

RETURN FILTERS

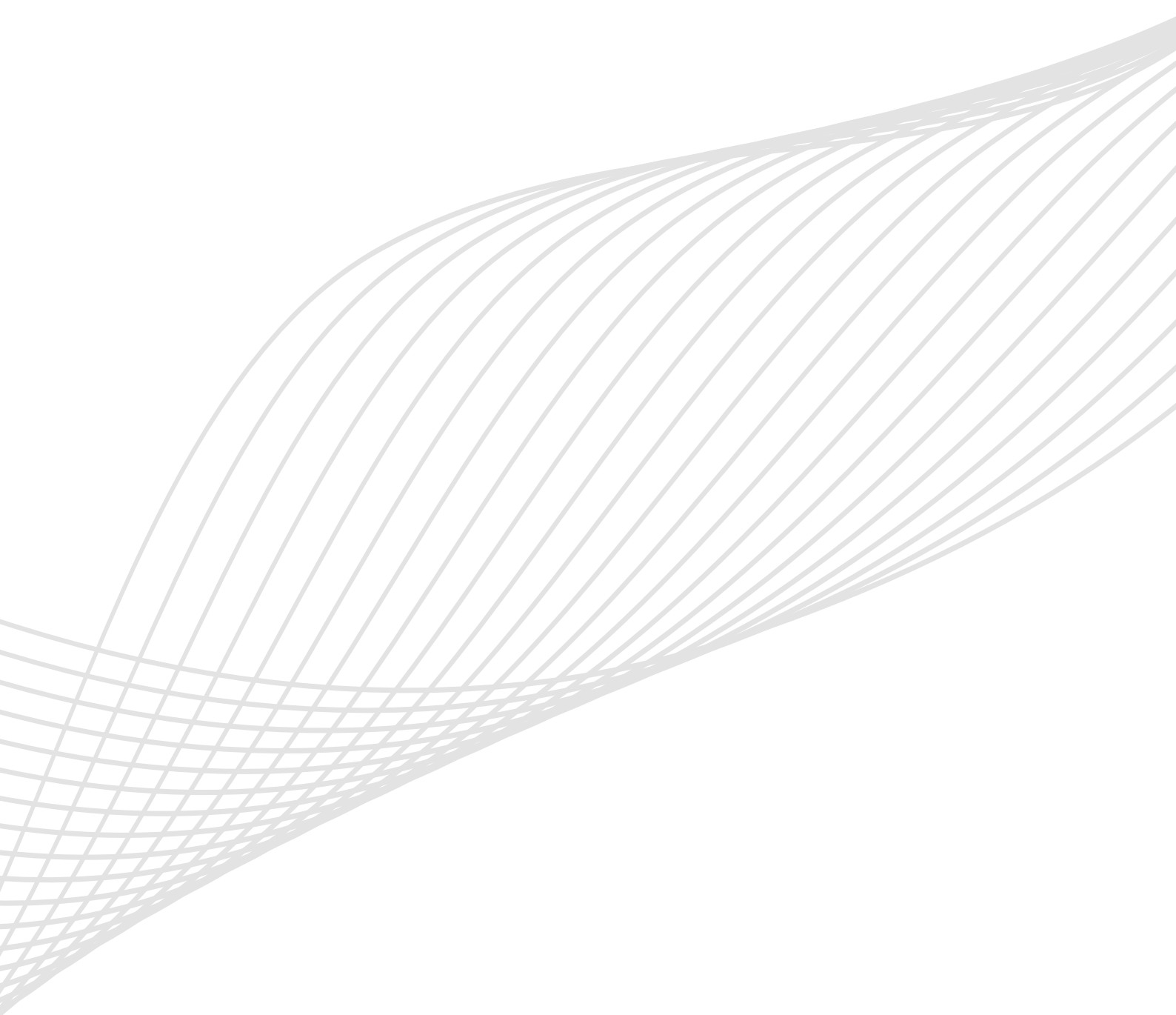
**HYDRAULIC
FILTRATION**

CATALOGUE



MPFILTRI®

PASSION TO PERFORM



CONTAMINATION MANAGEMENT

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1 HYDRAULIC FLUIDS

The fluid is the vector that transmits power, energy within an oleodynamic circuit. In addition to transmitting energy through the circuit, it also performs additional functions such as lubrication, protection and cooling of the surfaces.

The classification of fluids used in hydraulic systems is coded in many regulatory references, different Standards.

The most important classification system for hydraulic fluids is the one defined by International Organization for Standardization (ISO), which established a classification system within their standard: "ISO 6743-4 Lubricants, Industrial Oils and Related Products". In particular, the parts of interest for hydraulic fluids are:

- Lubricants, industrial oils and related products (class L)
- Classifications - Part 4L - Family H (Hydraulic systems)

The ISO 6743-4 classification system can be generally applied to the three primary classes of hydraulic fluids:

- Mineral Oils (i.e.: petroleum) Hydraulic Fluids (i.e.: HH: Mineral lubricants without corrosion inhibitors; HL: HH-type lubricants with oxidation reduction and anticorrosive additives; HM: HL-type lubricants with anti-wear additives; HV: HM-type lubricants with a higher viscosity grade and temperature properties; and others).
- Biodegradable Hydraulic Fluids (HExx), also defined as "Environmentally acceptable hydraulic fluids".
- Fire Resistant Hydraulic Fluids (HFxx), which could be further split into: Fire-resistant aqueous fluids (HFAx, HFB; HFC) ; Fire-resistant synthetic anhydrous fluids (HFDx).

The choice of fluid for an hydraulic system must take into account several parameters.

These parameters can adversely affect the performance of an hydraulic system, causing delay in the controls, pump cavitation, excessive absorption, excessive temperature rise, efficiency reduction, increased drainage, wear, jam/block or air intake in the plant.

The main properties that characterize hydraulic fluids and affect their choice are:

- **DYNAMIC VISCOSITY**
It identifies the fluid's resistance to sliding due to the impact of the particles forming it.
- **KINEMATIC VISCOSITY**
It is a widespread formal dimension in the hydraulic field.
It is calculated with the ratio between the dynamic viscosity and the fluid density.
Kinematic viscosity varies with temperature and pressure variations.
- **VISCOSITY INDEX**
This value expresses the ability of a fluid to maintain viscosity when the temperature changes.
A high viscosity index indicates the fluid's ability to limit viscosity variations by varying the temperature.
- **FILTERABILITY INDEX**
It is the value that indicates the ability of a fluid to cross the filter materials.
A low filterability index could cause premature clogging of the filter material.
- **WORKING TEMPERATURE**
Working temperature affects the fundamental characteristics of the fluid.
As already seen, some fluid characteristics, such as cinematic viscosity, vary with the temperature variation.

When choosing a hydraulic oil, must therefore be taken into account of the environmental conditions in which the machine will operate.

- **COMPRESSIBILITY MODULE**
Every fluid subjected to a pressure contracts, increasing its density.
The compressibility module identifies the increase in pressure required to cause a corresponding increase in density.
- **HYDROLYTIC STABILITY**
It is the characteristic that prevents galvanic pairs that can cause wear in the plant/system.
- **ANTIOXIDANT STABILITY AND WEAR PROTECTION**
These features translate into the capacity of a hydraulic oil to avoid corrosion of metal elements inside the system.
- **HEAT TRANSFER CAPACITY**
It is the characteristic that indicates the capacity of hydraulic oil to exchange heat with the surfaces and then cool them.

2 FLUID CONTAMINATION

Whatever the nature and properties of fluids, they are inevitably subject to contamination. Fluid contamination can have two origins:

- **INITIAL CONTAMINATION**
Caused by the introduction of contaminated fluid into the circuit, or by incorrect storage, transport or transfer operations.
- **PROGRESSIVE CONTAMINATION**
Caused by factors related to the operation of the system, such as metal surface wear, sealing wear, oxidation or degradation of the fluid, the introduction of contaminants during maintenance, corrosion due to chemical or electrochemical action between fluid and components, cavitation.
The contamination of hydraulic systems can be of different nature:
- **SOLID CONTAMINATION**
For example rust, slag, metal particles, fibers, rubber particles, paint particles or additives
- **LIQUID CONTAMINATION**
For example, the presence of water due to condensation or external infiltration or acids
- **GASEOUS CONTAMINATION**
For example, the presence of air due to inadequate oil level in the tank, drainage in suction ducts, incorrect sizing of tubes or tanks.

3 FLUID COMPATIBILITY CHARTS

For more detailed information on specific fluid compatibility please refer to the fluid compatibility charts on our website:



Scan or click me!

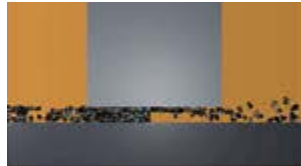
④ EFFECTS OF CONTAMINATION ON HYDRAULIC COMPONENTS

Solid contamination is recognized as the main cause of malfunction, failure and early degradation in hydraulic systems. It is impossible to delete it completely, but it can be effectively controlled by appropriate devices.

CONTAMINATION IN PRESENCE OF LARGE TOLERANCES



CONTAMINATION IN PRESENCE OF NARROW TOLERANCES



Solid contamination mainly causes surface damage and component wear.

- ABRASION OF SURFACES
Cause of leakage through mechanical seals, reduction of system performance, failures.
- SURFACE EROSION
Cause of leakage through mechanical seals, reduction of system performance, variation in adjustment of control components, failures.
- ADHESION OF MOVING PARTS
Cause of failure due to lack of lubrication.
- DAMAGES DUE TO FATIGUE
Cause of breakdowns and components breakdown.

ABRASION



EROSION



ADHESION



FATIGUE



Liquid contamination mainly results in decay of lubrication performance and protection of fluid surfaces.

DISSOLVED WATER

- INCREASING FLUID ACIDITY
Cause of surface corrosion and premature fluid oxidation
- GALVANIC COUPLE AT HIGH TEMPERATURES
Cause of corrosion

FREE WATER - ADDITIONAL EFFECTS

- DECAY OF LUBRICANT PERFORMANCE
Cause of rust and sludge formation, metal corrosion and increased solid contamination
- BATTERY COLONY CREATION
Cause of worsening in the filterability feature

- ICE CREATION AT LOW TEMPERATURES
Cause damage to the surface
- ADDITIVE DEPLETION
Free water retains polar additives

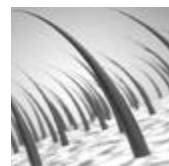
Gaseous contamination mainly results in decay of system performance.

- CUSHION SUSPENSION
Cause of increased noise and cavitation.
- FLUID OXIDATION
Cause of corrosion acceleration of metal parts.
- MODIFICATION OF FLUID PROPERTIES (COMPRESSIBILITY MODULE, DENSITY, VISCOSITY)
Cause of system's reduction of efficiency and of control. It is easy to understand how a system without proper contamination management is subject to higher costs than a system that is provided.
- MAINTENANCE
Increase maintenance activities, spare parts, machine stop costs.
- ENERGY AND EFFICIENCY
Efficiency and performance reduction due to friction, drainage, cavitation.

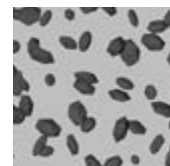
⑤ MEASURING THE SOLID CONTAMINATION LEVEL

The level of contamination of a system identifies the amount of contaminant contained in a fluid. This parameter refers to a unit volume of fluid. The level of contamination may be different at different points in the system. From the information in the previous paragraphs it is also apparent that the level of contamination is heavily influenced by the working conditions of the system, by its working years and by the environmental conditions.

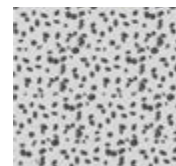
What is the size of the contaminating particles that we must handle in our hydraulic circuit?



HUMAN HAIR (75 µm)



MINIMUM DIMENSION VISIBLE WITH HUMAN EYES (40 µm)



TYPICAL CONTAMINANT DIMENSION IN A HYDRAULIC CIRCUIT (4 - 14 µm)

Contamination level analysis is significant only if performed with a uniform and repeatable method, conducted with standard test methods and suitably calibrated equipment. To this end, ISO has issued a set of standards that allow tests to be conducted and express the measured values in the following ways.

- GRAVIMETRIC LEVEL - ISO 4405

The level of contamination is defined by checking the weight of particles collected by a laboratory membrane. The membrane must be cleaned, dried and desiccated, with fluid and conditions defined by the Standard. The volume of fluid is filtered through the membrane by using a suitable suction system. The weight of the contaminant is determined by checking the weight of the membrane before and after the fluid filtration.



CLEAN MEMBRANE



CONTAMINATED MEMBRANE

CONTAMINATION MANAGEMENT

- CUMULATIVE DISTRIBUTION OF THE PARTICLES SIZE - ISO 4406

The level of contamination is defined by counting the number of particles of certain dimensions per unit of volume of fluid. Measurement is performed by Contamination Monitoring Products (CMP).

Following the count, the contamination classes are determined, corresponding to the number of particles detected in the unit of fluid.

The most common classification methods follow ISO 4406 and SAE AS 4059 (Aerospace Sector) regulations.

NAS 1638 is still used although obsolete.

Classification example according to ISO 4406

The International Standards Organization standard ISO 4406 is the preferred method of quoting the number of solid contaminant particles in a sample. The level of contamination is defined by counting the number of particles of certain dimensions per unit of volume of fluid. The measurement is performed by Contamination Monitoring Products (CMP).

The numbers represent a code which identifies the number of particles of certain sizes in 1ml of fluid. Each code number has a particular size range. The first scale number represents the number of particles equal to or larger than 4 $\mu\text{m}_{(c)}$ per millilitre of fluid; The second scale number represents the number of particles equal to or larger than 6 $\mu\text{m}_{(c)}$ per millilitre of fluid; The third scale number represents the number of particles equal to or larger than 14 $\mu\text{m}_{(c)}$ per millilitre of fluid.

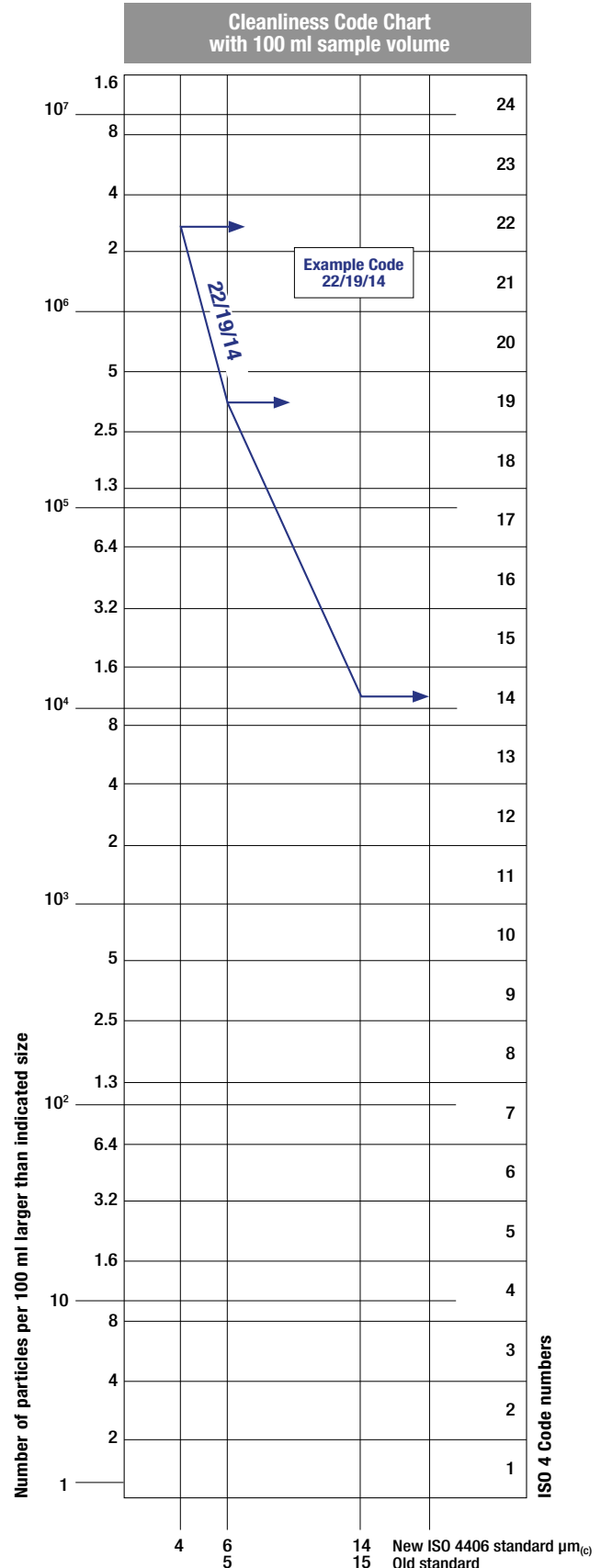
ISO 4406 - Allocation of Scale Numbers

Class	Number of particles per ml	
	Over	Up to
28	1 300 000	2 500 000
27	640 000	1 300 000
26	320 000	640 000
25	160 000	320 000
24	80 000	160 000
23	40 000	80 000
22	20 000	40 000
21	10 000	20 000
20	5 000	10 000
19	2 500	5 000
18	1 300	2 500
17	640	1 300
16	320	640
15	160	320
14	80	160
13	40	80
12	20	40
11	10	20
10	5	10
9	2.5	5
8	1.3	2.5
7	0.64	1.3
6	0.32	0.64
5	0.16	0.32
4	0.08	0.16
3	0.04	0.08
2	0.02	0.04
1	0.01	0.02
0	0	0.01

- > 4 $\mu\text{m}_{(c)}$ = 350 particles
 - > 6 $\mu\text{m}_{(c)}$ = 100 particles
 - > 14 $\mu\text{m}_{(c)}$ = 25 particles
- 16 / 14 / 12

ISO 4406 Cleanliness Code System

Microscope counting examines the particles differently to Contamination Monitoring Products (CMP) and the code is given with two scale numbers only. These are at 5 μm and 15 μm equivalent to the 6 $\mu\text{m}_{(c)}$ and 14 $\mu\text{m}_{(c)}$ of Contamination Monitoring Products (CMP).



- CUMULATIVE DISTRIBUTION OF THE PARTICLES SIZE
SAE AS4059-1 and SAE AS4059-2

Classification example according to SAE AS4059 - Rev. G

The code, prepared for the aerospace industry, is based on the size, quantity, and particle spacing in a 100 ml fluid sample. The contamination classes are defined by numeric codes, the size of the contaminant is identified by letters (A-F).

This SAE Aerospace Standard (AS) defines cleanliness levels for particulate contamination of hydraulic fluids and includes methods of reporting data relating to the contamination levels. Tables 1 and 2 below provide differential and cumulative particle counts respectively for counts obtained by an automatic particle counter, e.g. LPA3.

Table 1 - Class for differential measurement

Class	Dimension of contaminant Maximum Contamination Limits per 100 ml (3)				
	5-15 µm	15-25 µm	25-50 µm	50-100 µm	>100 µm (1)
	6-14 µm(c)	14-21 µm(c)	21-38 µm(c)	38-70 µm(c)	>70 µm(c) (2)
00	125	22	4	1	0
0	250	44	8	2	0
1	500	89	16	3	1
2	1 000	178	32	6	1
3	2 000	356	63	11	2
4	4 000	712	126	22	4
5	8 000	1 425	253	45	8
6	16 000	2 850	506	90	16
7	32 000	5 700	1 012	180	32
8	64 000	11 400	2 025	360	64
9	128 000	22 800	4 050	720	128
10	256 000	45 600	8 100	1 440	256
11	512 000	91 200	16 200	2 880	512
12	1 024 000	182 400	32 400	5 760	1 024

6 - 14 µm(c) = 15 000 particles
14 - 21 µm(c) = 2 200 particles
21 - 38 µm(c) = 200 particles
38 - 70 µm(c) = 35 particles
> 70 µm(c) = 3 particles
SAE AS4059 REV G - Class 6

(1) Size range, optical microscope, based on longest dimension as measured per AS598 or ISO 4407. (2) Size range CMP calibrated per ISO 11171 or an optical or electron microscope with image analysis software, based on projected area equivalent diameter. (3) Contamination classes and particle count limits are identical to NAS 1638.

Table 2 - Class for cumulative measurement

Class	Dimension of contaminant Maximum Contamination Limits per 100 ml					
	>1 µm	>5 µm	>15 µm	>25 µm	>50 µm	>100 µm (1)
	>4 µm(c)	>6 µm(c)	>14 µm(c)	>21 µm(c)	>38 µm(c)	>70 µm(c) (2)
000	195	76	14	3	1	0
00	390	152	27	5	1	0
0	780	304	54	10	2	0
1	1 560	609	109	20	4	1
2	3 120	1 217	217	39	7	1
3	6 250	2 432	432	76	13	2
4	12 500	4 864	864	152	26	4
5	25 000	9 731	1 731	306	53	8
6	50 000	19 462	3 462	612	106	16
7	100 000	38 924	6 924	1 224	212	32
8	200 000	77 849	13 849	2 449	424	64
9	400 000	155 698	27 698	4 898	848	128
10	800 000	311 396	55 396	9 796	1 696	256
11	1 600 000	622 792	110 792	19 592	3 392	512
12	3 200 000	1 245 584	221 584	39 184	6 784	1 024

> 4 µm(c) = 45 000 particles
> 6 µm(c) = 15 000 particles
> 14 µm(c) = 1 500 particles
> 21 µm(c) = 250 particles
> 38 µm(c) = 15 particles
> 70 µm(c) = 3 particles
SAE AS4059 REV G cpc* Class 6 6/6/5/5/4/2

* cumulative particle count

(1) Size range, optical microscope, based on longest dimension as measured per AS598 or ISO 4407. (2) Size range, CMP calibrated per ISO 11171 or an optical or electron microscope with image analysis software, based on projected area equivalent diameter. (3) Contamination classes and particle count limits are identical to NAS 1638.

- CLASSES OF CONTAMINATION ACCORDING TO NAS 1638 (January 1964)

The NAS system was originally developed in 1964 to define contamination classes for the contamination contained within aircraft components.

The application of this standard was extended to industrial hydraulic systems simply because nothing else existed at the time.

The coding system defines the maximum numbers permitted of 100 ml volume at various size intervals (differential counts) rather than using cumulative counts as in ISO 4406. Although there is no guidance given in the standard on how to quote the levels, most industrial users quote a single code which is the highest recorded in all sizes and this convention is used on MP Filtri Contamination Monitoring Products (CMP).

The contamination classes are defined by a number (from 00 to 12) which indicates the maximum number of particles per 100 ml, counted on a differential basis, in a given size bracket.

Size Range Classes (in microns)

Class	Maximum Contamination Limits per 100 ml				
	5-15	15-25	25-50	50-100	>100
	5-15 µm	15-25 µm	25-50 µm	50-100 µm	>100 µm
00	125	22	4	1	0
0	250	44	8	2	0
1	500	89	16	3	1
2	1 000	178	32	6	1
3	2 000	356	63	11	2
4	4 000	712	126	22	4
5	8 000	1 425	253	45	8
6	16 000	2 850	506	90	16
7	32 000	5 700	1 012	180	32
8	64 000	11 400	2 025	360	64
9	128 000	22 800	4 050	720	128
10	256 000	45 600	8 100	1 440	256
11	512 000	91 200	16 200	2 880	512
12	1 024 000	182 400	32 400	5 760	1 024

5-15 µm = 42 000 particles
15-25 µm = 2 200 particles
25-50 µm = 150 particles
50-100 µm = 18 particles
> 100 µm = 3 particles
Class NAS 8

- CUMULATIVE DISTRIBUTION OF THE PARTICLES SIZE - ISO 4407

The level of contamination is defined by counting the number of particles collected by a laboratory membrane per unit of fluid volume. The measurement is done by a microscope. The membrane must be cleaned, dried and desiccated, with fluid and conditions defined by the Standard. The fluid volume is filtered through the membrane, using a suitable suction system.

The level of contamination is identified by dividing the membrane into a predefined number of areas and by counting the contaminant particles using a suitable laboratory microscope.

MICROSCOPE CONTROL AND MEASUREMENT



Example figure 1 and 2

COMPARISON PHOTOGRAPH'S
1 graduation = 10µm



Fig. 1



Fig. 2



For other comparison photographs for contamination classes see the "Filtration and Particle Analyser Handbook".

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CONTAMINATION MANAGEMENT

- CLEANLINESS CODE COMPARISON

Although ISO 4406 standard is being used extensively within the hydraulics industry other standards are occasionally required and a comparison may be requested. The table below gives a very general comparison but often no direct comparison is possible due to the different classes and sizes involved.

ISO 4406	SAE AS4059 Table 2	SAE AS4059 Table 1	NAS 1638
> 4 $\mu\text{m}_{(c)}$ 6 $\mu\text{m}_{(c)}$ 14 $\mu\text{m}_{(c)}$	> 4 $\mu\text{m}_{(c)}$ 6 $\mu\text{m}_{(c)}$ 14 $\mu\text{m}_{(c)}$	4-6 6-14 14-21 21-38 38-70 >70	5-15 15-25 25-50 50-100 >100
23 / 21 / 18	13A / 12B / 12C	12	12
22 / 20 / 17	12A / 11B / 11C	11	11
21 / 19 / 16	11A / 10B / 10C	10	10
20 / 18 / 15	10A / 9B / 9B	9	9
19 / 17 / 14	9A / 8B / 8C	8	8
18 / 16 / 13	8A / 7B / 7C	7	7
17 / 15 / 12	7A / 6B / 6C	6	6
16 / 14 / 11	6A / 5B / 5C	5	5
15 / 13 / 10	5A / 4B / 4C	4	4
14 / 12 / 09	4A / 3B / 3C	3	3

6 FILTRATION TECHNOLOGIES

Various mechanisms such as mechanical stoppage, magnetism, gravimetric deposit, or centrifugal separation can be used to reduce the level of contamination.

The mechanical stoppage method is most effective and can take place in two ways:

- SURFACE FILTRATION

It is by direct interception. The filter prevents particles larger than the pores from continuing in the plant / system. Surface filters are generally manufactured with metal canvases or meshes.

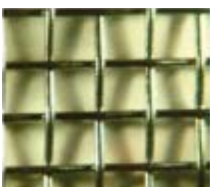
- DEPTH FILTERING

Filters are constructed by fiber interlacing. Such wraps form pathways of different shapes and sizes in which the particles remain trapped when they find smaller apertures than their diameter.

Depth filters are generally produced with papers impregnated with phenolic resins, metal fibers or inorganic fibers.

In inorganic fiber filtration, commonly called microfibre, the filtering layers are often overlapped in order to increase the ability to retain the contaminant.

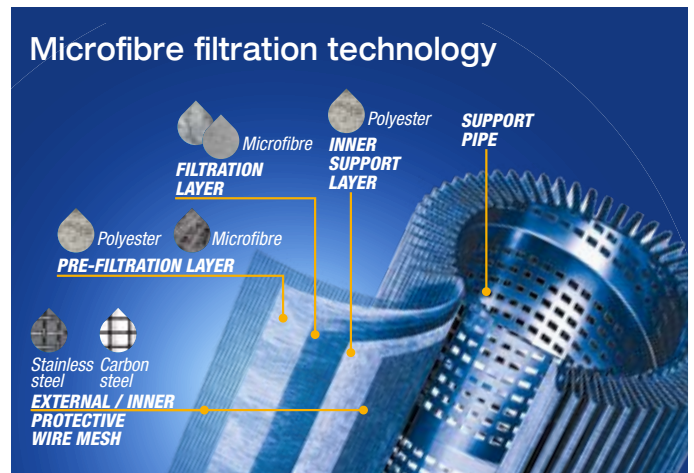
WIRE MESH FILTRATION



PAPER FILTRATION



MICROFIBER FILTRATION



The filtration efficiency of metallic mesh filtrations is defined as the maximum particle size that can pass through the meshes of the filtering grid.

The efficiency of microfibre and paper filtration ($\beta_{x(c)}$) is defined through a lab test called Multipass Test. The efficiency value ($\beta_{x(c)}$) is defined as the ratio between the number of particles of certain dimensions detected upstream and downstream of the filter.

$$\frac{\text{Upstream particles number} > X \mu\text{m}_{(c)}}{\text{Downstream particles number} > X \mu\text{m}_{(c)}} = \beta_{x(c)}$$



Value ($\beta_{x(c)}$)	2	10	75	100	200	1000
Efficiency	50%	90%	98.7%	99%	99.5%	99.9%

Test conditions, such as type of fluid to be used (MIL-H-5606), type of contaminant to be used (ISO MTD), fluid viscosity, test temperature, are determined by ISO 16889.

In addition to the filtration efficiency value during the Multipass test, other important features, such as filtration stability (β stability) and dirt holding capacity (DHC), are also tested.

Poor filtration stability is the cause of the filtering quality worsening as the filter life rises. Low dirt holding capacity causes a reduction in the life of the filter.

Filtration ISO Standard Comparison

$\beta_{x(c)} > 1000$ ISO 16889	$\beta_x > 200$ ISO 4572	MP Filtri Filter media code
5 $\mu\text{m}_{(c)}$	3 μm	A03
7 $\mu\text{m}_{(c)}$	6 μm	A06
10 $\mu\text{m}_{(c)}$	10 μm	A10
16 $\mu\text{m}_{(c)}$	18 μm	A16
21 $\mu\text{m}_{(c)}$	25 μm	A25

7 RECOMMENDED CONTAMINATION CLASSES

Any are the nature and the properties of fluids, they are inevitably subject to contamination. The level of contamination can be managed by using special components called filters.

Hydraulic components builders, knowing the problem of contamination, recommend the filtration level appropriate to the use of their products.

Example of recommended contamination levels for pressures below 140 bar.

Piston pumps with fixed flow rate	•					
Piston pumps with variable flow rate			•			
Vane pumps with fixed flow rate		•				
Vane pumps with variable flow			•			
Engines	•					
Hydraulic cylinders	•					
Actuators					•	
Test benches						•
Check valve	•					
Directional valves	•					
Flow regulating valves	•					
Proportional valves				•		
Servo-valves					•	
Flat bearings			•			
Ball bearings				•		
ISO 4406 CODE	20/18/15	19/17/14	18/16/13	17/15/12	16/14/11	15/13/10
Recommended filtration $\beta_{x(c)} \geq 1.000$	$\beta_{21(c)} > 1000$	$\beta_{15(c)} > 1000$	$\beta_{10(c)} > 1000$	$\beta_{7(c)} > 1000$	$\beta_{7(c)} > 1000$	$\beta_{5(c)} > 1000$
MP Filtri media code	A25	A16	A10	A06	A06	A03

The common classification of filters is determined by their position in the plant.

8 TYPES OF FILTERS

Suction filters

They are positioned before the pump and are responsible for protecting the pump from dirty contaminants. It also provides additional flow guidance to the pump suction line.

Being subject to negligible working pressures are manufactured with simple and lightweight construction.

They are mainly produced with gross grade surface filtrations, mainly $60 \div 125 \mu\text{m}$.

They can be equipped with a magnetic filter for retaining ferrous particles.

They are generally placed under the fluid head to take advantage of the piezometric thrust of the fluid and reduce the risk of cavitation.

There are two types of suction filters:

- IMMERSION FILTERS

Simple filter element screwed on the suction pipe

- FILTERS WITH CONTAINER

Container filters that are more bulky, but provide easier maintenance of the tank

Delivery (or Pressure) filters

They are positioned between the pump and most sensitive regulating and controlling components, such as servo valves or proportional valves, and are designed to ensure the class of contamination required by the components used in the circuit.

Being subjected to high working pressures are manufactured with more robust and articulated construction. In particular situations of corrosive environments or aggressive fluids can be made of stainless steel.

They are mainly produced with filtering depths of $3 \div 25 \mu\text{m}$.

They can be manufactured with in-line connections, with plate or flange connections or directly integrated into the circuit control blocks / manifolds.

They can also be manufactured in duplex configuration to allow the contaminated section to be maintained even when the plant / system is in operation without interruption of the working cycle.

Return filters

They are positioned on the return line to the tank and perform the task of filtering the fluid from particles entering the system from the outside or generated by the wear of the components.

They are generally fixed to the reservoir (for this reason also called top tank mounted), positioned semi-immersed or completely immersed.

The positioning of the return filters must guarantee in all operating conditions that the fluid drainage takes place in immersed condition; this is to avoid creating foams in the tank that can cause malfunctions or cavitation in the pumps.

For the sizing of the return filters, account must be taken of the presence of accumulators or cylinders that can make the return flow considerably greater than the pump suction flow rate.

Being subject to contained working pressures are manufactured with simple and lightweight construction.

Normally it is possible to extract the filter element without disconnecting the filter from the rest of the system.

Combined filters

They are designed to be applied to systems with two or more circuits. They are commonly used in hydrostatic transmission machines where they have a dual filtration function of the return line and suction line of the hydrostatic transmission pump.

The filter is equipped with a valve that keeps the 0.5 bar pressure inside the filter. A portion of the fluid that returns to the tank is filtered by the return filter element, generally produced with absolute filtration, and returns to the transmission booster pump.

Only excess fluid returns to the tank through the valve.

The internal pressure of the filter and the absolute filtration help to avoid the cavitation phenomenon inside the pump.

Off-line filters

They are generally used in very large systems / plants, placed in a closed circuit independent from the main circuit. They remain in operation regardless of the operation of the main circuit and are crossed by a constant flow rate.

They can also be manufactured in duplex configuration to allow the contaminated section to be maintained even when the unit is in operation without interruption of the work cycle.

Venting filters

During the operation of the plants, the fluid level present in the reservoir changes continuously.

The result of this continuous fluctuation is an exchange of air with the outside environment.

The venting filter function, positioned on the tank, is to filter the air that enters the tank to compensate for fluid level variations.

9 FILTER SIZING PARAMETERS

The choice of the filter system for an hydraulic system is influenced by several factors.

It is necessary to consider the characteristics of the various components present in the plant and their sensitivity to contamination.

It is also necessary to consider all the tasks that the filter will have to do within the plant:

- FLUID PROTECTION FROM CONTAMINATION
- PROTECTION OF OLEODYNAMIC COMPONENTS SENSITIVE TO CONTAMINATION
- PROTECTION OF OLEODYNAMIC PLANTS FROM ENVIRONMENTAL WASTE
- PROTECTION OF OLEODYNAMIC PLANTS FROM CONTAMINATION CAUSED BY COMPONENTS' FAILURES

The advantages of proper positioning and sizing of the filters are

- MORE RELIABILITY OF THE SYSTEM
- LONGER LIFE OF THE FLUID COMPONENTS
- REDUCTION OF STOP TIME
- REDUCTION OF FAILURE CASUALTIES

Each hydraulic filter is described by general features that identify the possibility of use in different applications.

- **MAXIMUM WORKING PRESSURE (P_{max})**

The maximum working pressure of the filter must be greater than or equal to the pressure of the circuit section in which it will be installed.

- **PRESSURE DROP (ΔP)**

The pressure drop depends on a number of factors, such as the working circuit temperature, the fluid viscosity, the filter element cleaning condition.

- **WORKING TEMPERATURE (T)**

The working temperature deeply affect the choice of materials. Excessively high or low temperatures may adversely affect the strength of the materials or the characteristics of the seals.

- **FILTRATION EFFICIENCY (%) / FILTRATION RATIO ($\beta_{x(c)}$)**

Filtration efficiency is the most important parameter to consider when selecting a filter.

When choosing the filtration performances, the needs of the most sensitive components in the system must be considered.

- **FLUID TYPE**

The type of fluid influences the choice of filters in terms of compatibility and viscosity. It is always mandatory to check the filterability.

- **PLACEMENT IN THE PLANT**

The position of the filter in the system conditions the efficiency of all filter performances.

10 APPLICABLE STANDARDS FOR FILTER DEVELOPMENT

In order to obtain unique criteria for development and verification of the filters performance, specific regulations for the filters and filter elements testing have been issued by ISO. These norms describe the target, the methodology, the conditions and the presentation methods for the test results.

ISO 2941

Hydraulic fluid power -- Filter elements -- Verification of collapse/burst pressure rating

This Standard describes the method for testing the collapse / burst resistance of the filter elements.

The test is performed by crossing the contaminated fluid filter element at a predefined flow rate. The progressive clogging of the filter element, determined by contamination, causes an increase in differential pressure.

ISO 2942

Hydraulic fluid power -- Filter elements -- Verification of fabrication integrity and determination of the first bubble point

This Standard describes the method to verify the integrity of the assembled filter elements.

It can be used to verify the quality of the production process or the quality of the materials by verifying the pressure value of the first bubble point.

ISO 2943

Hydraulic fluid power -- Filter elements -- Verification of material compatibility with fluids

This Standard describes the method to verify the compatibility of materials with certain hydraulic fluids.

The test is carried out by keeping the element (the material sample) immersed in the fluid under high or low temperature conditions for a given period of time and verifying the retention of the characteristics.

ISO 3723

Hydraulic fluid power -- Filter elements -- Method for end load test

This Standard describes the method for verifying the axial load resistance of the filter elements.

After performing the procedure described in ISO 2943, the designed axial load is applied to the filter element. To verify the test results, then the test described in ISO 2941 is performed.

ISO 3968

Hydraulic fluid power -- Filters -- Evaluation of differential pressure versus flow characteristics

This Standard describes the method for checking the pressure drop across the filter.

The test is carried out by crossing the filter from a given fluid and by detecting upstream and downstream pressures.

Some of the parameters defined by the Standard are the fluid, the test temperature, the size of the tubes, the position of the pressure detection points.

ISO 16889

Hydraulic fluid power -- Filters -- Multi-pass method for evaluating filtration performance of a filter element

This Standard describes the method to check the filtration characteristics of the filter elements.

The test is performed by constant introduction of contaminant (ISO MTD). The characteristics observed during the test are the filtration efficiency and the dirty holding capacity related to the differential pressure.

ISO 23181

Hydraulic fluid power -- Filter elements -- Determination of resistance to flow fatigue using high viscosity fluid

This Standard describes the method for testing the fatigue resistance of the filter elements. The test is carried out by subjecting the filter to continuous flow variations, thus differential pressure, using a high viscosity fluid.

ISO 11170

Hydraulic fluid power -- Sequence of tests for verifying performance characteristics of filter elements

The Standard describes the method for testing the performance of filter elements. The protocol described by the regulations provides the sequence of all the tests described above in order to verify all the working characteristics (mechanical, hydraulic and filtration).

ISO 10771-1

Hydraulic fluid power -- Fatigue pressure testing of metal pressure-containing envelopes -- Test method

This Standard describes the method to check the resistance of the hydraulic components with pulsing pressure.

It can be applied to all metal components (excluding tubes) subject to cyclic pressure used in the hydraulic field.

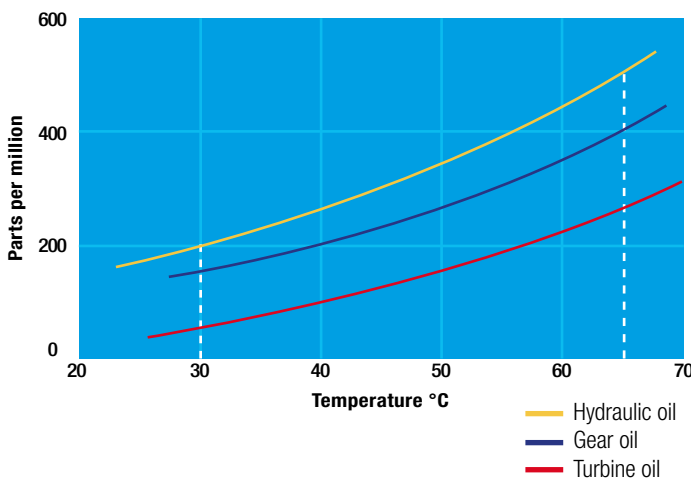
11 WATER IN HYDRAULIC AND LUBRICATING FLUIDS

Water Content

In mineral oils and non aqueous resistant fluids water is undesirable. Mineral oil usually has a water content of 50-300 ppm (@40°C) which it can support without adverse consequences.

Once the water content exceeds about 300ppm the oil starts to appear hazy. Above this level there is a danger of free water accumulating in the system in areas of low flow. This can lead to corrosion and accelerated wear.

Similarly, fire resistant fluids have a natural water which may be different to mineral oil.



Saturation Levels

Since the effects of free (also emulsified) water is more harmful than those of dissolved water, water levels should remain well below the saturation point.

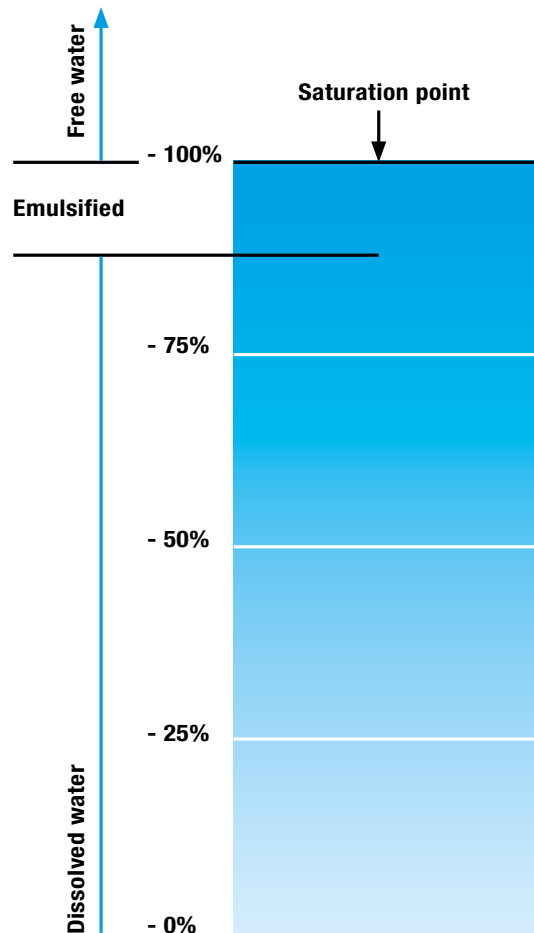
However, even water in solution can cause damage and therefore every reasonable effort should be made to keep saturation levels as low as possible. There is no such thing as too little water. As a guideline, we recommend maintaining saturation levels below 50% in all equipment.

TYPICAL WATER SATURATION LEVEL FOR NEW OILS

Examples:

Hydraulic oil @ 30°C = 200 ppm = 100% saturation

Hydraulic oil @ 65°C = 500 ppm = 100% saturation



WATER REMOVAL

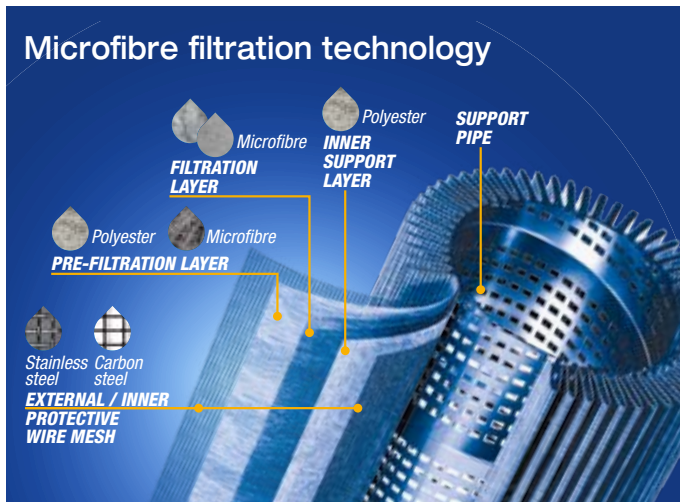
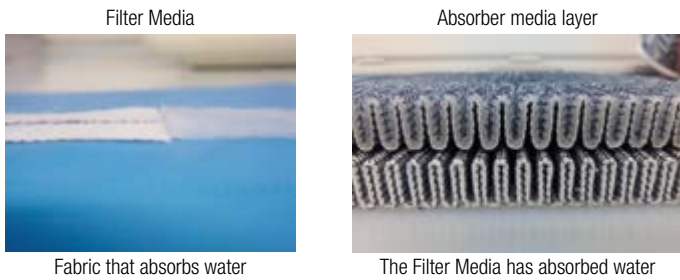
Water is present everywhere, during storage, handling and servicing.

MP Filtri filter elements feature an absorbent media which protects hydraulic systems from both particulate and water contamination.

MP Filtri's filter element technology is available with inorganic microfiber media with a filtration rating 25 µm (therefore identified with media designation WA025), providing absolute filtration of solid particles to $\beta_{x(c)} = 1000$.

Absorbent media is made by water absorbent fibres which increase in size during the absorption process.

Free water is thus bonded to the filter media and completely removed from the system (it cannot even be squeezed out).



By removing water from your fluid power system, you can prevent such key problems as:

- corrosion (metal etching)
- loss of lubricant power
- accelerated abrasive wear in hydraulic components
- valve-locking
- bearing fatigue
- viscosity variance (reduction in lubricating properties)
- additive precipitation and oil oxidation
- increase in acidity level
- increased electrical conductivity (loss of dielectric strength)
- slow/weak response of control systems



Scan or click me!

For more details please refer to our dedicate brochure "WATER REMOVAL"

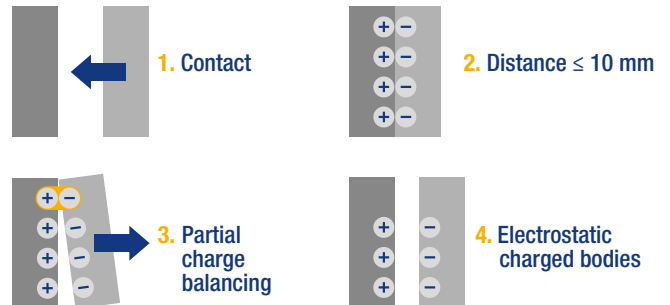
12 THE ANTI-STATIC FILTERS



zerospark is a specialist solution designed to solve the problem of electrostatic discharge inside hydraulic filters. Caused by the electrical charge build-up due to the passage of oil through the filters, this can result in damage to filter elements, oils and circuit components. It can even cause fire hazards in environments where flammable materials are present.

THE TRIBOELECTRIC EFFECT

The body with the most electronegativity strips electrons from the other, generating a build-up of a net negative charge on itself. The other body is charged by the same amount but with the opposite sign, giving rise to very high potential differences. These, if not dissipated, can give rise to electrostatic discharges.



Scan or click me!

For more details please refer to our dedicate brochure "ZEROSPARK"

Filters sizing software

The web-based software program will allow you to select the most suitable MP Filtri's Filters, in accordance with your process design requirements.

The program will automatically check your input design process prior to propose you the acceptable solutions and create an output in PDF report style format.

The MP Filtri Selection Tool software program is easy to use with a flexible fast design method and provides improved layout formats with full descriptions.

The web-based tool is available at MP Filtri website at following link: <https://www.mpfiltri.com/tools/>

The related, complete user guide is available as Manual and downloadable from the "Download" section of MP Filtri website, as well as scanning the following QR code



Scan or click me!



ATEX
FILTER

STAINLESS STEEL
FILTER

RETURN
FILTER

RETURN / SUCTION
FILTER

DUPLIX FILTER
LOW & MEDIUM PRESSURE

BELL-HOUSING
& COUPLINGS

SUCTION
FILTERS

HIGH
PRESSURE
FILTER

LOW & MEDIUM
PRESSURE FILTER

DUPLIX FILTER
HIGH PRESSURE

DUPLIX
HIGH CAPACITY
INDUSTRIAL FILTERS

SIMPLEX
HIGH CAPACITY
INDUSTRIAL FILTERS

Return filters are used as process and safety filters to protect pumps and hydraulic circuits from contamination as per ISO 4406.

