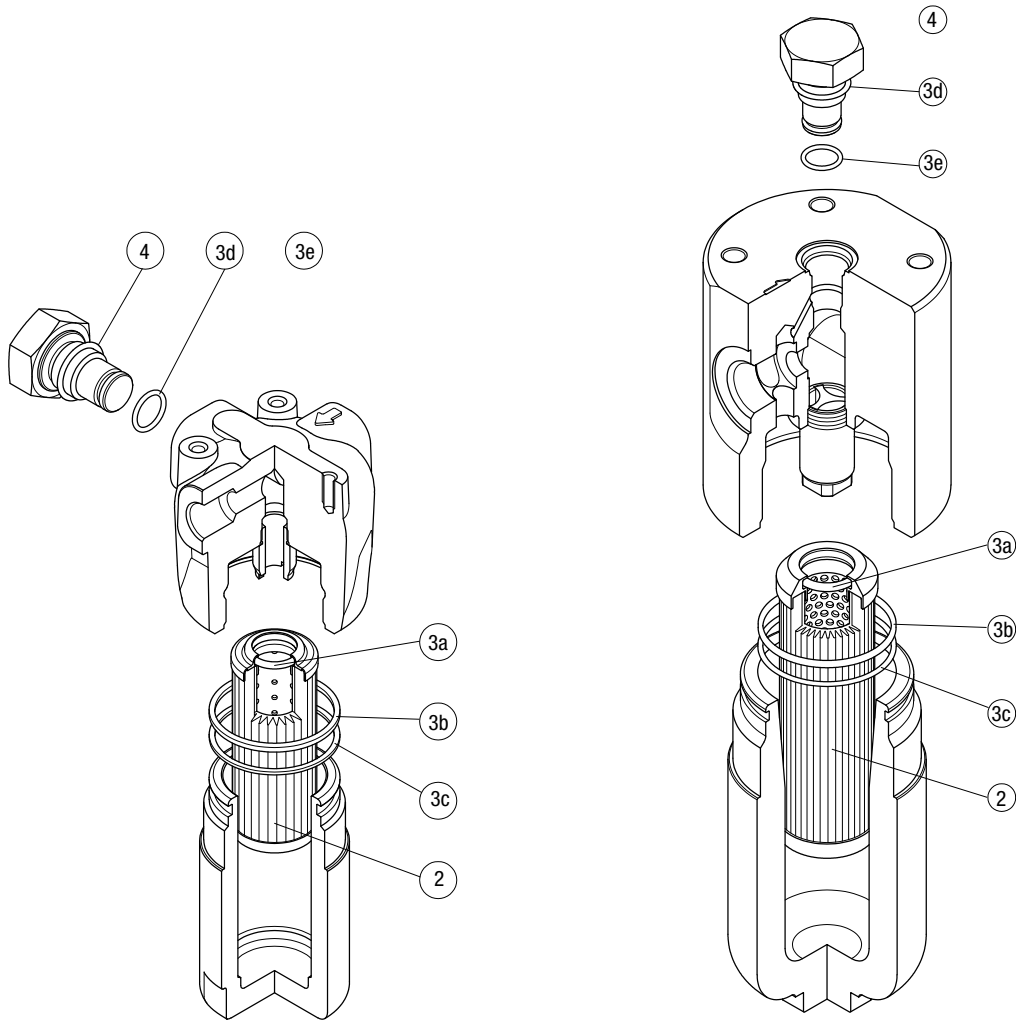
Recommended clearance space for maintenance

FZH SPARE PARTS

Order number for spare parts

FZH 012

FZH 040



Item:	Q.ty: 1 pc.	Q.ty: 1 pc.		Q.ty: 1 pc.	
Filter series	Filter element	Seal Kit code number		Indicator connection plug	
FZH 012	See order table	NBR	FPM	NBR	FPM
FZH 040	See order table	02050856	02050857	X2H	X2V
		02050860	02050861		

FZX series

Maximum working pressure up to 100 Mpa (1000 bar) - Flow rate up to 10 l/min



INSTALLATION, SERVICE AND MAINTENANCE MANUAL AND SAFETY INSTRUCTIONS



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Description

Technical data

Filters for potentially explosive atmosphere

In-line

Maximum working pressure up to 100 Mpa (1000 bar)

Flow rate up to 10 l/min

FZX is a range of stainless steel high pressure filter for protection of sensitive components in high pressure hydraulic systems placed in difficult environmental conditions.

They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- 1/2" female threaded connections, for a maximum flow rate of 10 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- High collapse filter element "H", for use with filters not provided with bypass valve
- High collapse filter element "U", for use with aggressive fluids

Common applications:

- Off-shore equipment
- Water filtration systems
- Systems with strong or corrosive environmental conditions
- Systems with corrosive fluids

Filter housing materials

- Head: AISI 316L
- Housing: AISI 316L
- Bypass valve: AISI 316L

Pressure

- Test pressure: 150 MPa (1500 bar)
- Min. Burst pressure: 300 MPa (3000 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 100 MPa (1000 bar)

Bypass valve

Opening pressure 6 bar \pm 10%

Filter element features

Filter		Filter element	
FZX		HP	
Δp Element type			
Element media	Construction	Δp Series	Δp
A - Microfiber	High Δp	H	210 bar
	High Δp with stainless steel components	U	210 bar
<i>Please see ordering code tables to check element Δp series availability based on filter features.</i>			
Flow direction through the filter element:			
From OUT to IN			
Filter element components materials	Δp Series		
	H	U	
End cap	Tinned Steel	Stainless steel	
Core tube	Tinned Steel	Stainless steel	
External support	Wire mesh epoxy painted	Stainless steel	
Internal support	Stainless steel	Stainless steel	
Pre-filter	Synthetic	Synthetic	

Temperature

Seals	Ambient Temperature	Max fluid Temperature	Temperature Class	Max surface temperature
NBR	-15 °C ÷ +80 °C	+80 °C	T6	T85 °C
FPM / MFQ	-15 °C ÷ +80 °C	+80 °C	T6	T85 °C
	-15 °C ÷ +95 °C	+95 °C	T5	T100 °C
	-15 °C ÷ +110 °C	+110 °C	T4	T115 °C

Seals

- Standard NBR series A
- Optional FPM series V
- Optional MFQ series F

Note

FZX filters are provided for vertical mounting

Filter with:

NBR seal in configuration **zerospark⁺**



II 3G Ex h IIC T6 Gc X
II 3D Ex h IIIC T85°C Dc X

FPM / MFQ seal in configuration **zerospark⁺**



II 3G Ex h IIC T6... T4 Gc X
II 3D Ex h IIIC T85°C...T115°C Dc X

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]				Volumes [dm ³]					
	Length	1	2	3	4	Length	1	2	3	4
FZX 011	-	-	6.5	-	-	-	-	0.15	-	-

Flow rates [l/min]

Filter series	Length	Filter element design - H-U Series				
		A03	A06	A10	A16	A25
FZX 011	3	1.57	1.63	1.73	1.74	1.77

Maximum flow rate for a complete stainless steel high pressure filter with a pressure drop $\Delta p = 1.5$ bar.

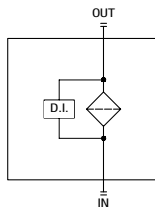
The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