They are available in 8 families:

- **MPFX tank top semi-immersed filter with external / internal oil flow; standard filter element disassembly**
- **MPLX tank top semi-immersed filter completely interchangeable with Pall 8420 & 8520, with external / internal oil flow; easy filter element disassembly**
- **MPTX tank top semi-immersed filter with external / internal oil flow; easy filter element disassembly without any specific tool**
- **MFBX element and bowl assembly with optional cover and hold-down spring for dirtbox or molded tank applications**
- **MPHC tank top semi-immersed filter with internal / external oil flow, therefore keeping the dirt inside the bowl and not on the filter element; standard filter element disassembly, magnetic filter as option**
- **MPIC semi-immersed filter element specifically designed to be mounted directly on the oil tank; magnetic filter as option**
- **FRIC, the oldest tank top semi-immersed return filter manufactured by MP FILTRI, with external / internal oil flow; available in the single or duplex versions with outlet connection, it can be used also as in-line filter**
- **RFMC semi-immersed filter with shut-off valve for side tank mounting, with external / internal oil flow; easy filter element disassembly without any specific tool.**

Return filters



Filter sizing and corrective factors	page 68	MPHC	page 181
RFEX ELIXIR®	71	MPIC	225
MPFX	81	FRIC	237
MPLX	129	RFMC	261
MPTX	141	ACCESSORIES	270
MFBX	165		
MDHC	173	INDICATORS	776

FILTER SIZING Calculation

THE CORRECT FILTER SIZING HAS TO BE BASED ON THE TOTAL PRESSURE DROP DEPENDING ON THE APPLICATION.

The pressure drop calculation is performed by adding together the value of the housing with the value of the filter element. The pressure drop Δp_c of the housing is proportional to the fluid density (kg/dm^3 / lb/ft^3).

The filter element pressure drop Δp_e is proportional to its viscosity (mm^2/s / SUS), the corrective factor Y have to be used in case of an oil viscosity different than $30 \text{ mm}^2/\text{s}$ (cSt) / 150 SUS.

Sizing data for single filter element, head at top

Δp_c = Filter housing pressure drop [bar / psi]

Δp_e = Filter element pressure drop [bar / psi]

Y = Corrective factor Y (see correspondent table), depending on the filter type, on the filter element size, on the filter element length and on the filter media

Q = flow rate (l/min - gpm)

V1 reference oil viscosity = $30 \text{ mm}^2/\text{s}$ (cSt) / 150 SUS

V2 = operating oil viscosity in mm^2/s (cSt) / SUS

Filter element pressure drop calculation with an oil viscosity different than $30 \text{ mm}^2/\text{s}$ (cSt) / 150 SUS

International system:

$$\Delta p_e = Y : 1000 \times Q \times (V2:V1)$$

Imperial system:

$$\Delta p_e = Y : 17.2 \times Q \times (V2:V1)$$

$$\Delta p_{\text{Tot.}} = \Delta p_c + \Delta p_e$$

Verification formula

$$\Delta p_{\text{Tot.}} \leq \Delta p_{\text{max allowed}}$$

Maximum total pressure drop (Δp_{max}) allowed by a new and clean filter

Filter family	Δp_{max}	
	[bar]	[psi]
Return filters	0.50 bar	7.25 psi

Filter pressure drop calculation example

Application data:

Selected filter: **MPTX 110 length 40**

Selected filter element: **MF 100 length 40**

Selected connection: **G 1 1/4"**

Selected filtration rating: **25 μm** absolute filtration with microfibre

Flow rate Q = **120 l/min / 31.7 gpm**

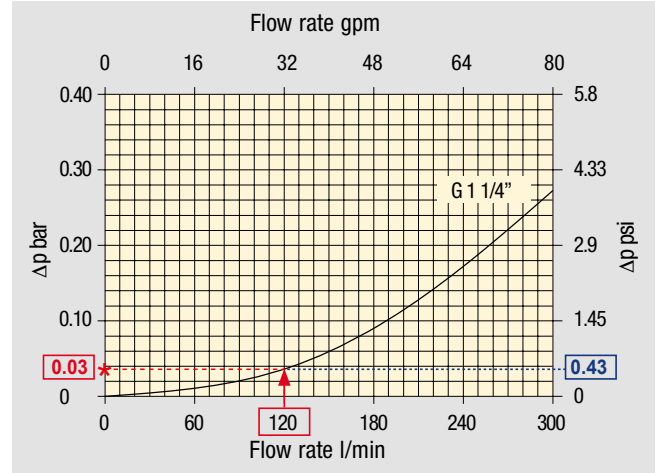
Viscosity V2 = $46 \text{ mm}^2/\text{s}$ (cSt) / 216 SUS

Oil density = $0.86 \text{ kg}/\text{dm}^3$ / $53.68 \text{ lb}/\text{ft}^3$

Calculation:

$$\Delta p_c = \mathbf{0.03 \text{ bar} / 0.43 \text{ psi}}$$
 (see graphic below)

MPTX 110 - Length 30 - 40



Filter housings Δp pressure drop.

The curves are plotted using mineral oil with density of $0.86 \text{ kg}/\text{dm}^3$ in compliance with ISO 3968. Δp varies proportionally with density.

Filter element	Absolute filtration Filter Elem. Δp Series: H					Nominal filtration Filter Elem. Δp Series: N			
	Type	Length	A0003	A0006	A0010	A0016	A0025	P0010	P0025
MFX 030	10	74.00	50.08	20.00	16.00	9.00	6.43	5.51	3.40
	10	28.20	24.40	8.67	8.17	6.88	4.62	3.96	1.25
MFX 100	20	17.33	12.50	6.86	5.70	4.00	3.05	2.47	1.10
	30	10.25	9.00	3.65	3.33	2.50	1.63	1.32	0.96
	40	6.10	5.40	2.30	2.20	2.00	1.19	0.96	0.82

$$\Delta p_e = (2.00 : 1000) \times 120 \times (46 : 30) = 0.37 \text{ bar}$$

$$\Delta p_e = (2.00 : 17.2) \times 32 \times (216 : 150) = 5.36 \text{ psi}$$

$$\checkmark \Delta p_{\text{Tot.}} = 0.03 + 0.37 = 0.4 \text{ bar}$$

$$\checkmark \Delta p_{\text{Tot.}} = 0.43 + 5.36 = 5.79 \text{ psi}$$

The selection is correct because the total pressure drop value is inside the admissible range for top tank return filters.

In case the max allowed total pressure drop is not verified, it is necessary to repeat the calculation changing the filter and/or filter element length/size.

Corrective factors RETURN FILTERS

Filter element		Absolute filtration Filter element ΔP Series: C					Nominal filtration Filter Element ΔP Series: C		
Type	Length	A0003	A0006	A0010	A0016	A0025	P0010	P0025	M0060 - M0090
FEX 060	10	11.63	10.79	5.1	4.78	4.26	4.58	3.22	0.89
	20	6.83	6.69	3.35	3.19	2.56	1.97	1.38	0.45
FEX 110	10	5.73	5.22	2.52	2.16	1.66	1.33	1.12	0.18
	20	3.72	3.59	1.79	1.76	1.22	0.9	0.76	0.1

Filter element		Absolute filtration Filter element ΔP Series: D					Nominal filtration Filter Element ΔP Series: D		
Type	Length	A0003	A0006	A0010	A0016	A0025	P0010	P0025	M0025 - M0060 M0090
MFX 030	10	74.00	50.08	20.00	16.00	9.00	6.43	5.51	3.40
MFX 100	10	28.20	24.40	8.67	8.17	6.88	4.62	3.96	1.25
	20	17.33	12.50	6.86	5.70	4.00	3.05	2.47	1.10
	30	10.25	9.00	3.65	3.33	2.50	1.63	1.32	0.96
	40	6.10	5.40	2.30	2.20	2.00	1.19	0.96	0.82
MFX 180	10	3.67	3.05	1.64	1.56	1.24	1.18	1.06	0.26
	20	1.69	1.37	0.68	0.54	0.51	0.43	0.39	0.12
MFX 400	10	3.20	2.75	1.39	1.33	1.06	0.96	0.87	0.22
	20	2.00	1.87	0.88	0.85	0.55	0.49	0.45	0.13
	30	1.90	1.60	0.63	0.51	0.49	0.39	0.35	0.11
MFX 750	10	1.08	0.84	0.49	0.36	0.26	0.21	0.19	0.06
MLX 250	20	3.00	3.04	1.46	1.25	1.17	1.27	1.01	0.20
MLX 660	20	1.29	1.26	0.52	0.44	0.38	1.27	1.01	0.10
CUC 025	10	78.00	48.00	28.00	24.00	9.33	9.33	8.51	1.25
CUC 040	10	25.88	20.88	10.44	10.00	3.78	3.78	3.30	1.25
CUC 100	10	15.20	14.53	5.14	4.95	2.00	2.00	0.17	1.10
CUC 250	10	3.25	2.55	1.55	1.35	0.71	0.71	0.59	0.25
CUC 630	10	1.96	1.68	0.85	0.72	0.24	0.42	0.36	0.09
CUC 850	10	1.06	0.84	0.42	0.33	0.17	0.17	0.13	0.04
DHC 250	20	3.61	4.08	1.81	1.71	1.35	1.21	0.98	0.60
	40	2.10	1.70	1.14	0.77	0.53	0.70	0.70	0.55
MRC 100	10	19.00	17.00	6.90	6.30	4.60	2.94	2.52	1.60
	20	11.70	10.80	4.40	4.30	3.00	2.94	2.52	1.37
	30	7.80	6.87	3.70	3.10	2.70	2.14	1.84	1.34
	40	5.50	4.97	2.60	2.40	2.18	1.72	1.47	1.34
	50	4.20	3.84	2.36	2.15	1.90	1.60	1.37	1.34
MRC 250	10	5.35	4.85	2.32	1.92	1.50	1.38	1.20	0.15
	20	4.00	3.28	1.44	1.10	1.07	0.96	0.83	0.13
	30	2.60	2.20	1.08	1.00	0.86	0.77	0.64	0.12
	40	1.84	1.56	0.68	0.56	0.44	0.37	0.23	0.11
MRC 630	10	3.10	2.48	1.32	1.14	0.92	0.83	0.73	0.09
	20	2.06	1.92	0.82	0.76	0.38	0.33	0.27	0.08
	30	1.48	1.30	0.60	0.56	0.26	0.22	0.17	0.08
	40	1.30	1.20	0.48	0.40	0.25	0.21	0.16	0.08
	50	0.74	0.65	0.30	0.28	0.13	0.10	0.08	0.04
MRC 850	10	0.60	0.43	0.34	0.25	0.13	0.12	0.09	0.03
	20	0.37	0.26	0.23	0.21	0.11	0.08	0.07	0.03
	30	0.27	0.18	0.17	0.17	0.05	0.04	0.04	0.02
	40	0.23	0.16	0.13	0.12	0.04	0.03	0.03	0.02

Corrective factor Y to be used for the filter element pressure drop calculation. The values depend to the filter size and length and to the filter media.
Reference oil viscosity 30 mm²/s

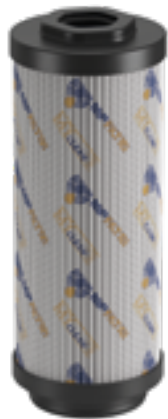


THE X CONCEPT FOR OUR FILTERS

Protect the performance of your system with MYclean.
Quality and efficiency are fundamental for MP Filtri:
this exclusive new filter element possesses polygon shape geometry and specific seal
that ensures only original spare parts can be used - ensuring correct operation and
higher system reliability.

RFEX series

with MYCLEAN FEX Filter Element



- ◆ **Protects the machine from improper use of non-original products.**
- ◆ **Safety of constant quality protection & reliability**

With exclusive filter element you are sure that only MP Filtri filter elements can be used, ensuring the best cleaning level of the oil due to the use of originals filter elements.

The products identified as RFEX are protected by:

- ◆ Italian Patent n° 102014902261205
- ◆ Canadian Patent n° 2,937,258
- ◆ European Patent n° 3 124 092 B1
- ◆ US Patent n° 20170030384 A1

RFEX series

Maximum working pressure up to 1.6 MPa (16 bar) - Flow rate up to 260 l/min



ELIXIR®

INSTALLATION, SERVICE AND MAINTENANCE MANUAL AND SAFETY INSTRUCTIONS



Please scan or click the QR codes to get updated electronic version of the related document:



RFEX060

RFEX110

For all the QR codes: Scan or click me!

Description

Technical data

Return filter

Maximum working pressure up to 1.6 MPa (16 bar)

Flow rate up to 260 l/min

RFEX is a range of return filters for protection of the reservoir against the system contamination.

They are mounted in line to limit aeration or foam generation into the reservoir.

Available features:

- Female threaded connections up to 1 1/4" and SAE connections up to 1 5/8", for a maximum flow rate of 260 l/min
- Fine filtration rating, to get a good cleanliness level into the reservoir
- Bypass valve, to relieve excessive pressure drop across the filter media
- Visual, electrical, axial and radial pressure gauges
- MYclean interface connection for the filter element, to protect the product against non-original spare parts
- External protective wrap, to optimize the flow through the element and to save the element efficiency against non-proper handling

Common applications:

- Light Industrial equipment
- Mobile application

Filter housing materials

- Head: Aluminium
- Bypass valve: Polyamide - Steel
- Bowl: Polyamide

Pressure

- Test pressure: 2.4 MPa (24 bar)
- Min. Burst pressure: 4.8 MPa (48 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 1.6 MPa (16 bar)

Bypass valve

Opening pressure 0.175 MPa (1.75 bar) ±10%

Filter element features

Filter RFEX		Filter element FEX	
Δp Element type			
Element media	Construction	Δp Series	Δp
A - Microfiber	Standard	C	8 bar
M - Wire mesh	Standard	C	8 bar
P - Paper	Standard	C	8 bar
<i>Please see ordering code tables to check element Δp series availability based on filter features.</i>			
Flow direction through the filter element:			
From OUT to IN			

Seals

Standard NBR series A

Temperature

From -25 °C to +110 °C

Note

RFEX filters are provided for vertical mounting

Weights [kg] and volumes [dm³]

Filter series	Length	Weights [kg]		Length	Volumes [dm ³]	
		10	20		10	20
RFEX 060		1.00	1.15		0.60	0.80
RFEX 110		1.90	2.10		1.60	2.00

Flow rates [l/min]

Filter element design - C Series								
Filter series	Length	A0010	A0016	A0025	M0060	M0090	P0010	P0025
RFX 060	10	60	61	64	87	89	62	77
	20	69	70	75	91	92	79	93
RFX 110	10	141	153	172	250	252	186	196
	20	166	168	191	255	256	207	215

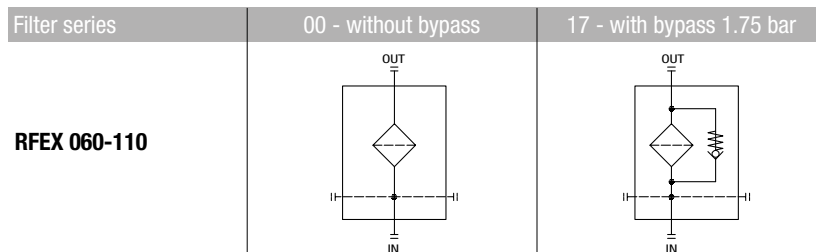
Maximum flow rate for a complete return filter with a pressure drop $\Delta p = 0.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

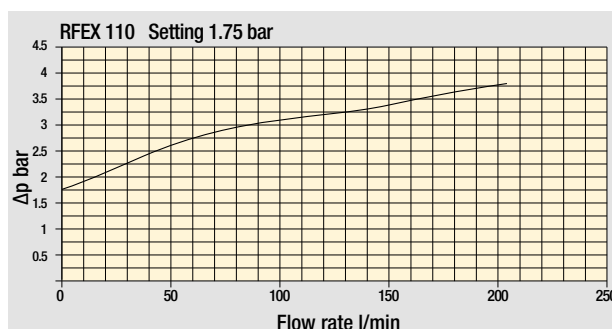
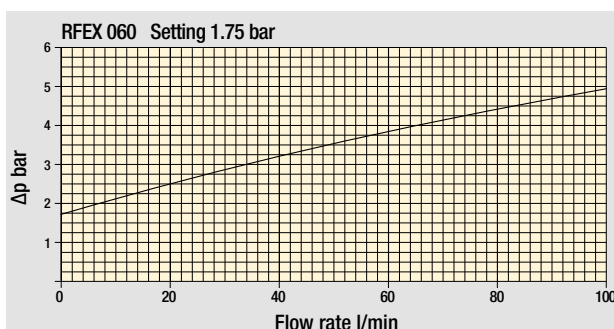
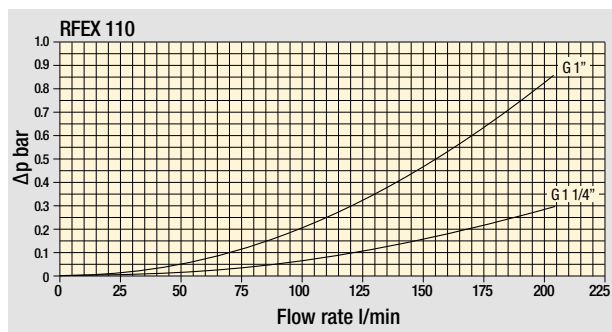
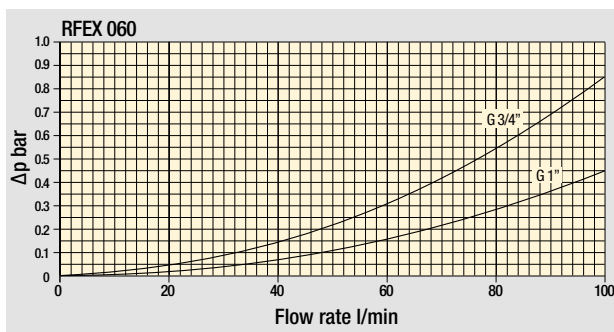
Please, contact our Sales Department for further additional information.

Hydraulic diagram



Pressure drop

Filter housings
 Δp pressure drop




Bypass valve
pressure drop

The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968.

Δp varies proportionally with density.

Designation & Ordering code

COMPLETE FILTER

Series	Example 1:	RFEX	060	10	A0010	C	A	17	FG034	0	6T	NN	P01	NN	
RFEX	Filter featuring  Filter Element	Example 2:	RFEX	110	20	A0010	C	A	00	FS016	0	6T	NN	P01	NN

Size
060
110

Length
10
20

Filtration rating (filter media)

A0010	Inorganic microfiber	10 µm
A0016	Inorganic microfiber	16 µm
A0025	Inorganic microfiber	25 µm
M0060	Wire mesh	60 µm
M0090	Wire mesh	90 µm
P0010	Resin-impregnated paper	10 µm
P0025	Resin-impregnated paper	25 µm

Element Δp
C 8 bar

Seals and treatments
A NBR

Bypass
00 Without bypass
17 With bypass 1.75 bar

Connections	060	110
FG034 G 3/4"	•	-
FG100 G 1"	•	•
FG114 G 1 1/4"	-	•
FN034 3/4" NPT	•	-
FN100 1" NPT	•	•
FN114 1 1/4" NPT	-	•
FS012 SAE 12 - 1 1/16" - 12 UN	•	-
FS016 SAE 16 - 1 5/16" - 12 UN	•	•
FS020 SAE 20 - 1 5/8" - 12 UN	-	•

Additional connections
0 Without additional connections

Connections for clogging indicators
6T With both side indicator connections, with metal plugs

Additional features
NN Without additional features

Execution
P01 Standard catalogue item

Certificates
NN None

CLOGGING INDICATORS

See pages 776-777

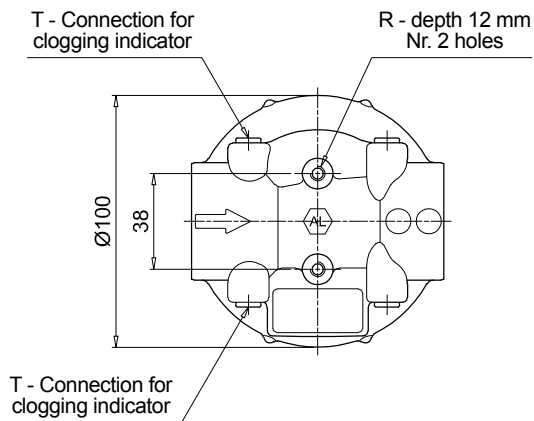
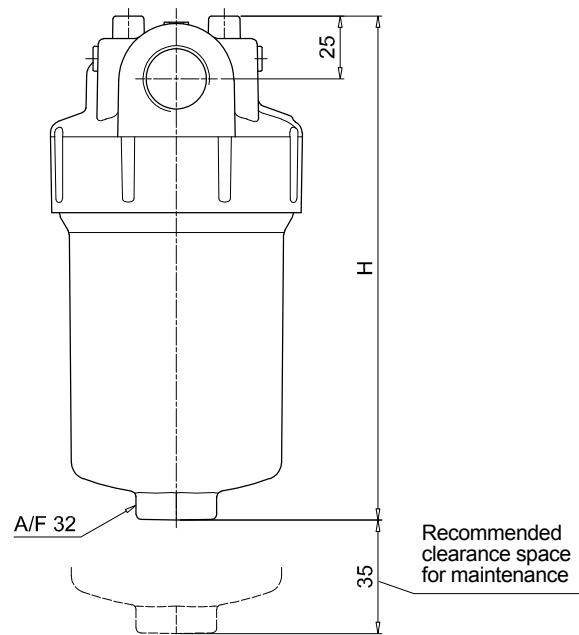
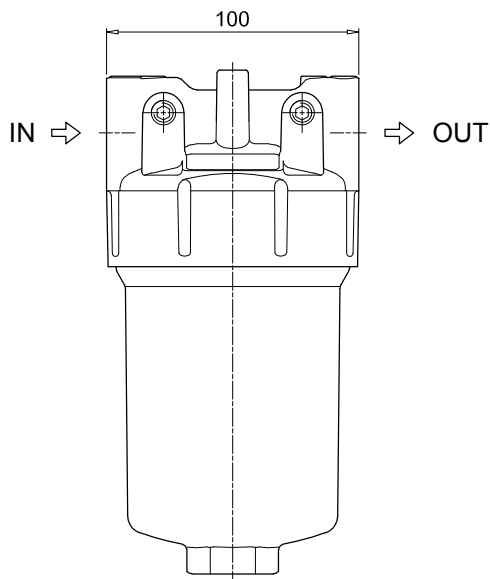
BEA Electrical pressure indicator
BEM Electrical pressure indicator
BLA Electrical / visual pressure indicator

BVA Axial pressure gauge
BVR Radial pressure gauge
BVP Visual pressure indicator with automatic reset
BVQ Visual pressure indicator with manual reset

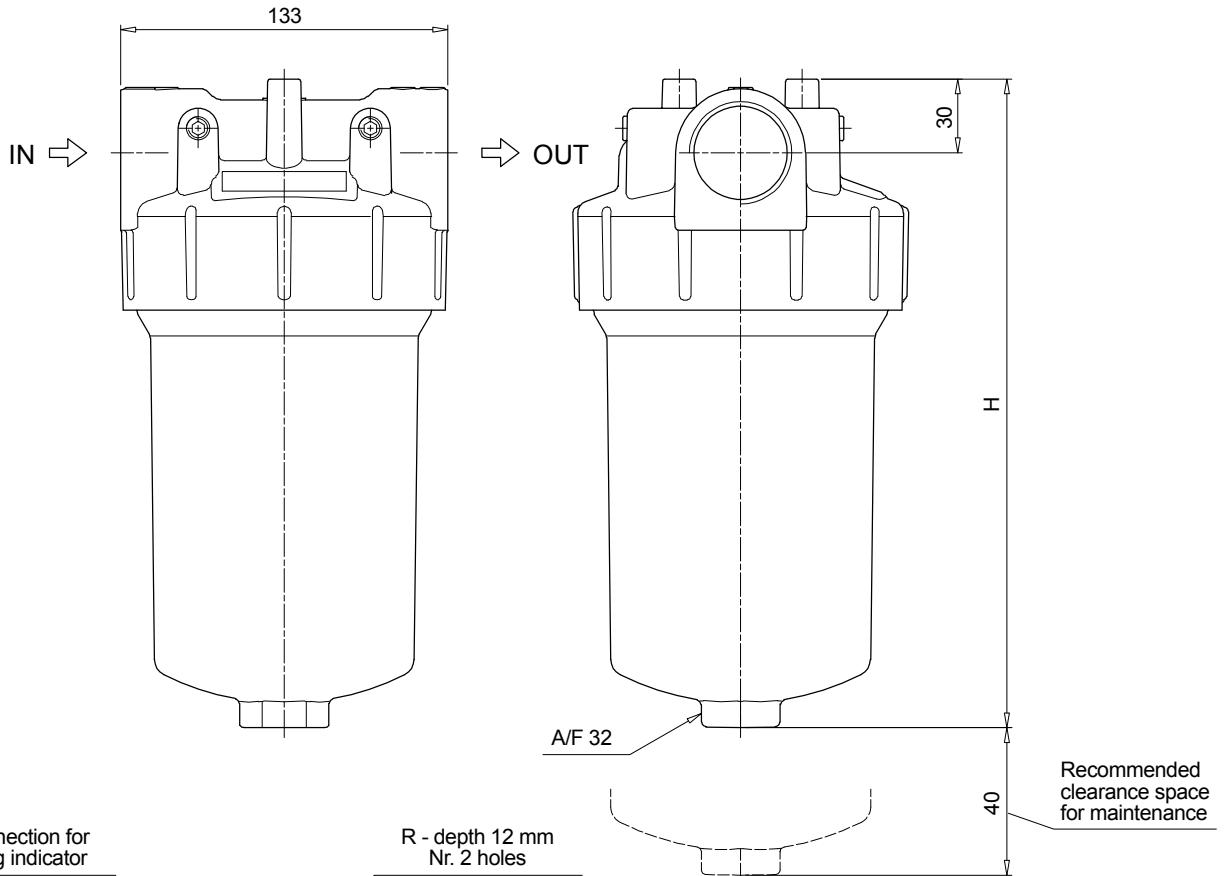
FILTER ELEMENT										
Series	Example 1: FEX 060 10 A0010 C A 00 NN P01 NN									
FEX Filter element with HYPER feature	Example 2: FEX 110 20 A0010 C A 00 NN P01 NN									
Size										
060										
110										
Length										
10										
20										
Filtration rating (filter media)										
A0010 Inorganic microfiber 10 µm										
A0016 Inorganic microfiber 16 µm										
A0025 Inorganic microfiber 25 µm										
M0060 Wire mesh 60 µm										
M0090 Wire mesh 90 µm										
P0010 Resin-impregnated paper 10 µm										
P0025 Resin-impregnated paper 25 µm										
Element Δp										
C 8 bar										
Seals and treatments										
A NBR										
Bypass										
00 Without bypass										
Additional features										
NN Without additional features										
Execution										
P01 Standard catalogue item										
Certificates										
NN None										

Dimensions

RFEX060				
Filter length	H [mm]	Connection	T	R
10	202	FG034	G 1/8"	M6
20	265	FG100	G 1/8"	M6
		FN034	1/8" NPT	1/4" UNC
		FN100	1/8" NPT	1/4" UNC
		FS012	1/8" NPT	1/4" UNC
		FS016	1/8" NPT	1/4" UNC

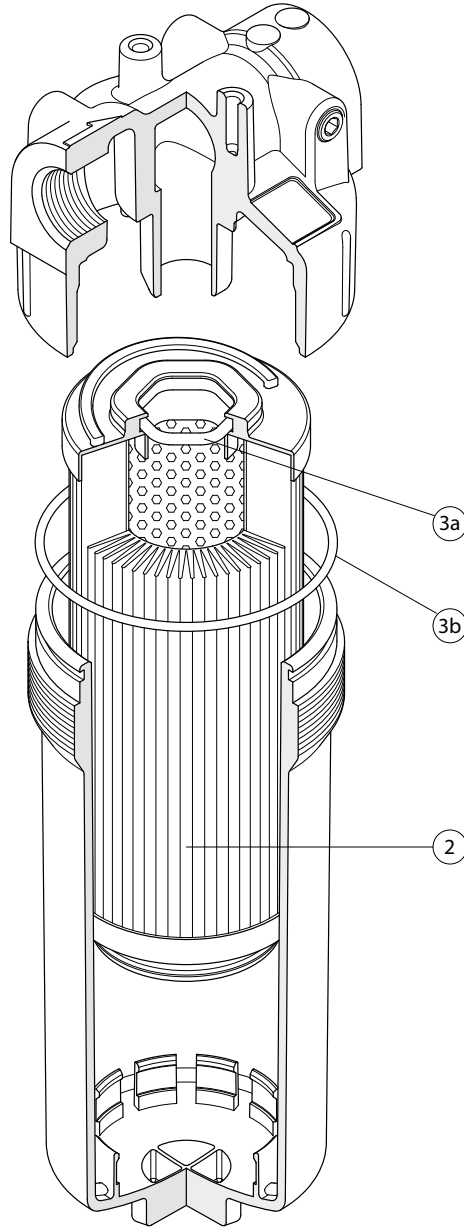


RFEX110				
Filter length	H [mm]	Connection	T	R
10	266	FG100	G 1/8"	M8
20	315	FG114	G 1/8"	M8
		FN100	1/8" NPT	5/16" UNC
		FN114	1/8" NPT	5/16" UNC
		FS016	1/8" NPT	5/16" UNC
		FS020	1/8" NPT	5/16" UNC



RFEX SPARE PARTS

Order number for spare parts



Item:	Q.ty: 1 pc.	Q.ty: 1 pc.
	2	3 (3a ÷ 3b)
Filter series	Filter element	Seal Kit code number NBR
RFEX 060	See order table	02050771
RFEX 110		02050772



THE **X** CONCEPT FOR OUR FILTERS

Protect the performance of your system with MYclean.
Quality and efficiency are fundamental for MP Filtri:
this exclusive new filter element possesses polygon shape geometry and specific seal
that ensures only original spare parts can be used - ensuring correct operation and
higher system reliability.

MPFX series

with **MYCLEAN** MFX Filter Element



- **Protects the machine from improper use of non-original products.**
- **Safety of constant quality protection & reliability**

With exclusive filter element you are sure that only MP Filtri filter elements can be used, ensuring the best cleaning level of the oil due to the use of originals filter elements.



The products identified as MPFX are protected by:

- Italian Patent n° 102014902261205
- Canadian Patent n° 2,937,258
- European Patent n° 3 124 092 B1
- US Patent n° 20170030384 A1

TOGETHER WITH **MYCLEAN**, AS OPTION, MPFX SERIES CAN BE PROVIDED WITH

zerospark[®]
THE ANTI-STATIC FILTERS

THE **Z** CONCEPT FOR OUR FILTERS



Zerospark[®] is a specialist solution designed to solve the problem of electrostatic discharge inside hydraulic filters. Caused by the electrical charge build-up due to the passage of oil through the filters, this can result in damage to filter elements, oils and circuit components. It can even cause fire hazards in environments where flammable materials are present.

MPFX series

Maximum working pressure up to 0.8 MPa (8 bar) - Flow rate up to 900 l/min



Description

Return filter

Maximum working pressure up to 0.8 MPa (8 bar)
Flow rate up to 900 l/min

MPFX is a range of return filters for protection of the reservoir against the system contamination.

They are directly fixed to the reservoir, in immersed or semi-immersed position.

The filter output must be always immersed into the fluid to avoid aeration or foam generation into the reservoir.

Available features:

- Female threaded connections up to 2" and flanged connections up to 2", for a maximum flow rate of 900 l/min
- Multiple connections, to connect several return lines or drains
- Fine filtration rating, to get a good cleanliness level into the reservoir
- Bypass valve integrated into the filter element, to relieve excessive pressure drop across the filter media
- 2, 3 or 4 fixing holes for installation, to suit a variety of reservoir surfaces
- O-ring or Flat Seal to suit a variety of reservoir surfaces
- Oil dipstick, to easily check the level of the fluid into the reservoir (sold as separate item)
- Extension tube, to be used in deep reservoirs (sold as separate item)
- Diffuser, to reduce the risk of aeration, foaming and noise (sold as separate item)
- Filler plug, to fill cleaned fluid into the tank without an additional connection
- Visual, electrical and electronic clogging indicators
- MYclean interface connection, to protect the product against non-original spare parts
- External protective wrap, to optimize the flow through the element and to save the element efficiency against non-proper handling

Common applications:

- Light Industrial equipment
- Mobile application

Technical data

Filter housing materials

- Head: Aluminium
- Cover: Polyamide: MPFX 030-100-104-110
Aluminium: MPFX 181-182-184-191-192-194-400-410-450-750
- Bowl: Polyamide

Pressure

- Test pressure: 1.2 MPa (12 bar)
- Min. Burst pressure: 2.4 MPa (24 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 0.8 MPa (8 bar)

Bypass valve

- Opening pressure 0.175 MPa (1.75 bar) ±10%
- Opening pressure 0.3 MPa (3 bar) ±10%

Filter element features

Filter MPFX		Filter element MFX	
Δp Element type			
Element media	Construction	Δp Series	Δp
A - Microfiber	Standard	D	10 bar
M - Wire mesh	Standard	D	10 bar
P - Paper	Standard	D	10 bar
<i>Please see ordering code tables to check element Δp series availability based on filter features.</i>			
Flow direction through the filter element: From OUT to IN			

Seals

- Standard NBR series A or W
- Optional FPM series V or Z

Temperature

From -25 °C to +110 °C

Note

MPFX filters are provided for vertical mounting

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]				Volumes [dm ³]					
	Length	10	20	30	40	Length	10	20	30	40
MPFX 030		0.40	-	-	-		0.29	-	-	-
MPFX 100		0.61	0.64	0.67	0.74		0.64	0.85	1.20	1.65
MPFX 104		0.82	0.96	1.02	1.25		0.64	0.85	1.20	1.65
MPFX 110		0.64	0.68	0.71	0.78		-	-	-	-
MPFX 181		2.20	3.00	-	-		2.50	4.00	-	-
MPFX 182		2.30	3.10	-	-		2.50	4.00	-	-
MPFX 184		2.55	3.45	-	-		2.65	4.45	-	-
MPFX 191		-	3.00	-	-		-	4.25	-	-
MPFX 192		-	3.10	-	-		-	4.25	-	-
MPFX 194		-	3.45	-	-		-	4.45	-	-
MPFX 400		3.35	3.65	3.90	-		3.70	4.60	5.40	-
MPFX 410		3.55	3.85	4.10	-		3.70	4.60	5.40	-
MPFX 450		3.95	4.25	4.50	-		3.70	4.60	5.40	-
MPFX 750		6.30	-	-	-		8.45	-	-	-

Flow rates [l/min]

Filter series	Length	Filter element design - D series					Filter element design - D series		
		A0003	A0006	A0010	A0016	A0025	M0025 M0060 M0090	P0010	P0025
MPFX 030	10	7	10	24	29	47	84	60	66
MPFX 100-104-110	10	18	20	53	56	65	153	87	96
	20	28	38	65	75	95	158	111	123
	300	48	55	125	135	169	289	224	251
	4	79	89	180	185	198	306	264	289
MPFX 181-182-184	10	127	148	235	243	278	441	285	299
	20	231	262	358	382	388	472	404	412
MPFX 191-192-194	20	261	305	489	528	546	696	583	598
MPFX 400	10	150	171	294	304	350	585	370	390
	20	237	252	454	462	589	868	619	645
	30	248	288	553	609	621	885	680	703
MPFX 410	10	146	167	277	285	325	512	341	357
	20	226	239	396	402	485	644	503	519
	30	236	269	462	497	505	653	539	553
MPFX 450	10	150	171	294	304	350	585	370	390
	20	237	252	454	462	589	868	619	645
	30	248	288	553	609	621	885	680	703
MPFX 750	10	392	465	623	700	769	929	804	819

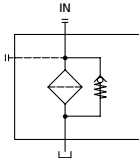
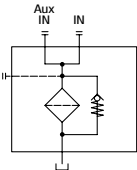
Maximum flow rate for a complete return filter with a pressure drop $\Delta p = 0.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

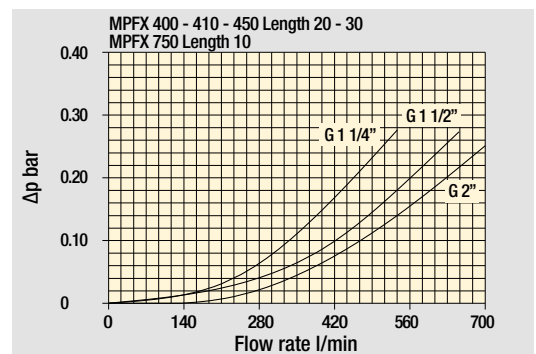
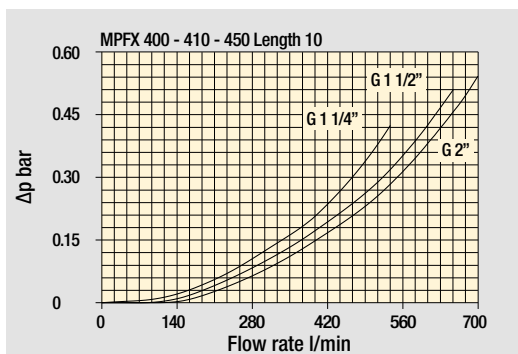
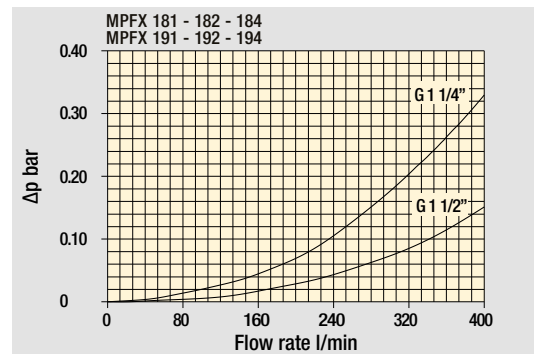
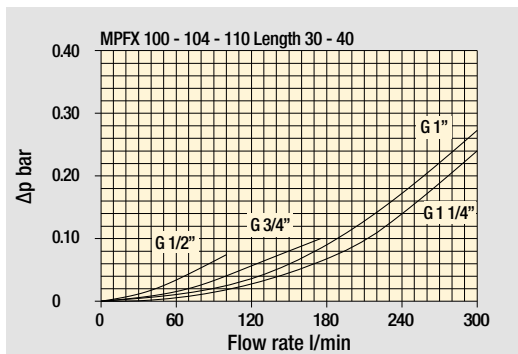
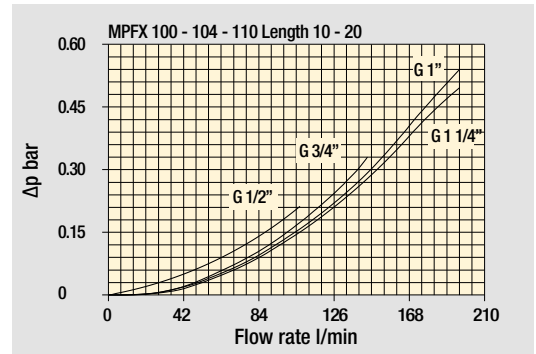
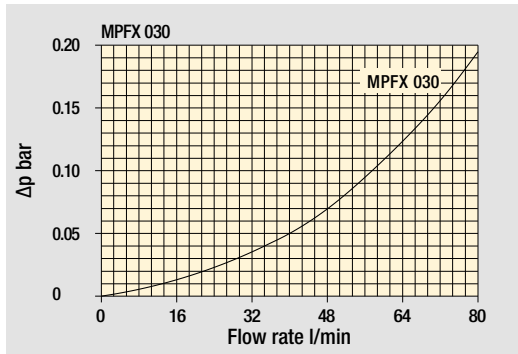
Filter series	17/30 - with bypass 1.75 bar/ 3 bar	
	Style 1 connection	Style 2 connections
MPFX 030	•	-
MPFX 100	•	-
MPFX 104	•	-
MPFX 110	-	•
MPFX 181	•	-
MPFX 182	-	•
MPFX 184	•	•
MPFX 191	•	-
MPFX 192	•	-
MPFX 194	•	•
MPFX 400	•	-
MPFX 410	-	•
MPFX 450	•	-
MPFX 750	•	-

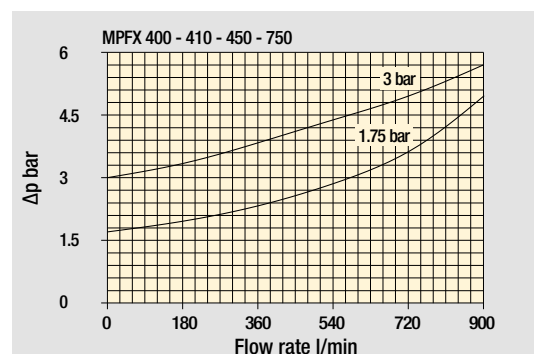
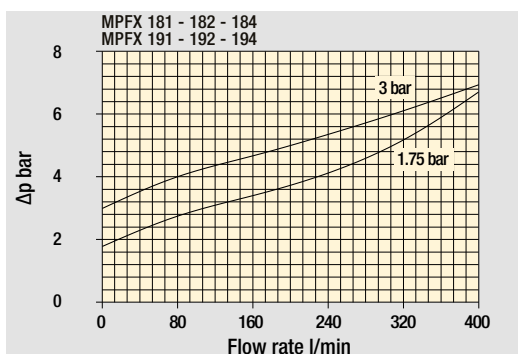
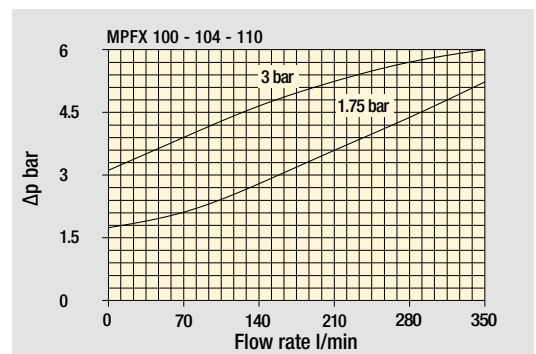
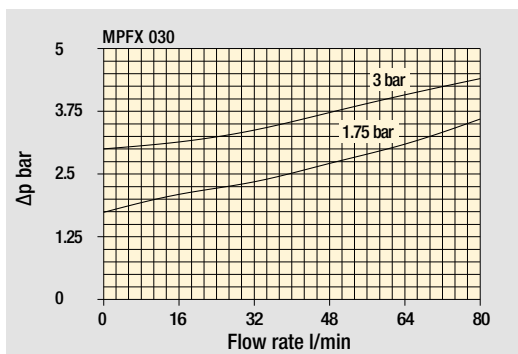
Hydraulic diagram

Pressure drop

Filter housings Δp pressure drop

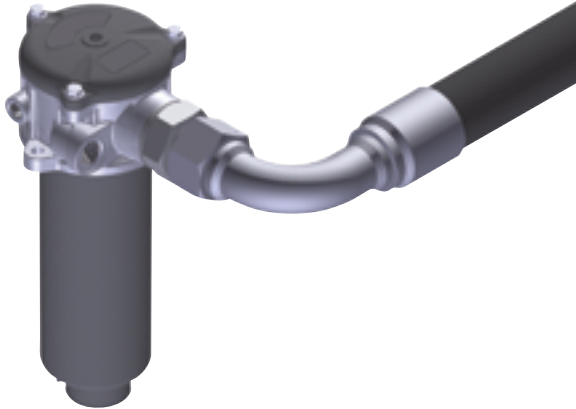


Bypass valve pressure drop

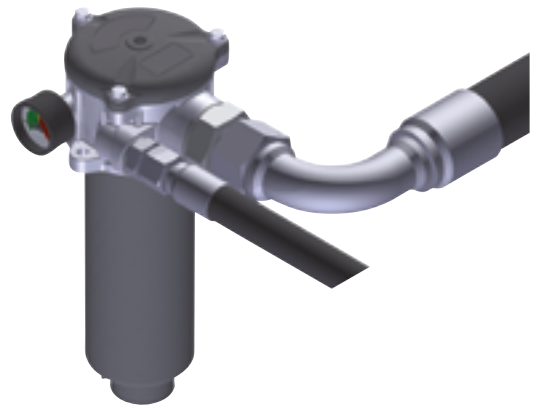


The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

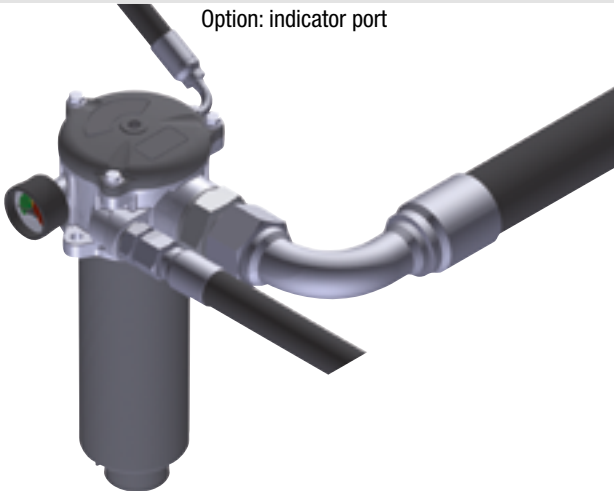
Standard - Single IN port



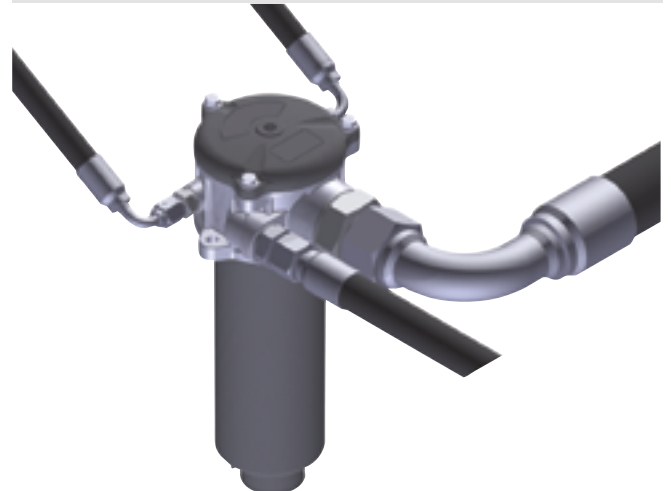
Double IN port
Option: double indicator port



Double IN port - Drain port
Option: indicator port



Double IN port - Double drain port



Designation & Ordering code

COMPLETE FILTER

Example: **MPFX** **030** **10** **Z0010** **D** **A** **30** **FS008** **0** **1T** **NN** **P01** **NN**

Series
MPFX Filter featuring  Filter Element

Size
030

Length
10

Filtration rating (filter media)

	A0003 Inorganic microfiber 3 µm		Z0003 Antistatic in. microf. 3 µm
	A0006 Inorganic microfiber 6 µm		Z0006 Antistatic in. microf. 6 µm
	A0010 Inorganic microfiber 10 µm		Z0010 Antistatic in. microf. 10 µm
	A0016 Inorganic microfiber 16 µm		Z0016 Antistatic in. microf. 16 µm
	A0025 Inorganic microfiber 25 µm		Z0025 Antistatic in. microf. 25 µm
	M0025 Wire mesh 25 µm		
	M0060 Wire mesh 60 µm		
	M0090 Wire mesh 90 µm		
	P0010 Resin impregnated paper 10 µm		
	P0025 Resin impregnated paper 25 µm		

Element Δp
D 10 bar

Seals and treatments

	A0xxx	M0xxx	P0xxx	Z0xxx
A NBR	•	•	•	•
V FPM	•	•	•	•
W NBR with filter and components surface treatment	•	•	-	•
Z FPM with filter and components surface treatment	•	•	-	•

Bypass
17 With bypass 1.75 bar
30 With bypass 3.0 bar

Connections
FG012 G 1/2" **FN012** 1/2" NPT **FS008** SAE 8 - 3/4" - 16 UNF

Additional connections
0 Without additional connections

Connections for clogging indicators
1T With top indicator connection, with metal plug

Additional features
NN Without additional features

Execution
P01 Standard catalogue item

Certificates
NN None

CLOGGING INDICATORS

See pages 776-777

- BVA** Axial pressure gauge
- BVR** Radial pressure gauge
- BVP** Visual pressure indicator with automatic reset
- BVQ** Visual pressure indicator with manual reset

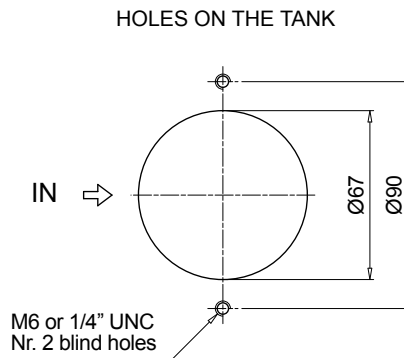
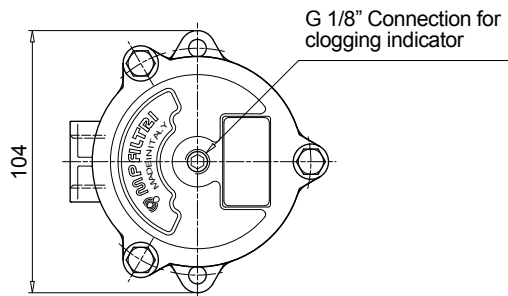
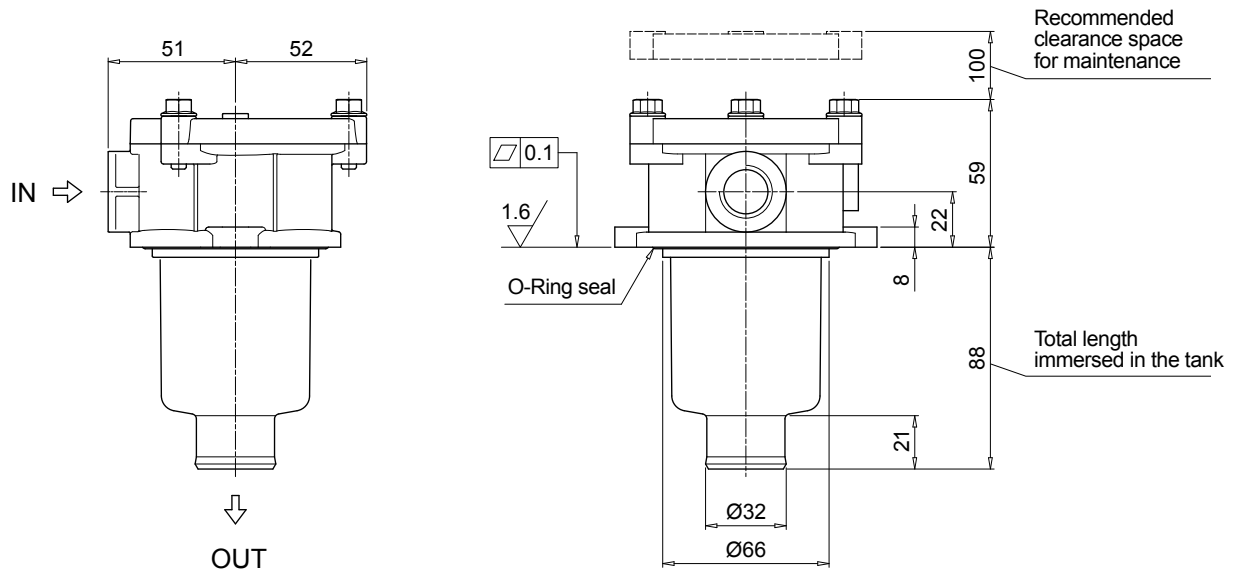
- BEA** Electrical pressure indicator
- BEM** Electrical pressure indicator
- BLA** Electrical / visual pressure indicator

ACCESSORIES

See page 270

- TE** Polyamide extension tube


FILTER ELEMENT																							
Series MFX Filter element with MY CLEAN feature	Example: MFX 030 10 Z0010 D A 30 NN P01 NN																						
Size 030																							
Length 10																							
Filtration rating (filter media)																							
<table border="1"> <tr> <td rowspan="10">MY CLEAN</td> <td>A0003 Inorganic microfiber 3 µm</td> <td rowspan="10">zerospark</td> <td>Z0003 Antistatic in. microf. 3 µm</td> </tr> <tr> <td>A0006 Inorganic microfiber 6 µm</td> <td>Z0006 Antistatic in. microf. 6 µm</td> </tr> <tr> <td>A0010 Inorganic microfiber 10 µm</td> <td>Z0010 Antistatic in. microf. 10 µm</td> </tr> <tr> <td>A0016 Inorganic microfiber 16 µm</td> <td>Z0016 Antistatic in. microf. 16 µm</td> </tr> <tr> <td>A0025 Inorganic microfiber 25 µm</td> <td>Z0025 Antistatic in. microf. 25 µm</td> </tr> <tr> <td>M0025 Wire mesh 25 µm</td> <td></td> </tr> <tr> <td>M0060 Wire mesh 60 µm</td> <td></td> </tr> <tr> <td>M0090 Wire mesh 90 µm</td> <td></td> </tr> <tr> <td>P0010 Resin impregnated paper 10 µm</td> <td></td> </tr> <tr> <td>P0025 Resin impregnated paper 25 µm</td> <td></td> </tr> </table>	MY CLEAN	A0003 Inorganic microfiber 3 µm	zerospark	Z0003 Antistatic in. microf. 3 µm	A0006 Inorganic microfiber 6 µm	Z0006 Antistatic in. microf. 6 µm	A0010 Inorganic microfiber 10 µm	Z0010 Antistatic in. microf. 10 µm	A0016 Inorganic microfiber 16 µm	Z0016 Antistatic in. microf. 16 µm	A0025 Inorganic microfiber 25 µm	Z0025 Antistatic in. microf. 25 µm	M0025 Wire mesh 25 µm		M0060 Wire mesh 60 µm		M0090 Wire mesh 90 µm		P0010 Resin impregnated paper 10 µm		P0025 Resin impregnated paper 25 µm		
MY CLEAN		A0003 Inorganic microfiber 3 µm		zerospark	Z0003 Antistatic in. microf. 3 µm																		
		A0006 Inorganic microfiber 6 µm			Z0006 Antistatic in. microf. 6 µm																		
		A0010 Inorganic microfiber 10 µm			Z0010 Antistatic in. microf. 10 µm																		
		A0016 Inorganic microfiber 16 µm			Z0016 Antistatic in. microf. 16 µm																		
		A0025 Inorganic microfiber 25 µm			Z0025 Antistatic in. microf. 25 µm																		
		M0025 Wire mesh 25 µm																					
		M0060 Wire mesh 60 µm																					
		M0090 Wire mesh 90 µm																					
		P0010 Resin impregnated paper 10 µm																					
	P0025 Resin impregnated paper 25 µm																						
Element Δp D 10 bar																							
Seals and treatments A NBR V FPM																							
Bypass 17 With bypass 1.75 bar 30 With bypass 3.0 bar																							
Additional features NN Without additional features																							
Execution P01 Standard catalogue item																							
Certificates NN None																							



MPFX MPFX100 - MPFX104

Designation & Ordering code

COMPLETE FILTER

Series	Example 1:	MPFX	100	20	A0006	D	W	17	FG100	0	1T	NN	P01	NN	
MPFX	Filter featuring 	Example 2:	MPFX	104	40	P0010	D	A	30	FS012	0	1T	NN	P01	NN

Size	
100	104

Length	
10	30
20	40

Filtration rating (filter media)		
A0003	Inorganic microfiber	3 µm
A0006	Inorganic microfiber	6 µm
A0010	Inorganic microfiber	10 µm
A0016	Inorganic microfiber	16 µm
A0025	Inorganic microfiber	25 µm
M0025	Wire mesh	25 µm
M0060	Wire mesh	60 µm
M0090	Wire mesh	90 µm
P0010	Resin impregnated paper	10 µm
P0025	Resin impregnated paper	25 µm
Z0003	Antistatic in. microf.	3 µm
Z0006	Antistatic in. microf.	6 µm
Z0010	Antistatic in. microf.	10 µm
Z0016	Antistatic in. microf.	16 µm
Z0025	Antistatic in. microf.	25 µm

Element Δp	
D	10 bar

Seals and treatments	A0xxx	M0xxx	P0xxx	Z0xxx
A NBR	•	•	•	•
V FPM	•	•	•	•
W NBR with filter and components surface treatment	•	•	-	•
Z FPM with filter and components surface treatment	•	•	-	•

Bypass	
17	With bypass 1.75 bar
30	With bypass 3.0 bar

Connections		
FG012 G 1/2"	FN012 1/2" NPT	FS008 SAE 8 - 3/4" - 16 UNF
FG034 G 3/4"	FN034 3/4" NPT	FS012 SAE 12 - 1 1/16" - 12 UN
FG100 G 1"	FN100 1" NPT	FS016 SAE 16 - 1 5/16" - 12 UN

Additional connections	
0	Without additional connections

Connections for clogging indicators	
1T	With top indicator connection, with metal plug

Additional features	
NN	Without additional features

Execution	
P01	Standard catalogue item

Certificates	
NN	None

CLOGGING INDICATORS

See pages 776-777

BVA Axial pressure gauge	BEA Electrical pressure indicator
BVR Radial pressure gauge	BEM Electrical pressure indicator
BVP Visual pressure indicator with automatic reset	BLA Electrical / visual pressure indicator
BVQ Visual pressure indicator with manual reset	

ACCESSORIES

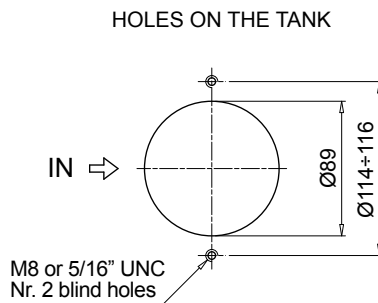
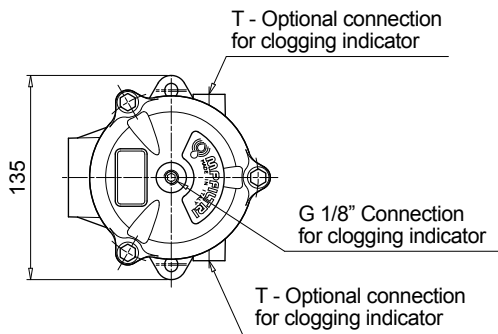
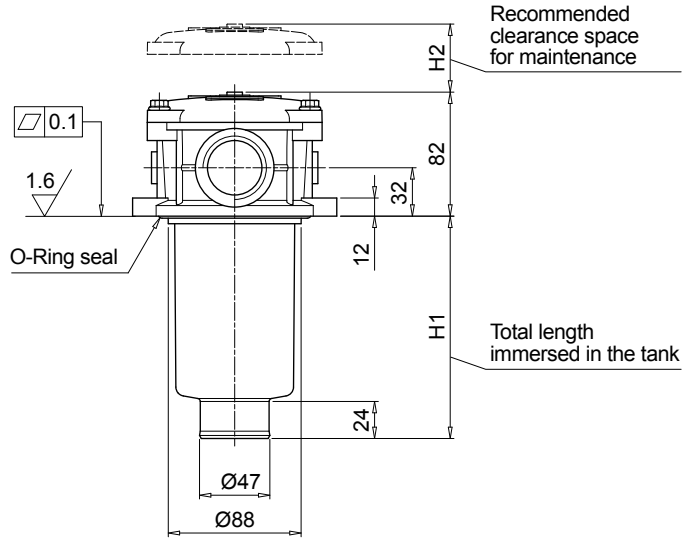
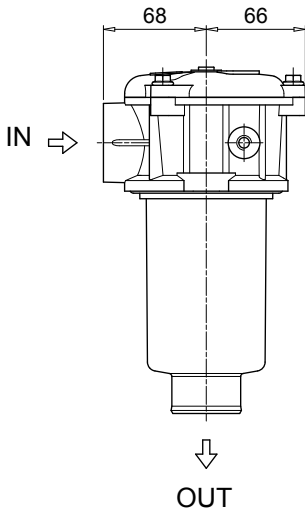
See page 270

TE Polyamide extension tube	DFS Diffuser with fast lock connection
T5 Filler plug M30x1.5	DPT Dipstick

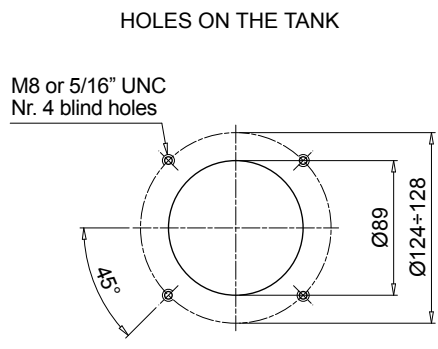
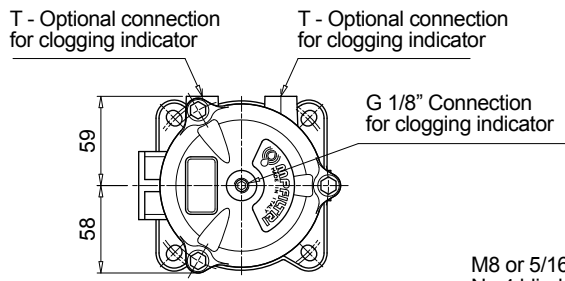
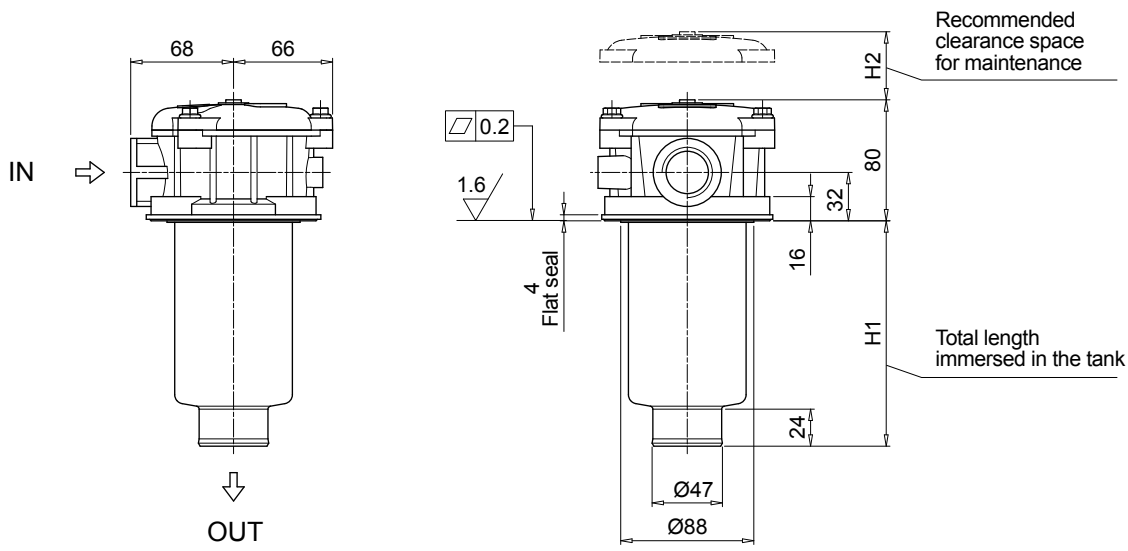
FILTER ELEMENT										
Series		Example 1: MFX 100 20 A0006 D A 17 NN P01 NN								
MFX Filter element with MY CLEAN feature		Example 2: MFX 100 40 P0010 D A 30 NN P01 NN								
Size										
100										
Length										
10 30										
20 40										
Filtration rating (filter media)										
MY CLEAN	A0003 Inorganic microfiber 3 µm	zerospark	Z0003 Antistatic in. microf. 3 µm							
	A0006 Inorganic microfiber 6 µm		Z0006 Antistatic in. microf. 6 µm							
	A0010 Inorganic microfiber 10 µm		Z0010 Antistatic in. microf. 10 µm							
	A0016 Inorganic microfiber 16 µm		Z0016 Antistatic in. microf. 16 µm							
	A0025 Inorganic microfiber 25 µm		Z0025 Antistatic in. microf. 25 µm							
	M0025 Wire mesh 25 µm									
	M0060 Wire mesh 60 µm									
	M0090 Wire mesh 90 µm									
	P0010 Resin impregnated paper 10 µm									
	P0025 Resin impregnated paper 25 µm									
Element Δp										
D 10 bar										
Seals and treatments										
A NBR										
V FPM										
Bypass										
17 With bypass 1.75 bar										
30 With bypass 3.0 bar										
Additional features										
NN Without additional features										
Execution										
P01 Standard catalogue item										
Certificates										
NN None										

Dimensions

MPFX100		
Filter length	H1 [mm]	H2 [mm]
10	102	120
20	147	170
30	225	250
40	327	350



MPFX104		
Filter length	H1 [mm]	H2 [mm]
10	100	120
20	145	170
30	223	250
40	325	350



Designation & Ordering code

COMPLETE FILTER

Example: **MPFX 110 20 Z0025 D Z 30 FN114 2 9T NN P01 NN**

Series
MPFX Filter featuring **MY CLEAN** Filter Element

Size
110

Length
10 30
20 40

Filtration rating (filter media)		
A0003	Inorganic microfiber	3 µm
A0006	Inorganic microfiber	6 µm
A0010	Inorganic microfiber	10 µm
A0016	Inorganic microfiber	16 µm
A0025	Inorganic microfiber	25 µm
M0025	Wire mesh	25 µm
M0060	Wire mesh	60 µm
M0090	Wire mesh	90 µm
P0010	Resin impregnated paper	10 µm
P0025	Resin impregnated paper	25 µm

zérospark®

Z0003	Antistatic in. microf.	3 µm
Z0006	Antistatic in. microf.	6 µm
Z0010	Antistatic in. microf.	10 µm
Z0016	Antistatic in. microf.	16 µm
Z0025	Antistatic in. microf.	25 µm

Element Δp
D 10 bar

Seals and treatments		A0xxx	M0xxx	P0xxx	Z0xxx
A	NBR	•	•	•	•
V	FPM	•	•	•	•
W	NBR with filter and components surface treatment	•	•	-	•
Z	FPM with filter and components surface treatment	•	•	-	•

Bypass
17 With bypass 1.75 bar
30 With bypass 3.0 bar

Connections	
FG012 G 1/2"	FN012 1/2" NPT
FG034 G 3/4"	FN034 3/4" NPT
FG100 G 1"	FN100 1" NPT
FG114 G 1 1/4"	FN114 1 1/4" NPT
FS008 SAE 8 - 3/4" - 16 UNF	FS012 SAE 12 - 1 1/16" - 12 UN
FS016 SAE 16 - 1 5/16" - 12 UN	FS020 SAE 20 - 1 5/8" - 12 UN

Additional connections			
1	Main connection	FG012	FN012
	G 3/8"	FG034	FN034
		FG100	FN100
3/8" NPT	Main connection	FG114	FN114
		FS008	FS012
		FS016	FS020
SAE 6 - 9/16" 18 UNF	Main connection	FG012	FN012
		FG034	FN034
		FG100	FN100
1/2" NPT	Main connection	FG114	FN114
		FS008	FS012
		FS016	FS020
SAE 8 - 3/4" 16 UNF	Main connection	FG012	FN012
		FG034	FN034
		FG100	FN100
1/2" NPT	Main connection	FG114	FN114
		FS008	FS012
		FS016	FS020

Connections for clogging indicators
9T With multiple indicator connections, with metal plugs

Additional features	Execution	Certificates
NN Without additional features	P01 Standard catalogue item	NN None

CLOGGING INDICATORS

See pages 776-777

BVA Axial pressure gauge
BVR Radial pressure gauge
BVP Visual pressure indicator with automatic reset
BVQ Visual pressure indicator with manual reset

BEA Electrical pressure indicator
BEM Electrical pressure indicator
BLA Electrical / visual pressure indicator

ACCESSORIES

See page 270

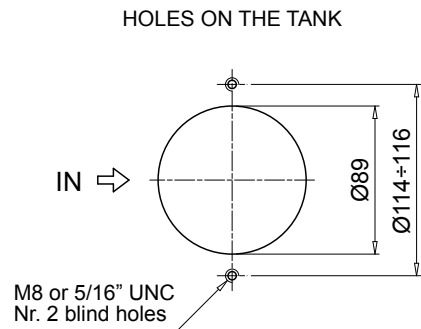
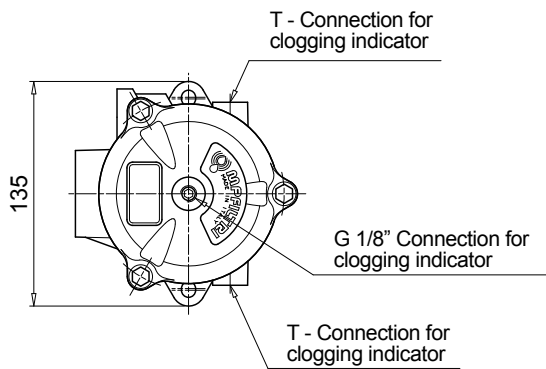
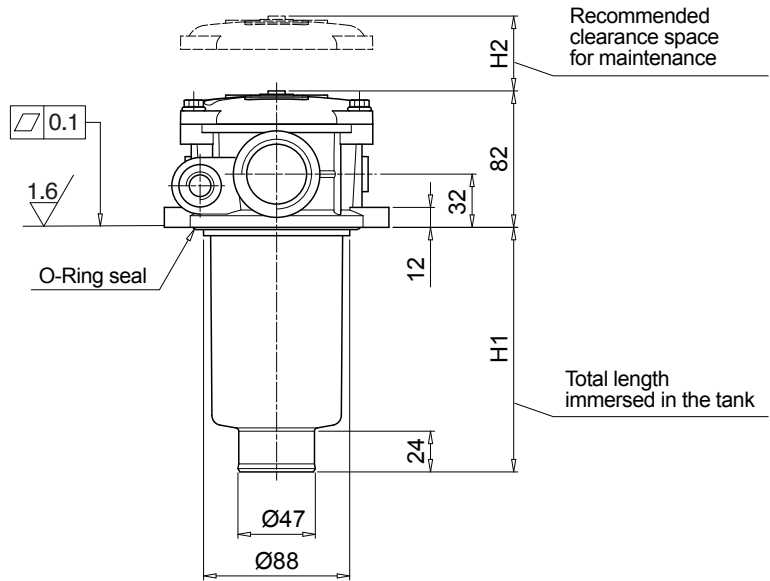
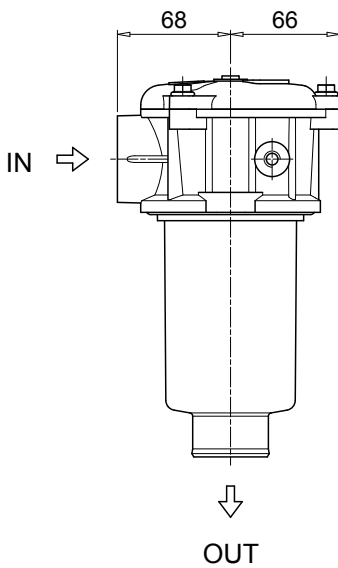
TE Polyamide extension tube
T5 Filler plug M30x1.5

DFS Diffuser with fast lock connection
DPT Dipstick

FILTER ELEMENT												
Series		Example: MFX 100 20 Z0025 D V 30 NN P01 NN										
MFX Filter element with MY CLEAN feature												
Size												
100												
Length												
10												
30												
20												
40												
Filtration rating (filter media)												
MY CLEAN	A0003 Inorganic microfiber 3 µm	zerospark	Z0003 Antistatic in. microf. 3 µm									
	A0006 Inorganic microfiber 6 µm		Z0006 Antistatic in. microf. 6 µm									
	A0010 Inorganic microfiber 10 µm		Z0010 Antistatic in. microf. 10 µm									
	A0016 Inorganic microfiber 16 µm		Z0016 Antistatic in. microf. 16 µm									
	A0025 Inorganic microfiber 25 µm		Z0025 Antistatic in. microf. 25 µm									
	M0025 Wire mesh 25 µm											
	M0060 Wire mesh 60 µm											
	M0090 Wire mesh 90 µm											
	P0010 Resin impregnated paper 10 µm											
	P0025 Resin impregnated paper 25 µm											
	Element Δp											
	D 10 bar											
Seals and treatments												
A NBR												
V FPM												
Bypass												
17 With bypass 1.75 bar												
30 With bypass 3.0 bar												
Additional features												
NN Without additional features												
Execution												
P01 Standard catalogue item												
Certificates												
NN None												

Dimensions


MPFX110				
Filter length	H1 [mm]	H2 [mm]	Connection	T
10	102	120	FG012	G 1/8"
20	147	170	FG034	
30	225	250	FG100	
40	327	350	FG114	1/8" NPT
			FN012	
			FN034	
			FN100	
			FN114	
			FS008	
			FS012	
			FS016	
			FS020	



MPFX MPFX181 - MPFX191

Designation & Ordering code

COMPLETE FILTER

Series	Example 1:	MPFX	181	10	A0025	D	A	30	FG112	0	1T	NN	P01	NN	
MPFX	Filter featuring 	Example 2:	MPFX	191	20	P0010	D	V	17	FS024	0	1T	SN	P01	NN

Size	181	191
-------------	-----	-----

Length	Size 181	Size 191
10	•	-
20	•	•

Filtration rating (filter media)		
A0003	Inorganic microfiber	3 µm
A0006	Inorganic microfiber	6 µm
A0010	Inorganic microfiber	10 µm
A0016	Inorganic microfiber	16 µm
A0025	Inorganic microfiber	25 µm
M0025	Wire mesh	25 µm
M0060	Wire mesh	60 µm
M0090	Wire mesh	90 µm
P0010	Resin impregnated paper	10 µm
P0025	Resin impregnated paper	25 µm

Z0003	Antistatic in. microf.	3 µm
Z0006	Antistatic in. microf.	6 µm
Z0010	Antistatic in. microf.	10 µm
Z0016	Antistatic in. microf.	16 µm
Z0025	Antistatic in. microf.	25 µm

Element Δp	D	10 bar
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Seals and treatments	A0xxx	M0xxx	P0xxx	Z0xxx
A NBR	•	•	•	•
V FPM	•	•	•	•
W NBR with filter and components surface treatment	•	•	-	•
Z FPM with filter and components surface treatment	•	•	-	•

Bypass
17 With bypass 1.75 bar
30 With bypass 3.0 bar

Connections		
FG114 G 1 1/4"	FN114 1 1/4" NPT	FS020 SAE 20 - 1 5/8" - 12 UN
FG112 G 1 1/2"	FN112 1 1/2" NPT	FS024 SAE 24 - 1 7/8" - 12 UN

Additional connections
0 Without additional connections

Connections for clogging indicators
1T With top indicator connection, with metal plug

Additional features
NN Without additional features
SN With flat seal on head

Execution
P01 Standard catalogue item

Certificates
NN None

CLOGGING INDICATORS

See pages 776-777

BVA Axial pressure gauge	BEA Electrical pressure indicator
BVR Radial pressure gauge	BEM Electrical pressure indicator
BVP Visual pressure indicator with automatic reset	BLA Electrical / visual pressure indicator
BVQ Visual pressure indicator with manual reset	

ACCESSORIES

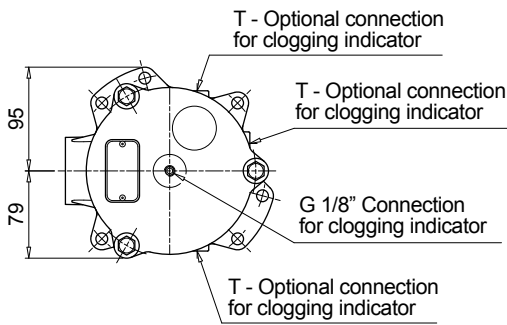
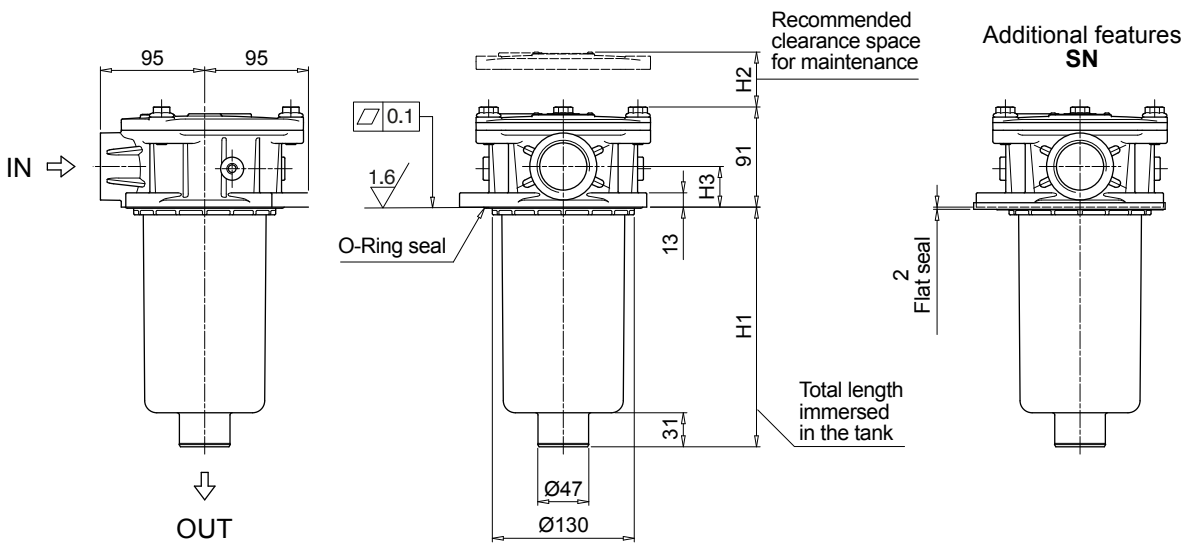
See page 270

TE Polyamide extension tube	DPT Dipstick
T5 Filler plug M30x1.5	

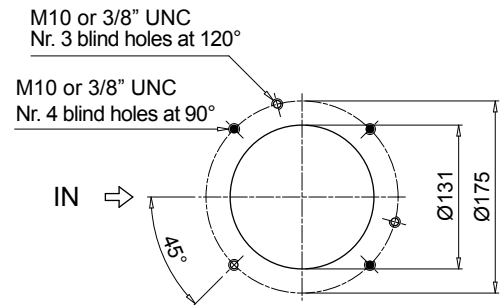
FILTER ELEMENT											
Series		Example 1: MFX 180 10 A0025 D A 30 NN P01 NN									
MFX Filter element with MY CLEAN feature		Example 2: MFX 180 20 P0010 D V 17 NN P01 NN									
Size											
180											
Length											
10											
20											
Filtration rating (filter media)											
MY CLEAN	A0003 Inorganic microfiber 3 µm	zerospark	Z0003 Antistatic in. microf. 3 µm								
	A0006 Inorganic microfiber 6 µm		Z0006 Antistatic in. microf. 6 µm								
	A0010 Inorganic microfiber 10 µm		Z0010 Antistatic in. microf. 10 µm								
	A0016 Inorganic microfiber 16 µm		Z0016 Antistatic in. microf. 16 µm								
	A0025 Inorganic microfiber 25 µm		Z0025 Antistatic in. microf. 25 µm								
	M0025 Wire mesh 25 µm										
	M0060 Wire mesh 60 µm										
	M0090 Wire mesh 90 µm										
	P0010 Resin impregnated paper 10 µm										
	P0025 Resin impregnated paper 25 µm										
Element Δp											
D 10 bar											
Seals and treatments											
A NBR											
V FPM											
Bypass											
17 With bypass 1.75 bar											
30 With bypass 3.0 bar											
Additional features											
NN Without additional features											
Execution											
P01 Standard catalogue item											
Certificates											
NN None											

Dimensions

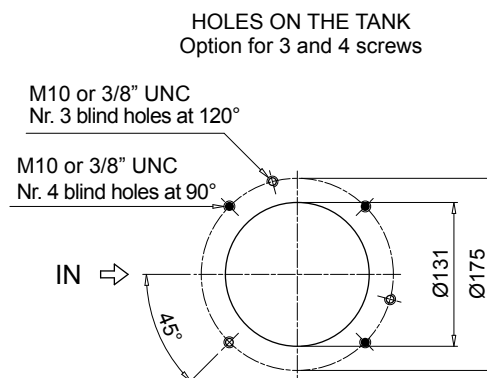
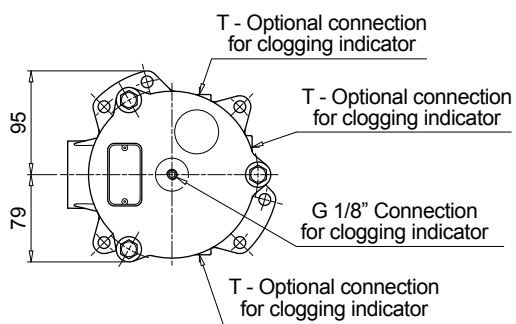
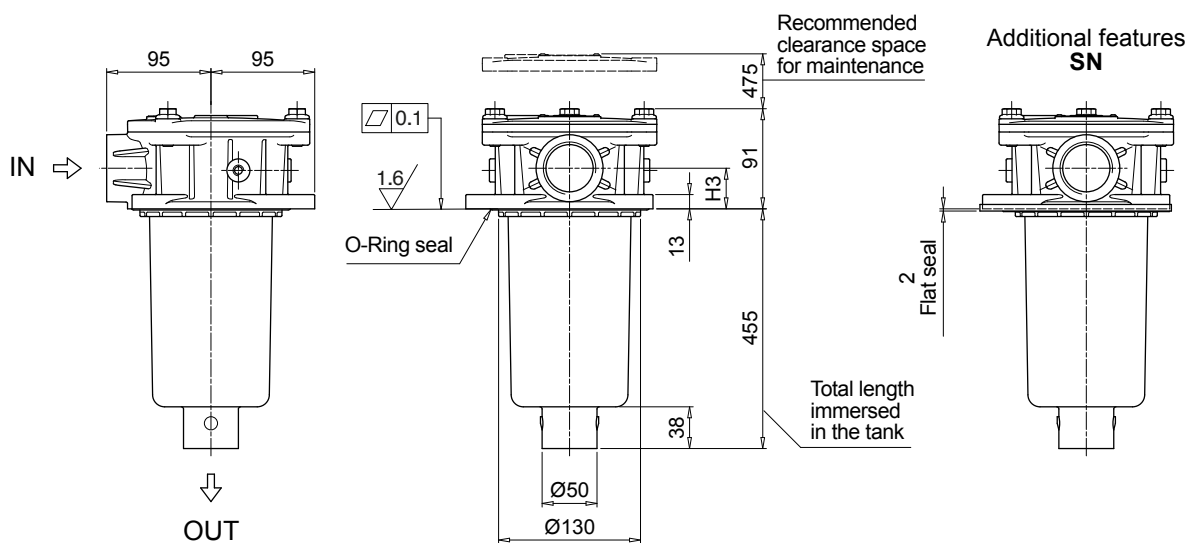
MPFX181				
Filter length	H1 [mm]	H2 [mm]	Connection	H3 [mm]
10	235	255	FG114	35
20	448	475	FN114	
			FS020	
			FG112	37
			FN112	
			FS024	



HOLES ON THE TANK
Option for 3 and 4 screws




MPFX191	
Connection	H3 [mm]
FG114	35
FN114	
FS020	
FG112	37
FN112	
FS024	



MPFX MPFX182 - MPFX192

Designation & Ordering code

COMPLETE FILTER

Series	Example 1:	MPFX	182	10	A0025	D	A	30	FN114	2	1T	NN	P01	NN	
MPFX	Filter featuring 	Example 2:	MPFX	192	20	P0010	D	V	17	FS020	1	1T	SN	P01	NN

Size	182	192
-------------	-----	-----

Length	Size 182	Size 192
10	•	-
20	•	•

Filtration rating (filter media)		
A0003	Inorganic microfiber	3 µm
A0006	Inorganic microfiber	6 µm
A0010	Inorganic microfiber	10 µm
A0016	Inorganic microfiber	16 µm
A0025	Inorganic microfiber	25 µm
M0025	Wire mesh	25 µm
M0060	Wire mesh	60 µm
M0090	Wire mesh	90 µm
P0010	Resin impregnated paper	10 µm
P0025	Resin impregnated paper	25 µm

zerospark	Z0003	Antistatic in. microf.	3 µm
	Z0006	Antistatic in. microf.	6 µm
	Z0010	Antistatic in. microf.	10 µm
	Z0016	Antistatic in. microf.	16 µm
	Z0025	Antistatic in. microf.	25 µm

Element Δp	D	10 bar
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Seals and treatments	A0xxx	M0xxx	P0xxx	Z0xxx
A NBR	•	•	•	•
V FPM	•	•	•	•
W NBR with filter and components surface treatment	•	•	-	•
Z FPM with filter and components surface treatment	•	•	-	•

Bypass	17 With bypass 1.75 bar	30 With bypass 3.0 bar
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Connections	FG114 G 1 1/4"	FN114 1 1/4" NPT	FS020 SAE 20 - 1 5/8" - 12 UN
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Additional connections		
1	Front thread	FG114 G 1/2"
		FN114 1/2" NPT
		FS020 SAE 8 - 3/4" - 16 UNF
2	Front thread	FG114 G 3/4"
		FN114 3/4" NPT
		FS020 SAE 12 - 1 1/16" - 12 UN

Connections for clogging indicators	1T With top indicator connection, with metal plug
--------------------------------------------	---------------------------------------------------

Additional features	NN Without additional features	SN With flat seal on head
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Execution	P01 Standard catalogue item
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Certificates	NN None
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CLOGGING INDICATORS

See pages 776-777

BVA Axial pressure gauge	BEA Electrical pressure indicator
BVR Radial pressure gauge	BEM Electrical pressure indicator
BVP Visual pressure indicator with automatic reset	BLA Electrical / visual pressure indicator
BVQ Visual pressure indicator with manual reset	

ACCESSORIES

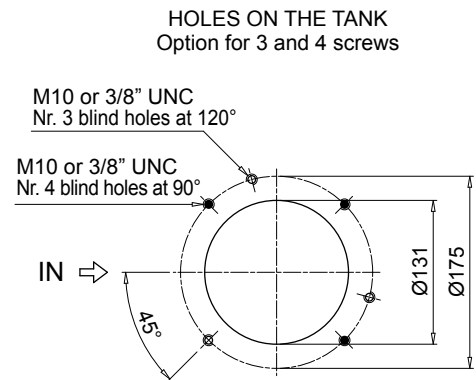
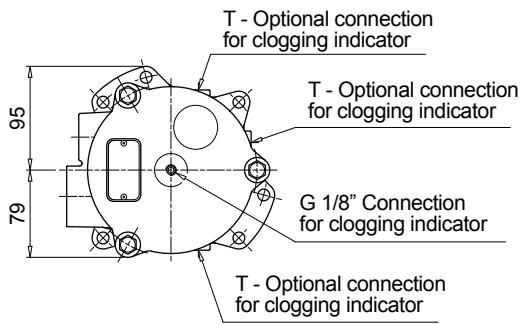
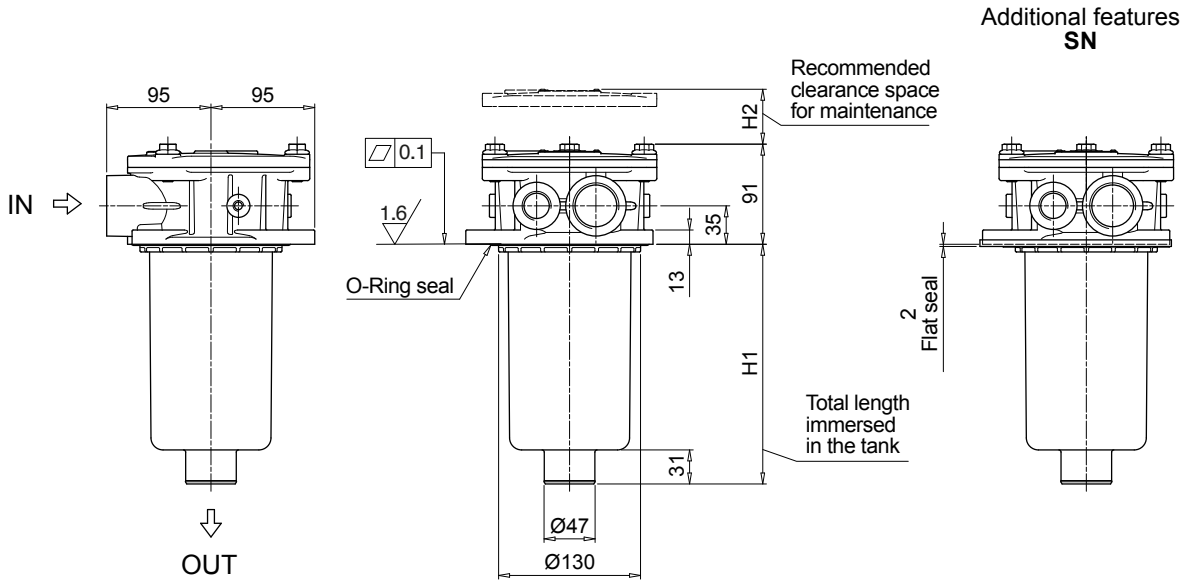
See page 270

TE Polyamide extension tube	DPT Dipstick
T5 Filler plug M30x1.5	

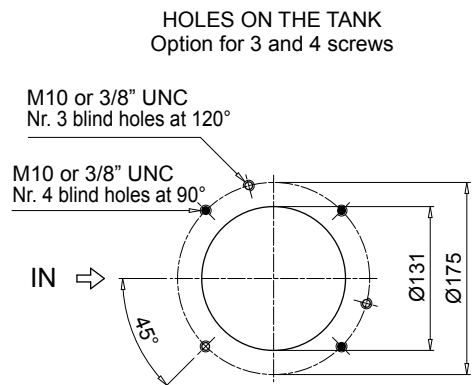
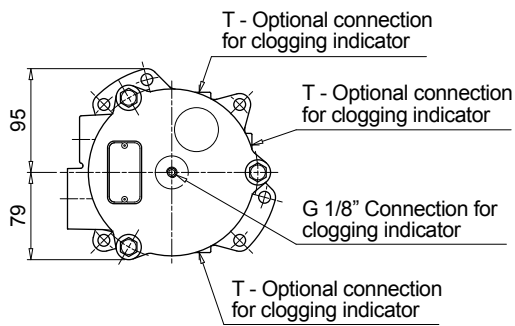
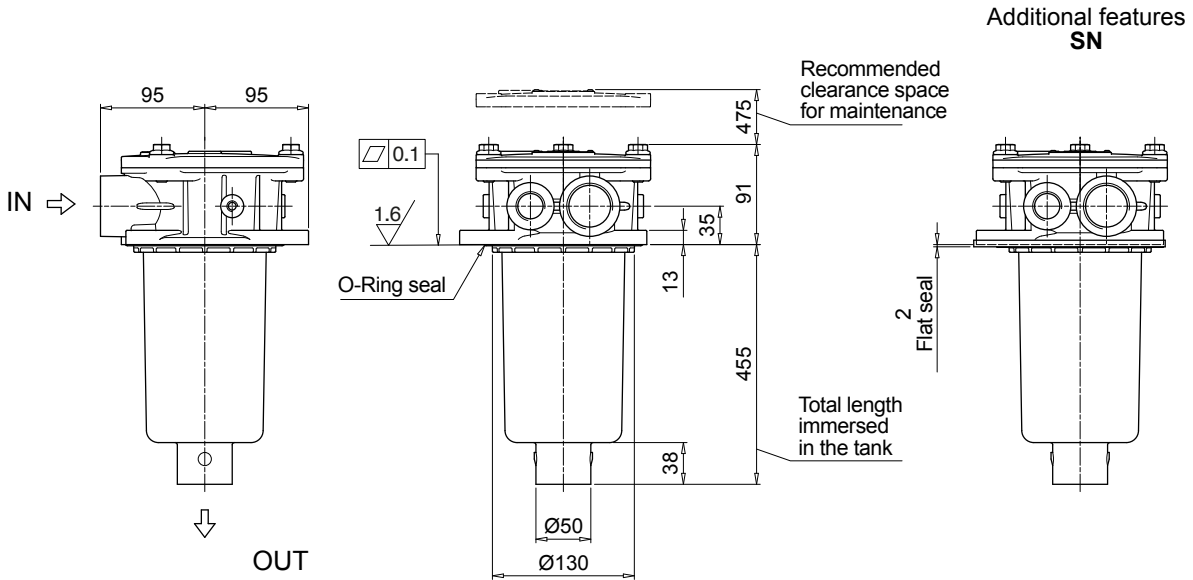
FILTER ELEMENT										
Series		Example 1: MFX 180 10 A0025 D A 30 NN P01 NN								
MFX Filter element with MY CLEAN feature		Example 2: MFX 180 20 P0010 D V 17 NN P01 NN								
Size										
180										
Length										
10										
20										
Filtration rating (filter media)										
MY CLEAN	A0003 Inorganic microfiber 3 µm	zerospark	Z0003 Antistatic in. microf. 3 µm							
	A0006 Inorganic microfiber 6 µm		Z0006 Antistatic in. microf. 6 µm							
	A0010 Inorganic microfiber 10 µm		Z0010 Antistatic in. microf. 10 µm							
	A0016 Inorganic microfiber 16 µm		Z0016 Antistatic in. microf. 16 µm							
	A0025 Inorganic microfiber 25 µm		Z0025 Antistatic in. microf. 25 µm							
	M0025 Wire mesh 25 µm									
	M0060 Wire mesh 60 µm									
	M0090 Wire mesh 90 µm									
	P0010 Resin impregnated paper 10 µm									
	P0025 Resin impregnated paper 25 µm									
Element Δp										
D 10 bar										
Seals and treatments										
A NBR										
V FPM										
Bypass										
17 With bypass 1.75 bar										
30 With bypass 3.0 bar										
Additional features										
NN Without additional features										
Execution										
P01 Standard catalogue item										
Certificates										
NN None										

Dimensions

MPFX182		
Filter length	H1 [mm]	H2 [mm]
10	235	255
20	448	475




MPFX192



MPFX MPFX184 - MPFX194

Designation & Ordering code

COMPLETE FILTER

Series	Example 1:	MPFX	184	10	A0025	D	A	30	FN114	0	9T	NN	P01	NN	
MPFX	Filter featuring 	Example 2:	MPFX	194	20	P0010	D	V	17	FS020	1	9T	NN	P01	NN

Size	184	194
-------------	-----	-----

Length	Size 184	Size 194
10	•	-
20	•	•

Filtration rating (filter media)		
A0003	Inorganic microfiber	3 µm
A0006	Inorganic microfiber	6 µm
A0010	Inorganic microfiber	10 µm
A0016	Inorganic microfiber	16 µm
A0025	Inorganic microfiber	25 µm
M0025	Wire mesh	25 µm
M0060	Wire mesh	60 µm
M0090	Wire mesh	90 µm
P0010	Resin impregnated paper	10 µm
P0025	Resin impregnated paper	25 µm

zerospark®

Z0003	Antistatic in. microf.	3 µm
Z0006	Antistatic in. microf.	6 µm
Z0010	Antistatic in. microf.	10 µm
Z0016	Antistatic in. microf.	16 µm
Z0025	Antistatic in. microf.	25 µm

Element Δp	D	10 bar
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Seals and treatments	A0xxx	M0xxx	P0xxx	Z0xxx
A NBR	•	•	•	•
V FPM	•	•	•	•
W NBR with filter and components surface treatment	•	•	-	•
Z FPM with filter and components surface treatment	•	•	-	•

Bypass	17	With bypass 1.75 bar
	30	With bypass 3.0 bar

Connections	FG114 G 1 1/4"	FN114 1 1/4" NPT	FS020 SAE 20 - 1 5/8" - 12 UN	FE112 1 1/2" SAE 3000 psi/M
	FG112 G 1 1/2"	FN112 1 1/2" NPT	FS024 SAE 24 - 1 7/8" - 12 UN	FF112 1 1/2" SAE 3000 psi/UNC