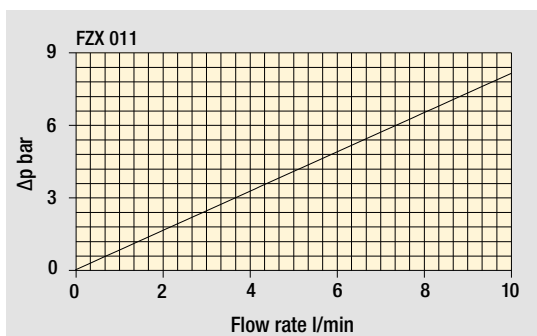
Hydraulic diagram

Filter series	Style S
FZX 011	•



Pressure drop

Filter housings Δp pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

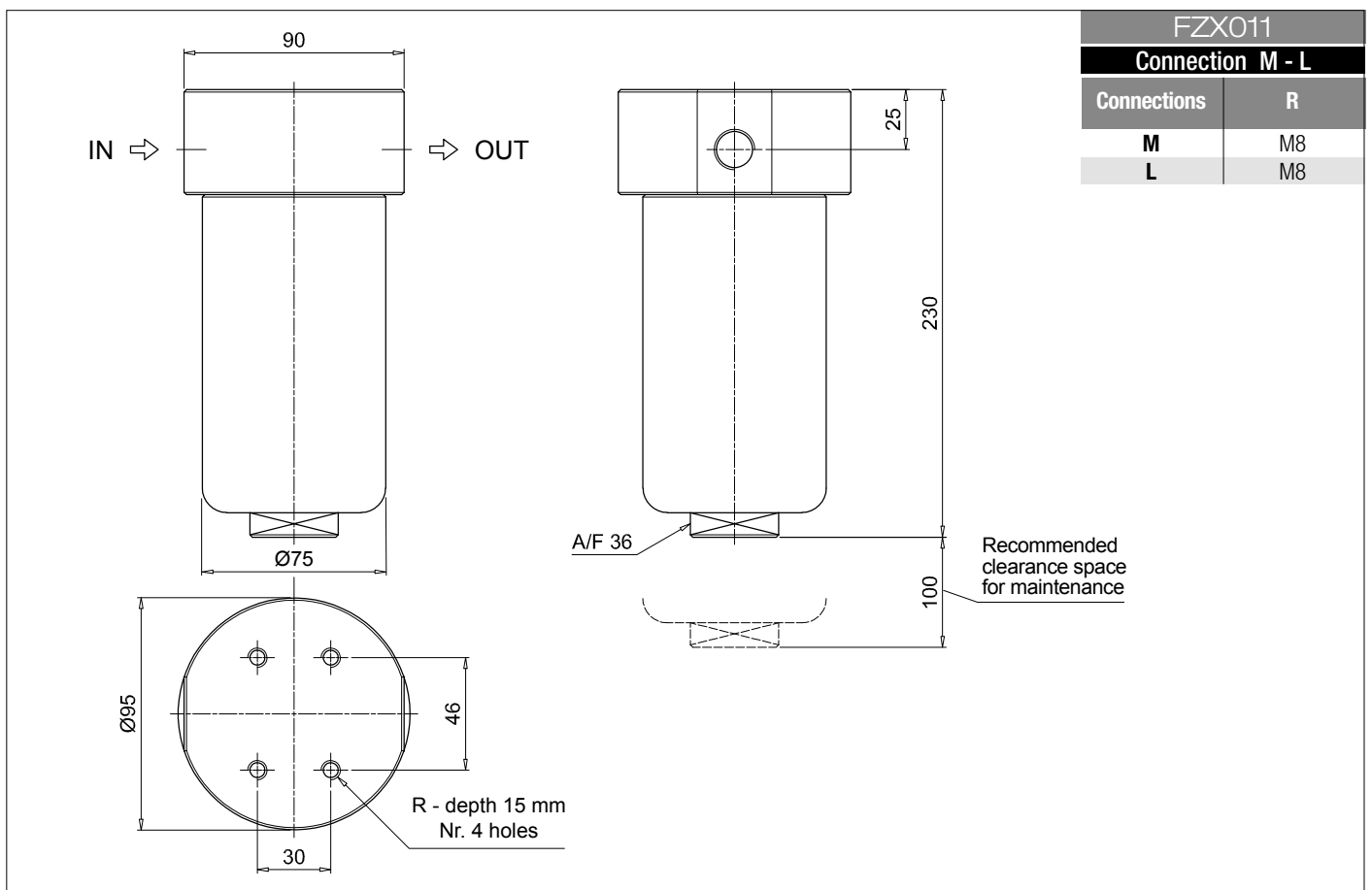
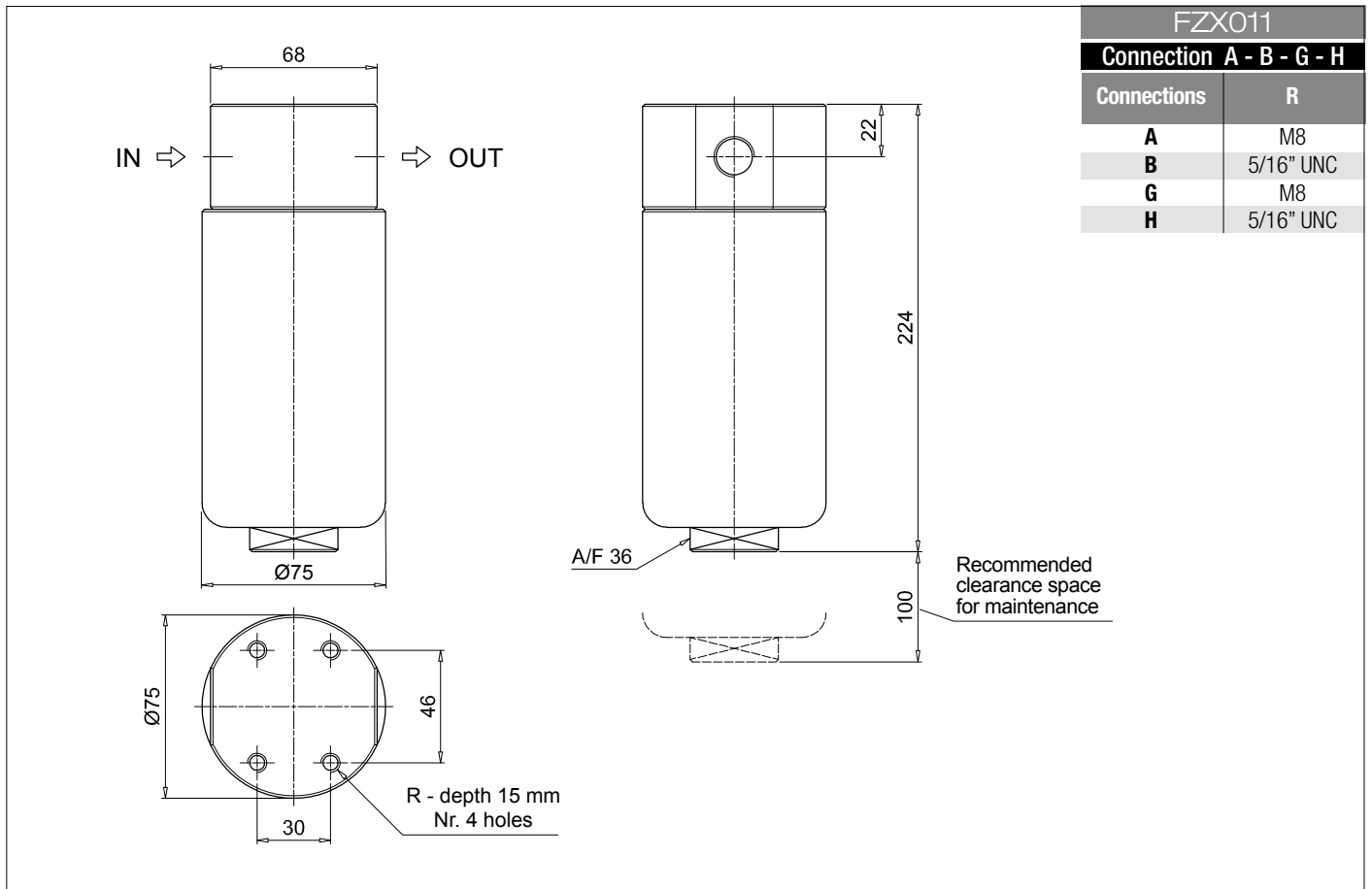
Designation & Ordering code

COMPLETE FILTER

Filter series and size	Configuration example: FZX011	3	S	V	B	1	A03	U	Z01	EX
FZX011										
Filter length										
3										
Bypass valve										
S Without bypass										
Seals										
A NBR										
V FPM										
F MFQ										
Connections										
700 bar										
A G 1/4"										
B 1/4" NPT										
G G 1/2"										
H 1/2" NPT"										
Autoclave 1000 bar										
M 9/16" - 18 UNF										
L 3/4" - 14 NPS										
Connection for differential pressure indicator										
1 Without connection										
Filtration rating (filter media)										
A03 Inorganic microfiber 3 µm										
A06 Inorganic microfiber 6 µm										
A10 Inorganic microfiber 10 µm										
A16 Inorganic microfiber 16 µm										
A25 Inorganic microfiber 25 µm										
Element Δp										
H 210 bar										
U 210 bar, stainless steel filter element										
Execution										
zerospark®										
Z01 MP Filtri standard										
Zxx Customized										
Certifications										
EX ATEX certifications										