Additional connections	0	Without additional connection														
	1	<table border="0" style="width: 100%;"> <tr> <td style="width: 50%; vertical-align: top;"> <table border="0"> <tr> <td style="padding-right: 10px;">Main connection</td> <td>FG114 FG112 FN114 FN112</td> <td style="padding: 0 10px;">G 1 1/4"</td> <td style="padding-right: 10px;">Main connection</td> <td>FS020 FS024 FE112 FF112</td> <td>SAE 20 - 1 5/8" - 12 UN</td> </tr> <tr> <td></td> <td></td> <td>1 1/4" NPT</td> <td></td> <td></td> <td>1 1/2" SAE 3000 psi/M</td> </tr> </table> </td> <td style="width: 50%;"></td> </tr> </table>	<table border="0"> <tr> <td style="padding-right: 10px;">Main connection</td> <td>FG114 FG112 FN114 FN112</td> <td style="padding: 0 10px;">G 1 1/4"</td> <td style="padding-right: 10px;">Main connection</td> <td>FS020 FS024 FE112 FF112</td> <td>SAE 20 - 1 5/8" - 12 UN</td> </tr> <tr> <td></td> <td></td> <td>1 1/4" NPT</td> <td></td> <td></td> <td>1 1/2" SAE 3000 psi/M</td> </tr> </table>	Main connection	FG114 FG112 FN114 FN112	G 1 1/4"	Main connection	FS020 FS024 FE112 FF112	SAE 20 - 1 5/8" - 12 UN			1 1/4" NPT			1 1/2" SAE 3000 psi/M	
<table border="0"> <tr> <td style="padding-right: 10px;">Main connection</td> <td>FG114 FG112 FN114 FN112</td> <td style="padding: 0 10px;">G 1 1/4"</td> <td style="padding-right: 10px;">Main connection</td> <td>FS020 FS024 FE112 FF112</td> <td>SAE 20 - 1 5/8" - 12 UN</td> </tr> <tr> <td></td> <td></td> <td>1 1/4" NPT</td> <td></td> <td></td> <td>1 1/2" SAE 3000 psi/M</td> </tr> </table>	Main connection	FG114 FG112 FN114 FN112	G 1 1/4"	Main connection	FS020 FS024 FE112 FF112	SAE 20 - 1 5/8" - 12 UN			1 1/4" NPT			1 1/2" SAE 3000 psi/M				
Main connection	FG114 FG112 FN114 FN112	G 1 1/4"	Main connection	FS020 FS024 FE112 FF112	SAE 20 - 1 5/8" - 12 UN											
		1 1/4" NPT			1 1/2" SAE 3000 psi/M											

Connections for clogging indicators	9T	With multiple indicator connections, with metal plugs
--------------------------------------------	----	-------------------------------------------------------

Additional features	NN	Without additional features
----------------------------	----	-----------------------------

Execution	P01	Standard catalogue item
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Certificates	NN	None
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CLOGGING INDICATORS

See pages 776-777

BVA Axial pressure gauge	BEA Electrical pressure indicator
BVR Radial pressure gauge	BEM Electrical pressure indicator
BVP Visual pressure indicator with automatic reset	BLA Electrical / visual pressure indicator
BVQ Visual pressure indicator with manual reset	

ACCESSORIES

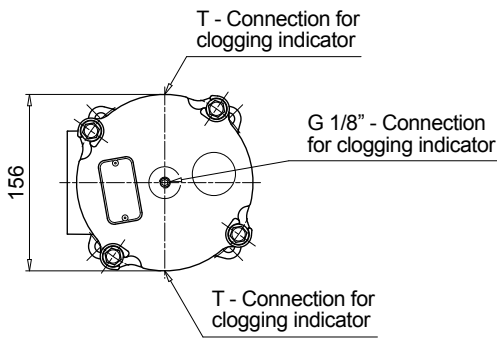
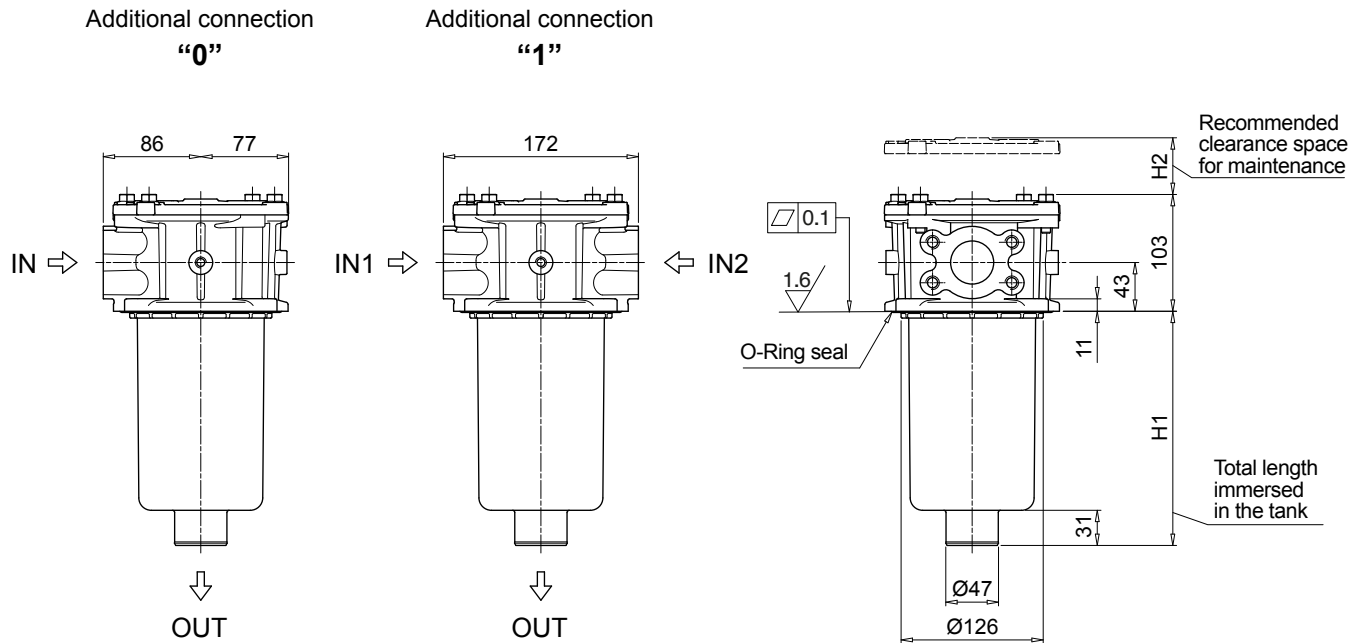
See page 270

TE Polyamide extension tube	DPT Dipstick
T5 Filler plug M30x1.5	

FILTER ELEMENT											
Series			Example 1: MFX 180 10 A0025 D A 30 NN P01 NN								
MFX Filter element with MY CLEAN feature			Example 2: MFX 180 20 P0010 D V 17 NN P01 NN								
Size											
180											
Length											
10											
20											
Filtration rating (filter media)											
MY CLEAN	A0003	Inorganic microfiber	3 µm	zerospark	Z0003	Antistatic in. microf.	3 µm				
	A0006	Inorganic microfiber	6 µm		Z0006	Antistatic in. microf.	6 µm				
	A0010	Inorganic microfiber	10 µm		Z0010	Antistatic in. microf.	10 µm				
	A0016	Inorganic microfiber	16 µm		Z0016	Antistatic in. microf.	16 µm				
	A0025	Inorganic microfiber	25 µm		Z0025	Antistatic in. microf.	25 µm				
	M0025	Wire mesh	25 µm								
	M0060	Wire mesh	60 µm								
	M0090	Wire mesh	90 µm								
	P0010	Resin impregnated paper	10 µm								
	P0025	Resin impregnated paper	25 µm								
Element Δp											
D 10 bar											
Seals and treatments											
A NBR											
V FPM											
Bypass											
17 With bypass 1.75 bar											
30 With bypass 3.0 bar											
Additional features											
NN Without additional features											
Execution											
P01 Standard catalogue item											
Certificates											
NN None											

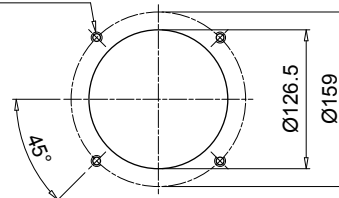
Dimensions

MPFX184				
Filter length	H1 [mm]	H2 [mm]	Connection	T
10	232	260	FG114	G 1/8"
20	445	480	FG112	
			FN114	1/8" NPT
			FN112	
			FS020	
			FS024	
			FE112	G 1/8"
			FF112	1/8" NPT

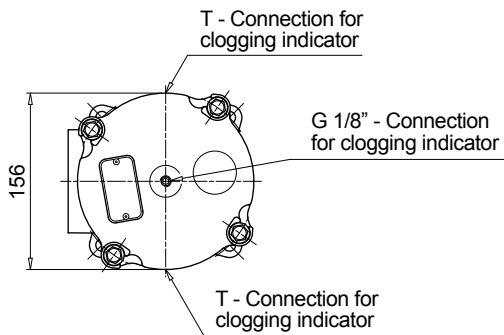
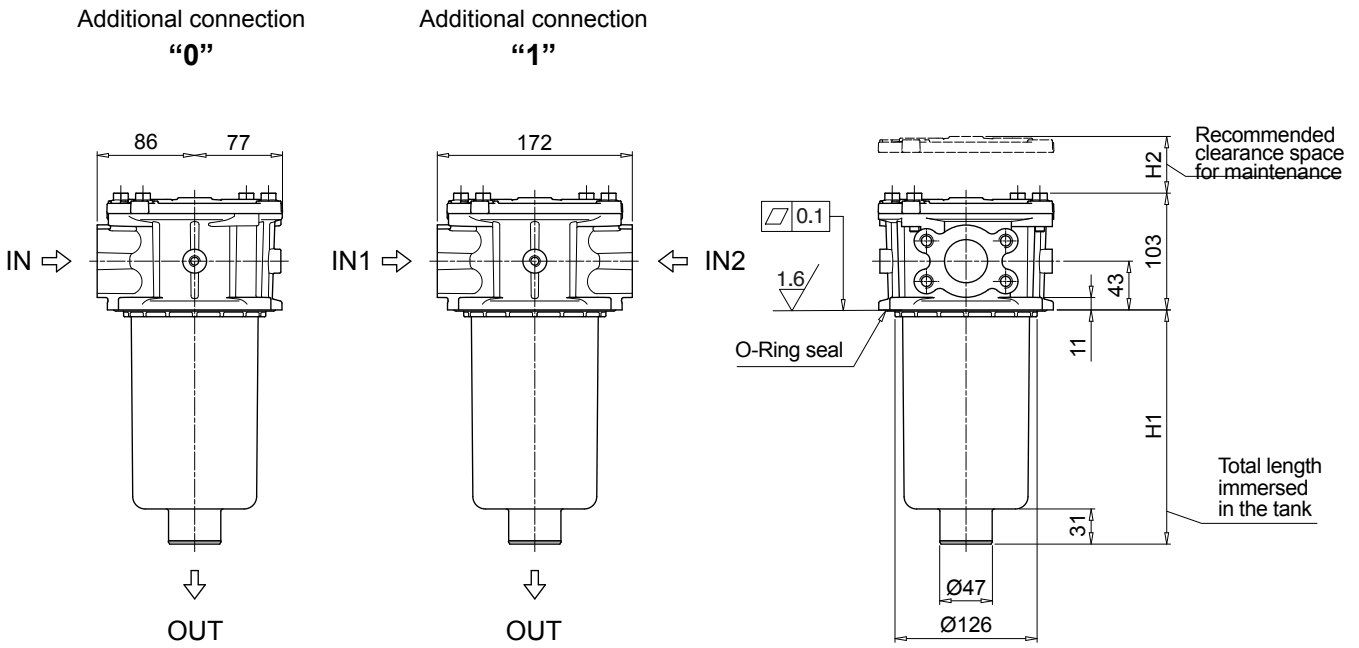


HOLES ON THE TANK

M10 or 3/8" UNC
Nr. 4 blind holes

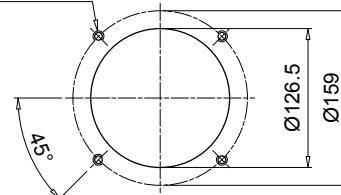


MPFX194	
Connection	T
FG114	G 1/8"
FG112	
FN114	1/8" NPT
FN112	
FS020	
FS024	G 1/8"
FE112	
FF112	1/8" NPT



HOLES ON THE TANK

M10 or 3/8" UNC
Nr. 4 blind holes



Designation & Ordering code

COMPLETE FILTER

Example: **MPFX** **400** **10** **A0025** **D** **A** **30** **FG112** **0** **1T** **NN** **P01** **NN**

Series
MPFX Filter featuring
 Filter Element

Size
400

Length
10
20
30

Filtration rating (filter media)

A0003	Inorganic microfiber	3 µm	Z0003	Antistatic in. microf.	3 µm
A0006	Inorganic microfiber	6 µm	Z0006	Antistatic in. microf.	6 µm
A0010	Inorganic microfiber	10 µm	Z0010	Antistatic in. microf.	10 µm
A0016	Inorganic microfiber	16 µm	Z0016	Antistatic in. microf.	16 µm
A0025	Inorganic microfiber	25 µm	Z0025	Antistatic in. microf.	25 µm
M0025	Wire mesh	25 µm			
M0060	Wire mesh	60 µm			
M0090	Wire mesh	90 µm			
P0010	Resin impregnated paper	10 µm			
P0025	Resin impregnated paper	25 µm			

Element Δp

D 10 bar

Seals and treatments

	A0xxx	M0xxx	P0xxx	Z0xxx
A NBR	•	•	•	•
V FPM	•	•	•	•
W NBR with filter and components surface treatment	•	•	-	•
Z FPM with filter and components surface treatment	•	•	-	•

Bypass

17 With bypass 1.75 bar
30 With bypass 3.0 bar

Connections

FG114 G 1 1/4"	FN114 1 1/4" NPT	FS020 SAE 20 - 1 5/8" - 12 UN
FG112 G 1 1/2"	FN112 1 1/2" NPT	FS024 SAE 24 - 1 7/8" - 12 UN
FG200 G 2"	FN200 2" NPT	FS032 SAE 32 - 2 1/2" - 12 UN

Additional connections

0 Without additional connections

Connections for clogging indicators

1T With top indicator connection, with metal plug

Additional features

NN Without additional features

Execution

P01 Standard catalogue item

Certificates

NN None

CLOGGING INDICATORS

See pages 776-777

BVA Axial pressure gauge

BVR Radial pressure gauge

BVP Visual pressure indicator with automatic reset

BVQ Visual pressure indicator with manual reset

BEA Electrical pressure indicator

BEM Electrical pressure indicator

BLA Electrical / visual pressure indicator

ACCESSORIES

See page 270

TE Polyamide extension tube

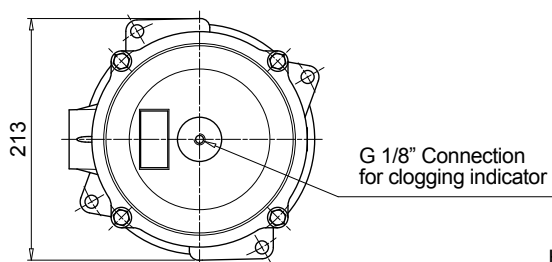
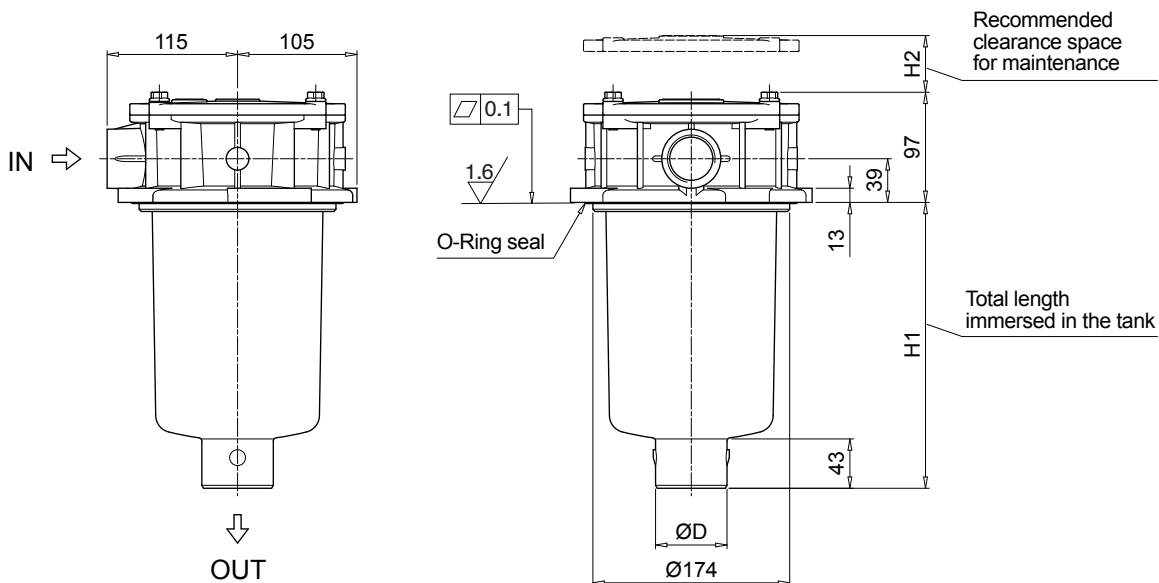
T5 Filler plug M30x1.5

DPT Dipstick

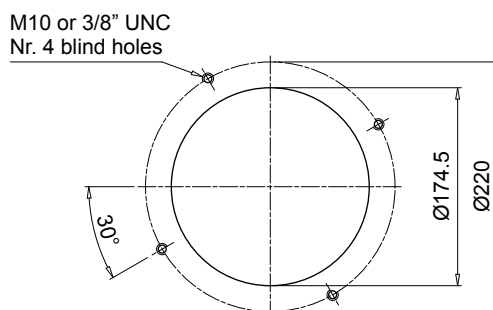
FILTER ELEMENT																																
Series	Example: MFX 400 10 A0025 D A 30 NN P01 NN																															
MFX Filter element with MY CLEAN feature																																
Size	400																															
Length	10																															
10																																
20																																
30																																
Filtration rating (filter media)	<table border="1"> <tr> <td rowspan="10">MY CLEAN</td> <td>A0003 Inorganic microfiber 3 µm</td> <td rowspan="10">zerospark</td> <td>Z0003 Antistatic in. microf. 3 µm</td> </tr> <tr> <td>A0006 Inorganic microfiber 6 µm</td> <td>Z0006 Antistatic in. microf. 6 µm</td> </tr> <tr> <td>A0010 Inorganic microfiber 10 µm</td> <td>Z0010 Antistatic in. microf. 10 µm</td> </tr> <tr> <td>A0016 Inorganic microfiber 16 µm</td> <td>Z0016 Antistatic in. microf. 16 µm</td> </tr> <tr> <td>A0025 Inorganic microfiber 25 µm</td> <td>Z0025 Antistatic in. microf. 25 µm</td> </tr> <tr> <td>M0025 Wire mesh 25 µm</td> <td></td> </tr> <tr> <td>M0060 Wire mesh 60 µm</td> <td></td> </tr> <tr> <td>M0090 Wire mesh 90 µm</td> <td></td> </tr> <tr> <td>P0010 Resin impregnated paper 10 µm</td> <td></td> </tr> <tr> <td>P0025 Resin impregnated paper 25 µm</td> <td></td> </tr> </table>										MY CLEAN	A0003 Inorganic microfiber 3 µm	zerospark	Z0003 Antistatic in. microf. 3 µm	A0006 Inorganic microfiber 6 µm	Z0006 Antistatic in. microf. 6 µm	A0010 Inorganic microfiber 10 µm	Z0010 Antistatic in. microf. 10 µm	A0016 Inorganic microfiber 16 µm	Z0016 Antistatic in. microf. 16 µm	A0025 Inorganic microfiber 25 µm	Z0025 Antistatic in. microf. 25 µm	M0025 Wire mesh 25 µm		M0060 Wire mesh 60 µm		M0090 Wire mesh 90 µm		P0010 Resin impregnated paper 10 µm		P0025 Resin impregnated paper 25 µm	
MY CLEAN	A0003 Inorganic microfiber 3 µm	zerospark	Z0003 Antistatic in. microf. 3 µm																													
	A0006 Inorganic microfiber 6 µm		Z0006 Antistatic in. microf. 6 µm																													
	A0010 Inorganic microfiber 10 µm		Z0010 Antistatic in. microf. 10 µm																													
	A0016 Inorganic microfiber 16 µm		Z0016 Antistatic in. microf. 16 µm																													
	A0025 Inorganic microfiber 25 µm		Z0025 Antistatic in. microf. 25 µm																													
	M0025 Wire mesh 25 µm																															
	M0060 Wire mesh 60 µm																															
	M0090 Wire mesh 90 µm																															
	P0010 Resin impregnated paper 10 µm																															
	P0025 Resin impregnated paper 25 µm																															
Element Δp	D 10 bar																															
Seals and treatments	A NBR V FPM																															
Bypass	17 With bypass 1.75 bar 30 With bypass 3.0 bar																															
Additional features	NN Without additional features																															
Execution	P01 Standard catalogue item																															
Certificates	NN None																															

Dimensions

MPFX400			
Filter length	H1 [mm]	H2 [mm]	D [mm]
10	187	210	50
20	252	270	63
30	300	315	63



HOLES ON THE TANK



Designation & Ordering code


COMPLETE FILTER


Example: **MPFX** **410** **10** **A0025** **D** **A** **30** **FN114** **1** **1T** **NN** **P01** **NN**

Series
MPFX Filter featuring  Filter Element

Size
410

Length
10
20
30

Filtration rating (filter media)			
	A0003	Inorganic microfiber	3 µm
	A0006	Inorganic microfiber	6 µm
	A0010	Inorganic microfiber	10 µm
	A0016	Inorganic microfiber	16 µm
	A0025	Inorganic microfiber	25 µm
	M0025	Wire mesh	25 µm
	M0060	Wire mesh	60 µm
	M0090	Wire mesh	90 µm
	P0010	Resin impregnated paper	10 µm
	P0025	Resin impregnated paper	25 µm

	Z0003	Antistatic in. microf.	3 µm
	Z0006	Antistatic in. microf.	6 µm
	Z0010	Antistatic in. microf.	10 µm
	Z0016	Antistatic in. microf.	16 µm
	Z0025	Antistatic in. microf.	25 µm

Element Δp
D 10 bar

Seals and treatments	A0xxx	M0xxx	P0xxx	Z0xxx
A NBR	•	•	•	•
V FPM	•	•	•	•
W NBR with filter and components surface treatment	•	•	-	•
Z FPM with filter and components surface treatment	•	•	-	•

Bypass
17 With bypass 1.75 bar
30 With bypass 3.0 bar

Connections
FG114 G 1 1/4" **FN114** 1 1/4" NPT **FS020** SAE 20 - 1 5/8" - 12 UN

Additional connections
1 Front thread
 FG114 **G 1"**
 FN114 **1" NPT**
 FS020 **SAE 16 - 1 5/16" - 12 UN**

Connections for clogging indicators
1T With top indicator connection, with metal plug

Additional features
NN Without additional features

Execution
P01 Standard catalogue item

Certificates
NN None

CLOGGING INDICATORS

See pages 776-777

BVA Axial pressure gauge	BEA Electrical pressure indicator
BVR Radial pressure gauge	BEM Electrical pressure indicator
BVP Visual pressure indicator with automatic reset	BLA Electrical / visual pressure indicator
BVQ Visual pressure indicator with manual reset	

ACCESSORIES

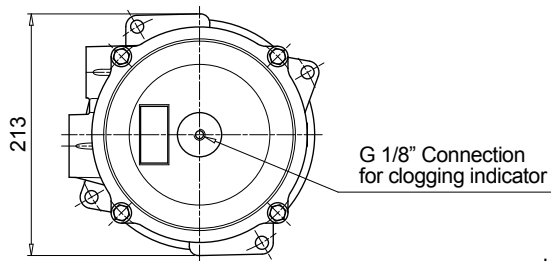
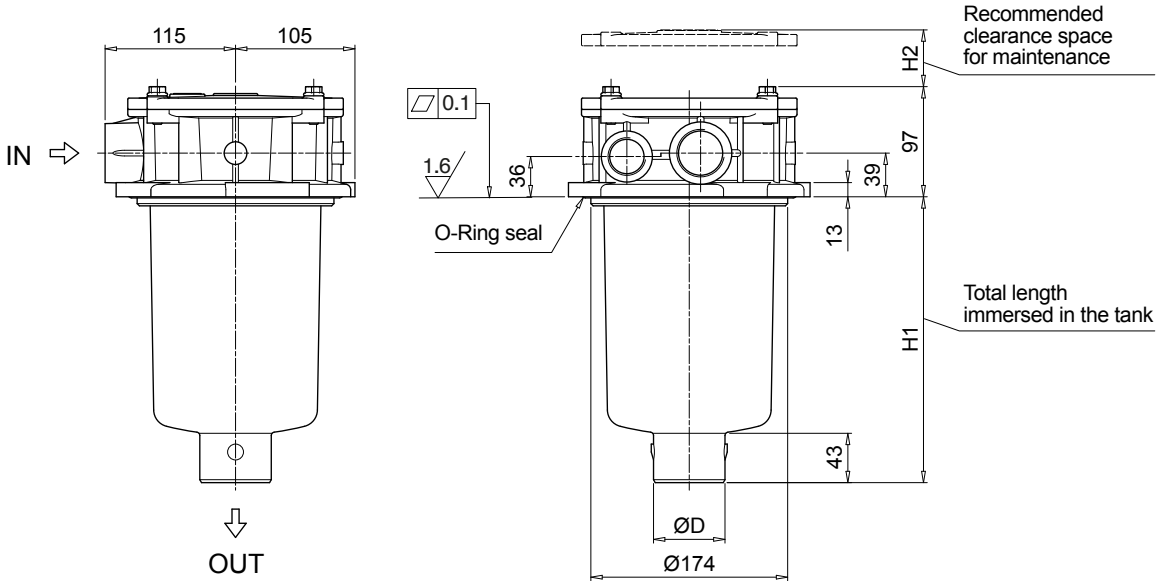
See page 270

TE Polyamide extension tube	DPT Dipstick
T5 Filler plug M30x1.5	

FILTER ELEMENT	
Series	Example: MFX 400 10 A0025 D A 30 NN P01 NN
MFX Filter element with MY CLEAN feature	
Size	
400	
Length	
10	
20	
30	
Filtration rating (filter media)	
A0003 Inorganic microfiber 3 µm	Z0003 Antistatic in. microf. 3 µm
A0006 Inorganic microfiber 6 µm	Z0006 Antistatic in. microf. 6 µm
A0010 Inorganic microfiber 10 µm	Z0010 Antistatic in. microf. 10 µm
A0016 Inorganic microfiber 16 µm	Z0016 Antistatic in. microf. 16 µm
A0025 Inorganic microfiber 25 µm	Z0025 Antistatic in. microf. 25 µm
M0025 Wire mesh 25 µm	
M0060 Wire mesh 60 µm	
M0090 Wire mesh 90 µm	
P0010 Resin impregnated paper 10 µm	
P0025 Resin impregnated paper 25 µm	
Element Δp	
D 10 bar	
Seals and treatments	
A NBR	
V FPM	
Bypass	
17 With bypass 1.75 bar	
30 With bypass 3.0 bar	
Additional features	
NN Without additional features	
Execution	
P01 Standard catalogue item	
Certificates	
NN None	

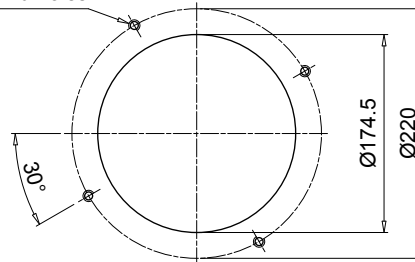
Dimensions

MPFX410			
Filter length	H1 [mm]	H2 [mm]	D [mm]
10	187	210	50
20	252	270	63
30	300	315	63



HOLES ON THE TANK

M10 or 3/8" UNC
Nr. 4 blind holes



Designation & Ordering code

COMPLETE FILTER

Series Example: **MPFX** **450** **10** **A0025** **D** **A** **30** **FN114** **1** **9T** **NN** **P01** **NN**

MPFX Filter featuring  Filter Element

Size **450**

Length
10
20
30

Filtration rating (filter media)

A0003	Inorganic microfiber	3 µm	zerospark	Z0003	Antistatic in. microf.	3 µm
A0006	Inorganic microfiber	6 µm		Z0006	Antistatic in. microf.	6 µm
A0010	Inorganic microfiber	10 µm		Z0010	Antistatic in. microf.	10 µm
A0016	Inorganic microfiber	16 µm		Z0016	Antistatic in. microf.	16 µm
A0025	Inorganic microfiber	25 µm		Z0025	Antistatic in. microf.	25 µm
M0025	Wire mesh	25 µm				
M0060	Wire mesh	60 µm				
M0090	Wire mesh	90 µm				
P0010	Resin impregnated paper	10 µm				
P0025	Resin impregnated paper	25 µm				

Element Δp

D 10 bar

Seals and treatments

	A0xxx	M0xxx	P0xxx	Z0xxx
A NBR	•	•	•	•
V FPM	•	•	•	•
W NBR with filter and components surface treatment	•	•	-	•
Z FPM with filter and components surface treatment	•	•	-	•

Bypass

17 With bypass 1.75 bar
30 With bypass 3.0 bar

Connections

FG200 G 2"	FN200 2" NPT	FS032 SAE 32 - 2 1/2" - 12 UN
		FE200 2" SAE 3000 psi/M
		FF200 2" SAE 3000 psi/UNC

Additional connections

0 Without additional connection

1 Main connection	FG200	G 3/4"
	FE200	
	FN200	3/4" NPT
	FF200	
	FS032	SAE 12 - 1 1/16" - 12 UN

Connections for clogging indicators

9T With multiple indicator connections, with metal plugs

Additional features

NN Without additional features

Execution

P01 Standard catalogue item

Certificates

NN None

CLOGGING INDICATORS

See pages 776-777

BVA Axial pressure gauge	BEA Electrical pressure indicator
BVR Radial pressure gauge	BEM Electrical pressure indicator
BVP Visual pressure indicator with automatic reset	BLA Electrical / visual pressure indicator
BVQ Visual pressure indicator with manual reset	

ACCESSORIES

See page 270

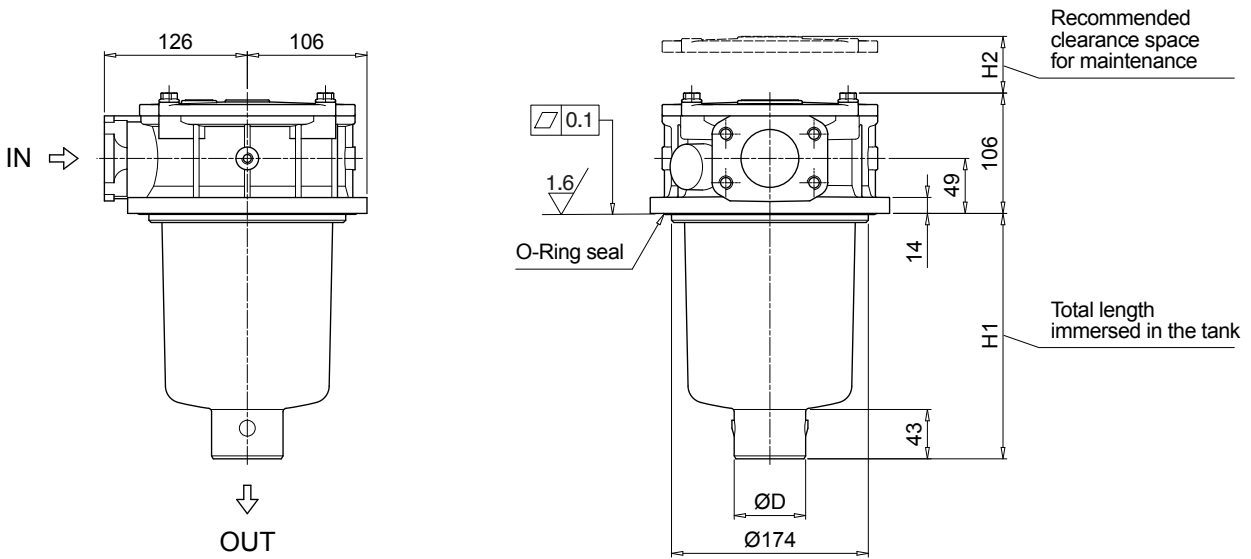
TE Polyamide extension tube	DPT Dipstick
T5 Filler plug M30x1.5	

FILTER ELEMENT

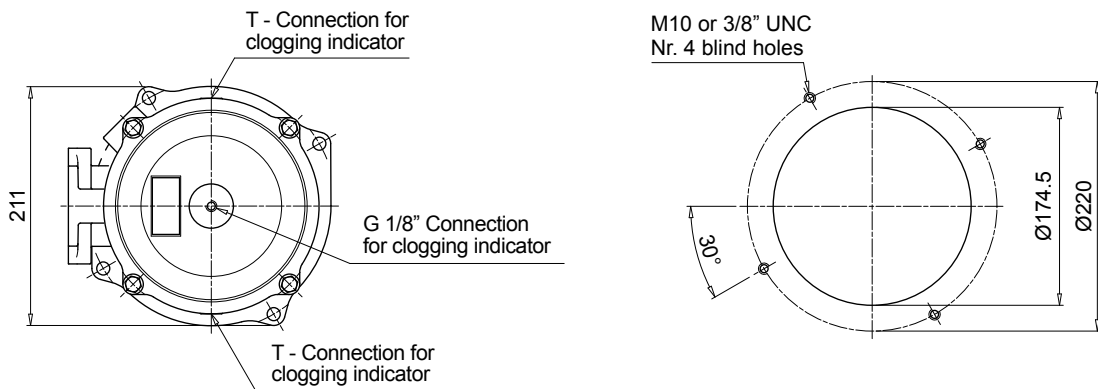
Series	Example: MFX 400 10 A0025 D A 30 NN P01 NN																																
MFX Filter element with MY CLEAN feature																																	
Size	400																																
Length	10 20 30																																
Filtration rating (filter media)	<table border="1"> <tr> <td rowspan="12">MY CLEAN</td> <td>A0003 Inorganic microfiber 3 µm</td> <td rowspan="6">zerospark</td> <td>Z0003 Antistatic in. microf. 3 µm</td> </tr> <tr> <td>A0006 Inorganic microfiber 6 µm</td> <td>Z0006 Antistatic in. microf. 6 µm</td> </tr> <tr> <td>A0010 Inorganic microfiber 10 µm</td> <td>Z0010 Antistatic in. microf. 10 µm</td> </tr> <tr> <td>A0016 Inorganic microfiber 16 µm</td> <td>Z0016 Antistatic in. microf. 16 µm</td> </tr> <tr> <td>A0025 Inorganic microfiber 25 µm</td> <td>Z0025 Antistatic in. microf. 25 µm</td> </tr> <tr> <td>M0025 Wire mesh 25 µm</td> <td></td> </tr> <tr> <td>M0060 Wire mesh 60 µm</td> <td></td> </tr> <tr> <td>M0090 Wire mesh 90 µm</td> <td></td> </tr> <tr> <td>P0010 Resin impregnated paper 10 µm</td> <td></td> </tr> <tr> <td>P0025 Resin impregnated paper 25 µm</td> <td></td> </tr> </table>											MY CLEAN	A0003 Inorganic microfiber 3 µm	zerospark	Z0003 Antistatic in. microf. 3 µm	A0006 Inorganic microfiber 6 µm	Z0006 Antistatic in. microf. 6 µm	A0010 Inorganic microfiber 10 µm	Z0010 Antistatic in. microf. 10 µm	A0016 Inorganic microfiber 16 µm	Z0016 Antistatic in. microf. 16 µm	A0025 Inorganic microfiber 25 µm	Z0025 Antistatic in. microf. 25 µm	M0025 Wire mesh 25 µm		M0060 Wire mesh 60 µm		M0090 Wire mesh 90 µm		P0010 Resin impregnated paper 10 µm		P0025 Resin impregnated paper 25 µm	
MY CLEAN	A0003 Inorganic microfiber 3 µm	zerospark	Z0003 Antistatic in. microf. 3 µm																														
	A0006 Inorganic microfiber 6 µm		Z0006 Antistatic in. microf. 6 µm																														
	A0010 Inorganic microfiber 10 µm		Z0010 Antistatic in. microf. 10 µm																														
	A0016 Inorganic microfiber 16 µm		Z0016 Antistatic in. microf. 16 µm																														
	A0025 Inorganic microfiber 25 µm		Z0025 Antistatic in. microf. 25 µm																														
	M0025 Wire mesh 25 µm																																
	M0060 Wire mesh 60 µm																																
	M0090 Wire mesh 90 µm																																
	P0010 Resin impregnated paper 10 µm																																
	P0025 Resin impregnated paper 25 µm																																
	Element Δp	D 10 bar																															
	Seals and treatments	A NBR V FPM																															
Bypass	17 With bypass 1.75 bar 30 With bypass 3.0 bar																																
Additional features	NN Without additional features																																
Execution	P01 Standard catalogue item																																
Certificates	NN None																																

Dimensions

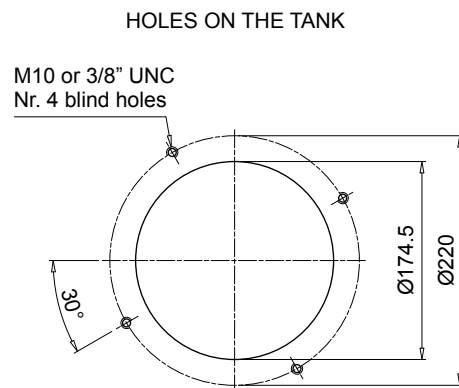
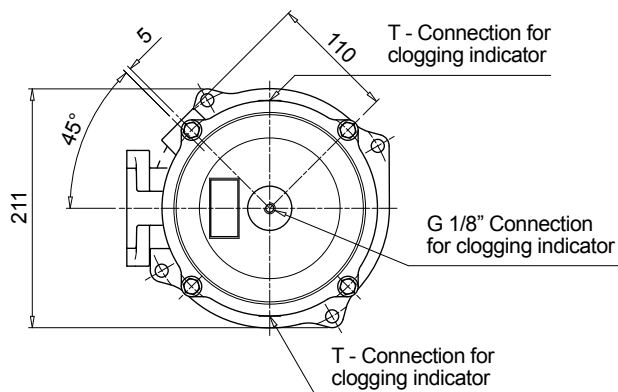
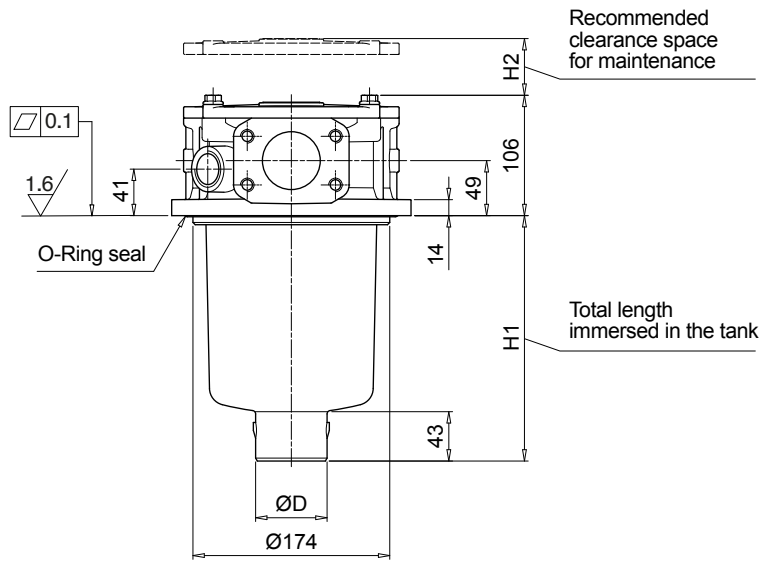
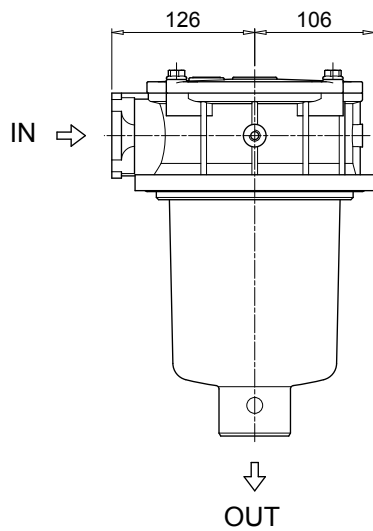
MPFX450					
Additional connection "O"					
Filter length	H1 [mm]	H2 [mm]	D [mm]	Connections	T
10	187	210	50	FG200	G 1/8"
20	252	270	63	FN200	1/8" NPT
30	300	315	63	FS032	1/8" NPT
				FE200	G 1/8"
				FF200	1/8" NPT



HOLES ON THE TANK



MPFX450					
Additional connection "1"					
Filter length	H1 [mm]	H2 [mm]	D [mm]	Connections	T
10	187	210	50	FG200	G 1/8"
20	252	270	63	FN200	1/8" NPT
30	300	315	63	FS032	1/8" NPT
				FE200	G 1/8"
				FF200	1/8" NPT



Designation & Ordering code

COMPLETE FILTER

Example: **MPFX** **750** **10** **A0025** **D** **A** **30** **FG200** **0** **1T** **NN** **P01** **NN**

Series
MPFX Filter featuring  Filter Element

Size
750

Length
10

Filtration rating (filter media)		
A0003	Inorganic microfiber	3 µm
A0006	Inorganic microfiber	6 µm
A0010	Inorganic microfiber	10 µm
A0016	Inorganic microfiber	16 µm
A0025	Inorganic microfiber	25 µm
M0025	Wire mesh	25 µm
M0060	Wire mesh	60 µm
M0090	Wire mesh	90 µm
P0010	Resin impregnated paper	10 µm
P0025	Resin impregnated paper	25 µm

zerospark		
Z0003	Antistatic in. microf.	3 µm
Z0006	Antistatic in. microf.	6 µm
Z0010	Antistatic in. microf.	10 µm
Z0016	Antistatic in. microf.	16 µm
Z0025	Antistatic in. microf.	25 µm

Element Δp
D 10 bar

Seals and treatments		A0xxx	M0xxx	P0xxx	Z0xxx
A	NBR	•	•	•	•
V	FPM	•	•	•	•
W	NBR with filter and components surface treatment	•	•	-	•
Z	FPM with filter and components surface treatment	•	•	-	•

Bypass
17 With bypass 1.75 bar
30 With bypass 3.0 bar

Connections	
FG200 G 2"	FN200 2" NPT
FS032 SAE 32 - 2 1/2" - 12 UN	FE200 2" SAE 3000 psi/M
FF200 2" SAE 3000 psi/UNC	

Additional connections
0 Without additional connections

Connections for clogging indicators
1T With top indicator connection, with metal plug

Additional features
NN Without additional features

Execution
P01 Standard catalogue item

Certificates
NN None

CLOGGING INDICATORS

See pages 776-777

BVA Axial pressure gauge
BVR Radial pressure gauge
BVP Visual pressure indicator with automatic reset
BVQ Visual pressure indicator with manual reset

BEA Electrical pressure indicator
BEM Electrical pressure indicator
BLA Electrical / visual pressure indicator

ACCESSORIES

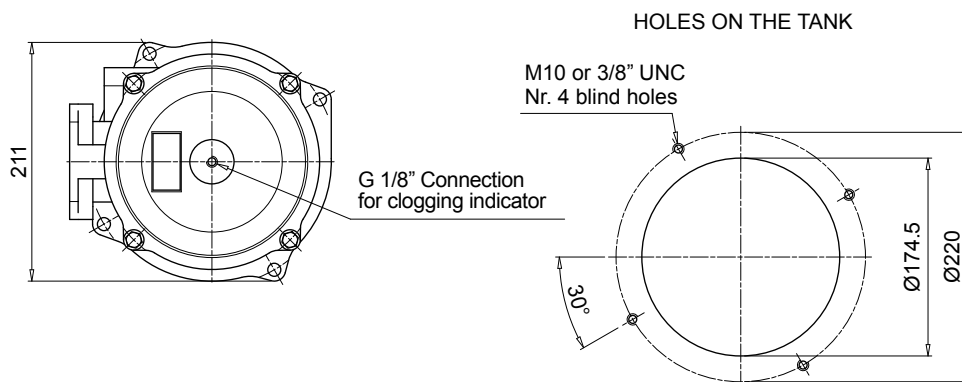
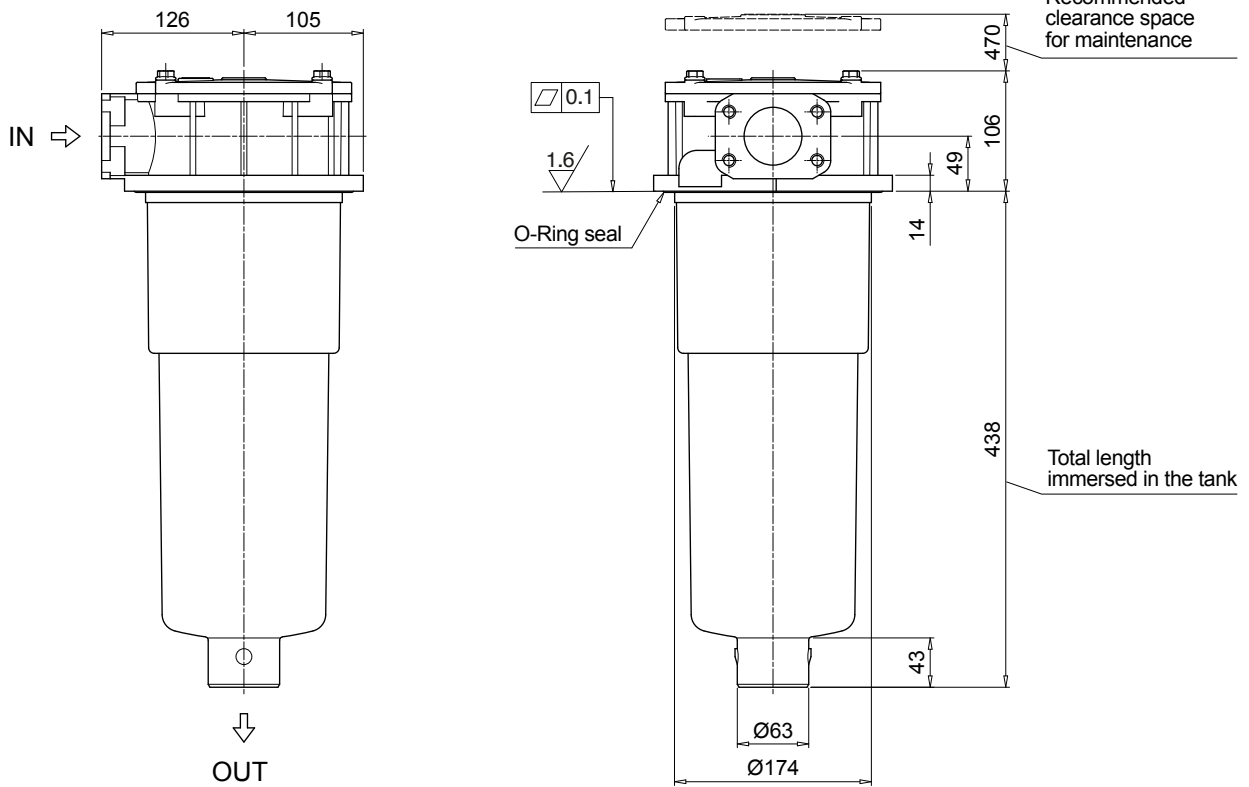
See page 270