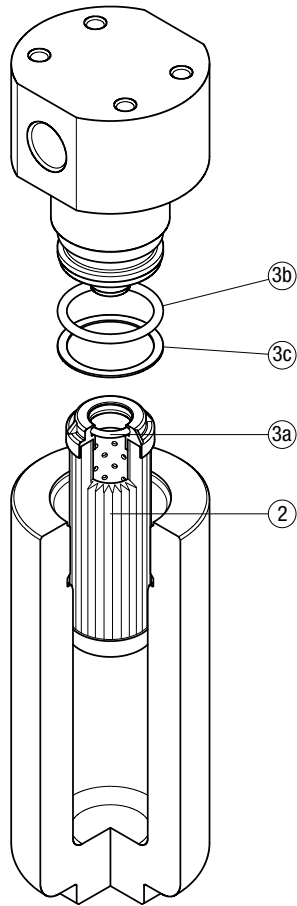
FILTER ELEMENT

Element series and size	Example: HP011	3	A03	V	U	Z01
HP011						
Element length						
3						
Filtration rating (filter media)						
A03 Inorganic microfiber 3 µm						
A06 Inorganic microfiber 6 µm						
A10 Inorganic microfiber 10 µm						
A16 Inorganic microfiber 16 µm						
A25 Inorganic microfiber 25 µm						
Seals						
A NBR						
V FPM						
F MFQ						
Element Δp						
H 210 bar						
U 210 bar, stainless steel filter element						
Execution						
zerospark®						
Z01 MP Filtri standard						
Zxx Customized						

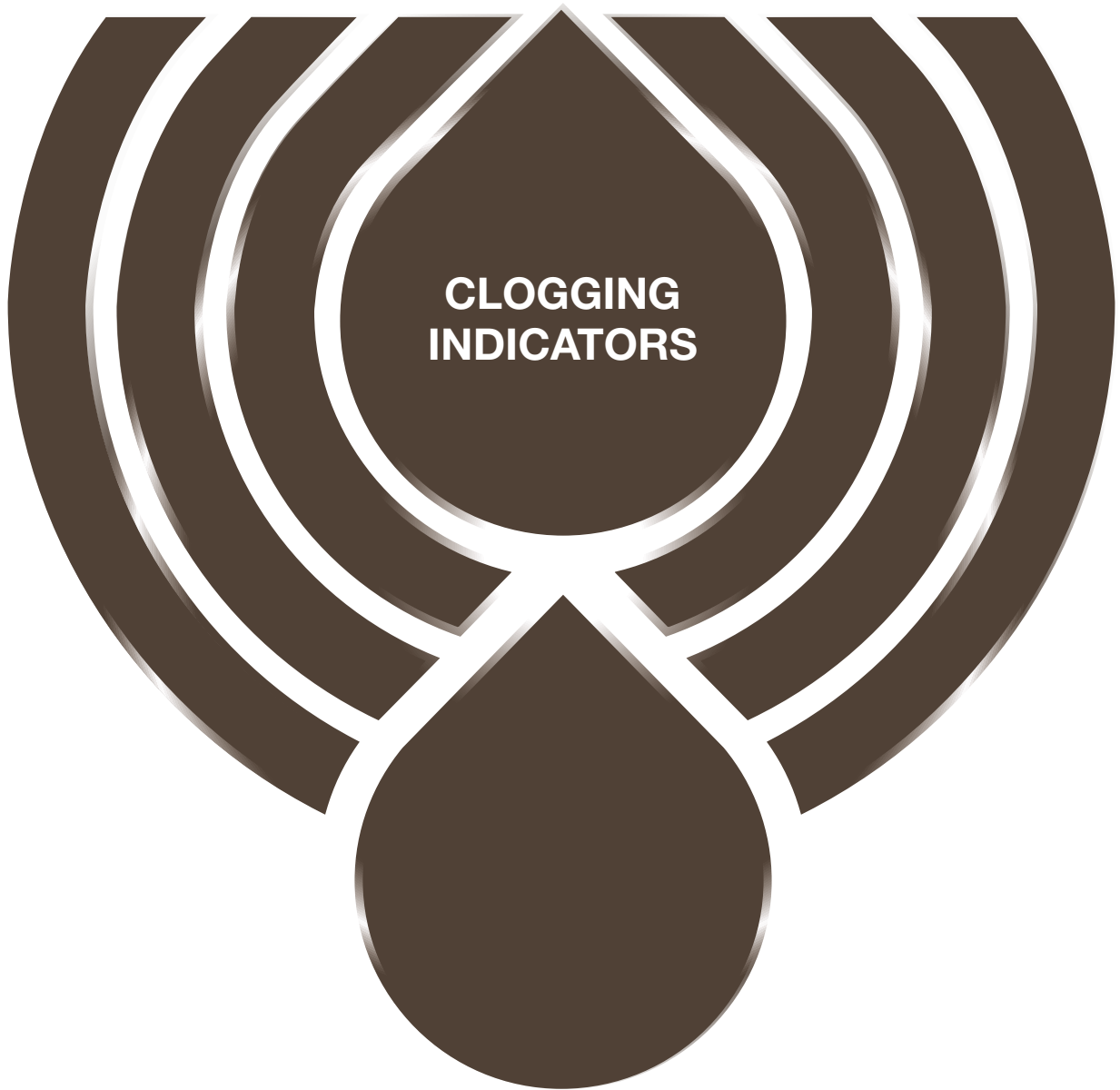


Order number for spare parts

FZX 011



Item:	Q.ty: 1 pc.	Q.ty: 1 pc.	
Filter series	Filter element	Seal Kit code number	
FZX 011	See order table	NBR	FPM
	2	3 (3a ÷ 3c)	
		02050643	02050644



Clogging indicators are devices that check the life time of the filter elements. They measure the pressure drop through the filter element directly connected to the filter housing.

These devices trip when the clogging of the filter element causes a pressure drop increasing across the filter element.

Filter elements are efficient only if their Dirt Holding Capacity is fully exploited. This is achieved by using filter housings equipped with clogging indicators.

The indicator is set to alarm before the element becomes fully clogged.

MP Filtri can supply indicators of the following designs:

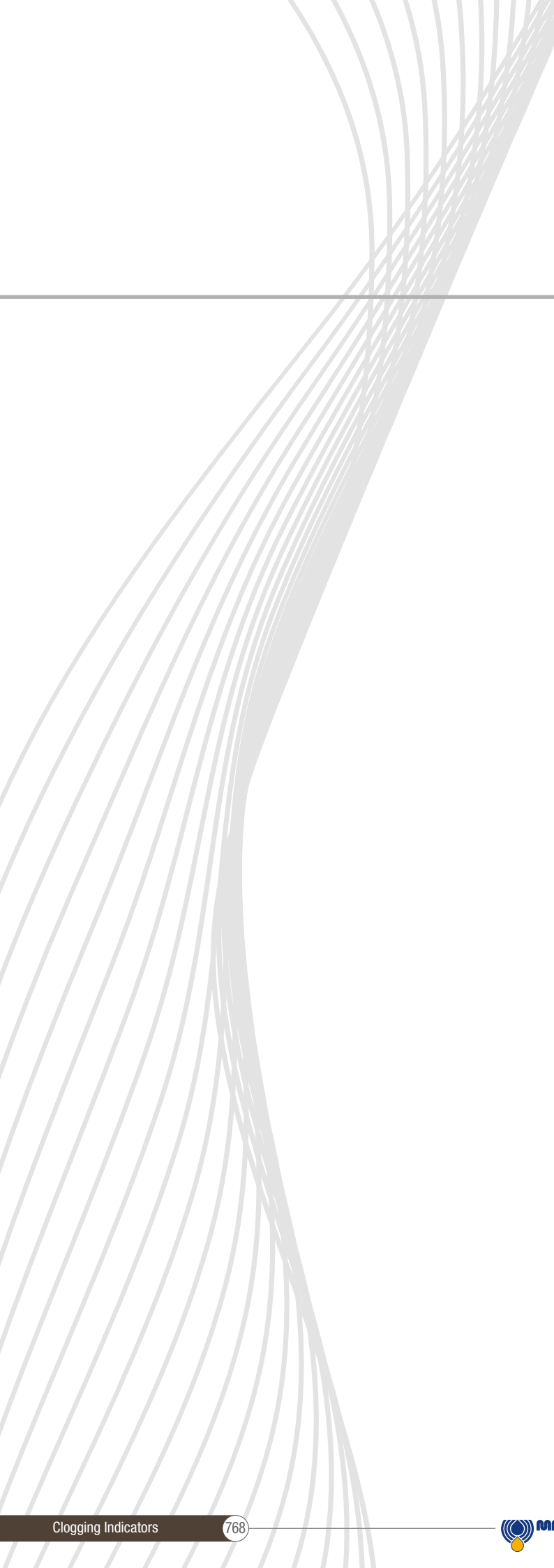
- Vacuum switches and gauges
- Pressure switches and gauges
- Differential pressure indicators

These type of devices can be provided with a visual, electrical or both signals. The electronic differential pressure clogging indicator is also available. It provides both analogical 4-20 mA output and digital warning (75% of clogging) and alarm (clogging) outputs.