TE Polyamide extension tube
T5 Filler plug M30x1.5

DPT Dipstick

FILTER ELEMENT																																																																								
Series		Example: MFX 750 10 A0025 D A 30 NN P01 NN																																																																						
MFX Filter element with MY CLEAN feature																																																																								
Size		750																																																																						
Length		10																																																																						
Filtration rating (filter media)		<table border="1"> <tr> <td rowspan="10">MY CLEAN</td> <td>A0003</td> <td>Inorganic microfiber</td> <td>3 µm</td> <td rowspan="10">zerospark</td> <td>Z0003</td> <td>Antistatic in. microf.</td> <td>3 µm</td> </tr> <tr> <td>A0006</td> <td>Inorganic microfiber</td> <td>6 µm</td> <td>Z0006</td> <td>Antistatic in. microf.</td> <td>6 µm</td> </tr> <tr> <td>A0010</td> <td>Inorganic microfiber</td> <td>10 µm</td> <td>Z0010</td> <td>Antistatic in. microf.</td> <td>10 µm</td> </tr> <tr> <td>A0016</td> <td>Inorganic microfiber</td> <td>16 µm</td> <td>Z0016</td> <td>Antistatic in. microf.</td> <td>16 µm</td> </tr> <tr> <td>A0025</td> <td>Inorganic microfiber</td> <td>25 µm</td> <td>Z0025</td> <td>Antistatic in. microf.</td> <td>25 µm</td> </tr> <tr> <td>M0025</td> <td>Wire mesh</td> <td>25 µm</td> <td></td> <td></td> <td></td> </tr> <tr> <td>M0060</td> <td>Wire mesh</td> <td>60 µm</td> <td></td> <td></td> <td></td> </tr> <tr> <td>M0090</td> <td>Wire mesh</td> <td>90 µm</td> <td></td> <td></td> <td></td> </tr> <tr> <td>P0010</td> <td>Resin impregnated paper</td> <td>10 µm</td> <td></td> <td></td> <td></td> </tr> <tr> <td>P0025</td> <td>Resin impregnated paper</td> <td>25 µm</td> <td></td> <td></td> <td></td> </tr> </table>									MY CLEAN	A0003	Inorganic microfiber	3 µm	zerospark	Z0003	Antistatic in. microf.	3 µm	A0006	Inorganic microfiber	6 µm	Z0006	Antistatic in. microf.	6 µm	A0010	Inorganic microfiber	10 µm	Z0010	Antistatic in. microf.	10 µm	A0016	Inorganic microfiber	16 µm	Z0016	Antistatic in. microf.	16 µm	A0025	Inorganic microfiber	25 µm	Z0025	Antistatic in. microf.	25 µm	M0025	Wire mesh	25 µm				M0060	Wire mesh	60 µm				M0090	Wire mesh	90 µm				P0010	Resin impregnated paper	10 µm				P0025	Resin impregnated paper	25 µm			
MY CLEAN	A0003	Inorganic microfiber	3 µm	zerospark	Z0003	Antistatic in. microf.	3 µm																																																																	
	A0006	Inorganic microfiber	6 µm		Z0006	Antistatic in. microf.	6 µm																																																																	
	A0010	Inorganic microfiber	10 µm		Z0010	Antistatic in. microf.	10 µm																																																																	
	A0016	Inorganic microfiber	16 µm		Z0016	Antistatic in. microf.	16 µm																																																																	
	A0025	Inorganic microfiber	25 µm		Z0025	Antistatic in. microf.	25 µm																																																																	
	M0025	Wire mesh	25 µm																																																																					
	M0060	Wire mesh	60 µm																																																																					
	M0090	Wire mesh	90 µm																																																																					
	P0010	Resin impregnated paper	10 µm																																																																					
	P0025	Resin impregnated paper	25 µm																																																																					
Element Δp		D 10 bar																																																																						
Seals and treatments		A NBR V FPM																																																																						
Bypass		17 With bypass 1.75 bar 30 With bypass 3.0 bar																																																																						
Additional features		NN Without additional features																																																																						
Execution		P01 Standard catalogue item																																																																						
Certificates		NN None																																																																						

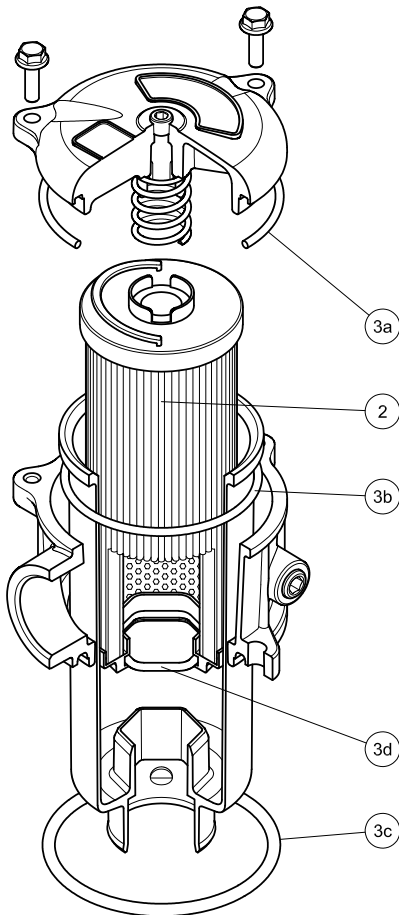
MPFX750



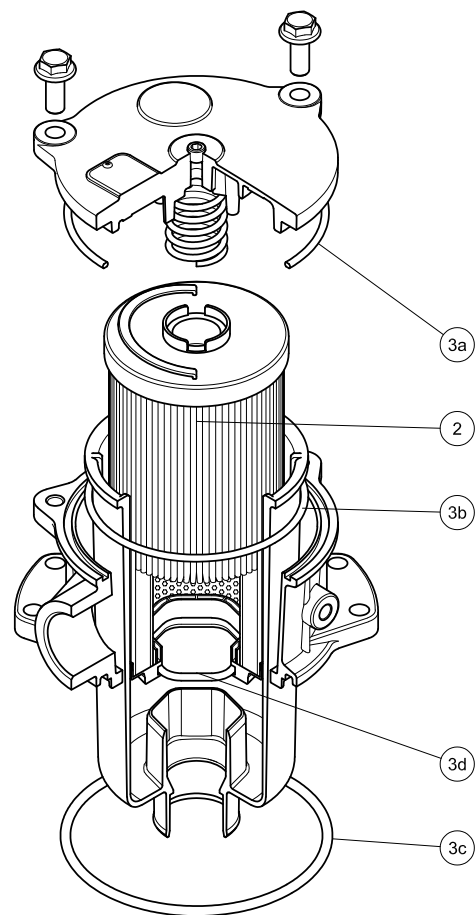
MPFX SPARE PARTS

Order number for spare parts

MPFX 100



MPFX 181

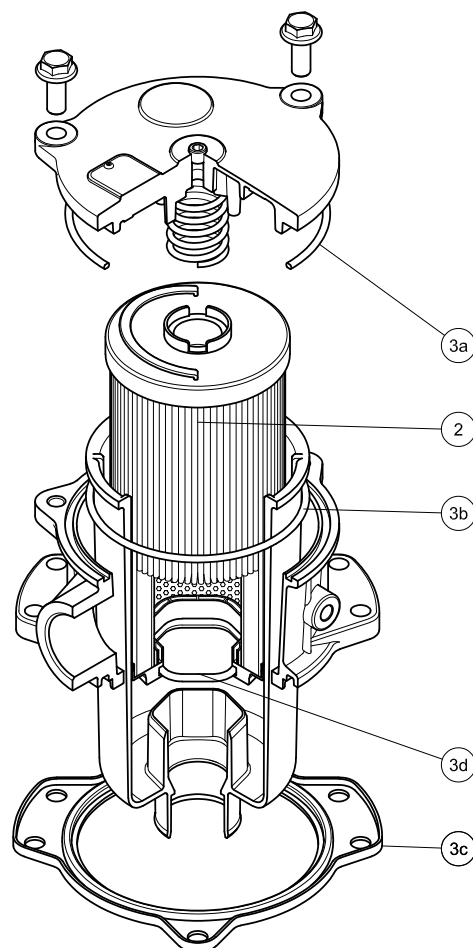
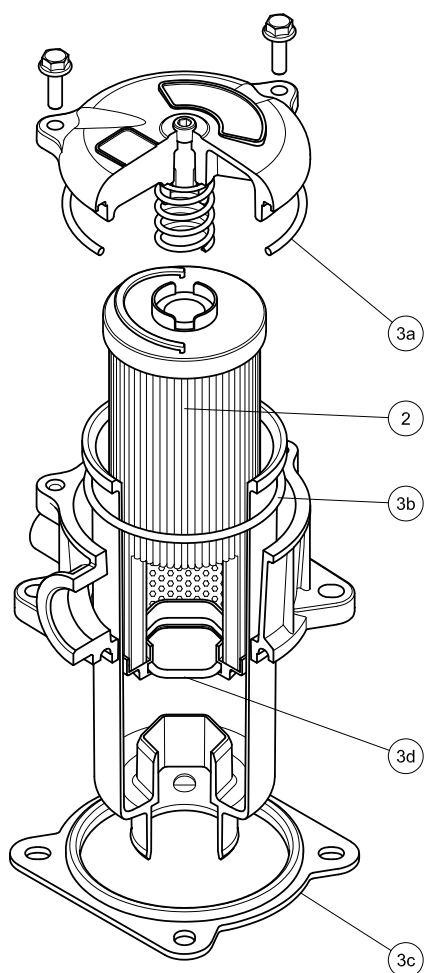


O-RING SEAL

Item:	Q.ty: 1 pc.		
	2	3 (3a ÷ 3d)	
Filter series	Filter element	Seal Kit code number	
		NBR	FPM
MPFX 030	See order table	02050675	02050676
MPFX 100-110		02050677	02050678
MPFX 181-182		02050681	02050682
MPFX 184		02050685	02050686
MPFX 191-192		02050683	02050684
MPFX 194		02050687	02050688
MPFX 400-410		02050695	02050696
MPFX 450		02050697	02050698
MPFX 750		02050699	02050700

MPFX 104

MPFX 181



FLAT SEAL

Q.ty: 1 pc.

Q.ty: 1 pc.

Item:	2	3 (3a ÷ 3d)	
Filter series	Filter element	Seal Kit code number	
		NBR	FPM
MPFX 104	See order table	02050679	02050680
MPFX 181-182		02050691	02050692
MPFX 191-192		02050691	02050692



THE X CONCEPT FOR OUR FILTERS

Protect the performance of your system with MYclean.
Quality and efficiency are fundamental for MP Filtri:
this exclusive new filter element possesses polygon shape geometry and specific seal
that ensures only original spare parts can be used - ensuring correct operation and
higher system reliability.

MPLX series

with MY CLEAN MLX Filter Element



- ◆ **Protects the machine from improper use of non-original products.**
- ◆ **Safety of constant quality protection & reliability**

With exclusive filter element you are sure that only MP Filtri filter elements can be used, ensuring the best cleaning level of the oil due to the use of originals filter elements.



The products identified as MPLX are protected by:

- ◆ Italian Patent n° 102014902261205
- ◆ Canadian Patent n° 2,937,258
- ◆ European Patent n° 3 124 092 B1
- ◆ US Patent n° 20170030384 A1

MPLX series

Maximum working pressure up to 1 MPa (10 bar) - Flow rate up to 1800 l/min



Description

Technical data

Return filter

Maximum working pressure up to 1 MPa (10 bar)
Flow rate up to 1800 l/min

MPLX is a range of return filters for protection of the reservoir against the system contamination.

Completely interchangeable with Pall 8420 & 8520, they are directly fixed to the reservoir, in immersed or semi-immersed position.

The use of the diffuser is recommended, to place the filter output always immersed into the fluid to avoid aeration or foam generation into the reservoir.

The filter output must be always immersed into the fluid to avoid aeration or foam generation into the reservoir.

Available features:

- Flanged connections up to 3", for a maximum flow rate of 1800 l/min
- Fine filtration rating, to get a good cleanliness level into the reservoir
- Bypass valve, to relieve excessive pressure drop across the filter media
- 6 fixing holes for installation, to suit a variety of reservoir surfaces
- Diffuser, to reduce the risk of aeration, foaming and noise
- Filler plug, to fill cleaned fluid into the tank without an additional connection
- Visual, electrical and electronic differential clogging indicators
- MYclean interface connection for the filter element, to protect the product against non-original spare parts

Common applications:

- Heavy duty industrial equipment
- Heavy duty mobile equipment

Filter housing materials

- Head: Anodized aluminium
- Cover: Anodized aluminium
- Bowl: Phosphatized steel
- Bypass valve: Steel

Pressure

- Test pressure: 1.5 MPa (15 bar)
- Min. Burst pressure: 3 MPa (30 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 1 MPa (10 bar)

Bypass valve

- Opening pressure 0.45 MPa (4.5 bar) $\pm 10\%$

Filter element features

Filter MPLX		Filter element MLX	
Δp Element type			
Element media	Construction	Δp Series	Δp
A - Microfiber	Standard	D	10 bar
M - Wire mesh	Standard	D	10 bar
P - Paper	Standard	D	10 bar
<i>Please see ordering code tables to check element Δp series availability based on filter features.</i>			
Flow direction through the filter element:			
From OUT to IN			

Seals

- Standard NBR series A
- Optional FPM series V

Temperature

From -25 °C to +110 °C

Note

MPLX filters are provided for vertical mounting

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]		Volumes [dm ³]	
	Length	20	Length	20
MPLX 250		8.95		2.90
MPLX 660		20.20		11.00

Flow rates [l/min]

Filter series	Length	Filter element design - D Series						
		A0003	A0006	A0010	A0016	A0025	M0025 M0060 M0090	P0010 P0025
MPLX 250	20	157	155	281	312	325	583	392
MPLX 660	20	376	384	820	925	1018	1732	1332

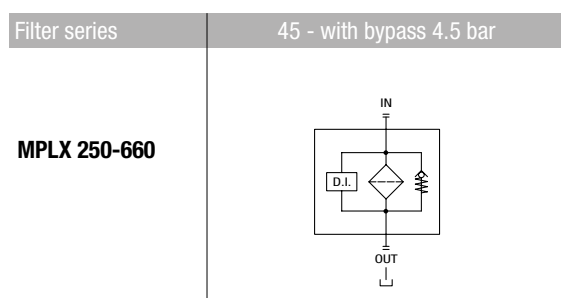
Maximum flow rate for a complete return filter with a pressure drop $\Delta p = 0.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

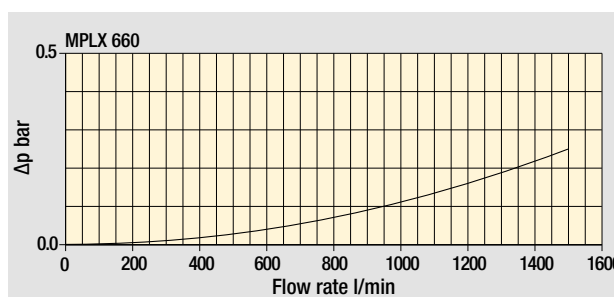
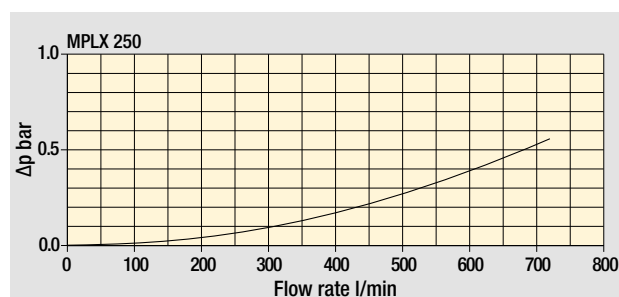
You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

Hydraulic diagram

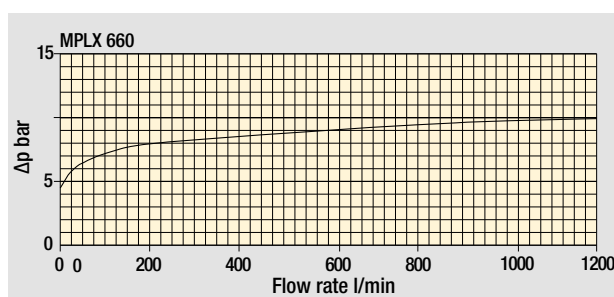
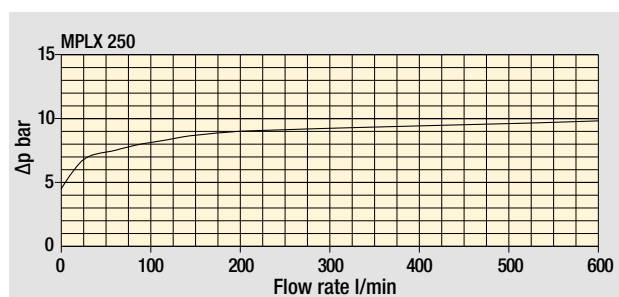


Pressure drop

Filter housings
 Δp pressure drop



Bypass valve
pressure drop




The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

MPLX MPLX250 - MPLX660

Designation & Ordering code

COMPLETE FILTER

Series	Example 1:	MPLX	250	20	A0010	D	A	45	FE200	1	1T	DA	P01	NN	
MPLX	Filter featuring 	Example 2:	MPLX	660	20	M0090	D	V	45	FF300	1	1T	NN	P01	NN
Size															
250															
660															
Length															
20															
Filtration rating (filter media)															
A0003	Inorganic microfiber	3 µm													
A0006	Inorganic microfiber	6 µm													
A0010	Inorganic microfiber	10 µm													
A0016	Inorganic microfiber	16 µm													
A0025	Inorganic microfiber	25 µm													
M0025	Wire mesh	25 µm													
M0060	Wire mesh	60 µm													
M0090	Wire mesh	90 µm													
P0010	Resin impregnated paper	10 µm													
P0025	Resin impregnated paper	25 µm													
Element Δp															
D	10 bar														
Seals and treatments															
A	NBR														
V	FPM														
By-pass valve															
45	4.5 bar														
Connections	Size 250	Size 660													
FE200	2" SAE 3000 psi/M	•	-												
FE300	3" SAE 3000 psi/M	-	•												
FF200	2" SAE 3000 psi/UNC	•	-												
FF300	3" SAE 3000 psi/UNC	-	•												
Additional connection															
0	Without additional connection														
Connections for clogging indicators															
1T	With top indicator connection, with metal plug														
Additional features															
DA	With diffuser														
NN	Without additional features														
Execution															
P01	Standard catalogue item														
Certificates															
NN	None														

CLOGGING INDICATORS

See pages 776-777

DEA	Electrical differential pressure indicator
DEM	Electrical differential pressure indicator
DEU	Electrical differential pressure indicator
DLA	Electrical / visual differential pressure indicator
DLE	Electrical / visual differential pressure indicator

DTA	Electronic differential pressure indicator
DTI	I-O Link electronic differential pressure indicator
DVA	Visual differential pressure indicator
DVM	Visual differential pressure indicator

PLUGS

See page 807

T2	Plug (not included)
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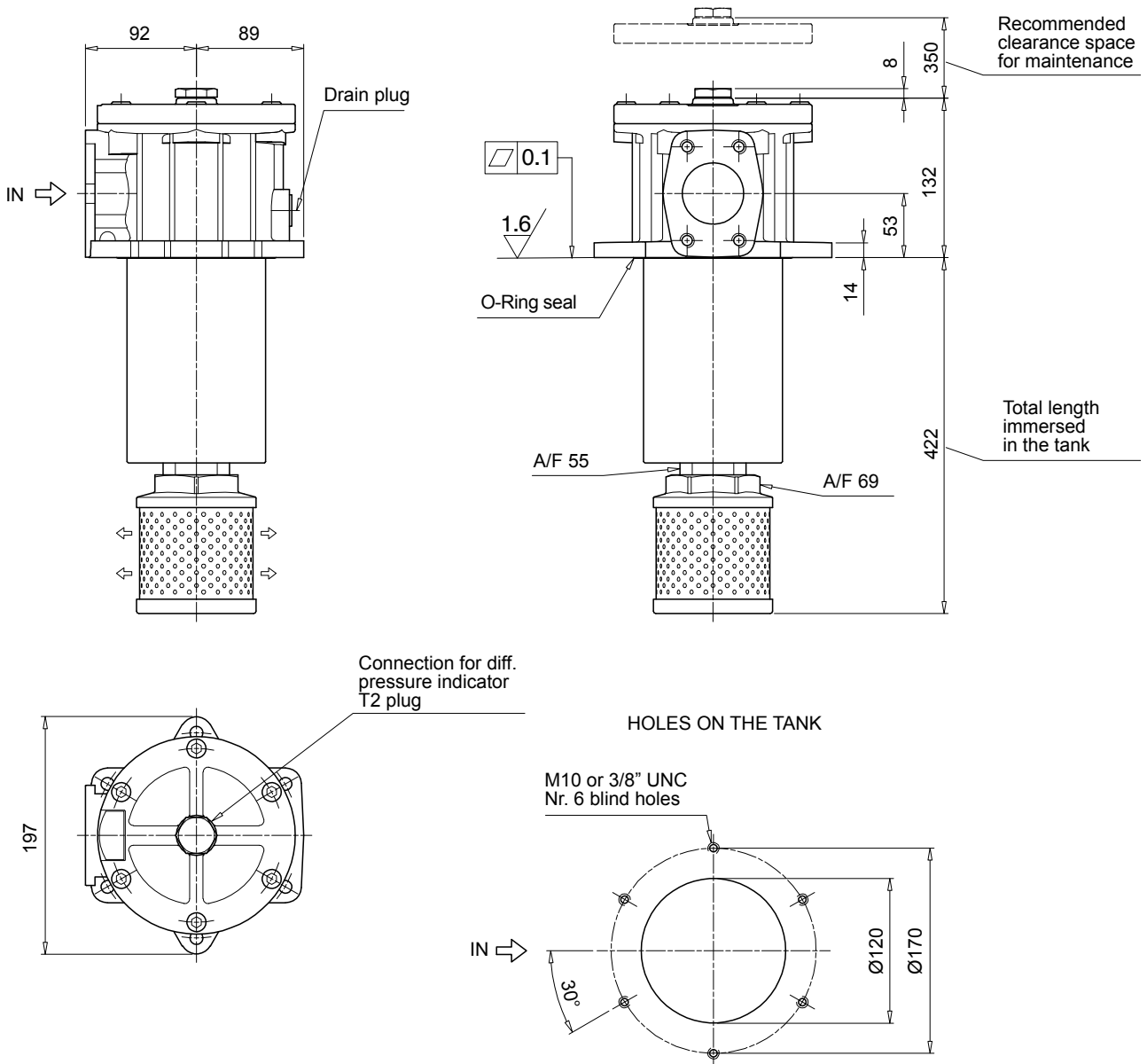
FILTER ELEMENT										
Series	Example 1: MLX 250 20 A0010 D A 00 NN P01 NN									
MLX Filter element with MYCLARK feature	Example 2: MLX 660 20 M0090 D V 00 NN P01 NN									
Size										
250										
660										
Length										
20										
Filtration rating (filter media)										
A0003 Inorganic microfiber	3 µm									
A0006 Inorganic microfiber	6 µm									
A0010 Inorganic microfiber	10 µm									
A0016 Inorganic microfiber	16 µm									
A0025 Inorganic microfiber	25 µm									
M0025 Wire mesh	25 µm									
M0060 Wire mesh	60 µm									
M0090 Wire mesh	90 µm									
P0010 Resin impregnated paper	10 µm									
P0025 Resin impregnated paper	25 µm									
Element Δp										
D 10 bar										
Seals and treatments										
A NBR										
V FPM										
By-pass valve										
00 Without bypass										
Additional features										
NN Without										
Execution										
P01 Standard catalogue item										
Certificates										
NN None										

MPLX MPLX250

Dimensions

MPLX250

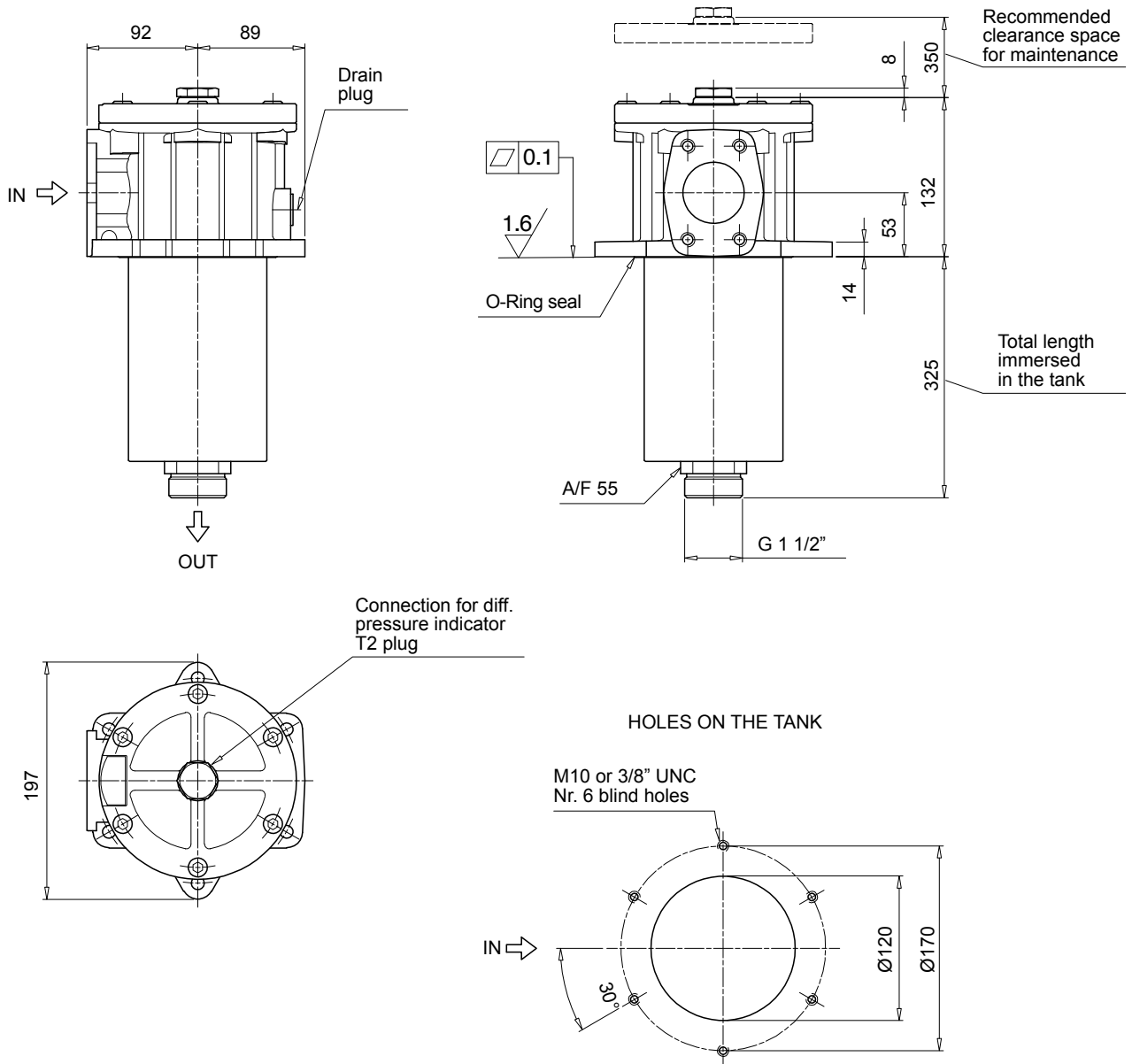
Additional features DA
with diffuser



MPLX250

Additional features **NN**

without diffuser

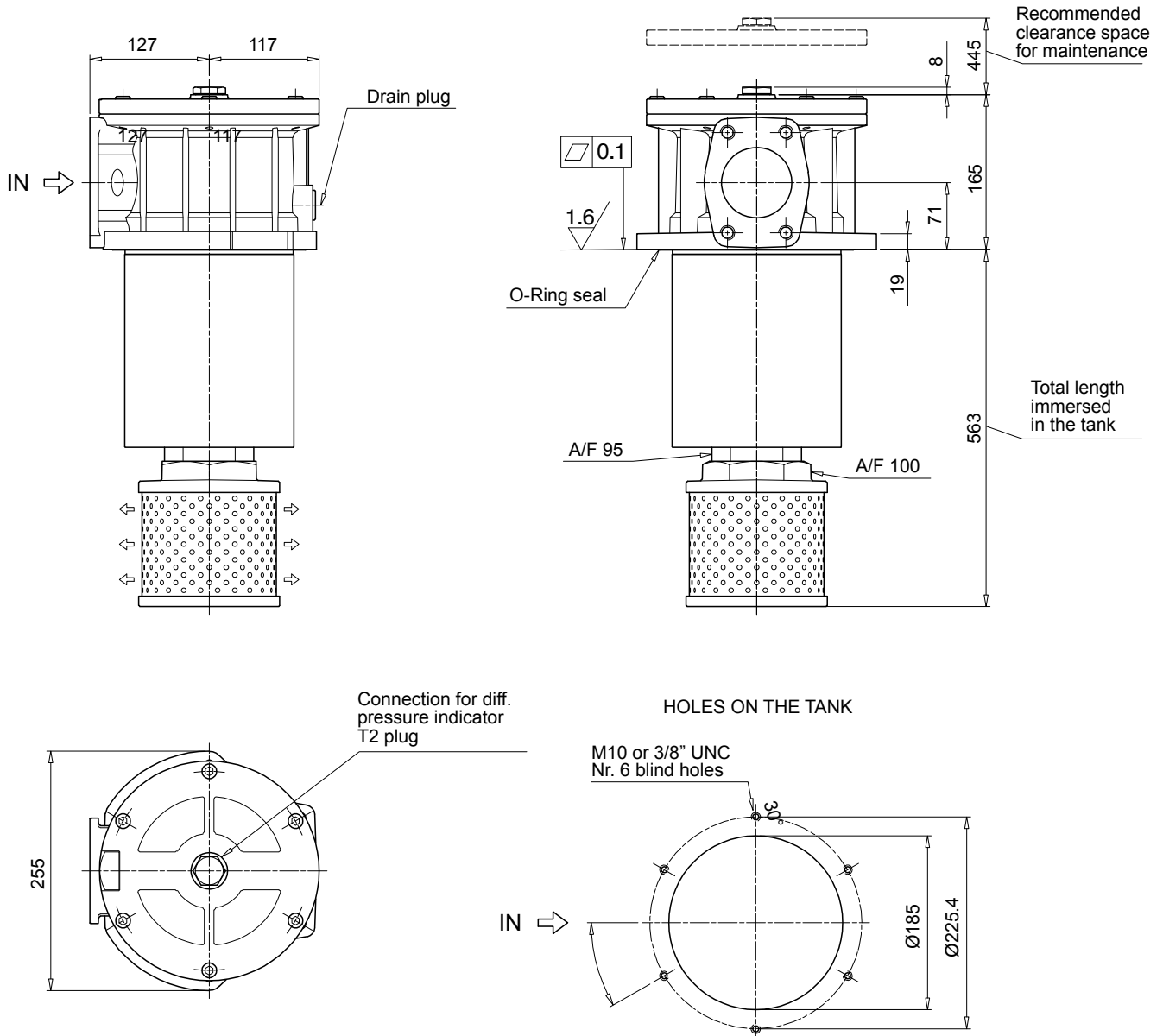


MPLX MPLX660

Dimensions

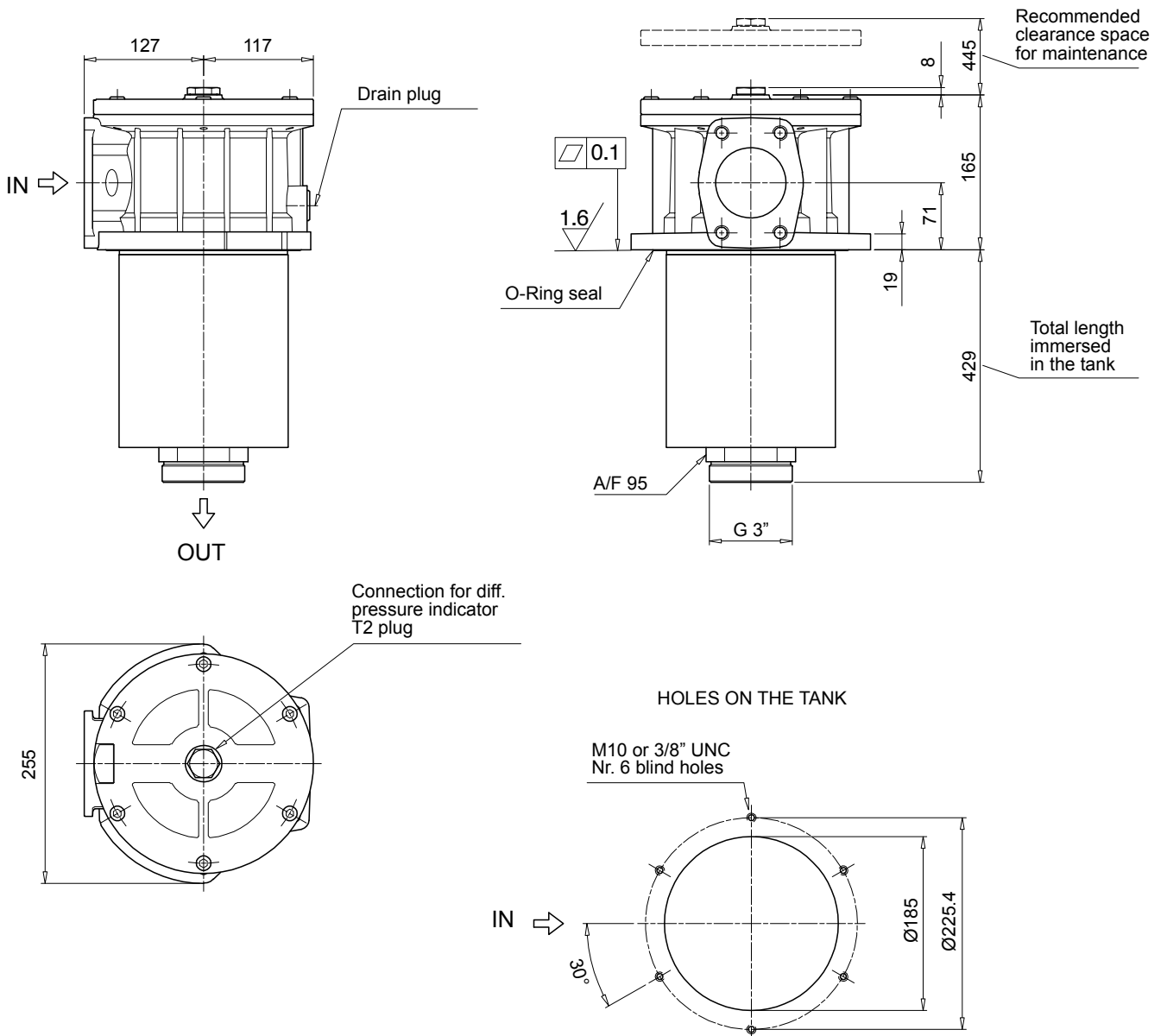
MPLX660

Additional features DA
with diffuser



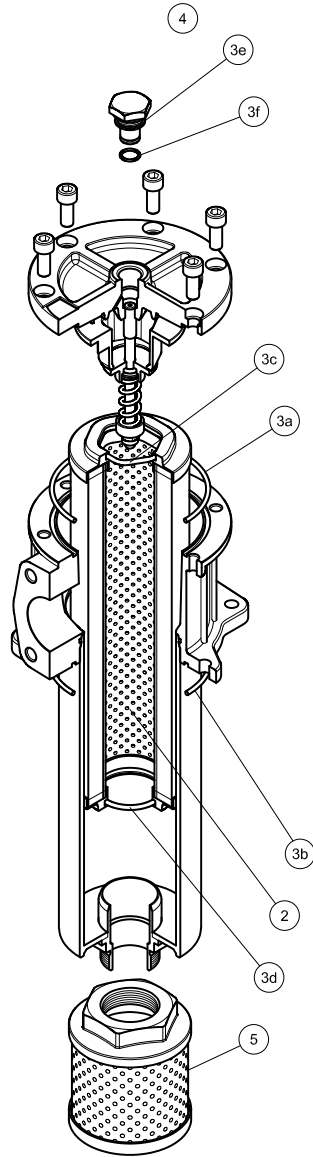
MPLX660

Additional features **NN**
without diffuser



MPLX SPARE PARTS

Order number for spare parts



Item:	Q.ty: 1 pc. 2	Q.ty: 1 pc. 3 (3a ÷ 3f)		Q.ty: 1 pc. 4		Q.ty: 1 pc. 5
Filter series	Filter element	Seal Kit code number		Indicator connection plug		Diffuser
		NBR	FPM	NBR	FPM	
MPLX 250	See order table	02050745	02050746	T2H	T2V	STD 100 C 115 P01
MPLX 660		02050747	02050748			STD 150 E 155 P01



THE **X** CONCEPT FOR OUR FILTERS

Protect the performance of your system with MYclean.
Quality and efficiency are fundamental for MP Filtri:
this exclusive new filter element possesses polygon shape geometry and specific seal
that ensures only original spare parts can be used - ensuring correct operation and
higher system reliability.

MPTX series

with **MYCLEAN** MFX Filter Element



- **Protects the machine from improper use of non-original products.**
- **Safety of constant quality protection & reliability**

With exclusive filter element you are sure that only MP Filtri filter elements can be used, ensuring the best cleaning level of the oil due to the use of originals filter elements.



The products identified as MPTX are protected by:

- Italian Patent n° 102014902261205
- Canadian Patent n° 2,937,258
- European Patent n° 3 124 092 B1
- US Patent n° 20170030384 A1

TOGETHER WITH **MYCLEAN**, AS OPTION, MPTX SERIES CAN BE PROVIDED WITH

zerospark[®]
THE ANTI-STATIC FILTERS

THE **Z** CONCEPT FOR OUR FILTERS



Zerospark[®] is a specialist solution designed to solve the problem of electrostatic discharge inside hydraulic filters. Caused by the electrical charge build-up due to the passage of oil through the filters, this can result in damage to filter elements, oils and circuit components. It can even cause fire hazards in environments where flammable materials are present.

MPTX series

Maximum working pressure up to 0.8 MPa (8 bar) - Flow rate up to 300 l/min



Description

Return filter

Maximum working pressure up to 0.8 MPa (8 bar)
Flow rate up to 300 l/min

MPTX is a range of return filters with integrated breather filter, for protection of the reservoir against the system contamination. They are directly fixed to the reservoir, in immersed or semi-immersed position. The filter output must be always immersed into the fluid to avoid aeration or foam generation into the reservoir.

Available features:

- Female threaded connections up to 1 1/4", for a maximum flow rate of 300 l/min
- Multiple connections, to connect several return lines or drains
- Fine filtration rating, to get a good cleanliness level into the reservoir
- Bypass valve integrated into the filter element, to relieve excessive pressure drop across the filter media
- 2, 3 or 6 fixing holes for installation, to suit a variety of reservoir surfaces
- O-ring or Flat Seal to suit a variety of reservoir surfaces
- Screw-in cover with a special shape, to allow the filter element replacement without the use of specific tools
- Oil dipstick, to easily check the level of the fluid into the reservoir (sold as separate item)
- Extension tube, to be used in deep reservoirs (sold as separate item)
- Diffuser, to reduce the risk of aeration, foaming and noise (sold as separate item)
- Integrated breather filter, to clean the air that moves into the reservoir as result of the oil level fluctuation
- Integrated breather filter with pressurization valve, to clean the air that moves into the reservoir as result of the oil level fluctuation and to guarantee the pressurization into the reservoir
- Visual, electrical and electronic clogging indicators
- MYclean interface connection, to protect the product against non-original spare parts
- External protective wrap, to optimize the flow through the element and to save the element efficiency against non-proper handling

Common applications:

- Light industrial equipment
- Mobile application

Technical data

Filter housing materials

- Head: Aluminium
- Cover: Polyamide
- Bowl: Polyamide

Pressure

- Test pressure: 1.2 MPa (12 bar)
- Min. Burst pressure: 2.4 MPa (24 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 0.8 MPa (8 bar)

Bypass valve

- Opening pressure 0.175 MPa (1.75 bar) ±10%
- Opening pressure 0.3 MPa (3 bar) ±10%

Filter element features

Filter MPTX		Filter element MFX	
Δp Element type			
Element media	Construction	Δp Series	Δp
A - Microfiber	Standard	D	10 bar
M - Wire mesh	Standard	D	10 bar
P - Paper	Standard	D	10 bar
<i>Please see ordering code tables to check element Δp series availability based on filter features.</i>			
Flow direction through the filter element: From OUT to IN			

Seals

- Standard NBR series A or W
- Optional FPM series V or Z

Temperature

From -25 °C to +110 °C

Note

MPTX filters are provided for vertical mounting

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]					Volumes [dm ³]				
	Length	10	20	30	40	Length	10	20	30	40
MPTX 025		0.41	0.45	0.50	-		0.24	0.35	0.42	-
MPTX 027		0.44	0.48	0.55	-		0.24	0.35	0.42	-
MPTX 110		1.00	1.05	1.15	1.40		0.72	0.93	1.28	1.74
MPTX 114		1.10	1.15	1.25	1.50		0.72	0.93	1.28	1.74
MPTX 116		1.10	1.15	1.25	1.50		0.72	0.93	1.28	1.74
MPTX 120		1.00	1.05	1.15	1.40		0.72	0.93	1.28	1.74

Flow rates [l/min]

Filter series	Length	Filter element design - D series					Filter element design - D series		
		A0003	A0006	A0010	A0016	A0025	M0025 M0060 M0090	P0010	P0025
MPTX 025-027	10	7	10	23	28	42	59	51	54
	20	17	20	45	48	56	72	64	67
	30	21	24	50	55	59	76	74	75
MPTX 110-120 114-116	10	18	20	53	56	65	153	87	96
	20	28	38	65	75	95	158	111	123
	30	48	55	125	135	169	289	224	251
	40	79	89	180	185	198	306	264	289

Maximum flow rate for a complete return filter with a pressure drop $\Delta p = 0.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

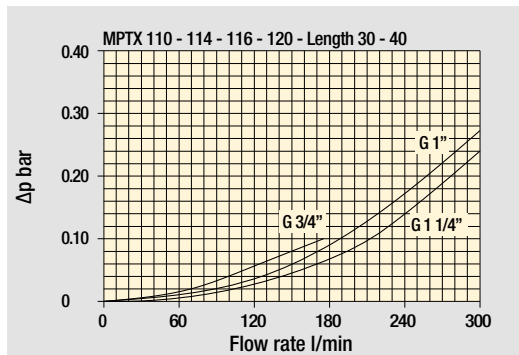
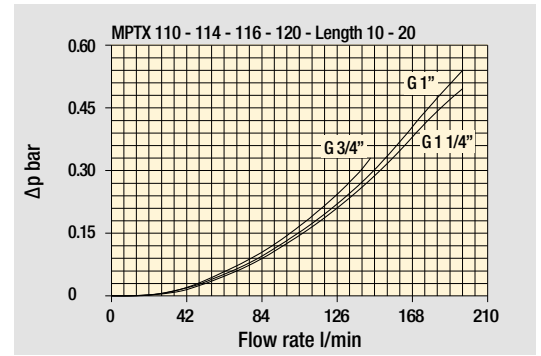
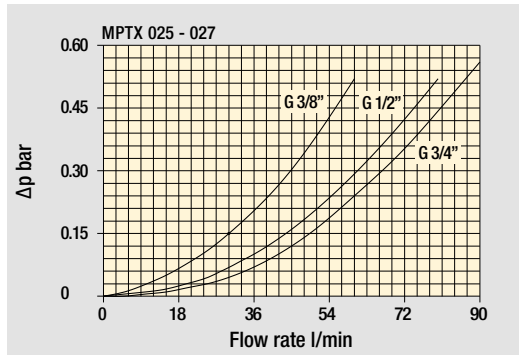
For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

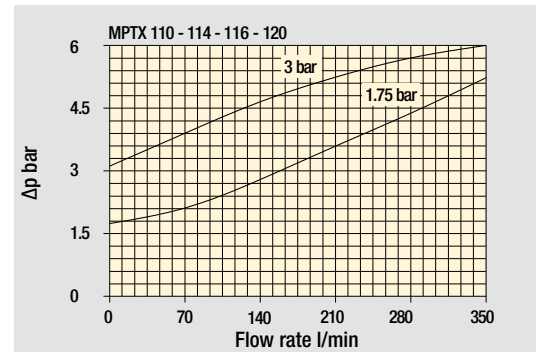
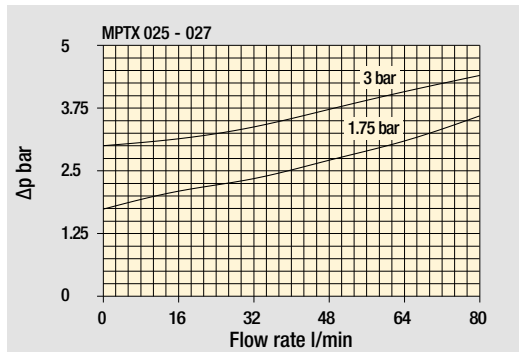
17 / 30 - with bypass 1.75 / 3.0 bar				Hydraulic diagram
Filter series	Single IN Port	Double IN Port	Triple IN port	
MPTX 025	•	-	-	
MPTX 027	•	-	-	
MPTX 110	•	•	-	
MPTX 114	•	-	-	
MPTX 116	•	-	-	
MPTX 120	-	-	•	

Pressure drop

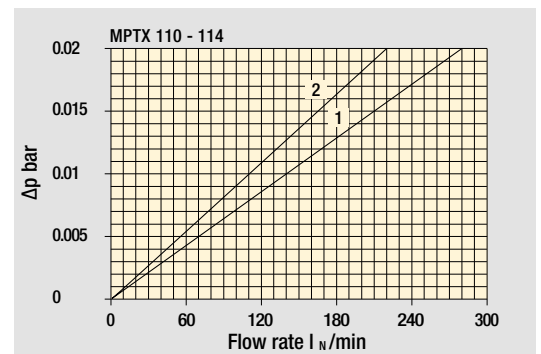
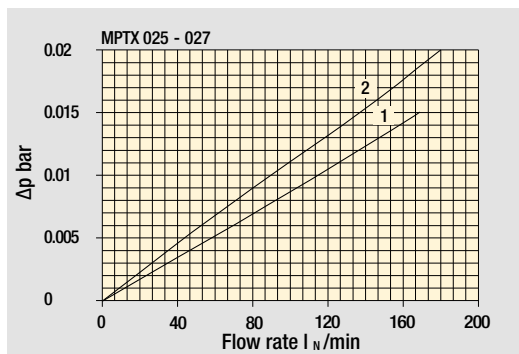
Filter housings Δp pressure drop



Bypass valve pressure drop



Air breather pressure drop







- 1 **AS** With air breather 10 μ m
- 2 **AR** With anti-splash and SAP50 10 μ m

The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

MPTX 025 -027		
Air breather port plugged Indicator port	Air breather standard Indicator port	Anti-splash air breather & pressurized Double indicator port
		

Multiport - Multifunction

MPTX 110	
Standard - Single IN Port	Double IN Port - Double indicator port
	
Double IN Port Option: double drain port	Double IN Port - Indicator port Option: drain port
	

MPTX 120
Triple IN port
Option: double drain port



MPTX MPTX025 - MPTX027

Designation & Ordering code

COMPLETE FILTER

Series	Example 1:	MPTX	025	10	A0006	D	Z	17	FG034	0	6T	NN	P01	NN	
MPTX	Filter featuring MY CLEAN Filter Element	Example 2:	MPTX	027	30	P0010	D	A	30	FN034	0	3T	AS	P01	NN

Size
025 027

Length
10
20
30

Filtration rating (filter media)		
A0003	Inorganic microfiber	3 µm
A0006	Inorganic microfiber	6 µm
A0010	Inorganic microfiber	10 µm
A0016	Inorganic microfiber	16 µm
A0025	Inorganic microfiber	25 µm
M0025	Wire mesh	25 µm
M0060	Wire mesh	60 µm
M0090	Wire mesh	90 µm
P0010	Resin impregnated paper	10 µm
P0025	Resin impregnated paper	25 µm

zérospark

Z0003	Antistatic in. microf.	3 µm
Z0006	Antistatic in. microf.	6 µm
Z0010	Antistatic in. microf.	10 µm
Z0016	Antistatic in. microf.	16 µm
Z0025	Antistatic in. microf.	25 µm