In the following pages you can find a reference guide about the types of clogging indicators available in the different families of MP Filtri's Hydraulic Filtration range of products.

Clogging Indicators





DESIGNATION, ORDERING CODES & TECHNICAL DATA

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QUICK REFERENCE GUIDE

Ordering codes

Filter family	Filter series	Visual indicators	Electrical indicators	Electronic / Electrical-Visual indicators
SUCTION FILTERS	ELIXIR® SFEX 060-110	VVB20P01 VVS20P01	VEB21AA50P01	VLB21AA51P01 VLB21AA52P01 VLB21AA53P01 VLB21AA71P01
	Suction Line SFMC250	VVA20P01 VVR20P01	VEA21xA50P01 VEA21xA50P01UL	VLA21xA51P01 VLA21xA52P01 VLA21xA53P01 VLA21xA71P01
	Without bypass SFSC 500 - 503 - 504 - 505 SFSC 510 - 535 - 540	VVA20P01 VVR20P01	VEA21xA50P01 VEA21xA50P01UL	VLA21xA51P01 VLA21xA52P01 VLA21xA53P01 VLA21xA71P01
RETURN FILTERS	With bypass 1.75 bar ELIXIR® RFEX 060-110	BVA14P01 BVR14P01 BVP15HP01 BVQ15HP01	BEA15HA50P01 BEA15HA50P01UL BEM15HA41P01	BLA15HA51P01 BLA15HA52P01 BLA15HA53P01 BLA15HA71P01
	Without bypass ELIXIR® RFEX 060-110	BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01	BEA20HA50P01 BEA20HA50P01UL BEM20HA41P01	BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01
	With bypass 1.75 bar MDHC 250	BVA14P01 BVR14P01 BVP15HP01 BVQ15HP01 DVS12HP01	BEA15HA50P01 BEA15HA50P01UL BEM15HA41P01 DES12HA10P01 DES12HA30P01 DES12HA80P01	BLA15HA51P01 BLA15HA52P01 BLA15HA53P01 BLA15HA71P01
	With bypass 3 bar MDHC 250	BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01 DVS25HP01	BEA20HA50P01 BEA20HA50P01UL BEM20HA41P01 BET20HF10P01 BET20HF30P01 BET25HF10P01 BET25HF30P01 DES25HA10P01 DES25HA30P01 DES25HA80P01	BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01
	With bypass 1.75 bar MPFX MPTX MPHC	BVA14P01 BVR14P01 BVP15HP01 BVQ15HP01	BEA15HA50P01 BEA15HA50P01UL BEM15HA41P01	BLA15HA51P01 BLA15HA52P01 BLA15HA53P01 BLA15HA71P01
	With bypass 3 bar MPFX MPTX	BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01	BEA20HA50P01 BEA20HA50P01UL BEM20HA41P01 BET20HF10P01 BET20HF30P01	BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01
	With bypass 2.5 bar MPHC	BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01	BEA20HA50P01 BEA20HA50P01UL BEM20HA41P01 BET20HF10P01 BET20HF30P01	BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01
	With bypass 4.5 bar MPLX	DVA20xP01 DVM20xP01	DEA20xA50P01 DEM20xx10P01 DEM20xx20P01 DEM20xx30P01 DEM20xx35P01	DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE20xA50P01 DLE20xF50P01
	Return line FRIC 025 - 040 - 100 - 250 - 630 - 850		DEU20VA50P01UL	DTA20xF70P01 DTI20xA70P01
	Return line FRIC 255	BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01	BEA20HA50P01 BEA20HA50P01UL BEM20HA41P01	BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01

Filter family	Filter series	Visual indicators	Electrical indicators	Electronic / Electrical-Visual indicators	
RETURN / SUCTION FILTERS	MRSX 116 - 165 - 166 Suction line	VVB20P01 VVS20P01	VEB21AA50P01	VLB21AA51P01 VLB21AA52P01 VLB21AA53P01 VLB21AA71P01	
	With bypass 2.5 bar		BEA20HA50P01 BEA20HA50P01UL		
	MRSX 116 - 165 - 166 Return line	BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01	BEM20HA41P01 BET25HF10P01 BET25HF30P01 BET25HF50P01	BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01	
With bypass 2.5 bar	LMP 124 MULTIPORT		BEA20HA50P01 BEA20HA50P01UL	BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01	
		BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01	BEM20HA41P01	DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE20xA50P01 DLE20xF50P01	
		DVA20xP01 DVM20xP01	DEA20xA50P01 DEM20xx10P01 DEM20xx20P01 DEM20xx30P01 DEM20xx35P01 DEU20VA50P01UL	DTA20xF70P01 DTI20xA70P01	
SPIN-ON FILTERS	Suction line	MPS 050 - 070 - 100 - 150 MPS 200 - 250 - 300 - 350	VWB20P01 VWS20P01	VEB21AA50P01	VLB21AA51P01 VLB21AA52P01 VLB21AA53P01 VLB21AA71P01
	Return line	MPS 050 - 070 - 100 - 150 MPS 200 - 250 - 300 - 350	BVA14P01 BVR14P01 BVP15HP01 BVQ15HP01	BEA15HA50P01 BEA15HA50P01UL BEM15HA41P01	BLA15HA51P01 BLA15HA52P01 BLA15HA53P01 BLA15HA71P01
	In-line	MPS 051 - 071 - 101 - 151 MPS 301 - 351	DVA12xP01 DVM12xP01 DVA20xP01 DVM20xP01	DEA12xA50P01 DEM12xAxxP01 DEA20xA50P01 DEM20xAxxP01 DEU20VA50P01UL	DLA12xA51P01 DLA12xA52P01 DLA12xA71P01 DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE12xA50P01 DLE12xF50P01 DLE20xF50P01 DLE20xF50P01 DTA12xF70P01 DTA20xF70P01 DTI12xA70P01 DTI20xA70P01

QUICK REFERENCE GUIDE

Ordering codes

Filter family	Filter series	Visual indicators	Electrical indicators	Electronic / Electrical-Visual indicators		
LOW & MEDIUM PRESSURE FILTERS	ELIXIR® HFEX 060-110	DVS25HP01	DES25HA50P01			
	ELIXIR® LFEX 060-080-110-160	DVS25HP01	DES25HA10P01 DES25HA30P01 DES25HA50P01 DES25HA80P01			
	With bypass 3.5 bar	LMP 110 LMP 112 - 116 - 118 - 119 MULTIPORT LMP 120 - 122 - 123 MULTIPORT LMP 210 - 211 - LDP LMP 400 - 401 & 430 - 431 LMP 900 - 901 LMP 902 - 903 LMP 950 - 951 LMP 952 - 953 - 954 LMD 211 - 400 - 401 - 431 - 951 - LDD	DVA20xP01 DVM20xP01	DEA20xA50P01 DEM20xx10P01 DEM20xx20P01 DEM20xx30P01 DEM20xx35P01 DEU20VA50P01UL	DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE20xA50P01 DLE20xF50P01 DTA20xF70P01 DTI20xA70P01	
	With bypass 2.5 bar	LPH 630	DVA20xP01 DVM20xP01	DEA20xA50P01 DEM20xx10P01 DEM20xx20P01 DEM20xx30P01 DEM20xx35P01 DEU20VA50P01UL	DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE20xA50P01 DLE20xF50P01 DTA20xF70P01 DTI20xA70P01	
	With bypass 1.75 bar	LPH 630	DVA12xP01 DVM12xP01	DEA12xA50P01 DEM12xx10P01 DEM12xx20P01 DEM12xx30P01 DEM12xx35P01	DLA12xA51P01 DLA12xA52P01 DLA12xA71P01 DLE12xA50P01 DLE12xF50P01 DTA12xF70P01 DTI12xA70P01	
	HIGH CAPACITY INDUSTRIAL FILTERS	ELIXIR® HFEX 060-110	DVS40HP01	DES40HA50P01		
		ELIXIR® LFEX 060-080-110-160	DVS40HP01	DES40HA10P01 DES40HA30P01 DES40HA50P01 DES40HA80P01		
		Without bypass	LMP 110 LMP 112 - 116 - 118 - 119 MULTIPORT LMP 120 - 122 - 123 MULTIPORT LMP 210 - 211 - LDP LMP 400 - 401 & 430 - 431 LMP 900 - 901 LMP 902 - 903 LMP 950 - 951 LMP 952 - 953 - 954 LMD 211 - 400 - 401 - 431 - 951 - LDD LPH 630	DVA50xP01 DVM50xP01	DEA50xA50P01 DEM50xx10P01 DEM50xx20P01 DEM50xx30P01 DEM50xx35P01 DEU50VA50P01UL	DLA50xA51P01 DLA50xA52P01 DLA50xA71P01 DLE50xA50P01 DLE50xF50P01 DTA50xF70P01 DTI50xA70P01
		With bypass 3.5 bar	MLPX MLDX	DVA20xP01 DVM20xP01	DEA20xA50P01 DEM20xx10P01 DEM20xx20P01 DEM20xx30P01 DEM20xx35P01v	DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE20xA50P01 DLE20xF50P01 DTA20xF70P01 DTI20xA70P01
		With bypass 1.75 bar	MLPC MLDC	DVA12xP01 DVM12xP01	DEA12xA50P01 DEM12xx10P01 DEM12xx20P01 DEM12xx30P01 DEM12xx35P01	DLA12xA51P01 DLA12xA52P01 DLA12xA71P01 DLE12xA50P01 DLE12xF50P01 DTA12xF70P01 DTI12xA70P01
Without bypass		MLDC MLPC	DVA50xP01 DVM50xP01	DEA50xA50P01 DEM50xx10P01 DEM50xx20P01 DEM50xx30P01 DEM50xx35P01	DLA50xA51P01 DLA50xA52P01 DLA50xA71P01 DLE50xA50P01 DLE50xF50P01 DTA50xF70P01 DTI50xA70P01	