Element Δp
D 10 bar

Seals and treatments	A0xxx	M0xxx	P0xxx	Z0xxx
A NBR	•	•	•	•
V FPM	•	•	•	•
W NBR with filter and components surface treatment	•	•	-	•
Z FPM with filter and components surface treatment	•	•	-	•

Bypass
17 With bypass 1.75 bar
30 With bypass 3.0 bar

Connections		
FG038 G 3/8"	FN038 3/8" NPT	FS006 SAE 6 - 9/16" - 18 UNF
FG012 G 1/2"	FN012 1/2" NPT	FS008 SAE 8 - 3/4" - 16 UNF
FG034 G 3/4"	FN034 3/4" NPT	FS012 SAE 12 - 1 1/16" - 12 UN

Additional connections
0 Without additional connections

Connections for clogging indicators	Size	
	025	027
3T With left indicator connection, with metal plug	-	•
6T With both side indicator connections, with metal plugs	•	-

Additional features
NN Without additional features
AS With air breather 10 µm
AR With anti-splash and air breather SAP050 10 µm
AP With anti-splash and air breather SAP050 10 µm pressurization 0.5 bar

Execution
P01 Standard catalogue item

Certificates
NN None

CLOGGING INDICATORS

See pages 776-777

BVA Axial pressure gauge
BVR Radial pressure gauge
BVP Visual pressure indicator with automatic reset
BVQ Visual pressure indicator with manual reset

BEA Electrical pressure indicator
BEM Electrical pressure indicator
BET Electrical pressure indicator
BLA Electrical / visual pressure indicator

ACCESSORIES

See page 270

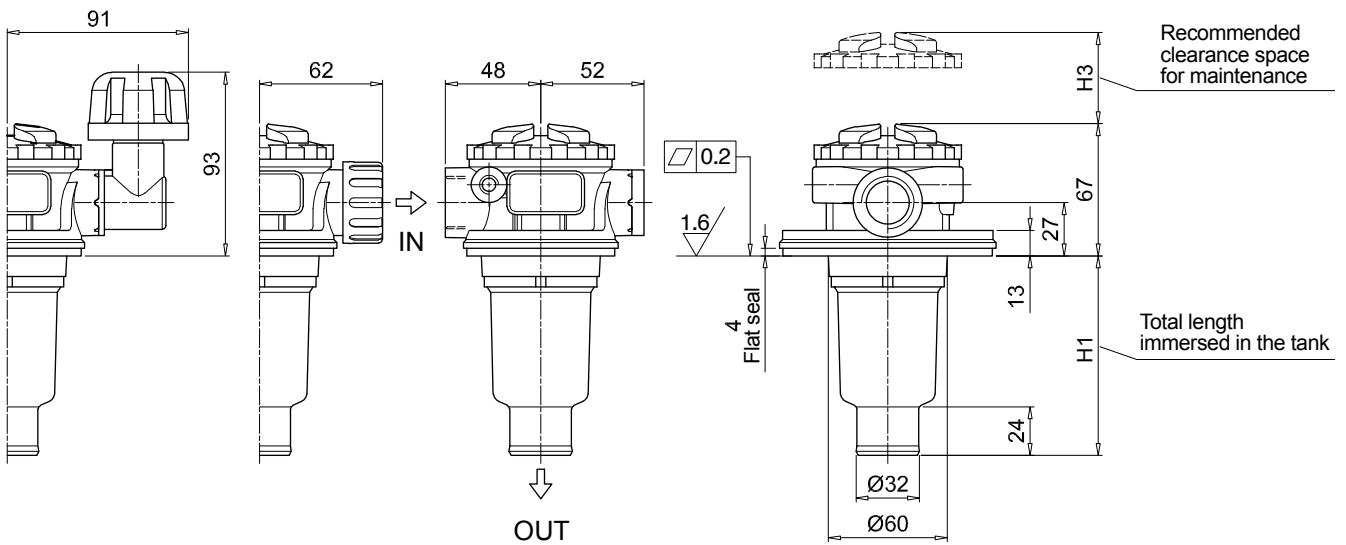
TE Polyamide extension tube

DPT Dipstick

FILTER ELEMENT										
Series		Example 1: MFX 020 20 A0006 D V 17 NN P01 NN								
MFX Filter element with MYCLEAN feature		Example 2: MFX 020 30 P0010 D A 30 NN P01 NN								
Size										
020										
Length										
10										
20										
30										
Filtration rating (filter media)										
MYCLEAN	A0003 Inorganic microfiber 3 µm	zerospark	Z0003 Antistatic in. microf. 3 µm							
	A0006 Inorganic microfiber 6 µm		Z0006 Antistatic in. microf. 6 µm							
	A0010 Inorganic microfiber 10 µm		Z0010 Antistatic in. microf. 10 µm							
	A0016 Inorganic microfiber 16 µm		Z0016 Antistatic in. microf. 16 µm							
	A0025 Inorganic microfiber 25 µm		Z0025 Antistatic in. microf. 25 µm							
	M0025 Wire mesh 25 µm									
	M0060 Wire mesh 60 µm									
	M0090 Wire mesh 90 µm									
	P0010 Resin impregnated paper 10 µm									
	P0025 Resin impregnated paper 25 µm									
Element Δp										
D 10 bar										
Seals and treatments										
A NBR										
V FPM										
Bypass										
17 With bypass 1.75 bar										
30 With bypass 3.0 bar										
Additional features										
NN Without additional features										
Execution										
P01 Standard catalogue item										
Certificates										
NN None										

Dimensions

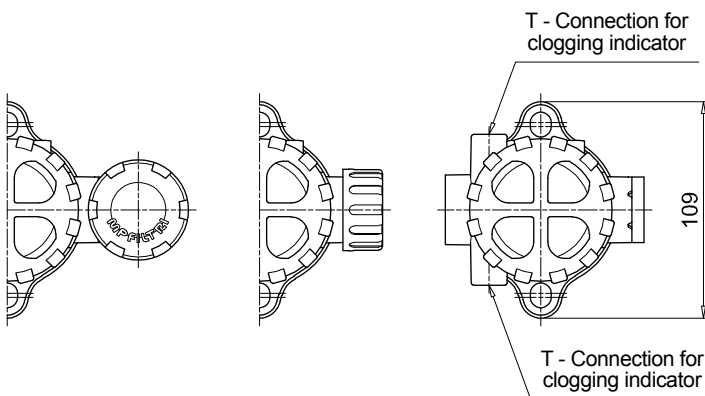
MPTX025				
Filter length	H1 [mm]	H2 [mm]	Connection	T
10	99	130	FG038	G 1/8"
20	163	195	FG012	
30	202	230	FG034	
			FN038	1/8" NPT
			FN012	
			FN034	
			FS006	1/8" NPT
			FS008	
			FS012	



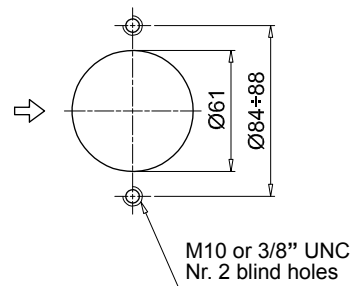
Additional features
AR / AP

Additional features
AS

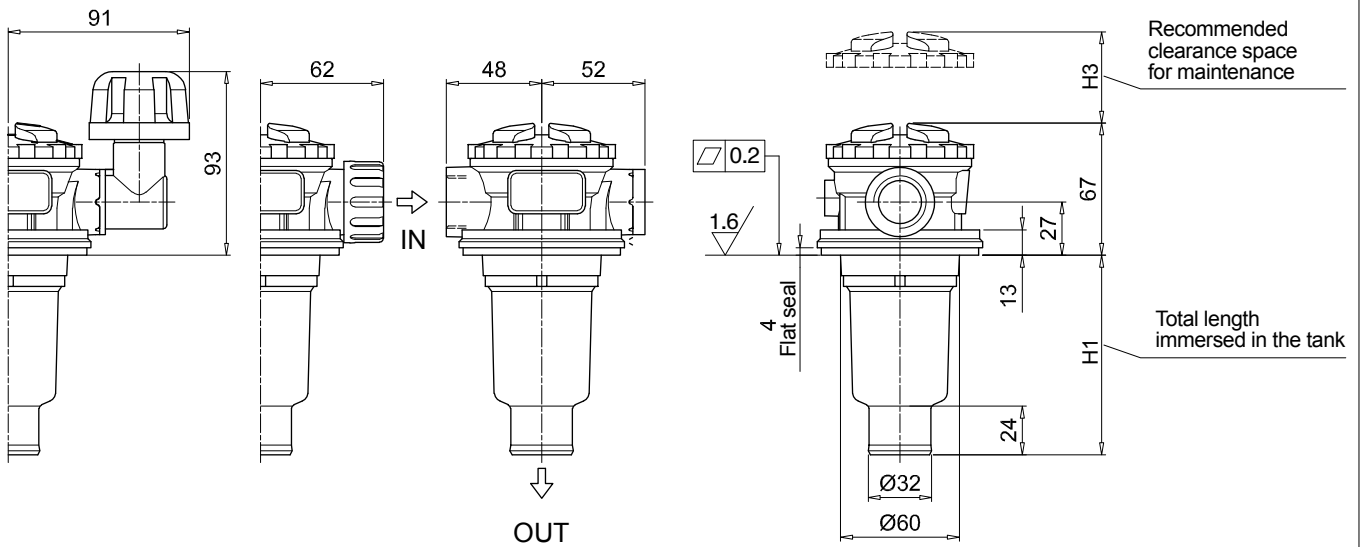
Additional features
NN



HOLES ON THE TANK



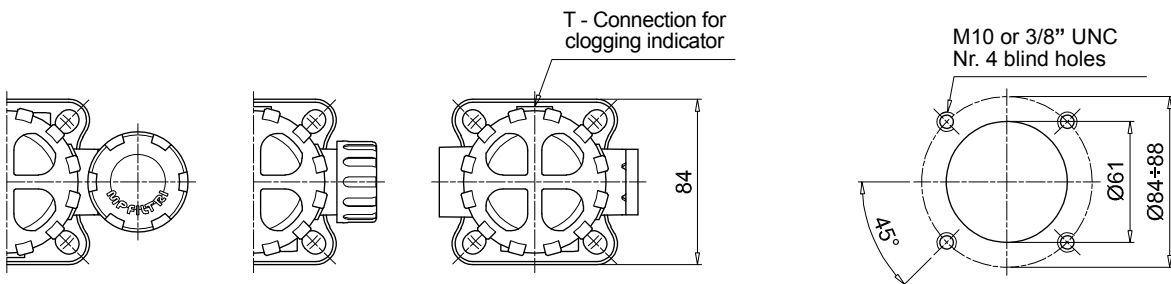
MPTX027				
Filter length	H1 [mm]	H2 [mm]	Connection	T
10	99	130	FG038	G 1/8"
20	163	195	FG012	
30	202	230	FG034	
			FN038	1/8" NPT
			FN012	
			FN034	
			FS006	1/8" NPT
			FS008	
			FS012	



Additional features
AR / AP

Additional features
AS

Additional features
NN



Designation & Ordering code

COMPLETE FILTER

Series Example: **MPTX** **110** **20** **Z0025** **D** **Z** **30** **FG114** **2** **6T** **AR** **P01** **NN**

MPTX Filter featuring **MY CLEAN** Filter Element

Size
110

Length
10 **30**
20 **40**

Filtration rating (filter media)		
A0003	Inorganic microfiber	3 µm
A0006	Inorganic microfiber	6 µm
A0010	Inorganic microfiber	10 µm
A0016	Inorganic microfiber	16 µm
A0025	Inorganic microfiber	25 µm
M0025	Wire mesh	25 µm
M0060	Wire mesh	60 µm
M0090	Wire mesh	90 µm
P0010	Resin impregnated paper	10 µm
P0025	Resin impregnated paper	25 µm

zerospark **Z0003** Antistatic in. microf. 3 µm
Z0006 Antistatic in. microf. 6 µm
Z0010 Antistatic in. microf. 10 µm
Z0016 Antistatic in. microf. 16 µm
Z0025 Antistatic in. microf. 25 µm

MY CLEAN

Element Δp
D 10 bar

Seals and treatments	A0xxx	M0xxx	P0xxx	Z0xxx
A NBR	•	•	•	•
V FPM	•	•	•	•
W NBR with filter and components surface treatment	•	•	-	•
Z FPM with filter and components surface treatment	•	•	-	•

Bypass
17 With bypass 1.75 bar
30 With bypass 3.0 bar

Connections
FG034 G 3/4" FN034 3/4" NPT FS012 SAE 12 - 1 1/16" - 12 UN
FG100 G 1" FN100 1" NPT FS016 SAE 16 - 1 5/16" - 12 UNF
FG114 G 1 1/4" FN114 1 1/4" NPT FS020 SAE 20 - 1 5/8" - 12 UN

Additional connections														
0 Without additional connection														
1 Main connection <table border="0"> <tr> <td>FG034</td> <td rowspan="3">G 3/8"</td> <td>Main connection</td> <td>FN034</td> <td rowspan="3">3/8" NPT</td> <td>Main connection</td> <td>FS012</td> <td rowspan="3">SAE 6 - 9/16"</td> </tr> <tr> <td>FG100</td> <td>FN100</td> <td>FS016</td> </tr> <tr> <td>FN114</td> <td>FN114</td> <td>FS020</td> </tr> </table> 18 UNF	FG034	G 3/8"	Main connection	FN034	3/8" NPT	Main connection	FS012	SAE 6 - 9/16"	FG100	FN100	FS016	FN114	FN114	FS020
FG034	G 3/8"		Main connection	FN034		3/8" NPT	Main connection		FS012	SAE 6 - 9/16"				
FG100			FN100	FS016										
FN114		FN114	FS020											
2 Main connection <table border="0"> <tr> <td>FG034</td> <td rowspan="3">G 1/2"</td> <td>Main connection</td> <td>FN034</td> <td rowspan="3">1/2" NPT</td> <td>Main connection</td> <td>FS012</td> <td rowspan="3">SAE 8 - 3/4"</td> </tr> <tr> <td>FG100</td> <td>FN100</td> <td>FS016</td> </tr> <tr> <td>FN114</td> <td>FN114</td> <td>FS020</td> </tr> </table> 16 UNF	FG034	G 1/2"	Main connection	FN034	1/2" NPT	Main connection	FS012	SAE 8 - 3/4"	FG100	FN100	FS016	FN114	FN114	FS020
FG034	G 1/2"		Main connection	FN034		1/2" NPT	Main connection		FS012	SAE 8 - 3/4"				
FG100			FN100	FS016										
FN114		FN114	FS020											

Connections for clogging indicators
6T With both side indicator connection, with metal plug

Additional features
NN Without additional features
AS With air breather 10 µm
AR With anti-splash and air breather SAPO50 10 µm
AP With anti-splash and air breather SAPO50 10 µm pressurization 0.5 bar

Execution
P01 Standard catalogue item

Certificates
NN None

CLOGGING INDICATORS

See pages 776-777

BVA Axial pressure gauge
BVR Radial pressure gauge
BVP Visual pressure indicator with automatic reset
BVQ Visual pressure indicator with manual reset

BEA Electrical pressure indicator
BEM Electrical pressure indicator
BET Electrical pressure indicator
BLA Electrical / visual pressure indicator

ACCESSORIES

See page 270

TE Polyamide extension tube
DFS Diffuser with fast lock connection

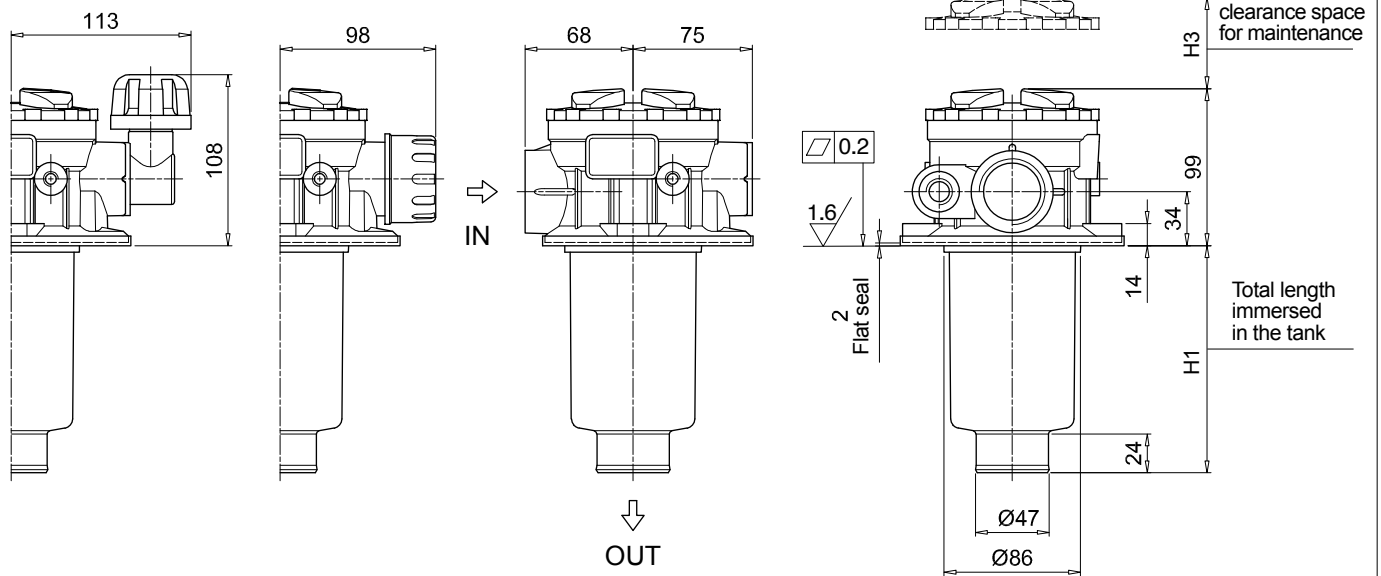
DPT Dipstick

FILTER ELEMENT

Series	Example: MFX 100 20 Z0025 D V 30 NN P01 NN										
MFX Filter element with MYCLEAN feature											
Size											
100											
Length											
10 30											
20 40											
Filtration rating (filter media)											
MYCLEAN	A0003 Inorganic microfiber 3 µm	Z0003 Antistatic in. microf. 3 µm									
	A0006 Inorganic microfiber 6 µm	Z0006 Antistatic in. microf. 6 µm									
	A0010 Inorganic microfiber 10 µm	Z0010 Antistatic in. microf. 10 µm									
	A0016 Inorganic microfiber 16 µm	Z0016 Antistatic in. microf. 16 µm									
	A0025 Inorganic microfiber 25 µm	Z0025 Antistatic in. microf. 25 µm									
	M0025 Wire mesh 25 µm										
	M0060 Wire mesh 60 µm										
	M0090 Wire mesh 90 µm										
	P0010 Resin impregnated paper 10 µm										
	P0025 Resin impregnated paper 25 µm										
zero spark*											
Element Δp											
D 10 bar											
Seals and treatments											
A NBR											
V FPM											
Bypass											
17 With bypass 1.75 bar											
30 With bypass 3.0 bar											
Additional features											
NN Without additional features											
Execution											
P01 Standard catalogue item											
Certificates											
NN None											

Dimensions

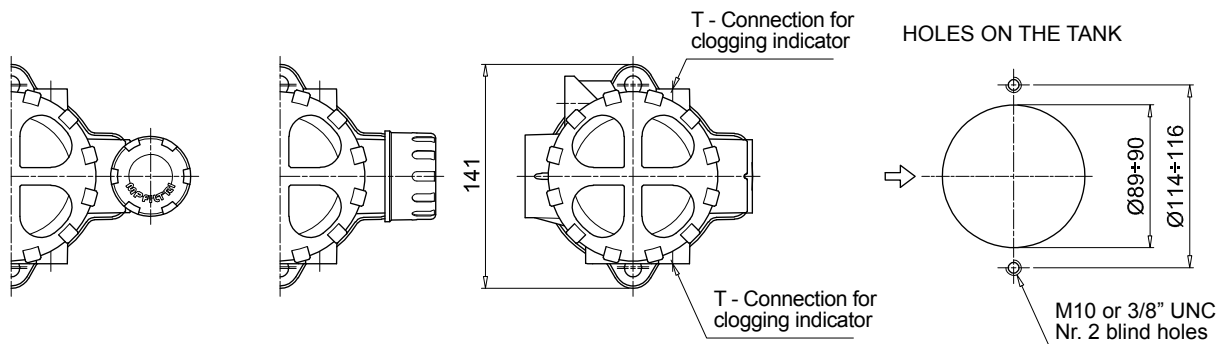
MPTX110				
Filter length	H1 [mm]	H2 [mm]	Connection	T
10	99	120	FG034	G 1/8"
20	144	170	FG100	
30	222	250	FG114	
40	324	350	FN034	1/8" NPT
			FN100	
			FN114	
40	324	350	FS012	1/8" NPT
			FS016	
			FS020	



Additional features
AR / AP

Additional features
AS

Additional features
NN



Designation & Ordering code

COMPLETE FILTER

Series	Example 1:	MPTX	114	20	Z0025	D	Z	17	FG114	0	3T	AR	P01	NN
MPTX	Example 2:	MPTX	116	30	P0010	D	V	30	FG114	0	3T	NN	P01	NN

Size	
114	
116	

Length	
10	30
20	40

Filtration rating (filter media)			
MY CLEAN	A0003	Inorganic microfiber	3 µm
	A0006	Inorganic microfiber	6 µm
	A0010	Inorganic microfiber	10 µm
	A0016	Inorganic microfiber	16 µm
	A0025	Inorganic microfiber	25 µm
	M0025	Wire mesh	25 µm
	M0060	Wire mesh	60 µm
	M0090	Wire mesh	90 µm
	P0010	Resin impregnated paper	10 µm
	P0025	Resin impregnated paper	25 µm

zerospark®	Z0003	Antistatic in. microf.	3 µm
	Z0006	Antistatic in. microf.	6 µm
	Z0010	Antistatic in. microf.	10 µm
	Z0016	Antistatic in. microf.	16 µm
	Z0025	Antistatic in. microf.	25 µm

Element Δp	
D	10 bar

Seals and treatments	A0xxx	M0xxx	P0xxx	Z0xxx
A NBR	•	•	•	•
V FPM	•	•	•	•
W NBR with filter and components surface treatment	•	•	-	•
Z FPM with filter and components surface treatment	•	•	-	•

Bypass	
17	With bypass 1.75 bar
30	With bypass 3.0 bar

Connections		
FG034	G 3/4"	FN034 3/4" NPT
FG100	G 1"	FN100 1" NPT
FG114	G 1 1/4"	FN114 1 1/4" NPT
FS012	SAE 12 - 1 1/16" - 12 UN	
FS016	SAE 16 - 1 5/16" - 12 UNF	
FS020	SAE 20 - 1 5/8" - 12 UN	

Additional connections	
0	Without additional connections

Connections for clogging indicators	
3T	With left indicator connection, with metal plug

Additional features	Size	
	114	116
NN	•	•
AS	•	-
AR	•	-
AP	•	-

Execution	
P01	Standard catalogue item

Certificates	
NN	None

CLOGGING INDICATORS

See pages 776-777

BVA	Axial pressure gauge	BEA	Electrical pressure indicator
BVR	Radial pressure gauge	BEM	Electrical pressure indicator
BVP	Visual pressure indicator with automatic reset	BET	Electrical pressure indicator
BVQ	Visual pressure indicator with manual reset	BLA	Electrical / visual pressure indicator

ACCESSORIES

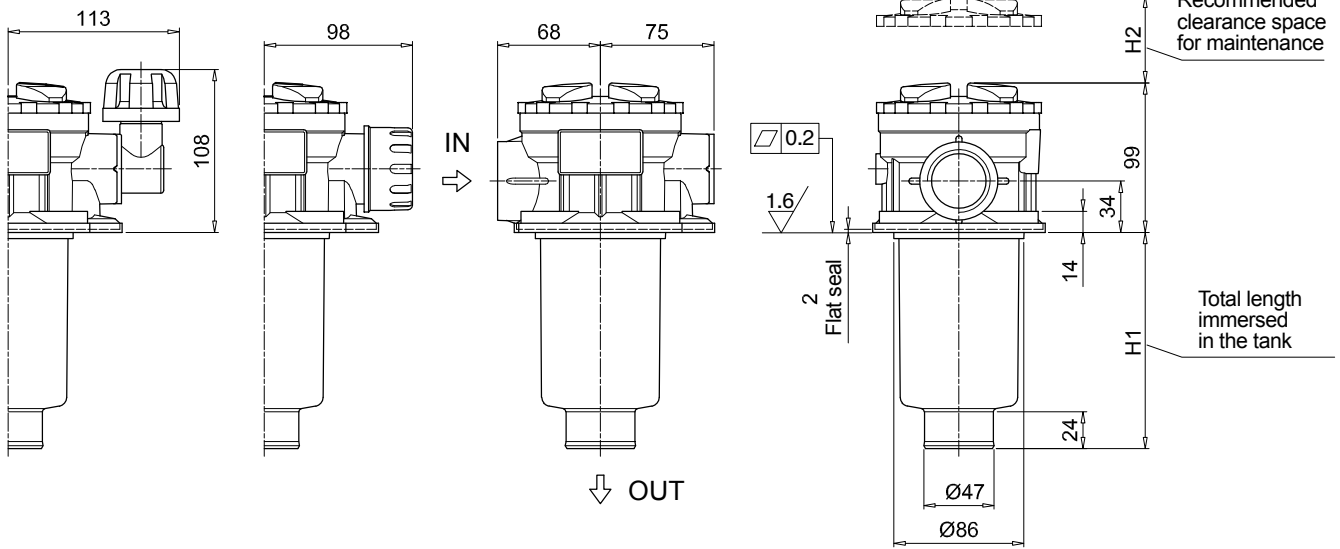
See page 270

TE	Polyamide extension tube	DPT	Dipstick
DFS	Diffuser with fast lock connection		

FILTER ELEMENT											
Series			Example 1: MFX 100 20 Z0025 D V 17 NN P01 NN								
MFX Filter element with MY CLEAN feature			Example 2: MFX 100 30 P0010 D V 30 NN P01 NN								
Size											
100											
Length											
10 30											
20 40											
Filtration rating (filter media)											
MY CLEAN	A0003	Inorganic microfiber	3 µm	zerospark	Z0003	Antistatic in. microf.	3 µm				
	A0006	Inorganic microfiber	6 µm		Z0006	Antistatic in. microf.	6 µm				
	A0010	Inorganic microfiber	10 µm		Z0010	Antistatic in. microf.	10 µm				
	A0016	Inorganic microfiber	16 µm		Z0016	Antistatic in. microf.	16 µm				
	A0025	Inorganic microfiber	25 µm		Z0025	Antistatic in. microf.	25 µm				
	M0025	Wire mesh	25 µm								
	M0060	Wire mesh	60 µm								
	M0090	Wire mesh	90 µm								
	P0010	Resin impregnated paper	10 µm								
	P0025	Resin impregnated paper	25 µm								
Element Δp											
D 10 bar											
Seals and treatments											
A NBR											
V FPM											
Bypass											
17 With bypass 1.75 bar											
30 With bypass 3.0 bar											
Additional features											
NN Without additional features											
Execution											
P01 Standard catalogue item											
Certificates											
NN None											

Dimensions

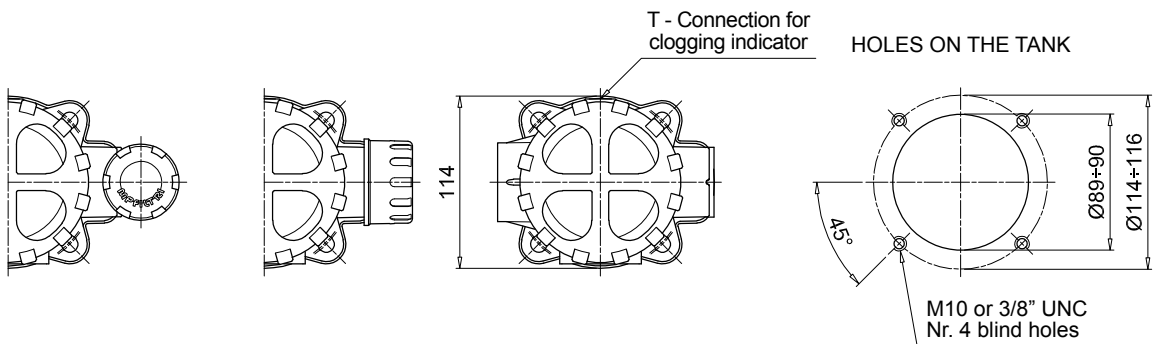
MPTX114				
Filter length	H1 [mm]	H2 [mm]	Connection	T
10	99	120	FG034	G 1/8"
20	144	170	FG100	
30	222	250	FG114	
40	324	350	FN034	1/8" NPT
			FN100	
			FN114	
40	324	350	FS012	1/8" NPT
			FS016	
			FS020	



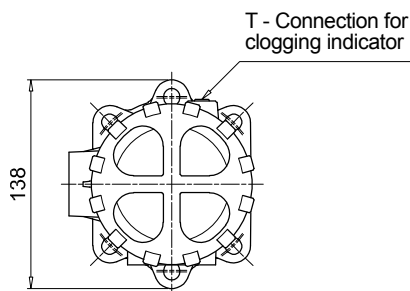
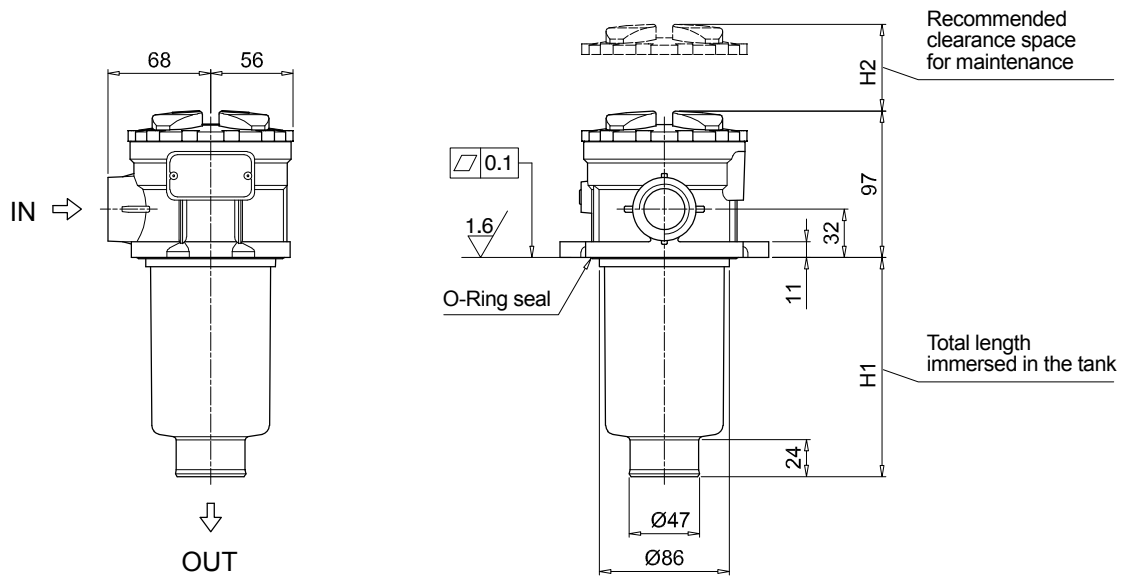
Additional features
AR / AP

Additional features
AS

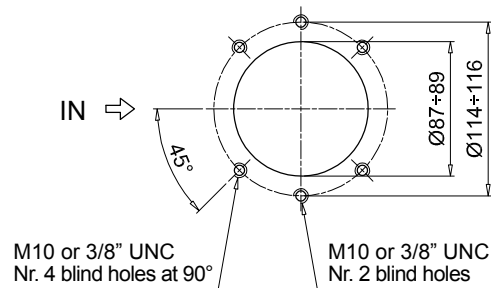
Additional features
NN



MPTX116				
Filter length	H1 [mm]	H2 [mm]	Connection	T
10	99	120	FG034	G 1/8"
20	146	170	FG100	
30	224	250	FG114	
40	326	350	FN034	1/8" NPT
			FN100	
			FN114	
			FS012	1/8" NPT
			FS016	
			FS020	



HOLES ON THE TANK
Option for 2 and 4 screws



Designation & Ordering code

COMPLETE FILTER

Series MPTX	Filter featuring MY CLEAN Filter Element	Example: MPTX	120	20	Z0025	D	Z	30	FG114	2	6T	NN	P01	NN	
Size 120															
Length 10	30														
20	40														
Filtration rating (filter media)															
MY CLEAN	A0003 Inorganic microfiber 3 µm	zerospark	Z0003 Antistatic in. microf. 3 µm												
	A0006 Inorganic microfiber 6 µm		Z0006 Antistatic in. microf. 6 µm												
	A0010 Inorganic microfiber 10 µm		Z0010 Antistatic in. microf. 10 µm												
	A0016 Inorganic microfiber 16 µm		Z0016 Antistatic in. microf. 16 µm												
	A0025 Inorganic microfiber 25 µm		Z0025 Antistatic in. microf. 25 µm												
	M0025 Wire mesh 25 µm														
	M0060 Wire mesh 60 µm														
	M0090 Wire mesh 90 µm														
	P0010 Resin impregnated paper 10 µm														
	P0025 Resin impregnated paper 25 µm														
Seals and treatments		A0xxx	M0xxx	P0xxx	Z0xxx										
A NBR		•	•	•	•										
V FPM		•	•	•	•										
W NBR with filter and components surface treatment		•	•	-	•										
Z FPM with filter and components surface treatment		•	•	-	•										
Bypass															
17	With bypass 1.75 bar														
30	With bypass 3.0 bar														
Connections (front + rear)															
FG034	G 3/4" + G 3/4"	FN034	3/4" NPT + 3/4" NPT	FS012	SAE 12-1 1/16"-12 UN + SAE 12-1 1/16"-12 UN										
FG100	G 1" + G 1"	FN100	1" NPT + 1" NPT	FS016	SAE 16-1 5/16"-12 UNF + SAE 16-1 5/16"-12 UNF										
FG114	G 1 1/4" + G 3/4"	FN114	1 1/4" NPT + 3/4" NPT	FS020	SAE 20-1 5/8"-12 UN + SAE 12-1 1/16"-12 UN										
Additional connections															
0	Without additional connection														
1	Main connection	FG034	Main connection	FN034	Main connection	FS012	SAE 6 - 9/16"								
		FG100		FN100		FS016		18 UNF							
		FN114		FN114		FS020									
2	Main connection	FG034	Main connection	FN034	Main connection	FS012	SAE 8 - 3/4"								
		FG100		FN100		FS016		16 UNF							
		FN114		FN114		FS020									
Connections for clogging indicators															
6T	With both side indicator connections, with metal plugs														
Additional features															
NN	Without additional features														
Execution															
P01	Standard catalogue item														
Certificates															
NN	None														

CLOGGING INDICATORS

See pages 776-777

BVA Axial pressure gauge	BEA Electrical pressure indicator
BVR Radial pressure gauge	BEM Electrical pressure indicator
BVP Visual pressure indicator with automatic reset	BET Electrical pressure indicator
BVQ Visual pressure indicator with manual reset	BLA Electrical / visual pressure indicator

ACCESSORIES

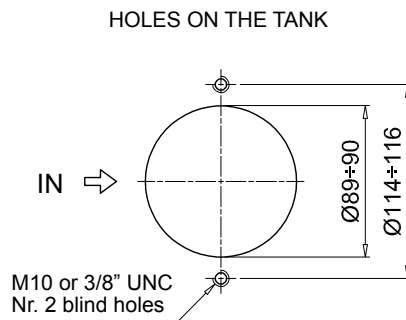
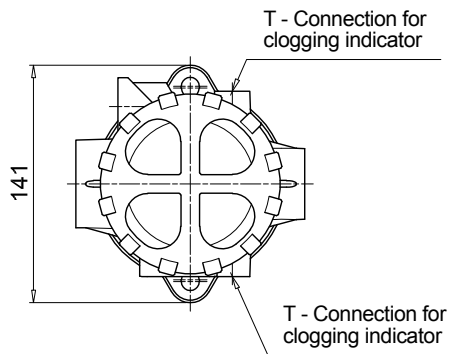
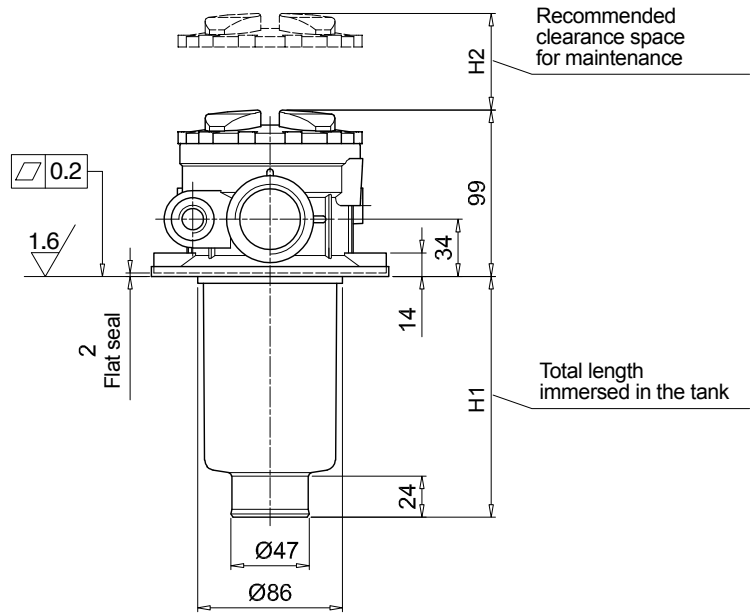
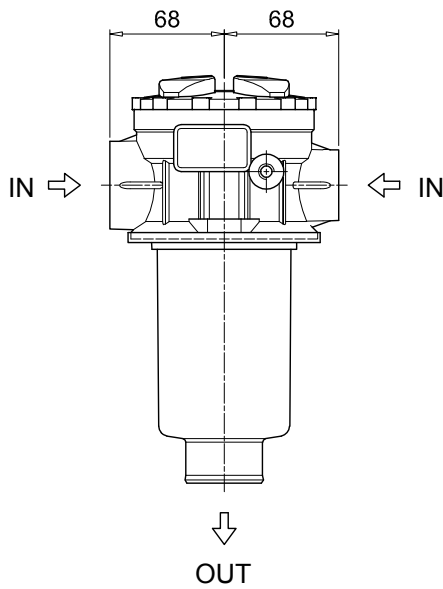
See page 270

TE Polyamide extension tube	DPT Dipstick
DFS Diffuser with fast lock connection	

FILTER ELEMENT										
Series		Example 1: MFX 100 20 Z0025 D V 30 NN P01 NN								
MFX Filter element with MY CLEAN feature										
Size										
100										
Length										
10 30										
20 40										
Filtration rating (filter media)										
MY CLEAN	A0003 Inorganic microfiber 3 µm	zerospark	Z0003 Antistatic in. microf. 3 µm							
	A0006 Inorganic microfiber 6 µm		Z0006 Antistatic in. microf. 6 µm							
	A0010 Inorganic microfiber 10 µm		Z0010 Antistatic in. microf. 10 µm							
	A0016 Inorganic microfiber 16 µm		Z0016 Antistatic in. microf. 16 µm							
	A0025 Inorganic microfiber 25 µm		Z0025 Antistatic in. microf. 25 µm							
	M0025 Wire mesh 25 µm									
	M0060 Wire mesh 60 µm									
	M0090 Wire mesh 90 µm									
	P0010 Resin impregnated paper 10 µm									
	P0025 Resin impregnated paper 25 µm									
Element Δp										
D 10 bar										
Seals and treatments										
A NBR										
V FPM										
Bypass										
17 With bypass 1.75 bar										
30 With bypass 3.0 bar										
Additional features										
NN Without additional features										
Execution										
P01 Standard catalogue item										
Certificates										
NN None										

Dimensions

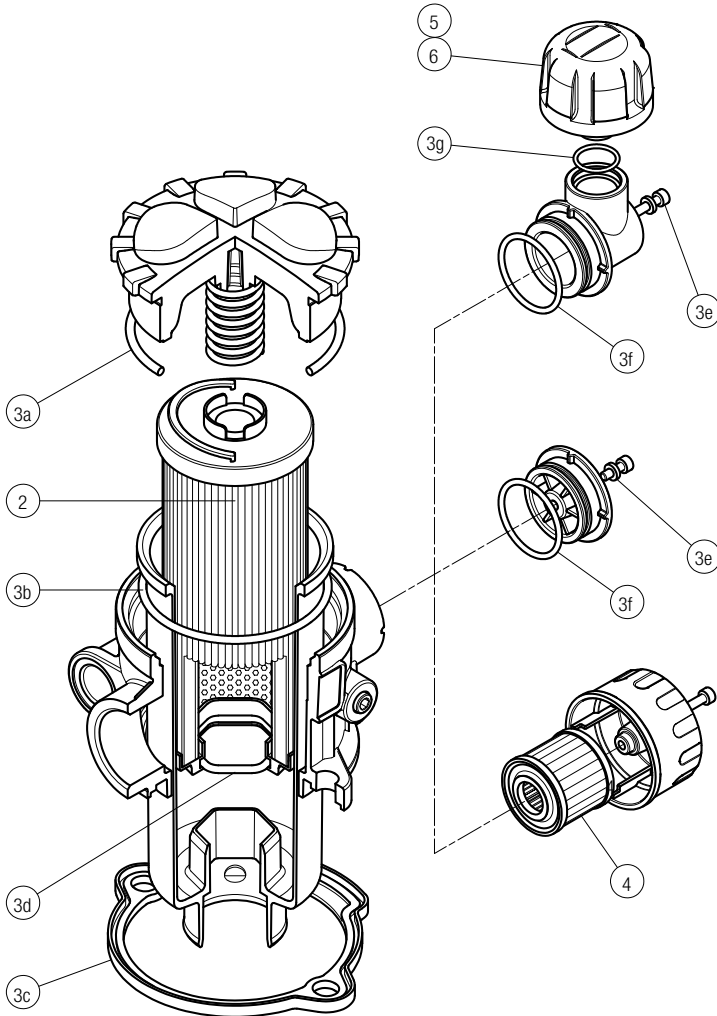
MPTX120				
Filter length	H1 [mm]	H2 [mm]	Connection	T
10	99	120	FG034	G 1/8"
20	144	170	FG100	
30	222	250	FG114	
40	324	350	FN034	1/8" NPT
			FN100	
			FN114	
40	324	350	FS012	1/8" NPT
			FS016	
			FS020	



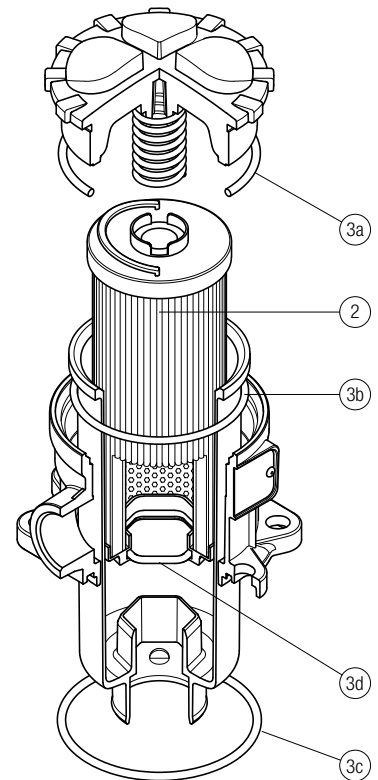
MPTX SPARE PARTS

Order number for spare parts

MPTX 025 - 027 - 110



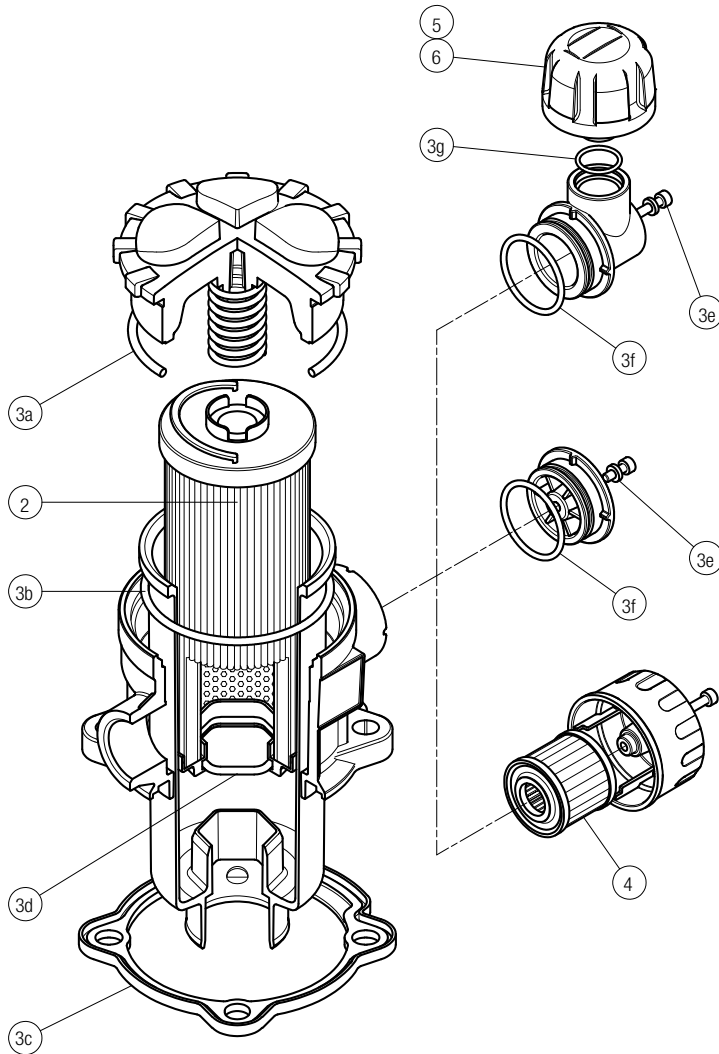
MPTX 116



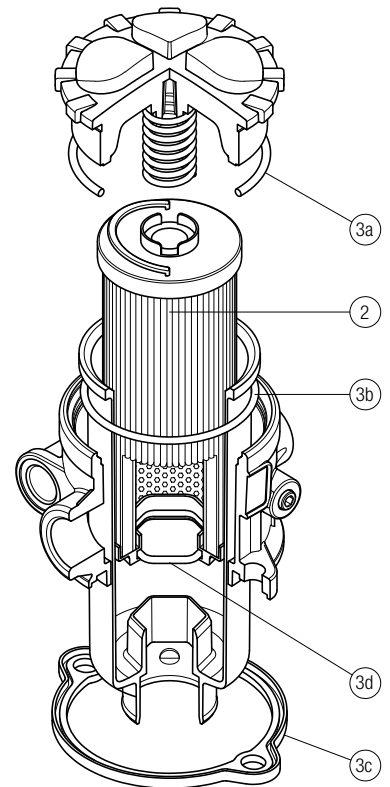
Item:	Q.ty: 1 pc.	Q.ty: 1 pc.	Q.ty: 1 pc.	Q.ty: 1 pc.	Q.ty: 1 pc.	
Filter series	Filter element	Seal Kit code number NBR	FPM	Air breather filter element - version:		
				C	D	P
MPTX 025	See order table	02050701	02050702	10 µm A3L03	10 µm SAP50G3L03A0P01	10 µm SAP50G3L03A1P01
MPTX 027		02050703	02050704	10 µm A3L03	10 µm SAP50G3L03A0P01	10 µm SAP50G3L03A1P01
MPTX 110		02050709	02050710	10 µm A5L03	10 µm SAP50G3L03A0P01	10 µm SAP50G3L03A1P01

Item:	Q.ty: 1 pc.	Q.ty: 1 pc.	
Filter series	Filter element	Seal Kit code number NBR	FPM
MPTX 116	See order table	02050737	02050738

MPTX 114



MPTX 120



Item:	Q.ty: 1 pc.	Q.ty: 1 pc.	Q.ty: 1 pc.	Q.ty: 1 pc.	Q.ty: 1 pc.	
Filter series	Filter element	Seal Kit code number		Air breather filter element - version:		
		NBR	FPM	C	D	P
MPTX 114	See order table	02050707	02050708	10 µm A5L03	10 µm SAP50G3L03A0P01	10 µm SAP50G3L03A1P01

Item:	Q.ty: 1 pc.	Q.ty: 1 pc.	
Filter series	Filter element	Seal Kit code number	
		NBR	FPM
MPTX 120	See order table	02050711	02050712



THE X CONCEPT FOR OUR FILTERS

Protect the performance of your system with MYclean.
Quality and efficiency are fundamental for MP Filtri:
this exclusive new filter element possesses polygon shape geometry and specific seal
that ensures only original spare parts can be used - ensuring correct operation and
higher system reliability.