Filter family	Filter series	Visual indicators	Electrical indicators	Electronic / Electrical-Visual indicators				
HIGH PRESSURE FILTERS	With bypass 6 bar	FMP 039 - 065 - 135 - 320 FHP 010 - 011 - 065 - 135 - 350 - 351 - 500 FMMX 050 - 150 FMM 050 - 150 FHA 051 FHM 006 - 007 - 010 - 050 - 065 - 135 - 320 - 500 FHB 050 - 135 - 320 FHF 325 FHD 021 - 051 - 326 - 333	DVA50xP01 DVM50xP01	DEA50xA50P01 DEM50xx10P01 DEM50xx20P01 DEM50xx30P01 DEM50xx35P01 DEU50VA50P01UL	DLA50xA51P01 DLA50xA52P01 DLA50xA71P01 DLE50xA50P01 DLE50xF50P01			
		Without bypass	FMP 039 - 065 - 135 - 320 FHP 010 - 011 - 065 - 135 - 350 - 351 - 500 FMMX 050 - 150 FMM 050 - 150 FHA 051 FHM 006 - 007 - 010 - 050 - 065 - 135 - 320 - 500 FHB 050 - 135 - 320 FHF 325 FHD 021 - 051 - 326 - 333	DVA70xP01 DVA95xP01 DVM70xP01 DVM95xP01	DEA70xA50P01 DEA95xA50P01 DEM70xx10P01 DEM70xx20P01 DEM70xx30P01 DEM70xx35P01 DEU70VA50P01UL DEM95xx10P01 DEM95xx20P01 DEM95xx30P01 DEM95xx35P01	DLA70xA51P01 DLA70xA52P01 DLA70xA71P01 DLA95xA51P01 DLA95xA52P01 DLA95xA71P01 DLE70xA50P01 DLE70xF50P01 DLE95xA50P01 DLE95xF50P01 DTA70xF70P01 DTA95xF70P01 DTI70xA70P01 DTI95xA70P01		
			With bypass 6 bar	FZH 012 - 040	DVZ50xP01	DEZ50xA50P01	DLZ50xA51P01 DLZ50xA52P01	
				Without bypass	FZH 012 - 040	DVZ70xP01 DVZ95xP01	DEZ70xA50P01 DEZ95xA50P01	DLZ70xA51P01 DLZ70xA52P01 DLZ95xA51P01 DLZ95xA52P01
					Without bypass	FZP 039 - 136 FZB 039 FZM 039 FZD 051	DVX50xP01 DYY50xP01	DEX50xA50P01
				Without bypass		FZP 039 - 136 FZB 039 FZM 039 FZD 010 - 021 - 051	DVX70xP01 DVX95xP01 DYY70xP01 DYY95xP01	DEX70xA50P01 DEX95xA50P01
			FILTERS FOR POTENTIALLY EXPLOSIVE ATMOSPHERE		With bypass 6 bar	FMMX 050 - 150	DVA50xP01 DVM50xP01	DEH50xA48P01 DEH50xA49P01 DEH50xA70P01
				Without bypass		FMMX 050 - 150	DVA70xP01 DVA95xP01 DVM70xP01 DVM95xP01	DEH70xA48P01 DEH70xA49P01 DEH70xA70P01
					With bypass 6 bar	FZP 039 - 136	DVX50xP01 DYY50xP01	DEH50xA48P01 DEH50xA49P01 DEH50xA70P01
				Without bypass		FZP 039 - 136	DVX70xP01 DVX95xP01 DYY70xP01 DYY95xP01	DEH70xA48P01 DEH70xA49P01 DEH70xA70P01
With bypass 6 bar	FZH 012 - 040				DVZ50xP01			
	Without bypass	FZH 012 - 040		DVZ70xP01 DVZ95xP01				

Suitable indicator types

V ACUUM INDICATORS

Vacuum indicators are used on the Suction line to check the efficiency of the filter element.

They measure the pressure downstream of the filter element.

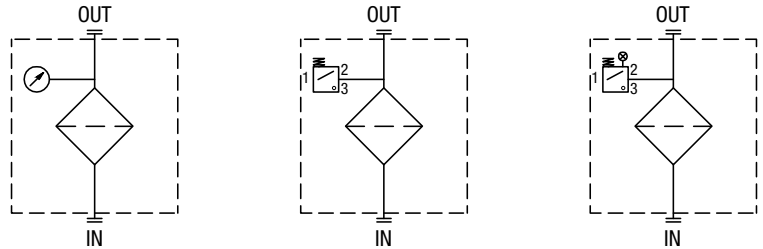
Standard items are produced with R 1/4" EN 10226 connection.

Available products with R 1/8" EN 10226 to be fitted on MPS series.

Vacuum indicators are identified in the Hydraulic Filtration catalogue and in the Quick Reference Guide table by the letter "V".

Example:

V VVB20P01



B BAROMETRIC (PRESSURE) INDICATORS

Pressure indicators are used on the Return line to check the efficiency of the filter element.

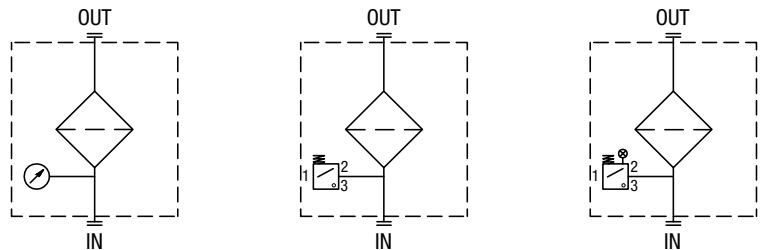
They measure the pressure upstream of the filter element.

Standard items are produced with R 1/8" EN 10226 connection.

Barometric (pressure) indicators are identified in the Hydraulic Filtration catalogue and in the Quick Reference Guide table by the letter "B".

Example:

B BVA14P01



D DIFFERENTIAL PRESSURE INDICATORS

Differential pressure indicators are used on the Pressure line to check the efficiency of the filter element.

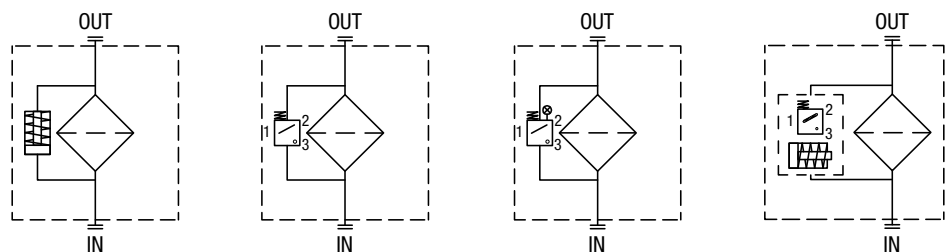
They measure the pressure upstream and downstream of the filter element (differential pressure).

Standard items are produced with special connection G 1/2" size.

Also available in Stainless Steel models. Differential pressure indicators are identified in the Hydraulic Filtration catalogue and in the Quick Reference Guide table by the letter "D".

Example:

D DVA20xP01



DIFFERENTIAL PRESSURE INDICATORS

STAINLESS STEEL HIGH PRESSURE FILTERS

Designation & Ordering code

APPLICABLE DIFFERENTIAL PRESSURE INDICATORS BY FILTER SERIES

Filter Series	DEX	DEZ	DLX	DLZ	DVX	DVY	DVZ
FZP	•	-	•	-	•	•	-
FZH	-	•	-	•	-	-	•
FZX	-	-	-	-	-	-	-
FZM	•	-	•	-	•	•	-
FZB	•	-	•	-	•	•	-
FZD	•	-	•	-	•	•	-

DIFFERENTIAL PRESSURE INDICATORS

Series	Configuration example 1:	DE	Z	50	H	A	50	P01
DE Electrical differential pressure indicator	Configuration example 2:	DL	X	70	V	A	52	P01
DL Electrical / Visual differential pressure indicator								
DV Visual differential pressure indicator								

Type	DE	DL	DV
X Stainless steel standard type 420 bar	•	•	•
Y Stainless steel optional type 420 bar	-	-	•
Z Stainless steel 700 bar (only for FZH)	•	•	•

Pressure setting	DEX	DEZ	DL	DV
50 5.0 bar	•	•	•	•
70 7.0 bar	•	•	•	•
95 9.5 bar	•	•	•	•

Seals	DEX	DEZ	DL	DV
H HNBR	•	•	•	•
V FPM	-	-	•	•
F MFQ	•	-	-	-

Thermostat	DEX	DEZ	DL	DV
A Without thermostat	•	•	•	-

Electrical connections	DEX	DEZ	DL
50 Connection EN 175301-803	•	•	-
51 Connection EN 175301-803, transparent base with lamps 24 Vdc	-	-	•
52 Connection EN 175301-803, transparent base with lamps 110 Vdc	-	-	•

Option
P01 MP Filtri standard
Pxx Customized

PLUGS

Series	Configuration example	X2	H
X2 Stainless Steel plug 420 bar			
X3 Stainless Steel plug 700 bar (only for FZH)			

Seals
H HNBR
V FPM
F MFQ

DIFFERENTIAL PRESSURE INDICATORS

Dimensions

DEA*50	
Electrical Differential Pressure Indicator Connection: EN 175301-803	
Settings	Ordering code
1.2 bar ±10%	DE A 12 x A 50 P01
2.0 bar ±10%	DE A 20 x A 50 P01
5.0 bar ±10%	DE A 50 x A 50 P01
7.0 bar ±10%	DE A 70 x A 50 P01
9.5 bar ±10%	DE A 95 x A 50 P01

A/F 30
Max tightening torque: **65 N·m**

Hydraulic symbol

Electrical symbol

Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - FPM

Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529
IP69K according to ISO 20653

Electrical data

- Electrical connection: EN 175301-803
- Resistive load: 0.2 A / 115 Vdc

DEH*48	
Hazardous Area Electrical Differential Pressure Indicator Connection via three-core cable - cable fitting M20x1.5	
Settings	Ordering code
2.0 bar ±10%	DE H 20 x A 48 P01
5.0 bar ±10%	DE H 50 x A 48 P01
7.0 bar ±10%	DE H 70 x A 48 P01

A/F 25
Max tightening torque: **100 N·m**

M20 x 1.5

min. 110

88

flexible cable ≈ 5000 to A

Hydraulic symbol

Electrical symbol

Materials

- Body: AISI 316L
- Contacts: Rhodium
- Seal: FPM - MFQ

Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Temperature range: T4=Tamb -60 °C to +125 °C (-76 to 257 °F)
T6=Tamb -60 °C to +80 °C (-76 to 176 °F)
- Degree of protection: IP 66/67/68 according to EN 60529
- Connection type: Three-core cable, fitting M20x1.5
- Contact type: SPCO/SPDT (Hermetically sealed - Volt-free contacts)

Electrical data

- Resistive Load: 830 mA / 24 Vdc - 180 mA / 110 Vac
- Electrical Ratings: Ui = 30 Vdc / li = 250 mA / Pi = 1.3 W

Atex Rating

- II 1 GD Ex ia IIC T6 Ga
- Ex ia IIC T4 Ga
- Ex ia IIIC T₂₀₀ 85 °C Da
- Ex ia IIIC T₂₀₀ 135 °C Da

IECEx Rating

- Ex ia IIC T6 Ga
- Ex ia IIC T4 Ga
- Ex ia IIIC T₂₀₀ 85 °C Da
- Ex ia IIIC T₂₀₀ 135 °C Da

Certification / Approvals: ATEX, IECEx, EAC TR CU
- Certification included as standard

DEH*49	
Hazardous Area Electrical Differential Pressure Indicator Connection via four-core cable - cable fitting 1/2" NPT	
Settings	Ordering code
2.0 bar ±10%	DE H 20 x A 49 P01
5.0 bar ±10%	DE H 50 x A 49 P01
7.0 bar ±10%	DE H 70 x A 49 P01

A/F 25
Max tightening torque: **100 N·m**

1/2" NPT

min. 110

88

flexible cable ≈ 5000 to A

Hydraulic symbol

Electrical symbol

Materials

- Body: AISI 316L
- Contacts: Rhodium
- Seal: FPM - MFQ

Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Temperature range: T4=Tamb -60 °C to +120 °C (-76 to 248 °F)
T6=Tamb -60 °C to +70 °C (-76 to 158 °F)
From -60 °C to +105 °C (-76 to 221 °F) : UL/CSA
- Degree of protection: IP 66/67/68 according to EN 60529
- Connection type: Four-core cable, fitting 1/2" NPT
- Contact type: SPCO/SPDT (Hermetically sealed - Volt-free contacts)

Electrical data

- Resistive Load: 830 mA / 24 Vdc - 180 mA / 110 Vac
- Electrical Ratings: Ui = 150 Vac/dc / Pi = 20 W

Atex Rating

- II 2 GD Ex db IIC T6 Gb
- Ex db IIC T4 Gb
- Ex tb IIIC T85 °C Db
- Ex tb IIIC T135 °C Db

IECEx Rating

- Ex db IIC T6 Gb
- Ex db IIC T4 Gb
- Ex tb IIIC T85 °C Db
- Ex tb IIIC T135 °C Db

UL/CSA Rating

- Class I Div 1 Groups A, B, C, & D
- Class II Div 1 Groups E, F, & G
- Class III Hazardous Locations

Certification / Approvals: ATEX, IECEx, EAC TR CU, UL/CSA
- Certification included as standard

DEH*70		Hydraulic symbol	Materials
Hazardous Area Electrical Differential Pressure Indicator Connection IEC 61076-2-101 D (M12)			
Settings	Ordering code		
2.0 bar ±10%	DE H 20 x A 70 P01	Electrical symbol 	Technical data - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Temperature range: T6=Tamb -60 °C to +80 °C (-76 to 176 °F) - Degree of protection: IP 66/67 according to EN 60529 - Connection type: IEC 61076-2-101 D (M12) - Contact type: SPCO/SPDT (Hermetically sealed - Volt-free contacts)
5.0 bar ±10%	DE H 50 x A 70 P01		
7.0 bar ±10%	DE H 70 x A 70 P01		
		Electrical data - Resistive Load: 830 mA / 24 Vdc - 180 mA / 110 Vdc - Electrical Ratings: Ui = 30 Vdc / li = 250 mA / Pi = 1.3 W	
		Atex Rating II 1 GD Ex ia IIC T6 Ga Ex ia IIIC T200 135 °C Da	
		IECEx Rating Ex ia IIC T6 Ga Ex ia IIIC T200 135 °C Da	

DEM*F10		Hydraulic symbol	Materials
Electrical Differential Pressure Indicator Connection: AMP Superseal series 1.5			
Settings	Ordering code		
1.2 bar ±10%	DE M 12 x F 10 P01	Electrical symbol 	Technical data - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP66 according to EN 60529
2.0 bar ±10%	DE M 20 x F 10 P01		
5.0 bar ±10%	DE M 50 x F 10 P01		
7.0 bar ±10%	DE M 70 x F 10 P01		
9.5 bar ±10%	DE M 95 x F 10 P01		
		Electrical data - Electrical connection: AMP Superseal series 1.5 - Resistive load: 0.2 A / 115 Vdc - Switching type: Normally open contacts (NC on request) - Thermal lockout: Normally open up to 30 °C (option "F")	

DEM*F20		Hydraulic symbol	Materials
Electrical Differential Pressure Indicator AMP Time junior			
Settings	Ordering code		
1.2 bar ±10%	DE M 12 x F 20 P01	Electrical symbol 	Technical data - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP66 according to EN 60529
2.0 bar ±10%	DE M 20 x F 20 P01		
5.0 bar ±10%	DE M 50 x F 20 P01		
7.0 bar ±10%	DE M 70 x F 20 P01		
9.5 bar ±10%	DE M 95 x F 20 P01		
		Electrical data - Electrical connection: AMP Time junior - Resistive load: 0.2 A / 115 Vdc - Switching type: Normally open contacts (NC on request) - Thermal lockout: Normally open up to 30 °C (option "F")	