MFBX series

with MYCLEAN MFX Filter Element



- Protects the machine from improper use of non-original products.
- Safety of constant quality protection & reliability

With exclusive filter element you are sure that only MP Filtri filter elements can be used, ensuring the best cleaning level of the oil due to the use of originals filter elements.



The products identified as MFBX are protected by:

- Italian Patent n° 102014902261205
- Canadian Patent n° 2,937,258
- European Patent n° 3 124 092 B1
- US Patent n° 20170030384 A1

TOGETHER WITH MYCLEAN, AS OPTION, MFBX SERIES CAN BE PROVIDED WITH

zerospark®
THE ANTI-STATIC FILTERS

THE Z CONCEPT FOR OUR FILTERS



Zerospark® is a specialist solution designed to solve the problem of electrostatic discharge inside hydraulic filters. Caused by the electrical charge build-up due to the passage of oil through the filters, this can result in damage to filter elements, oils and circuit components. It can even cause fire hazards in environments where flammable materials are present.

MFBX series

BOWL ASSEMBLY

Maximum working pressure up to 0.8 MPa (8 bar) - Flow rate up to 700 l/min



Description

Technical data

Return filter Bowl assembly

Maximum working pressure up to 0.8 MPa (8 bar)
Flow rate up to 700 l/min

MFBX is a range of return filter kits for protection of the reservoir against the system contamination.

They are directly integrated in the moulded reservoir in immersed or semi-immersed position to save space into the tank.

Treaded or flanged covers can be provided.

The filter output must be always immersed into the fluid to avoid aeration or foam generation into the reservoir.

Available features:

- Fine filtration rating, to get a good cleanliness level into the reservoir
- Bypass valve integrated into the filter element, to relieve excessive pressure drop across the filter media
- Extension tube, to be used in deep reservoirs (sold as separate item)
- Diffuser, to reduce the risk of aeration, foaming and noise (sold as separate item)
- MyClean interface connection, to protect the product against non-original spare parts
- External protective wrap, to optimize the flow through the element and to save the element efficiency against non-proper handling

Common applications:

Mobile machines

Bowl assembly materials

- Cover: Polyamide: MFBX 020-030-100
Aluminium: MFBX 180-190
- Bowl: Polyamide

Filter element materials

- Caps: Polyamide
- Spring: Spring steel

Pressure

- Test pressure: 1.2 MPa (12 bar)
- Min. Burst pressure: 2.4 MPa (24 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 0.8 MPa (8 bar)

Bypass valve

- Opening pressure 0.175 MPa (1.75 bar) $\pm 10\%$
- Opening pressure 0.3 MPa (3 bar) $\pm 10\%$

Filter element features

Filter MFBX	Filter element MFX		
Δp Element type			
Element media	Construction	Δp Series	Δp
A - Microfiber	Standard	D	10 bar
M - Wire mesh	Standard	D	10 bar
P - Paper	Standard	D	10 bar
<i>Please see ordering code tables to check element Δp series availability based on filter features.</i>			
Flow direction through the filter element:			
From OUT to IN			

Seals

- Standard NBR series A
- Optional FPM series V

Temperature

From -25 °C to +110 °C

Note

MFBX filters are provided for vertical mounting

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]				Volumes [dm ³]					
	Length	10	20	30	40	Length	10	20	30	40
MFBX 020		0.25	0.35	0.40	-		0.10	0.15	0.20	-
MFBX 030		0.25	-	-	-		0.15	-	-	-
MFBX 100		0.50	0.60	0.75	0.95		0.35	0.50	0.80	1.10
MFBX 180		1.60	2.40	-	-		1.50	2.90	-	-
MFBX 190		-	2.40	-	-		-	3.00	-	-

Flow rates [l/min]

Filter series	Length	Filter element design - D series					Filter element design - D series			
		A0003	A0006	A0010	A0016	A0025	M0025 M0060 M0090	P0010	P0025	
MFBX 020	10	7	10	23	28	42	59	51	54	
	20	17	20	45	48	56	72	64	67	
	30	21	24	50	55	59	76	74	75	
MFBX 030	10	7	10	24	29	47	84	60	66	
MFBX 100	10	18	20	53	56	65	153	87	96	
	20	28	38	65	75	95	158	111	123	
	30	48	55	125	135	169	289	224	251	
	40	79	89	180	185	198	306	264	289	
MFBX 180	10	127	148	235	243	278	441	285	299	
	20	231	262	358	382	388	472	404	412	
MFBX 190	20	261	305	489	528	546	696	583	598	

Maximum flow rate for a complete return filter with a pressure drop $\Delta p = 0.5$ bar.

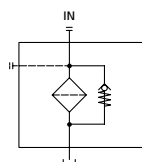
The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

Filter series 17 / 30 - with bypass 1.75 / 3.0 bar


MFBX 020-030-100-180-190



Hydraulic diagram



Designation & Ordering code

COMPLETE FILTER

Series	Example 1:	MFBX	030	10	A0025	D	V	17	NN000	0	ON	CF	P01	NN	
MFBX	Filter featuring 	Example 2:	MFBX	190	20	Z0010	D	A	30	NN000	0	ON	NN	P01	NN

Size	
020	180
030	190
100	

Length	020	030	100	180	190
10	•	•	•	•	-
20	•	-	•	•	•
30	•	-	•	-	-
40	-	-	•	-	-

Filtration rating (filter media)					
	A0003 Inorganic microfiber	3 µm		Z0003 Antistatic in. microf.	3 µm
	A0006 Inorganic microfiber	6 µm		Z0006 Antistatic in. microf.	6 µm
	A0010 Inorganic microfiber	10 µm		Z0010 Antistatic in. microf.	10 µm
	A0016 Inorganic microfiber	16 µm		Z0016 Antistatic in. microf.	16 µm
	A0025 Inorganic microfiber	25 µm		Z0025 Antistatic in. microf.	25 µm
	M0025 Wire mesh	25 µm			
	M0060 Wire mesh	60 µm			
	M0090 Wire mesh	90 µm			
	P0010 Resin impregnated paper	10 µm			
	P0025 Resin impregnated paper	25 µm			

Element Δp
D 10 bar

Seals and treatments

A NBR
V FPM

Bypass

17 With bypass 1.75 bar
30 With bypass 3.0 bar

Connections

NN000 Without connections

Additional connections

0 Without additional connections

Connections for clogging indicators

ON Without connections

Additional features

	020	030	100	180	190
NN Without additional features	•	•	•	•	•
CF With flanged cover	-	•	•	•	•
CT With threaded cover	•	-	•	-	-

Execution

P01 Standard catalogue item

Certificates

NN None

ACCESSORIES

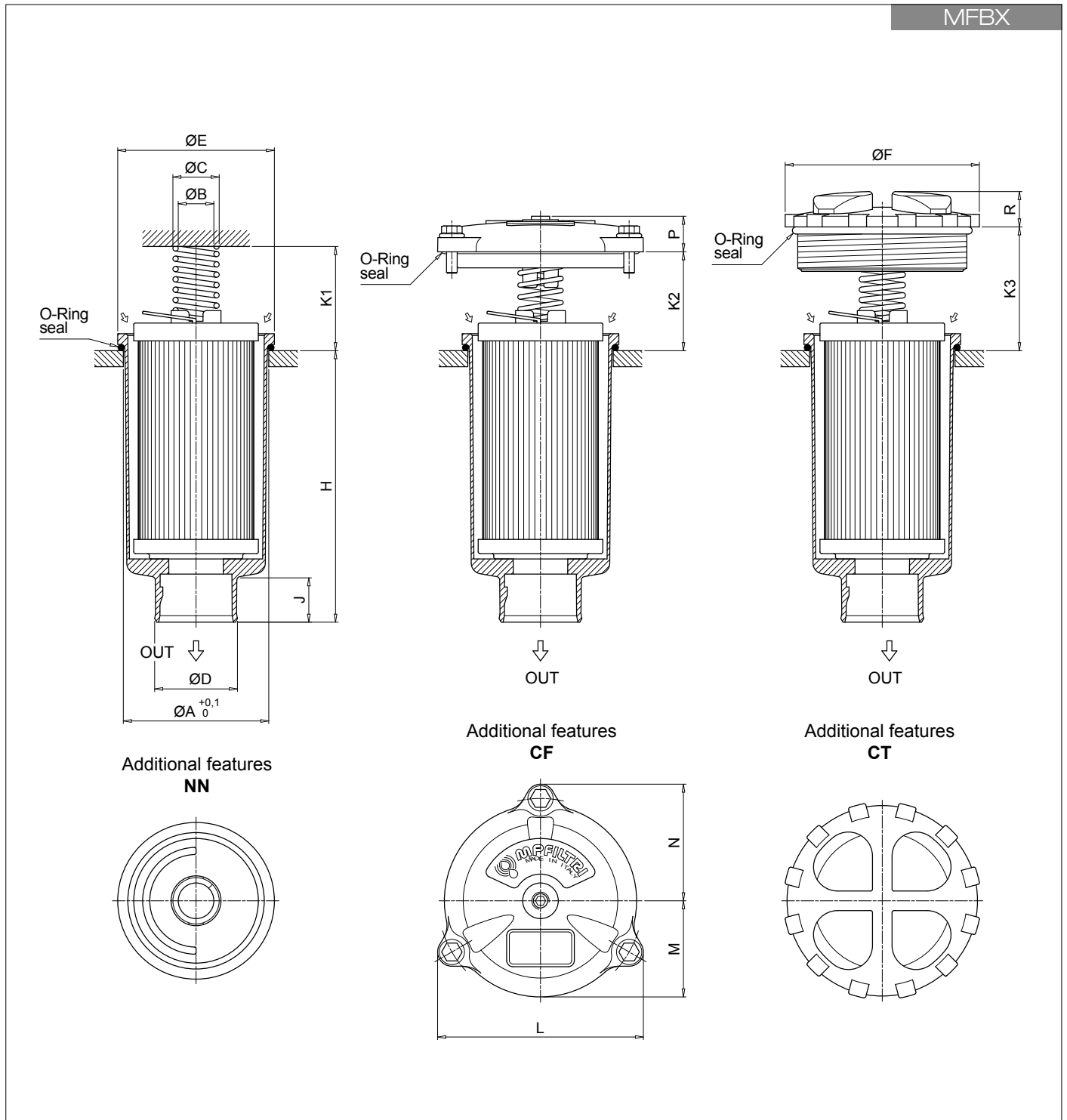
See page 270

TE Polyamide extension tube

DFS Diffuser with fast lock connection (only for MFBX 100)

FILTER ELEMENT												
Series		Example 1: MFX 030 10 A0025 D V 17 NN P01 NN										
MFX Filter element with MY CLEAN feature		Example 2: MFX 180 20 Z0010 D A 30 NN P01 NN										
Size												
020	MFBX 020											
030	MFBX 030											
100	MFBX 100											
180	MFBX 180 MFBX 190											
Length		020	030	100	180	190						
10		•	•	•	•	-						
20		•	-	•	•	•						
30		•	-	•	-	-						
40		-	-	•	-	-						
Filtration rating (filter media)												
MY CLEAN	A0003 Inorganic microfiber	3 µm	zerospark	Z0003 Antistatic in. microf.	3 µm							
	A0006 Inorganic microfiber	6 µm		Z0006 Antistatic in. microf.	6 µm							
	A0010 Inorganic microfiber	10 µm		Z0010 Antistatic in. microf.	10 µm							
	A0016 Inorganic microfiber	16 µm		Z0016 Antistatic in. microf.	16 µm							
	A0025 Inorganic microfiber	25 µm		Z0025 Antistatic in. microf.	25 µm							
	M0025 Wire mesh	25 µm										
	M0060 Wire mesh	60 µm										
	M0090 Wire mesh	90 µm										
	P0010 Resin impregnated paper	10 µm										
	P0025 Resin impregnated paper	25 µm										
Element Δp												
D	10 bar											
Seals and treatments												
A	NBR											
V	FPM											
Bypass												
17	With bypass 1.75 bar											
30	With bypass 3.0 bar											
Additional features												
NN	Without additional features											
Execution												
P01	Standard catalogue item											
Certificates												
NN	None											

Dimensions

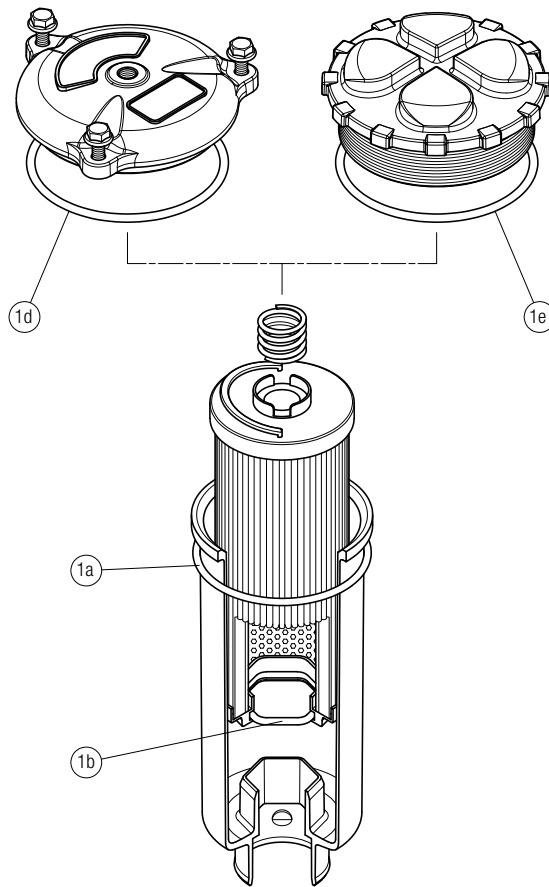


Filter size	Filter length	ØA [mm]	ØB [mm]	ØC [mm]	ØD [mm]	ØE [mm]	ØF [mm]	H [mm]	J [mm]	K1 [mm]	K2 [mm]	K3 [mm]	L [mm]	M [mm]	N [mm]	P [mm]	R [mm]
020	10	52	20.5	26	32	56	75	111	24	42	-	36	-	-	-	-	18
	20	52	20.5	26	32	56	75	175	24	42	-	36	-	-	-	-	18
	30	52	20.5	26	32	56	75	214	24	42	-	36	-	-	-	-	18
030	10	60.5	20	25.5	32	68	-	93	21	33	35	-	92	42	52	18	-
	10	80.5	20	26	47	88	111	107	24	48	48	58	116	54	66	20	20
	20	80.5	20	26	47	88	111	154	24	48	48	58	116	54	66	20	20
100	30	80.5	20	26	47	88	111	232	24	48	48	58	116	54	66	20	20
	40	80.5	20	26	47	88	111	334	24	48	48	58	116	54	66	20	20
	10	112.5	26	33.5	47	121	-	236	31	58	58	-	159	76	95	21	-
180	20	112.5	26	33.5	47	121	-	450	31	58	58	-	159	76	95	21	-
	190	20	112.5	26	33.5	50	121	-	456	38	58	58	-	159	76	95	21

MFBX
Additional features

CF
 With flanged cover

CT
 With threaded cover



Filter series	Seal Kit code number	
	NBR	FPM
MFBX 020	02050713	02050714
MFBX 030	02050715	02050716
MFBX 100	02050717	02050718
MFBX 180-190	02050719	02050720

Q.ty: 1 pc.
1 (1a ÷ 1d)

MDHC series

Maximum working pressure up to 1 MPa (10 bar) - Flow rate up to 500 l/min



MDHC250 GENERAL INFORMATION

Description

Return filter

Maximum working pressure up to 1 MPa (10 bar)
Flow rate up to 500 l/min

MDHC, is a technically advanced filtration product line for efficient and compact, hydraulic reservoir management. Designed to ensure overall system cleanliness, the filters are either installed in a semi immersed or fully immersed position. This new design reduces the volume of the air coming into the tank space and dramatically reduces the velocity of the air through the filter which in turn allows the separation of the air from the fluid. This insures that the system is protected against the effects caused by air contamination such as incorrect system response, cavitation, foaming and fluid degradation. The filtration from inside to outside allows for a cleaner filter element replacement which insures that any contaminated fluid remains within the used filter element.

Available features:

- Female threaded connections up to 1 1/2" and flanged connections up to 1 1/2", for a maximum flow rate of 500 l/min
- Multiple connections, to connect several return lines or drains
- In to Out filtration, to reduce the risk of residual contamination going into the system during the maintenance works
- Fine filtration rating, to get a good cleanliness level into the reservoir
- Bypass valve, to relieve excessive pressure drop across the filter media
- Flat Seal to suit a variety of reservoir surfaces
- Oil dipstick, to easily check the level of the fluid into the reservoir (separate item)
- Anti-drain membrane, to reduce the volume of air coming to the tank
- Optimized flow path, to reduce the speed of the fluid through the filter
- Diffuser with optimized output, to promote the air separation and to reduce the risk of foaming and noise
- Optional filler plug, to fill cleaned fluid into the tank without an additional plug
- Visual, electrical and electronic clogging indicators and differential pressure clogging indicators

Common applications:

Heavy duty industrial equipment
 Large mobile machines with limited space for the tank

Technical data

Filter housing materials

- Head and cover: Aluminium
- Anti-drain membrane: Polyamide
- Diffuser: AISI 430
- Valve: Polyamide / Steel

Pressure

- Test pressure: 1.5 MPa (15 bar)
- Min. Burst pressure: 3 MPa (30 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 1 MPa (10 bar)

Bypass valve

- Opening pressure 0.175 MPa (1.75 bar) ±10%
- Opening pressure 0.3 MPa (3 bar) ±10%

Filter element features

Filter MDHC		Filter element DHC	
Δp Element type			
Element media	Construction	Δp Series	Δp
A - Microfiber	Standard	D	10 bar
M - Wire mesh	Standard	D	10 bar
P - Paper	Standard	D	10 bar

Please see ordering code tables to check element Δp series availability based on filter features.

Flow direction through the filter element:
 From IN to OUT

Seals

- Standard NBR series A or W
- Optional FPM series V or Z

Temperature

From -25 °C to +110 °C

Note

MDHC filters are provided for vertical mounting

Weights [kg] and volumes [dm³]

Filter series	Length	Weights [kg]		Length	Volumes [dm ³]	
		20	40		20	40
MDHC 250		3.80	4.55		4.65	6.90

Flow rates [l/min]

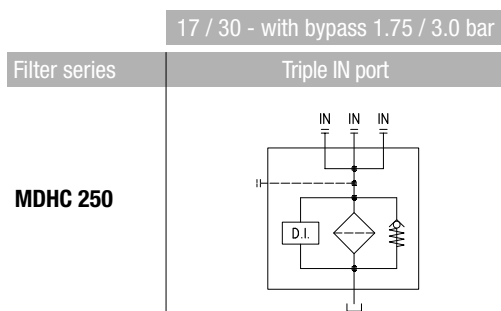
Filter series	Length	Filter element design - D series					Filter element design - D series		
		A0003	A0006	A0010	A0016	A0025	M0025 M0060 M0090	P0010	P0025
MDHC 250	20	134	120	244	255	303	480	326	370
	40	217	256	338	419	487	465	437	694

Maximum flow rate for a complete return filter with a pressure drop $\Delta p = 0.5$ bar.

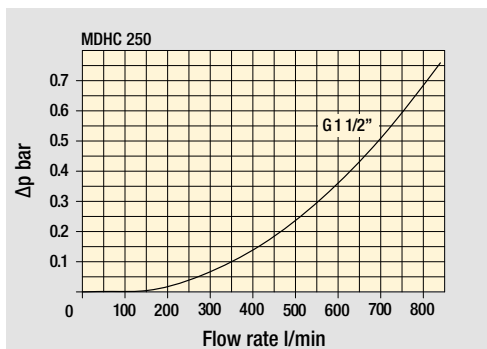
The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

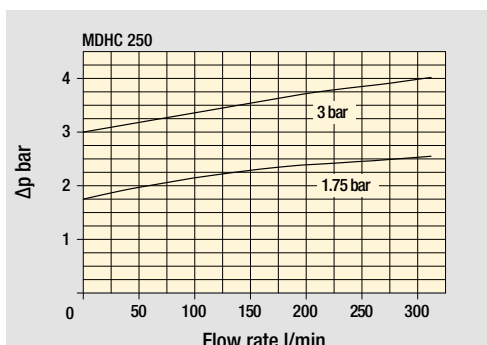
You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.



Hydraulic diagram



Pressure drop
Filter housings Δp pressure drop



Bypass valve pressure drop

The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

MDHC250

Designation & Ordering code

COMPLETE FILTER

Example: **MDHC** **250** **20** **A0025** **D** **W** **30** **FS024** **1** **9T** **DA** **P01** **NN**

Series
MDHC

Size
250

Length
20

40

Filtration rating (filter media)

A0003	Inorganic microfiber	3 µm
A0006	Inorganic microfiber	6 µm
A0010	Inorganic microfiber	10 µm
A0016	Inorganic microfiber	16 µm
A0025	Inorganic microfiber	25 µm
M0025	Wire mesh	25 µm
M0060	Wire mesh	60 µm
M0090	Wire mesh	90 µm
P0010	Resin impregnated paper	10 µm
P0025	Resin impregnated paper	25 µm

Element Δp

D 10 bar

Seals and treatments

	A0xxx	M0xxx	P0xxx
A NBR	•	•	•
V FPM	•	•	•
W NBR with filter and components surface treatment	•	•	-
Z FPM with filter and components surface treatment	•	•	-

By-pass valve

17 1.75 bar

30 3.0 bar

Connections

FG112 G 1 1/2" **FN112** 1 1/2" NPT **FS024** SAE 24 - 1 7/8" - 12 UN

Additional connections

		Left flange + thread	Right flange + thread
1	With additional connections	Front thread: FG112	1 1/2" SAE 3000 psi/M + G 1 1/4"
		Front thread: FN112	1 1/2" SAE 3000 psi/UNC + 1 1/4" NPT
		Front thread: FS024	1 1/2" SAE 3000 psi/UNC + SAE 20 - 1 5/8" - 12 UN

Connections for clogging indicator

0N Without indicator connection

9T With multiple indicator connections, with metal plugs

Additional features

DA With diffuser

Execution

P01 Standard catalogue item

Certificates

NN None

CLOGGING INDICATORS

See pages 776-777

BVA Axial pressure gauge

BVR Radial pressure gauge

BVP Visual pressure indicator with automatic reset

BVQ Visual pressure indicator with manual reset

BEA Electrical pressure indicator

BEM Electrical pressure indicator

BLA Electrical / visual pressure indicator

DES Electrical differential pressure indicator

DVS Visual differential pressure indicator

PLUG

See page 807

T4 Plug

FILTER ELEMENT

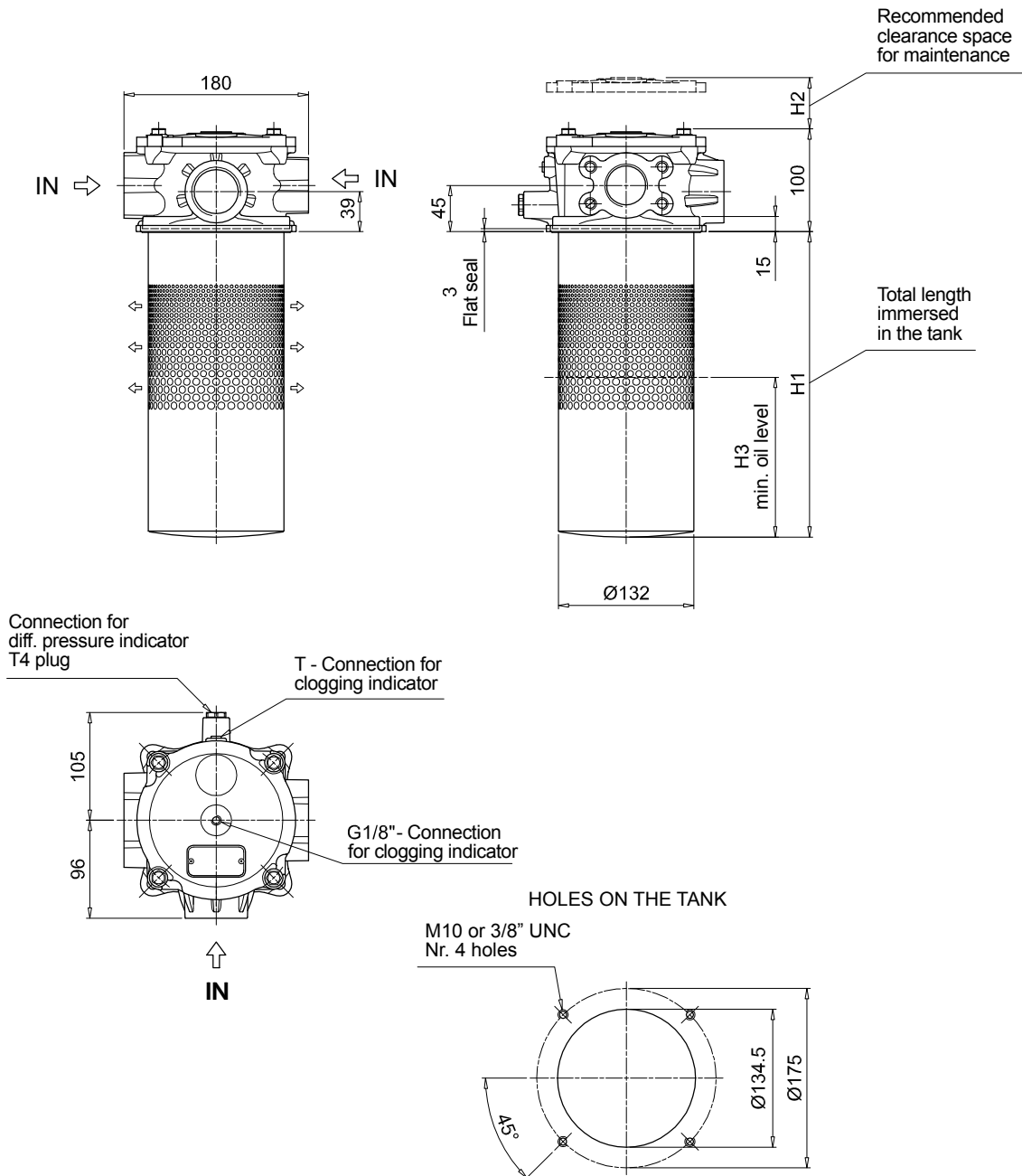
Series DHC	Example 1: DHC	250	20	A0025	D	A	00	NN	P01	NN
Size 250										
Length 20 40										
Filtration rating (filter media)										
A0003 Inorganic microfiber	3 µm									
A0006 Inorganic microfiber	6 µm									
A0010 Inorganic microfiber	10 µm									
A0016 Inorganic microfiber	16 µm									
A0025 Inorganic microfiber	25 µm									
M0025 Wire mesh	25 µm									
M0060 Wire mesh	60 µm									
M0090 Wire mesh	90 µm									
P0010 Resin impregnated paper	10 µm									
P0025 Resin impregnated paper	25 µm									
Element Δp D 10 bar										
Seals and treatments										
A NBR										
V FPM										
Bypass 00 Without bypass										
Additional features NN Without additional features										
Execution P01 Standard catalogue item										
Certificates NN None										

MDHC250

Dimensions

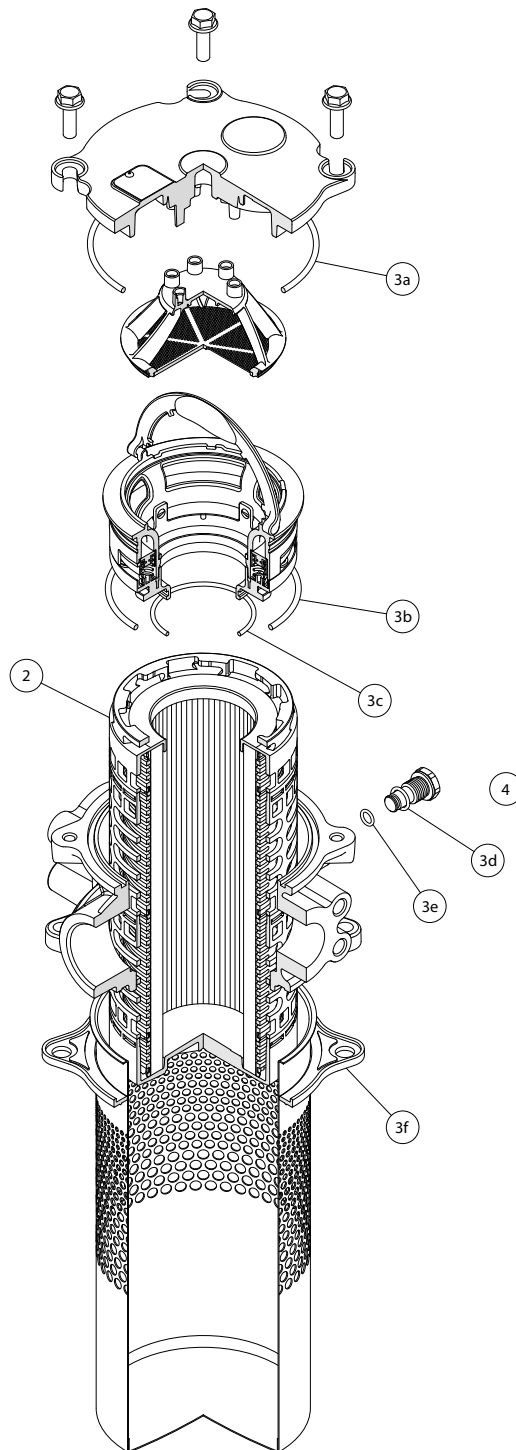
MDHC250			
Filter length	H1 [mm]	H2 [mm]	H3 [mm]
20	300	380	145
40	485	565	320

Connections	T
FG112	G 1/8"
FN112	1/8" NPT
FS024	1/8" NPT



SPARE PARTS MDHC250

Order number for spare parts



Item:	Q.ty: 1 pc. 2	Q.ty: 1 pc. 3 (3a ÷ 3f)	Q.ty: 1 pc. 4
Filter series	Filter element	Seal Kit code number NBR	Indicator connection plug NBR
MDHC 250	See order table	02050850	T4A

MPHC series

Maximum working pressure up to 1 MPa (10 bar) - Flow rate up to 3500 l/min



Description

Technical data

Return filter

Maximum working pressure up to 1 MPa (10 bar)
Flow rate up to 3500 l/min

MPHC is a range of return filters for protection of the reservoir against the system contamination. They are directly fixed to the reservoir, in immersed or semi-immersed position.

The use of the diffuser is recommended, to place the filter output always immersed into the fluid to avoid aeration or foam generation into the reservoir.

The filtration from inside to outside allows a cleaner filter element replacement, the dirty remains into the filter element.

Available features:

- Female threaded connections up to 1 1/2" and flanged connections up to 4", for a maximum flow rate of 3500 l/min
- Multiple connections, to connect several return lines or drains
- In to Out filtration, to reduce the risk of residual contamination going into the system during the maintenance works
- Fine filtration rating, to get a good cleanliness level into the reservoir
- Bypass valve, to relieve excessive pressure drop across the filter media
- Magnetic filter, to hold the ferrous particles
- 2, 3, 4 or 8 fixing holes for installation, to suit a variety of reservoir surfaces
- Flat Seal to suit a variety of reservoir surfaces
- Oil dipstick, to easily check the level of the fluid into the reservoir (separate item)
- Diffuser, to reduce the risk of aeration, foaming and noise
- Filler plug, to fill cleaned fluid into the tank without an additional plug
- Integrated breather filter, to clean the air that moves into the reservoir as result of the oil level fluctuation (MPH110/114)
- Integrated breather filter with pressurization valve, to clean the air that moves into the reservoir as result of the oil level fluctuation and to guarantee the pressurization into the reservoir (MPH110/114)
- Visual, electrical and electronic clogging indicators

Common applications:

Heavy duty industrial equipment

Filter housing materials

- Head: Aluminium: MPHC 110-114-116-120-250
Anodized Aluminium: MPHC 630-850
Painted Aluminium: MPHC 660
- Cover: Polyamide: MPHC 110-114-116-120
Aluminium: MPHC 250
Anodized Aluminium: MPHC 630
Painted Aluminium: MPHC 660
Steel: MPHC 850
- Insert assembly: Polyamide: MPHC 110-114-116-120
Aluminium: MPHC 250-630-660-850
- Diffuser: Stainless Steel
- Valve: Phosphatized Steel

Pressure

- Test pressure: 1.5 MPa (15 bar)
- Min. Burst pressure: 3 MPa (30 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 1 MPa (10 bar)

Bypass valve

- Opening pressure 0.175 MPa (1.75 bar) ±10%
- Opening pressure 0.25 MPa (2.5 bar) ±10%, except for MPHC 850

Filter element features

Filter MPHC	Filter element MRC		
Δp Element type			
Element media	Construction	Δp Series	Δp
A - Microfiber	Standard	D	10 bar
M - Wire mesh	Standard	D	10 bar
P - Paper	Standard	D	10 bar
<i>Please see ordering code tables to check element Δp series availability based on filter features.</i>			
Flow direction through the filter element:			
From IN to OUT			

Seals

- Standard NBR series A or W
- Optional FPM series V or Z

Temperature

From -25 °C to +110 °C

Note

MPHC filters are provided for vertical mounting

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]					Volumes [dm ³]						
	Length	10	20	30	40	50	Length	10	20	30	40	50
MPHC 110		1.60	1.70	1.80	2.20	2.60		1.60	1.70	1.80	2.20	2.60
MPHC 114		1.60	1.70	1.80	2.20	2.60		1.60	1.70	1.80	2.20	2.60
MPHC 116		1.60	1.70	1.80	2.20	2.60		1.60	1.70	1.80	2.20	2.60
MPHC 120		1.60	1.70	1.80	2.20	2.60		1.60	1.70	1.80	2.20	2.60
MPHC 250		3.60	3.90	4.20	5.60	-		4.40	4.40	5.40	8.00	-
MPHC 630		6.50	7.00	7.40	8.50	10.50		7.30	9.00	11.00	13.00	19.20
MPHC 660		-	-	-	11.50	14.00		-	-	-	14.60	21.00
MPHC 850		32.00	35.00	38.00	42.00	-		13.00	16.50	21.00	25.00	-

Flow rates [l/min]

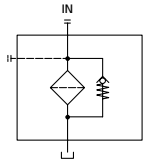
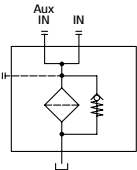
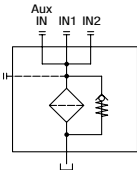
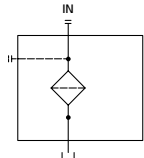
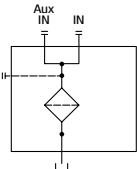
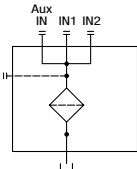
Filter series	Length	Filter element design - D series					Filter element design - D series		
		A0003	A0006	A0010	A0016	A0025	M0025 M0060 M0090	P0010	P0025
MPHC 110-114 116-120	1	26	29	72	79	107	282	164	190
	2	43	46	112	114	161	318	164	190
	3	64	72	132	156	178	324	219	251
	4	90	99	184	198	216	324	266	302
	5	117	128	201	219	244	324	282	318
MPHC 250	1	93	102	210	251	315	1093	339	383
	2	124	151	327	412	421	1122	460	514
	3	189	221	418	445	500	1137	544	616
	4	261	304	592	670	766	1166	832	923
MPHC 630	1	160	200	369	423	518	1894	565	632
	2	240	257	571	611	1045	1929	1137	1285
	3	330	374	745	788	1308	1938	1416	1577
	4	374	403	887	1010	1348	1956	1448	1612
	5	625	698	1210	1257	1723	2121	1839	1929
MPHC 660	4	370	399	903	1042	1460	2376	1596	1830
	5	624	699	1282	1343	1997	2663	2182	2331
MPHC 850	1	775	1041	1246	1568	2242	3311	2371	2625
	2	1176	1522	1682	1747	2449	3378	2684	2886
	3	1490	1914	1995	2014	3035	3405	3144	3220
	4	1668	2088	2305	2363	3169	3517	3272	3378

Maximum flow rate for a complete return filter with a pressure drop $\Delta p = 0.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

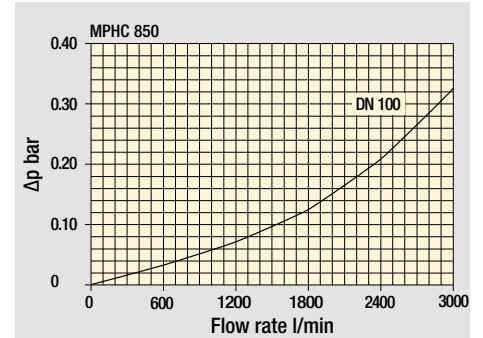
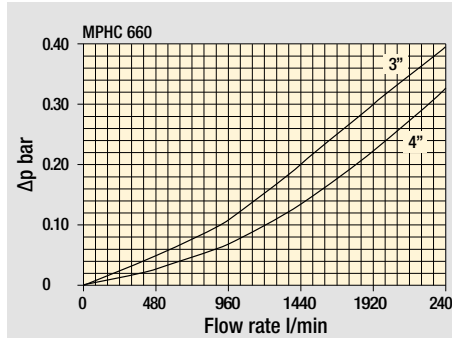
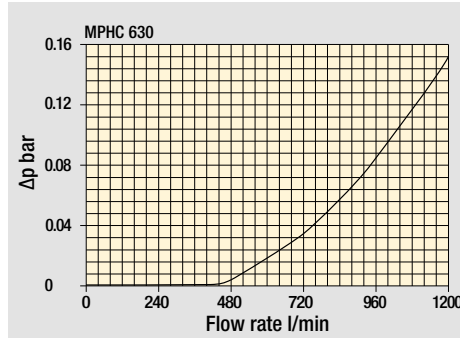
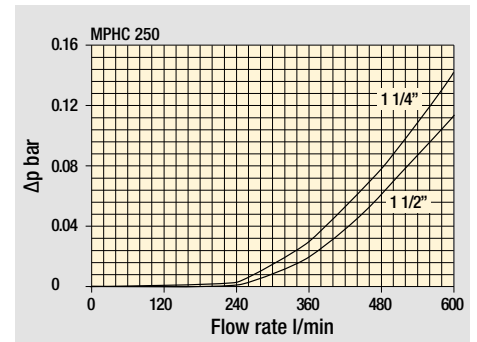
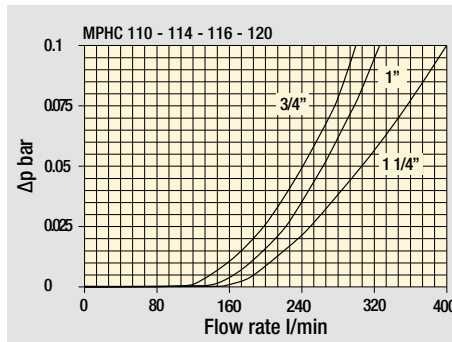
You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

Filter series	Single IN Port	Double IN Port	Triple IN port
MPHC 110	●	●	-
MPHC 114	●	-	-
MPHC 116	●	-	-
MPHC 120	●	●	●
MPHC 250	●	●	-
MPHC 630	●	●	-
MPHC 660	●	-	-
MPHC 850	●	●	-
17 / 25 with bypass 1.75 / 2.5 bar			
00 without bypass			

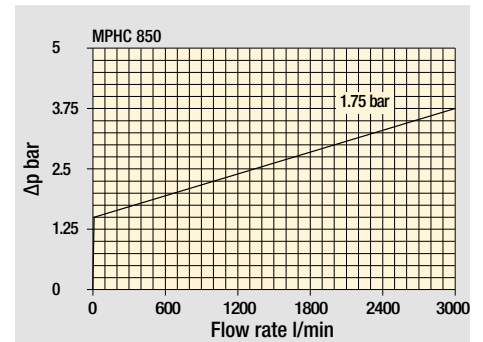
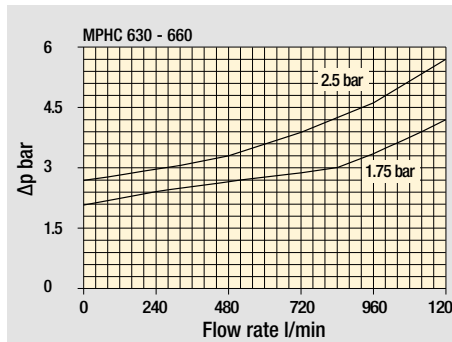
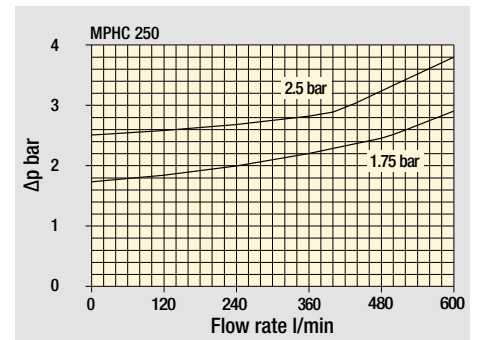
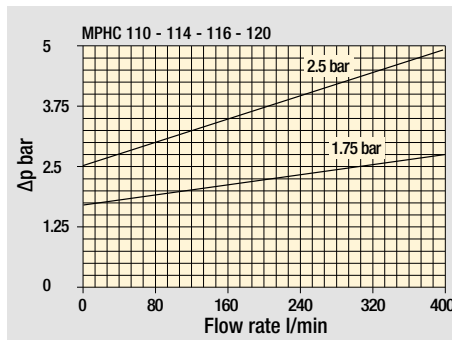
Hydraulic diagram

Pressure drop

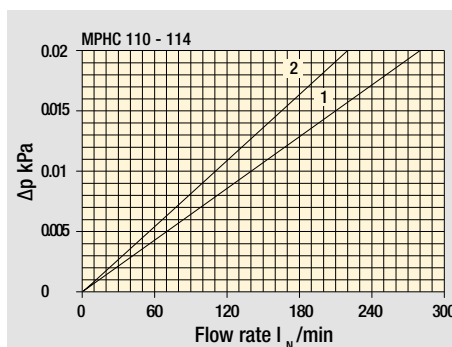
Filter housings Δp pressure drop



Bypass valve pressure drop



Air breather pressure drop



- 1 **AS** With air breather 10 μ m
- 2 **AR** With anti-splash and SAP50 10 μ m

The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

Designation & Ordering code

COMPLETE FILTER

Example: **MPHC** | **110** | **50** | **A0025** | **D** | **W** | **17** | **FS012** | **1** | **6T** | **DA** | **P01** | **NN**

Series **MPHC**

Size **110**

Length
10 | **20** | **30** | **40** | **50**

Filtration rating (filter media)

A0003	Inorganic microfiber	3 µm
A0006	Inorganic microfiber	6 µm
A0010	Inorganic microfiber	10 µm
A0016	Inorganic microfiber	16 µm
A0025	Inorganic microfiber	25 µm
M0025	Wire mesh	25 µm
M0060	Wire mesh	60 µm
M0090	Wire mesh	90 µm
P0010	Resin impregnated paper	10 µm
P0025	Resin impregnated paper	25 µm

Element Δp

D 10 bar

Seals and treatments

	A0xxx	M0xxx	P0xxx
A NBR	•	•	•
V FPM	•	•	•
W NBR with filter and components surface treatment	•	•	-
Z FPM with filter and components surface treatment	•	•	-

By-pass valve

00	Without bypass
17	With bypass 1.75 bar
25	With bypass 2.5 bar

Connections

FG034	G 3/4"	FN034	3/4" NPT	FS012	SAE 12 - 1 1/16" - 12 UN
FG100	G 1"	FN100	1" NPT	FS016	SAE 16 - 1 5/16" - 12 UN
FG114	G 1 1/4"	FN114	1 1/4" NPT	FS020	SAE 20 - 1 5/8" - 12 UN

Additional connections

1	Main connection	FG034	Main connection	FN034	Main connection	FS012
		FG100		FN100		FS016
		G 3/8"	3/8" NPT		SAE 6 - 9/16" 18 UNF	
		FN114	FN114		FS020	
2	Main connection	FG034	Main connection	FN034	Main connection	FS012
		FG100		FN100		FS016
		G 1/2"	1/2" NPT		SAE 8 - 3/4" 16 UNF	
		FN114	FN114		FS020	

Connections for clogging indicator

6T With both side indicator connection, with metal plug

Additional features

	Standard	With diffuser	With magnetic filter	With diffuser and magnetic filter
NN	Without air breather	DA	MA	DE
AS	With air breather 10 µm	DB	MS	DF
AR	With anti-splash air breather SAP050 10 µm	DC	MR	DG
AP	With anti-splash air breather SAP050 10 µm, press. 0.5 bar	DD	MP	DH

Execution

P01 Standard catalogue item

Certificates

NN None

CLOGGING INDICATORS See pages 776-777

BVA	Axial pressure gauge	BEA	Electrical pressure indicator
BVR	Radial pressure gauge	BEM	Electrical pressure indicator
BVP	Visual pressure indicator with automatic reset	BLA	Electrical / visual pressure indicator
BVQ	Visual pressure indicator with manual reset		

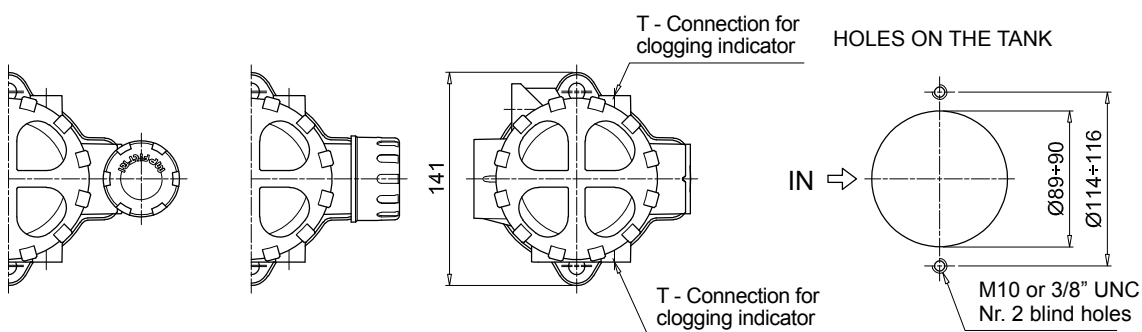
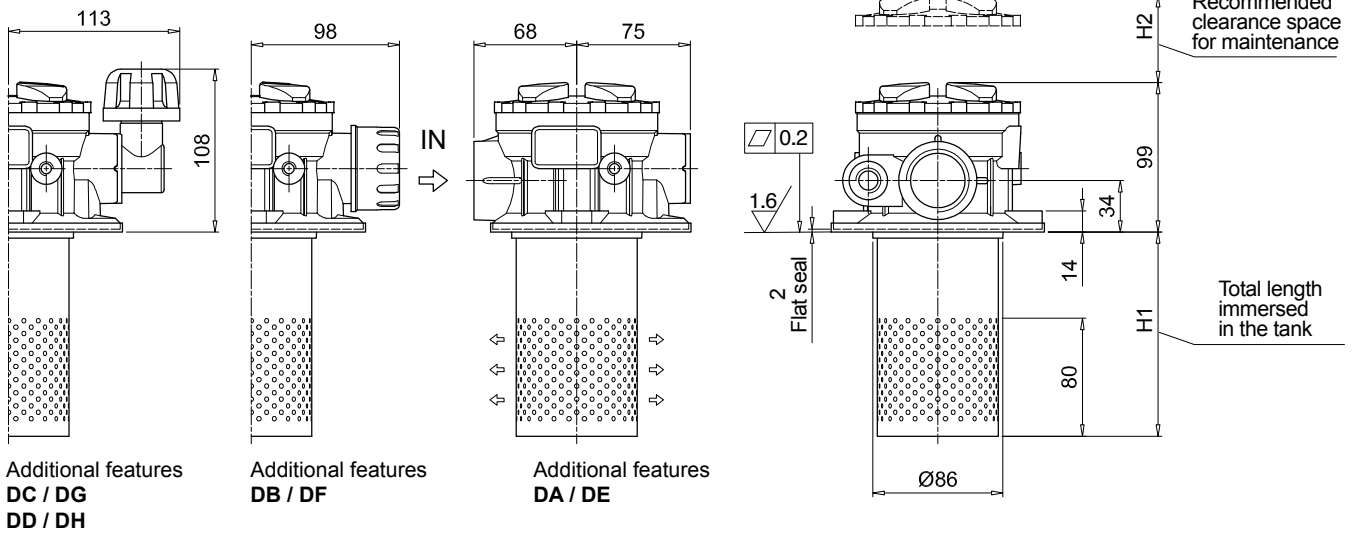
ACCESSORIES See page 270