DIFFERENTIAL PRESSURE INDICATORS

Dimensions

DEM*F30	
Electrical Differential Pressure Indicator Deutsch DT-04-2-P	
Settings	Ordering code
1.2 bar ±10%	DE M 12 x F 30 P01
2.0 bar ±10%	DE M 20 x F 30 P01
5.0 bar ±10%	DE M 50 x F 30 P01
7.0 bar ±10%	DE M 70 x F 30 P01
9.5 bar ±10%	DE M 95 x F 30 P01

A/F 28
Max tightening torque: 65 N·m

flexible cable: 240 to "A"

Hydraulic symbol

Electrical symbol

Thermal lockout

Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - FPM

Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529

Electrical data

- Electrical connection: Deutsch DT-04-2-P
- Resistive load: 0.2 A / 115 Vdc
- Switching type: Normally open contacts (NC on request)
- Thermal lockout: Normally open up to 30 °C (option "F")

DEM*F35	
Electrical Differential Pressure Indicator Deutsch DT-04-3-P	
Settings	Ordering code
1.2 bar ±10%	DE M 12 x F 35 P01
2.0 bar ±10%	DE M 20 x F 35 P01
5.0 bar ±10%	DE M 50 x F 35 P01
7.0 bar ±10%	DE M 70 x F 35 P01
9.5 bar ±10%	DE M 95 x F 35 P01

A/F 28
Max tightening torque: 65 N·m

flexible cable: 240 to "A"

Hydraulic symbol

Electrical symbol

Thermal lockout

Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - FPM

Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529

Electrical data

- Electrical connection: Deutsch DT-04-3-P
- Resistive load: 0.2 A / 115 Vdc
- Switching type: SPDT contact
- Thermal lockout: Normally open up to 30 °C (option "F")

DEM*A10	
Electrical Differential Pressure Indicator Connection: AMP Superseal series 1.5	
Settings	Ordering code
1.2 bar ±10%	DE M 12 x A 10 P01
2.0 bar ±10%	DE M 20 x A 10 P01
5.0 bar ±10%	DE M 50 x A 10 P01
7.0 bar ±10%	DE M 70 x A 10 P01
9.5 bar ±10%	DE M 95 x A 10 P01

A/F 28
Max tightening torque: 65 N·m

flexible cable: 290 to "A"

Hydraulic symbol

Electrical symbol

Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - FPM

Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529

Electrical data

- Electrical connection: AMP Superseal series 1.5
- Resistive load: 0.2 A / 115 Vdc
- Switching type: Normally open contacts (NC on request)

DEM*A20
Electrical Differential Pressure Indicator
 AMP Time junior

Settings	Ordering code
1.2 bar ±10%	DE M 12 x A 20 P01
2.0 bar ±10%	DE M 20 x A 20 P01
5.0 bar ±10%	DE M 50 x A 20 P01
7.0 bar ±10%	DE M 70 x A 20 P01
9.5 bar ±10%	DE M 95 x A 20 P01

A/F 28
 Max tightening torque: **65 N·m**

Hydraulic symbol

Electrical symbol

Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - FPM

Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529

Electrical data

- Electrical connection: AMP Time junior
- Resistive load: 0.2 A / 115 Vdc
- Switching type: Normally open contacts (NC on request)

DEM*A30
Electrical Differential Pressure Indicator
 Deutsch DT-04-2-P

Settings	Ordering code
1.2 bar ±10%	DE M 12 x A 30 P01
2.0 bar ±10%	DE M 20 x A 30 P01
5.0 bar ±10%	DE M 50 x A 30 P01
7.0 bar ±10%	DE M 70 x A 30 P01
9.5 bar ±10%	DE M 95 x A 30 P01

A/F 28
 Max tightening torque: **65 N·m**

Hydraulic symbol

Electrical symbol

Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - FPM

Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529

Electrical data

- Electrical connection: Deutsch DT-04-2-P
- Resistive load: 0.2 A / 115 Vdc
- Switching type: Normally open contacts (NC on request)

DEM*A35
Electrical Differential Pressure Indicator
 Deutsch DT-04-3-P

Settings	Ordering code
1.2 bar ±10%	DE M 12 x A 35 P01
2.0 bar ±10%	DE M 20 x A 35 P01
5.0 bar ±10%	DE M 50 x A 35 P01
7.0 bar ±10%	DE M 70 x A 35 P01
9.5 bar ±10%	DE M 95 x A 35 P01

A/F 28
 Max tightening torque: **65 N·m**

Hydraulic symbol

Electrical symbol

Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - FPM

Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529

Electrical data

- Electrical connection: Deutsch DT-04-3-P
- Resistive load: 0.2 A / 115 Vdc
- Switching type: SPDT contact

DIFFERENTIAL PRESSURE INDICATORS

Dimensions

DES*10	
Electrical Differential Pressure Indicator AMP Superseal series 1.5	
Settings	Ordering code
1.2 bar $\pm 10\%$	DE S 12 H A 10 P01
2.5 bar $\pm 10\%$	DE S 25 H A 10 P01
4.0 bar $\pm 10\%$	DE S 40 H A 10 P01

Hydraulic symbol

Electrical symbol

Materials

- Body: Brass
- Internal parts: Brass - Polyamide
- Contacts: Silver
- Seal: HNBR

Technical data

- Max working pressure: 16 bar
- Proof pressure: 24 bar
- Burst pressure: 48 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Degree protection: IP67 according to EN 60529

Electrical data

- Electrical connection: AMP Superseal series 1.5
- Resistive load: 0.2 A / 24 Vdc
- Switching type: Normally open contacts (NC on request)

DES*30	
Electrical Differential Pressure Indicator Deutsch DT-04-2-P	
Settings	Ordering code
1.2 bar $\pm 10\%$	DE S 12 H A 30 P01
2.5 bar $\pm 10\%$	DE S 25 H A 30 P01
4.0 bar $\pm 10\%$	DE S 40 H A 30 P01

Hydraulic symbol

Electrical symbol

Materials

- Body: Brass
- Internal parts: Brass - Polyamide
- Contacts: Silver
- Seal: HNBR

Technical data

- Max working pressure: 16 bar
- Proof pressure: 24 bar
- Burst pressure: 48 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Degree protection: IP67 according to EN 60529

Electrical data

- Electrical connection: Deutsch DT-04-2-P
- Resistive load: 0.2 A / 24 Vdc
- Switching type: Normally open contacts (NC on request)

DES*50	
Electrical Differential Pressure Indicator Connection: EN 175301-803	
Settings	Ordering code
1.2 bar $\pm 10\%$	DE S 12 H A 50 P01
2.4 bar $\pm 10\%$	DE S 25 H A 50 P01
4.0 bar $\pm 10\%$	DE S 40 H A 50 P01

Hydraulic symbol

Electrical symbol

Materials

- Body: Aluminium
- Internal parts: Aluminium - Polyamide
- Contacts: Silver
- Seal: HNBR

Technical data

- Max working pressure: 35 bar
- Proof pressure: 53 bar
- Burst pressure: 105 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529
IP69K according to EN 20653

Electrical data

- Electrical connection: EN 175301-803
- Resistive load: 0.2 A / 115 Vdc

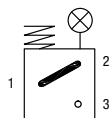
DES*80

Electrical Differential Pressure Indicator
Stud #10-32 UNF

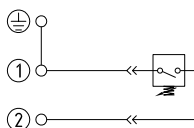
Settings	Ordering code
1.2 bar ±10%	DE S 12 HA 80 P01
2.5 bar ±10%	DE S 25 HA 80 P01
4.0 bar ±10%	DE S 40 HA 80 P01

A/F 19
Max tightening torque: **20 N·m**

Hydraulic symbol



Electrical symbol



Materials

- Body: Brass
- Internal parts: Brass - Polyamide
- Contacts: Silver
- Seal: HNBR

Technical data

- Max working pressure: 16 bar
- Proof pressure: 24 bar
- Burst pressure: 48 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Degree protection: IP67 according to EN 60529

Electrical data

- Electrical connection: Stud #10-32 UNF
- Resistive load: 0.2 A / 24 Vdc
- Switching type: Normally open contacts (NC on request)

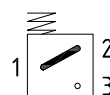
DEU*50 UL

Electrical Differential Pressure Indicator
Connection EN 175301-803

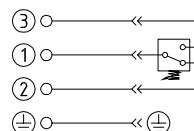
Settings	Ordering code
2.0 bar ±10%	DE U 20 V A 50 P01 UL
5.0 bar ±10%	DE U 50 V A 50 P01 UL
7.0 bar ±10%	DE U 70 V A 50 P01 UL

A/F 30
Max tightening torque: **50 N·m**

Hydraulic symbol



Electrical symbol



- Certification: UL
- Certification included as standard

Materials

- Body: Brass
- Base: Black Polyamide
- Contacts: Silver
- Seal: FPM

Technical data

- Max working pressure: 210 bar
- Proof pressure: 220 bar
- Burst pressure: 880 bar
- Working temperature: From -25 °C to +85 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Degree protection: IP65 according to EN 60529

Electrical data

- Electrical connection: EN 175301-803
- Resistive load: 3 A / 30 Vdc
3 A / 125 Vac
3 (3) A / 250 Vac

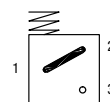
DEX*50

Electrical Differential Pressure Indicator
Connection: EN 175301-803

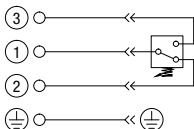
Settings	Ordering code
1.2 bar ±10%	DE X 12 x A 50 P01
2.0 bar ±10%	DE X 20 x A 50 P01
5.0 bar ±10%	DE X 50 x A 50 P01
7.0 bar ±10%	DE X 70 x A 50 P01
9.5 bar ±10%	DE X 95 x A 50 P01

A/F 30
Max tightening torque: **65 N·m**

Hydraulic symbol



Electrical symbol



Materials

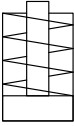
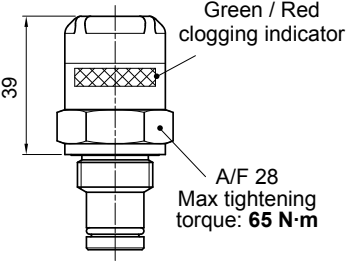
- Body: AISI 316L
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - MFQ

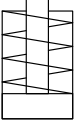
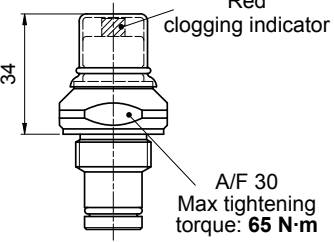
Technical data

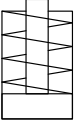
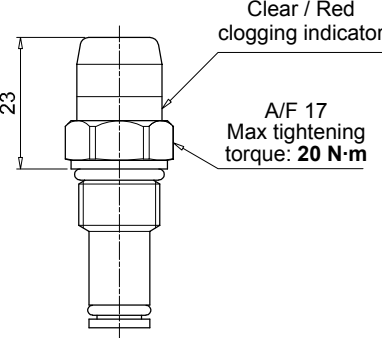
- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529
IP69K according to ISO 20653

Electrical data

- Electrical connection: EN 175301-803
- Resistive load: 0.2 A / 115 Vdc

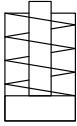
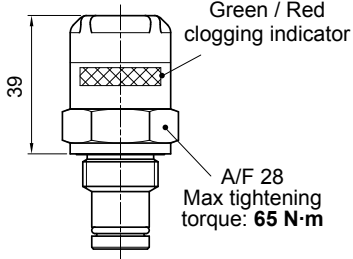
DVA		Hydraulic symbol	Materials
Visual Differential Pressure Indicator			
Settings	Ordering code		- Body: Brass - Internal parts: Brass - Polyamide - Seal: HNBR - FPM
1.2 bar ±10%	DV A 12 x P01		
2.0 bar ±10%	DV A 20 x P01		
5.0 bar ±10%	DV A 50 x P01		
7.0 bar ±10%	DV A 70 x P01		
9.5 bar ±10%	DV A 95 x P01	Technical data - Reset: Automatic reset - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP65 according to EN 60529	
			

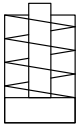
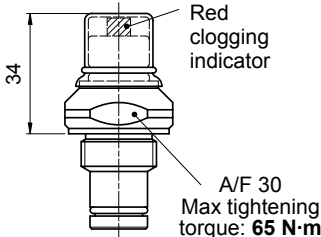
DVM		Hydraulic symbol	Materials
Visual Differential Pressure Indicator			
Settings	Ordering code		- Body: Brass - Internal parts: Brass - Polyamide - Seal: HNBR - FPM
1.2 bar ±10%	DV M 12 x P01		
2.0 bar ±10%	DV M 20 x P01		
5.0 bar ±10%	DV M 50 x P01		
7.0 bar ±10%	DV M 70 x P01		
9.5 bar ±10%	DV M 95 x P01	Technical data - Reset: Manual reset - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP65 according to EN 60529	
			

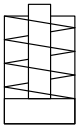
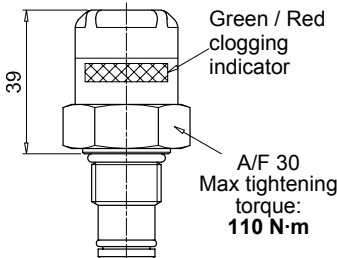
DVS		Hydraulic symbol	Materials
Visual Differential Pressure Indicator Connection: EN 175301-803			
Settings	Ordering code		- Body: Brass - Internal parts: Brass - Polyamide - Seal: HNBR
1.2 bar ±10%	DV S 12 H P01		
2.5 bar ±10%	DV S 25 H P01		
4.0 bar ±10%	DV S 40 H P01		
		Technical data - Reset: Automatic reset - Max working pressure: 35 bar - Proof pressure: 53 bar - Burst pressure: 105 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP67 according to EN 60529	

DIFFERENTIAL PRESSURE INDICATORS

Dimensions

DVX		Hydraulic symbol	Materials
Visual Differential Pressure Indicator			
Settings	Ordering code		- Body: AISI 316L - Internal parts: AISI 316L - Polyamide - Seal: HNBR - MFQ
1.2 bar $\pm 10\%$	DV X 12 x P01		
2.0 bar $\pm 10\%$	DV X 20 x P01		
5.0 bar $\pm 10\%$	DV X 50 x P01		
7.0 bar $\pm 10\%$	DV X 70 x P01		
9.5 bar $\pm 10\%$	DV X 95 x P01	Technical data - Reset: Automatic reset - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP65 according to EN 60529	
			

DVY		Hydraulic symbol	Materials
Visual Differential Pressure Indicator			
Settings	Ordering code		- Body: AISI 316L - Internal parts: AISI 316L - Polyamide - Seal: HNBR - MFQ
1.2 bar $\pm 10\%$	DV Y 12 x P01		
2.0 bar $\pm 10\%$	DV Y 20 x P01		
5.0 bar $\pm 10\%$	DV Y 50 x P01		
7.0 bar $\pm 10\%$	DV Y 70 x P01		
9.5 bar $\pm 10\%$	DV Y 95 x P01	Technical data - Reset: Manual reset - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP65 according to EN 60529	
			

DVZ		Hydraulic symbol	Materials
Visual Differential Pressure Indicator			
Settings	Ordering code		- Body: AISI 316L - Internal parts: AISI 316L - Polyamide - Seal: HNBR - MFQ
1.2 bar $\pm 10\%$	DV Z 12 x P01		
2.5 bar $\pm 10\%$	DV Z 25 x P01		
5.0 bar $\pm 10\%$	DV Z 50 x P01		
7.0 bar $\pm 10\%$	DV Z 70 x P01		
9.5 bar $\pm 10\%$	DV Z 95 x P01	Technical data - Reset: Automatic reset - Max working pressure: 700 bar - Proof pressure: 1050 bar - Burst pressure: 2100 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP65 according to EN 60529	
			

T2	
Plug	
Seal	Ordering code
HNBR	T2 H
FPM	T2 V

Materials

- Body: Phosphatized steel
- Seal: HNBR / FPM

10

A/F 30
Max tightening torque: 50 N·m

T4	
Plug	
Seal	Ordering code
NBR	T4 A

Materials

- Body: Anodized aluminium
- Seal: NBR

6

A/F 19
Max tightening torque: 20 N·m

X2	
Stainless Steel plug 420 bar	
Seal	Ordering code
HNBR	X2 H
FPM	X2 V
MFQ	X2 F

Materials

- Body: AISI 316L
- Seal: HNBR / FPM / MFQ

10

A/F 30
Max tightening torque: 50 N·m

X3	
Stainless Steel plug 700 bar (only for FZH)	
Seal	Ordering code
HNBR	X3 H
FPM	X3 V
MFQ	X3 F

Materials

- Body: AISI 316L
- Seal: HNBR / FPM / MFQ

14

A/F 30
Max tightening torque: 110 N·m

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UNITED ARAB EMIRATES ♦ UNITED KINGDOM ♦ USA



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