DPT Dipstick

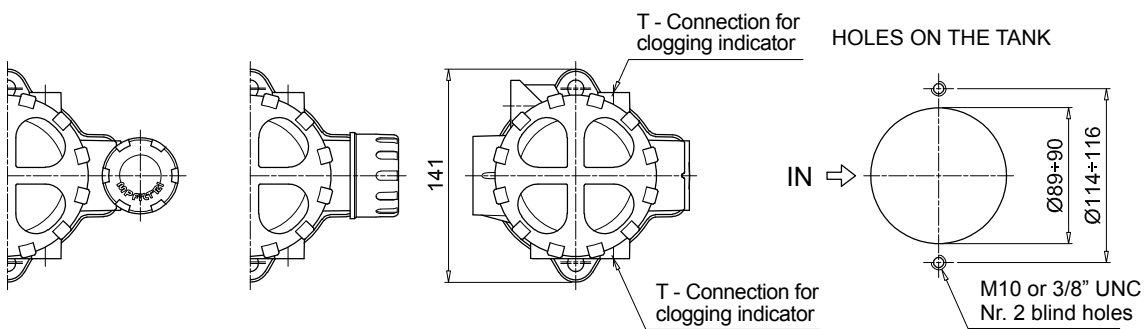
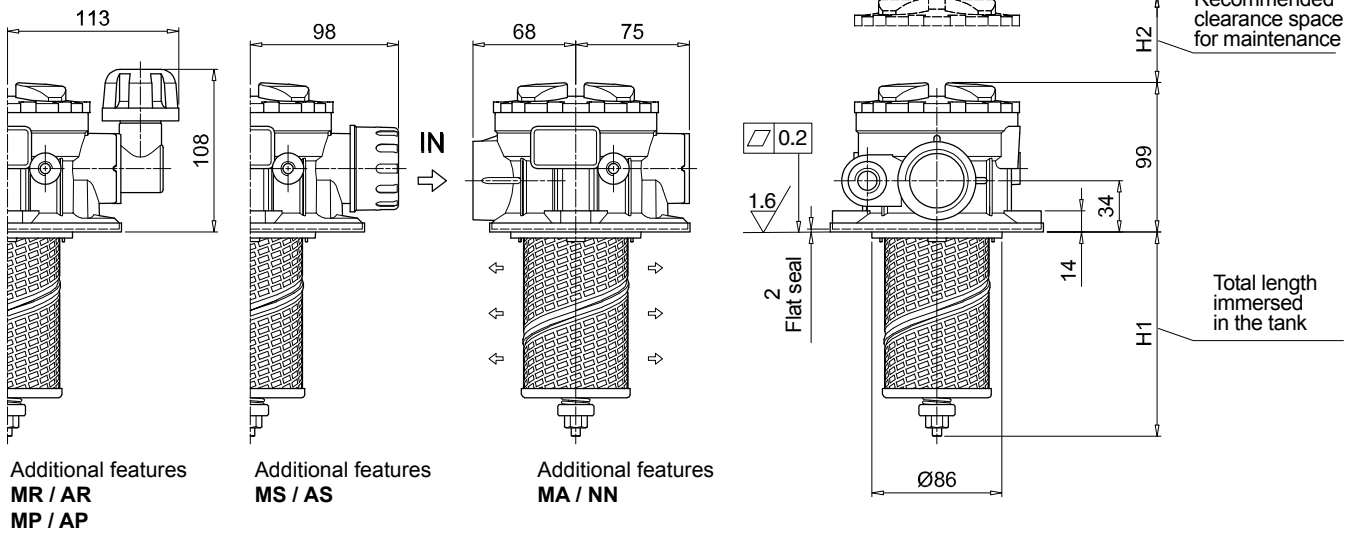
FILTER ELEMENT										
Series MRC	Example: MRC 100 50 A0025 D A 00 NN P01 NN									
Size 100										
Length 10 20 30 40 50										
Filtration rating (filter media)										
A0003 Inorganic microfiber 3 µm										
A0006 Inorganic microfiber 6 µm										
A0010 Inorganic microfiber 10 µm										
A0016 Inorganic microfiber 16 µm										
A0025 Inorganic microfiber 25 µm										
M0025 Wire mesh 25 µm										
M0060 Wire mesh 60 µm										
M0090 Wire mesh 90 µm										
P0010 Resin impregnated paper 10 µm										
P0025 Resin impregnated paper 25 µm										
Element Δp D 10 bar										
Seals and treatments										
A NBR										
V FPM										
Bypass 00 Without bypass										
Additional features NN Without additional features										
Execution P01 Standard catalogue item										
Certificates NN None										

Dimensions

MPHC110				
with diffuser				
Connection	T	Filter length	H1 [mm]	H2 [mm]
FG034	G 1/8"	10	188	255
FG100		20	188	255
FG114		30	238	305
FN034	1/8" NPT	40	338	405
FN100		50	438	505
FN114				
FS012	1/8" NPT			
FS016				
FS020				



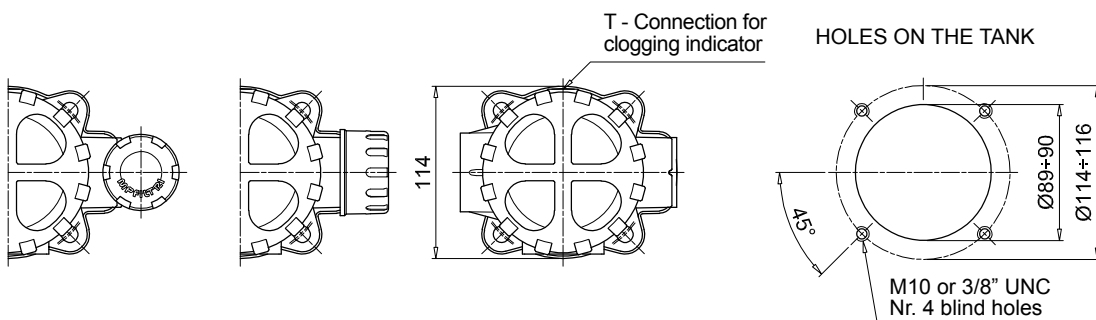
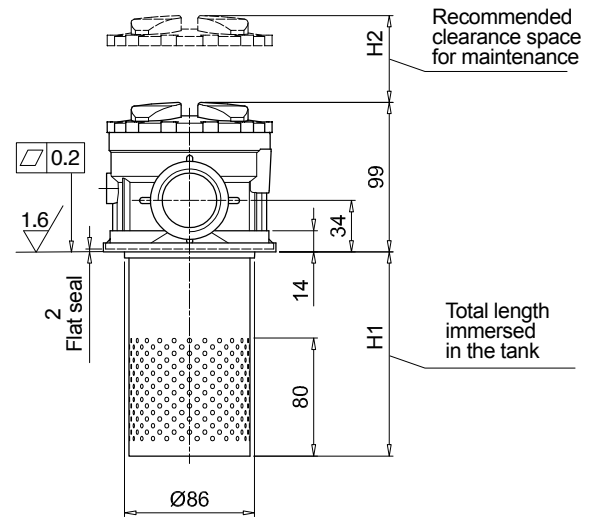
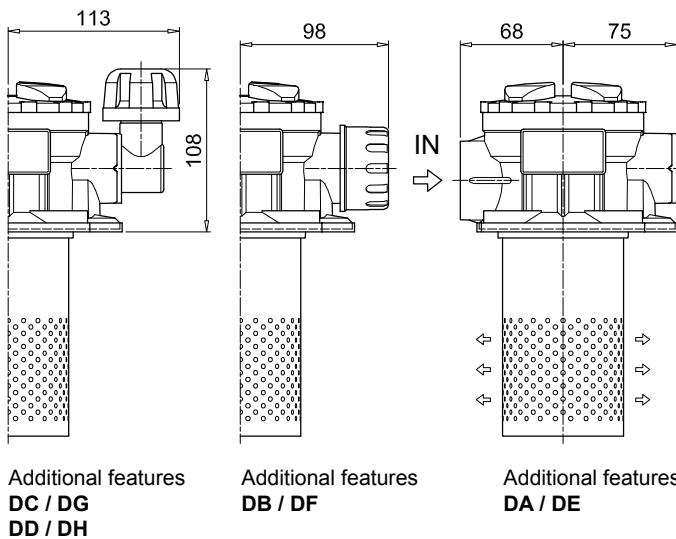
MPHC110				
without diffuser				
Connection	T	Filter length	H1 [mm]	H2 [mm]
FG034	G 1/8"	10	129	190
FG100		20	173	235
FG114		30	223	285
FN034	1/8" NPT	40	323	385
FN100		50	423	485
FN114				
FS012	1/8" NPT			
FS016				
FS020				



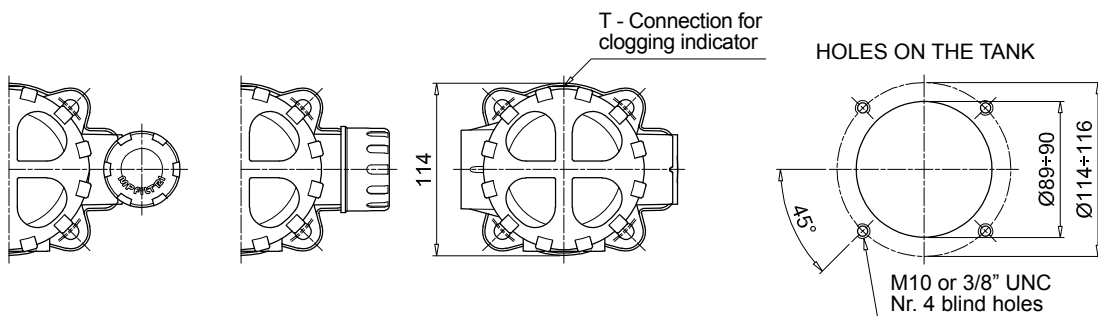
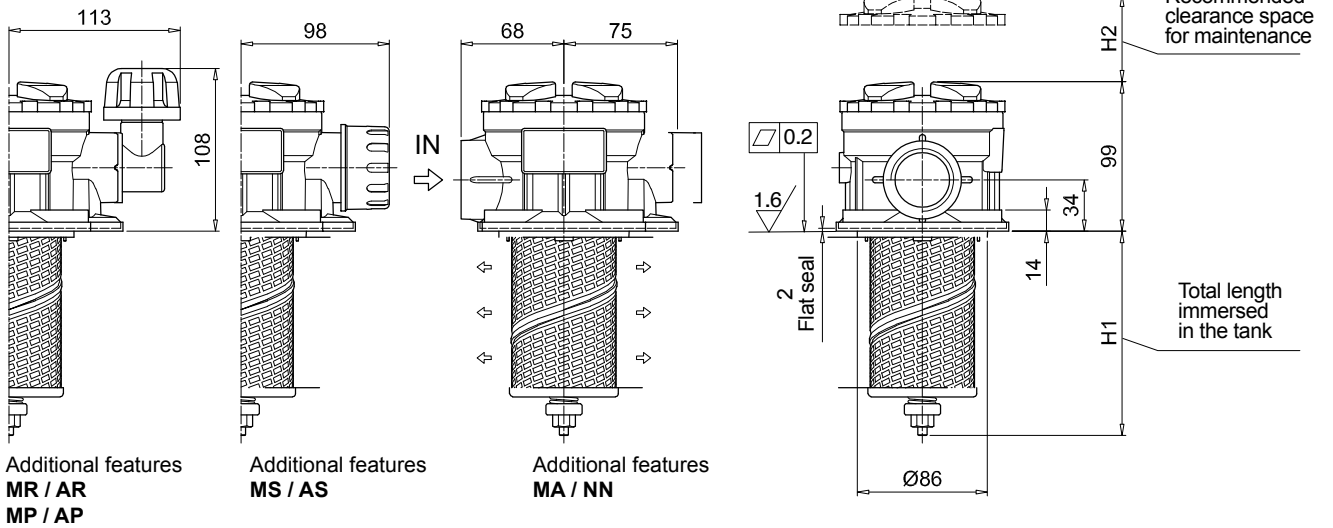
FILTER ELEMENT	
Series MRC	Example: MRC 100 50 A0025 D A 00 NN P01 NN
Size 100	
Length 10 20 30 40 50	
Filtration rating (filter media)	
A0003 Inorganic microfiber 3 µm	
A0006 Inorganic microfiber 6 µm	
A0010 Inorganic microfiber 10 µm	
A0016 Inorganic microfiber 16 µm	
A0025 Inorganic microfiber 25 µm	
M0025 Wire mesh 25 µm	
M0060 Wire mesh 60 µm	
M0090 Wire mesh 90 µm	
P0010 Resin impregnated paper 10 µm	
P0025 Resin impregnated paper 25 µm	
Element Δp D 10 bar	
Seals and treatments	
A NBR	
V FPM	
Bypass 00 Without bypass	
Additional features NN Without additional features	
Execution P01 Standard catalogue item	
Certificates NN None	

Dimensions

MPHC114				
with diffuser				
Connection	T	Filter length	H1 [mm]	H2 [mm]
FG034	G 1/8"	10	188	255
FG100		20	188	255
FG114		30	238	305
FN034	1/8" NPT	40	338	405
FN100		50	438	505
FN114				
FS012	1/8" NPT			
FS016				
FS020				



MPHC114				
without diffuser				
Connection	T	Filter length	H1 [mm]	H2 [mm]
FG034	G 1/8"	10	129	190
FG100		20	173	235
FG114		30	223	285
FN034	1/8" NPT	40	323	385
FN100		50	423	485
FN114				
FS012	1/8" NPT			
FS016				
FS020				



Designation & Ordering code

COMPLETE FILTER

Series	Example: MPHC	116	50	A0025	D	W	17	FS012	0	3T	DA	P01	NN
MPHC													
Size													
116													
Length													
10 20 30 40 50													
Filtration rating (filter media)													
A0003	Inorganic microfiber	3 µm											
A0006	Inorganic microfiber	6 µm											
A0010	Inorganic microfiber	10 µm											
A0016	Inorganic microfiber	16 µm											
A0025	Inorganic microfiber	25 µm											
M0025	Wire mesh	25 µm											
M0060	Wire mesh	60 µm											
M0090	Wire mesh	90 µm											
P0010	Resin impregnated paper	10 µm											
P0025	Resin impregnated paper	25 µm											
Element Δp													
D	10 bar												
Seals and treatments													
		A0xxx	M0xxx	PDxxx									
A	NBR	•	•	•									
V	FPM	•	•	•									
W	NBR with filter and components surface treatment	•	•	-									
Z	FPM with filter and components surface treatment	•	•	-									
Flat seal on head on request													
By-pass valve													
00	Without bypass												
17	With bypass 1.75 bar												
25	With bypass 2.5 bar												
Connections													
FG034	G 3/4"	FN034	3/4" NPT	FS012	SAE 12 - 1 1/16" - 12 UN								
FG100	G 1"	FN100	1" NPT	FS016	SAE 16 - 1 5/16" - 12 UN								
FG114	G 1 1/4"	FN114	1 1/4" NPT	FS020	SAE 20 - 1 5/8" - 12 UN								
Additional connections													
0	Without additional connections												
Connections for clogging indicator													
3T	With left indicator connection, with metal plug												
Additional features													
DA	With diffuser												
DE	With diffuser and magnetic filter												
MA	With magnetic filter												
NN	Without additional features												
Execution													
P01	Standard catalogue item												
Certificates													
NN	None												

CLOGGING INDICATORS

See pages 776-777

BVA	Axial pressure gauge	BEA	Electrical pressure indicator
BVR	Radial pressure gauge	BEM	Electrical pressure indicator
BVP	Visual pressure indicator with automatic reset	BLA	Electrical / visual pressure indicator
BVQ	Visual pressure indicator with manual reset		

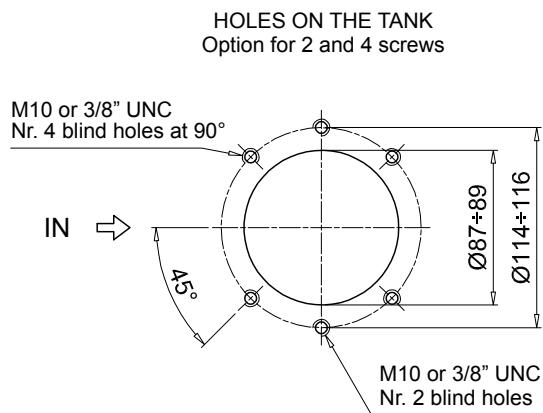
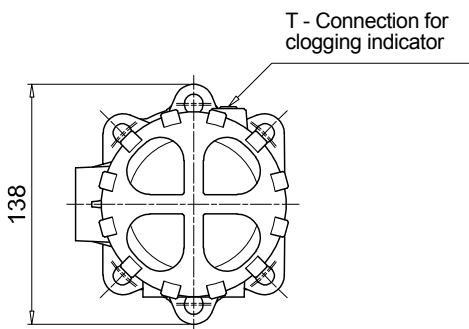
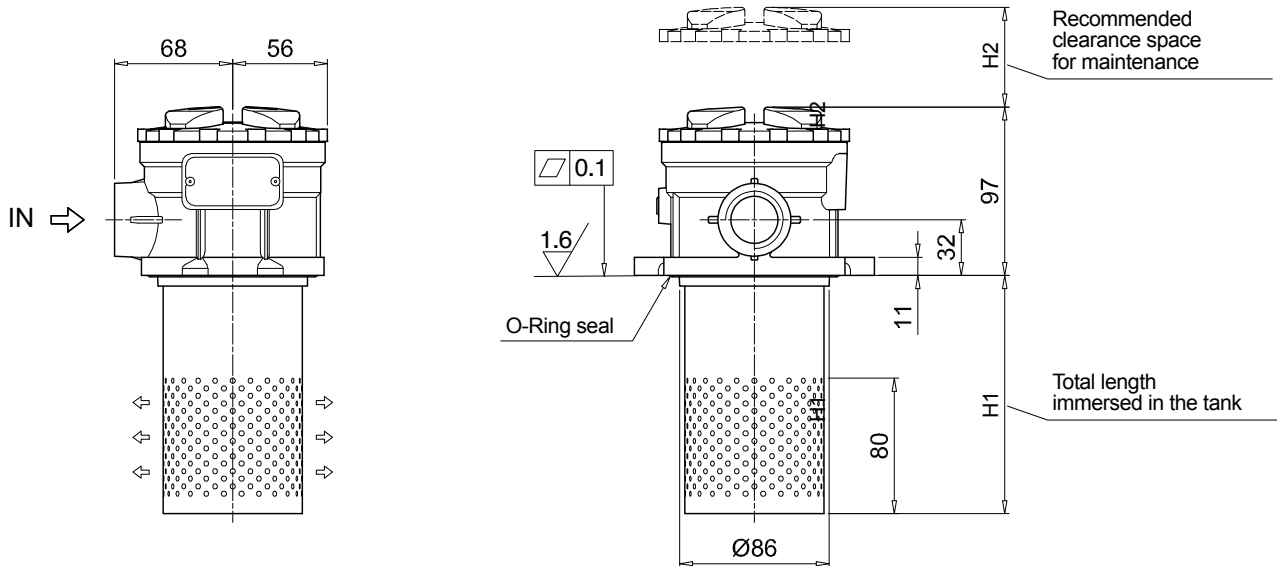
ACCESSORIES

See page 270

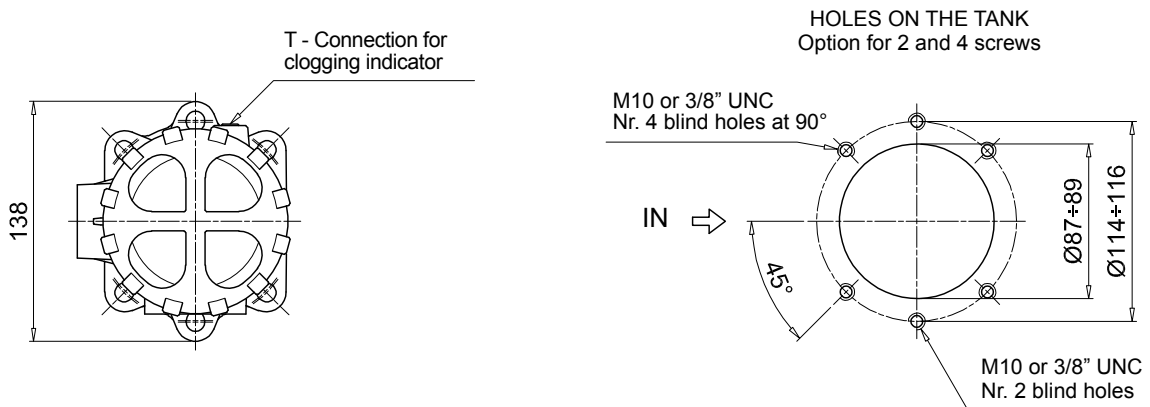
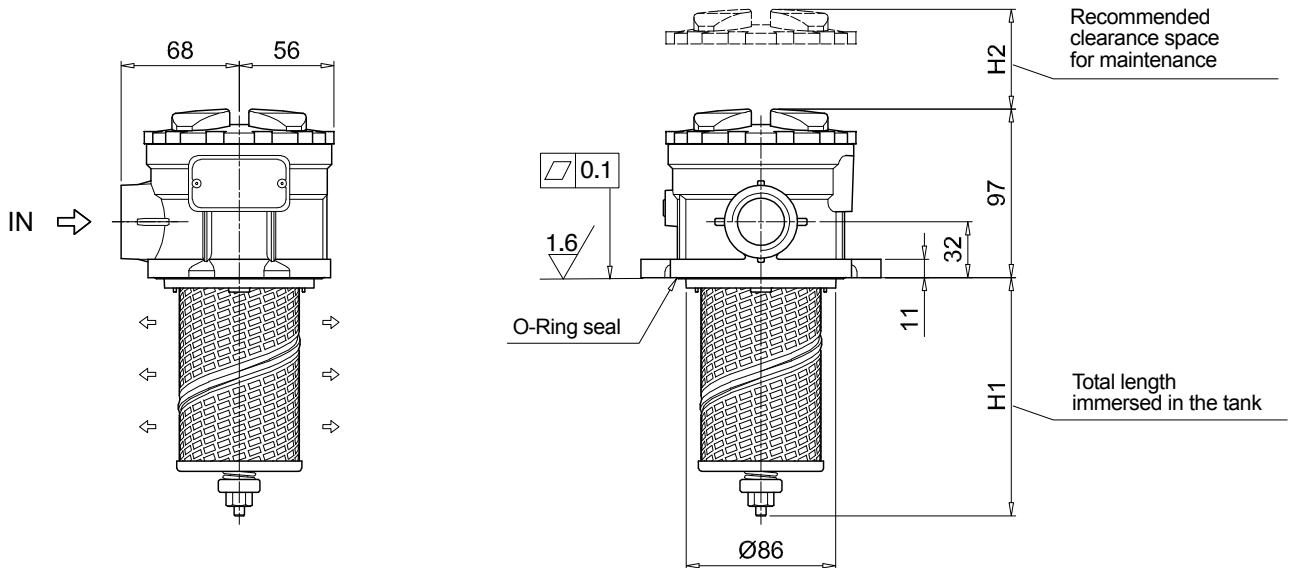
DPT	Dipstick
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FILTER ELEMENT										
Series MRC	Example: MRC 100 50 A0025 D A 00 NN P01 NN									
Size 100										
Length 10 20 30 40 50										
Filtration rating (filter media)										
A0003	Inorganic microfiber	3 µm								
A0006	Inorganic microfiber	6 µm								
A0010	Inorganic microfiber	10 µm								
A0016	Inorganic microfiber	16 µm								
A0025	Inorganic microfiber	25 µm								
M0025	Wire mesh	25 µm								
M0060	Wire mesh	60 µm								
M0090	Wire mesh	90 µm								
P0010	Resin impregnated paper	10 µm								
P0025	Resin impregnated paper	25 µm								
Element Δp D 10 bar										
Seals and treatments										
A NBR										
V FPM										
Bypass 00 Without bypass										
Additional features NN Without additional features										
Execution P01 Standard catalogue item										
Certificates NN None										

MPHC116				
Additional features DA / DE		with diffuser		
Connection	T	Filter length	H1 [mm]	H2 [mm]
FG034	G 1/8"	10	190	255
FG100		20	190	255
FG114		30	240	305
FN034	1/8" NPT	40	340	405
FN100		50	440	505
FN114				
FS012	1/8" NPT			
FS016				
FS020				



MPHC116				
Additional features MA / NN		without diffuser		
Connection	T	Filter length	H1 [mm]	H2 [mm]
FG034	G 1/8"	10	131	190
FG100		20	175	235
FG114		30	225	285
FN034	1/8" NPT	40	325	385
FN100		50	425	485
FN114				
FS012	1/8" NPT			
FS016				
FS020				



Designation & Ordering code

COMPLETE FILTER

Series	Example: MPHC 120 50 A0025 D W 17 FS012 1 6T DA P01 NN												
MPHC													
Size	120												
Length	10 20 30 40 50												
Filtration rating (filter media)													
A0003	Inorganic microfiber	3 μm											
A0006	Inorganic microfiber	6 μm											
A0010	Inorganic microfiber	10 μm											
A0016	Inorganic microfiber	16 μm											
A0025	Inorganic microfiber	25 μm											
M0025	Wire mesh	25 μm											
M0060	Wire mesh	60 μm											
M0090	Wire mesh	90 μm											
P0010	Resin impregnated paper	10 μm											
P0025	Resin impregnated paper	25 μm											
			Element Δp										
			D	10 bar									
Seals and treatments	A0xxx	M0xxx	P0xxx										
A	NBR	•	•	•									
V	FPM	•	•	•									
W	NBR with filter and components surface treatment	•	•	-									
Z	FPM with filter and components surface treatment	•	•	-									
By-pass valve													
00	Without bypass												
17	With bypass 1.75 bar												
25	With bypass 2.5 bar												
Connections													
FG034	G 3/4"	FN034	3/4" NPT	FS012	SAE 12 - 1 1/16" - 12 UN								
FG100	G 1"	FN100	1" NPT	FS016	SAE 16 - 1 5/16" - 12 UN								
FG114	G 1 1/4"	FN114	1 1/4" NPT	FS020	SAE 20 - 1 5/8" - 12 UN								
Additional connections													
1	Main connection	FG034 FG100 FN114	G 3/8"	Main connection	FN034 FN100 FN114	3/8" NPT	Main connection	FS012 FS016 FS020	SAE 6 - 9/16" 18 UNF				
2	Main connection	FG034 FG100 FN114	G 1/2"	Main connection	FN034 FN100 FN114	1/2" NPT	Main connection	FS012 FS016 FS020	SAE 8 - 3/4" 16 UNF				
Connections for clogging indicator													
6T	With both side indicator connections, with metal plugs												
Additional features													
DA	With diffuser												
DE	With diffuser and magnetic filter												
MA	With magnetic filter												
NN	Without additional features												
Execution													
P01	Standard catalogue item												
Certificates													
NN	None												

CLOGGING INDICATORS

See pages 776-777

BVA	Axial pressure gauge	BEA	Electrical pressure indicator
BVR	Radial pressure gauge	BEM	Electrical pressure indicator
BVP	Visual pressure indicator with automatic reset	BLA	Electrical / visual pressure indicator
BVQ	Visual pressure indicator with manual reset		

ACCESSORIES

See page 270

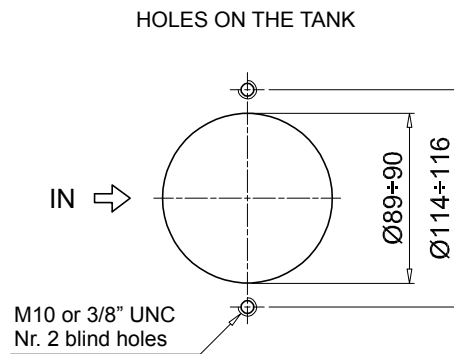
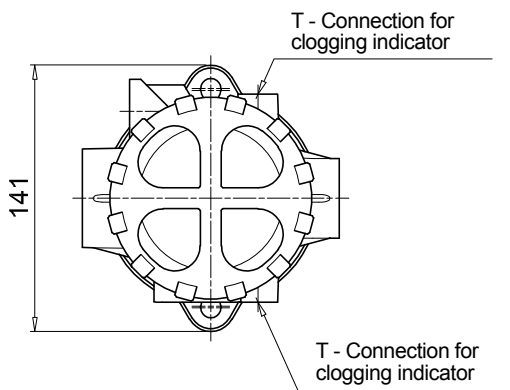
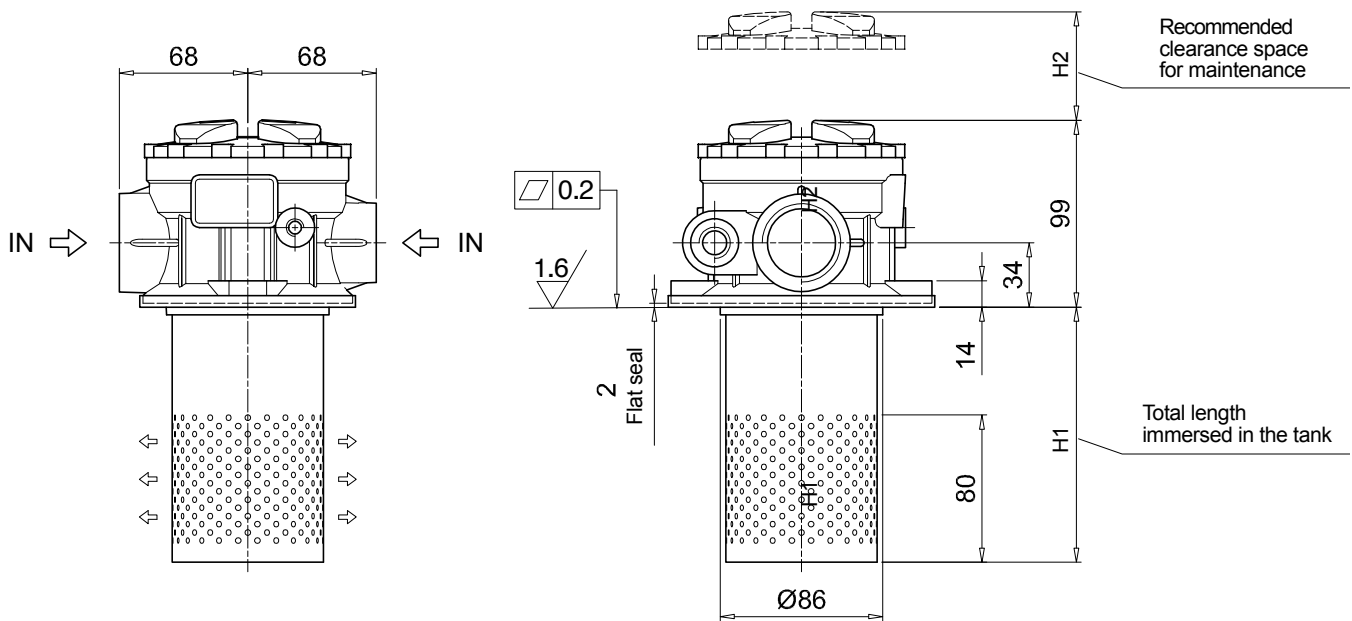
DPT	Dipstick
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FILTER ELEMENT	
Series MRC	Example: MRC 100 50 A0025 D A 00 NN P01 NN
Size 100	
Length 10 20 30 40 50	
Filtration rating (filter media)	
A0003 Inorganic microfiber 3 µm	
A0006 Inorganic microfiber 6 µm	
A0010 Inorganic microfiber 10 µm	
A0016 Inorganic microfiber 16 µm	
A0025 Inorganic microfiber 25 µm	
M0025 Wire mesh 25 µm	
M0060 Wire mesh 60 µm	
M0090 Wire mesh 90 µm	
P0010 Resin impregnated paper 10 µm	
P0025 Resin impregnated paper 25 µm	
Element Δp D 10 bar	
Seals and treatments	
A NBR	
V FPM	
Bypass 00 Without bypass	
Additional features NN Without additional features	
Execution P01 Standard catalogue item	
Certificates NN None	

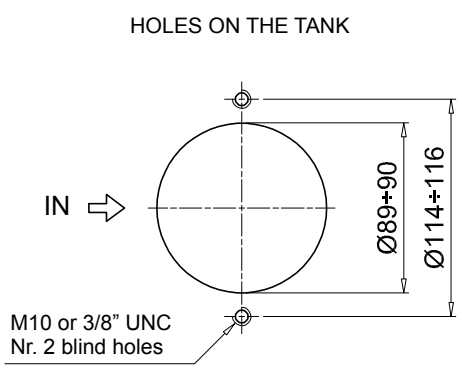
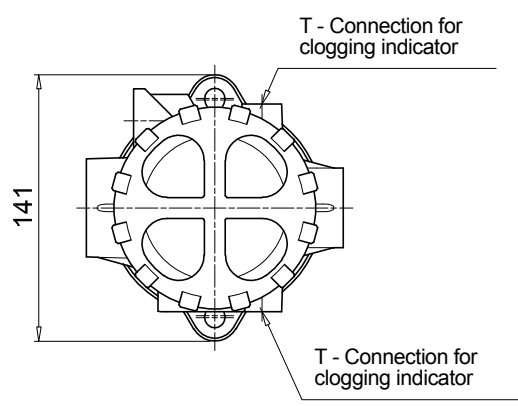
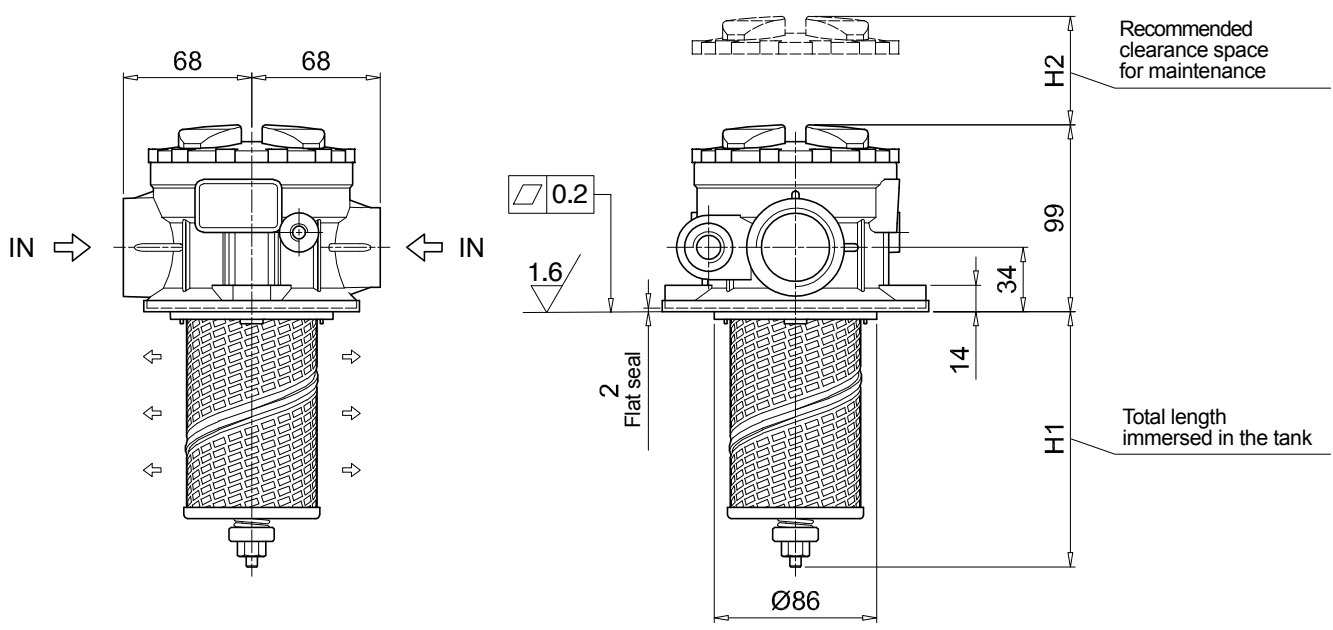
MPHC MPHC120

Dimensions

MPHC120				
Additional features DA / DE		with diffuser		
Connection	T	Filter length	H1 [mm]	H2 [mm]
FG034	G 1/8"	10	188	255
FG100		20	188	255
FG114		30	238	305
FN034	1/8" NPT	40	338	405
FN100		50	438	505
FN114				
FS012	1/8" NPT			
FS016				
FS020				



MPHC120				
Additional features MA / NN		without diffuser		
Connection	T	Filter length	H1 [mm]	H2 [mm]
FG034	G 1/8"	10	129	190
FG100		20	173	235
FG114		30	223	285
FN034	1/8" NPT	40	323	385
FN100		50	423	485
FN114				
FS012	1/8" NPT			
FS016				
FS020				

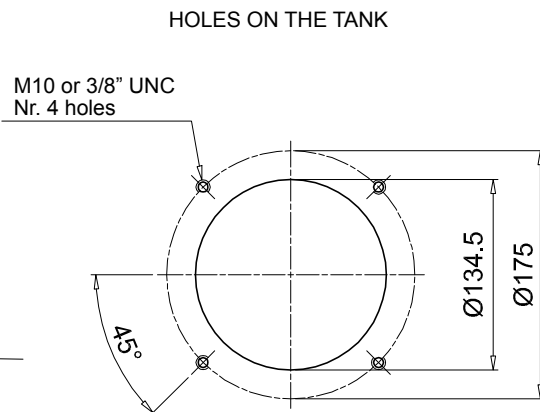
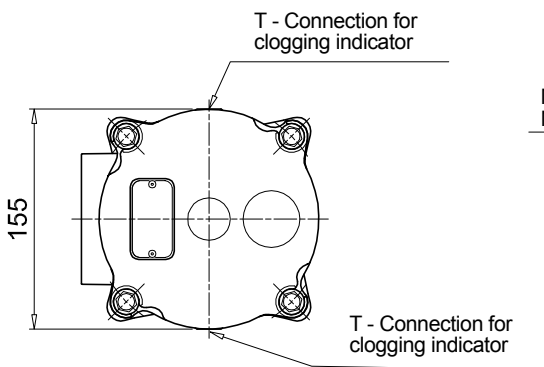
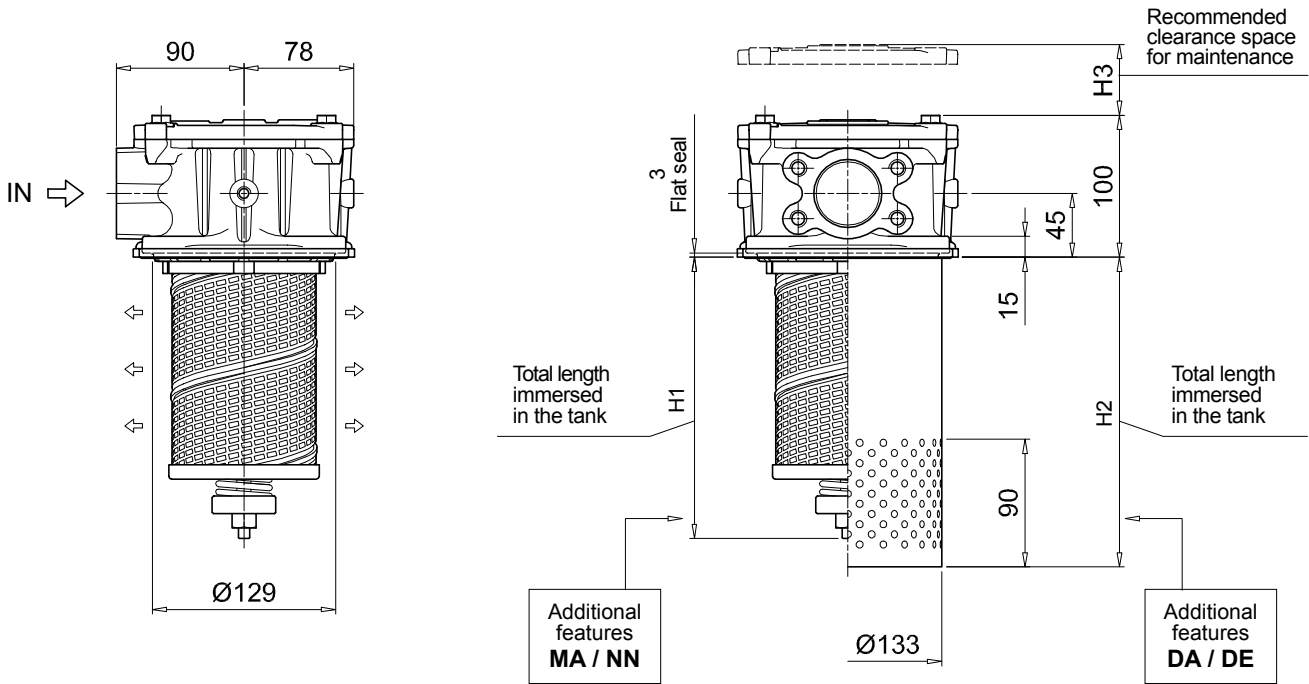


FILTER ELEMENT	
Series MRC	Example: MRC 250 30 M0090 D V 00 NN P01 NN
Size 250	
Length 10 20 30 40	
Filtration rating (filter media)	
A0003 Inorganic microfiber 3 µm	
A0006 Inorganic microfiber 6 µm	
A0010 Inorganic microfiber 10 µm	
A0016 Inorganic microfiber 16 µm	
A0025 Inorganic microfiber 25 µm	
M0025 Wire mesh 25 µm	
M0060 Wire mesh 60 µm	
M0090 Wire mesh 90 µm	
P0010 Resin impregnated paper 10 µm	
P0025 Resin impregnated paper 25 µm	
Element Δp D 10 bar	
Seals and treatments	
A NBR	
V FPM	
Bypass 00 Without bypass	
Additional features NN Without additional features	
Execution P01 Standard catalogue item	
Certificates NN None	

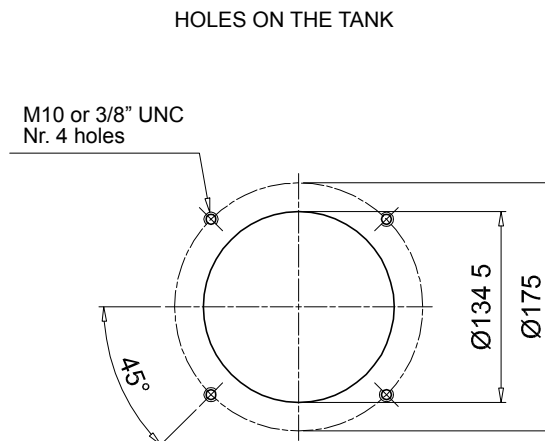
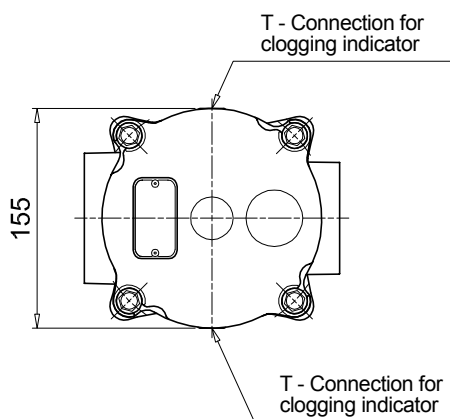
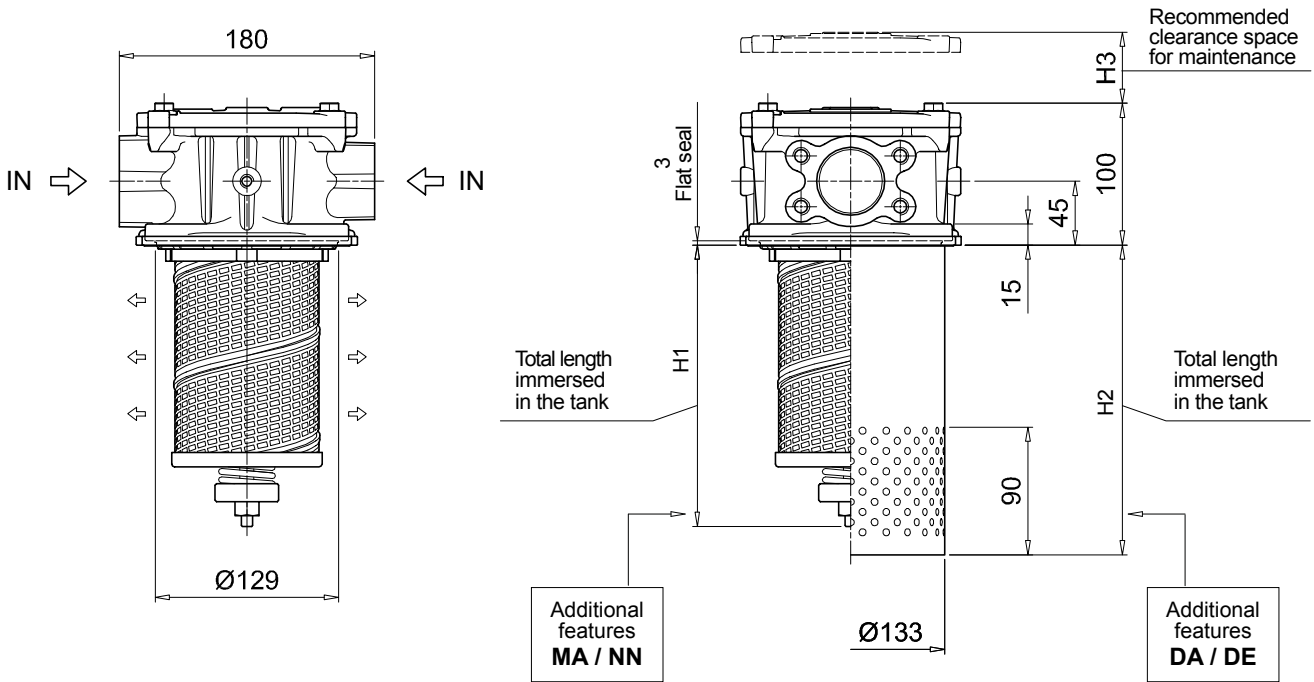
MPHC MPHC250

Dimensions

MPHC250					
Additional connection "O"					
Connection	T	Filter length	H1 [mm]	H2 [mm]	H3 [mm]
FG112	G 1/8"	10	182	247	255
FN112	1/8" NPT	20	231	247	305
FS024	1/8" NPT	30	302	317	375
FE112	G 1/8"	40	502	507	580
FF112	1/8" NPT				



MPHC250					
Additional connection "1"					
Connection	T	Filter length	H1 [mm]	H2 [mm]	H3 [mm]
FG112	G 1/8"	10	182	247	255
FN112	1/8" NPT	20	231	247	305
FS024	1/8" NPT	30	302	317	375
FE112	G 1/8"	40	502	507	580
FF112	1/8" NPT				

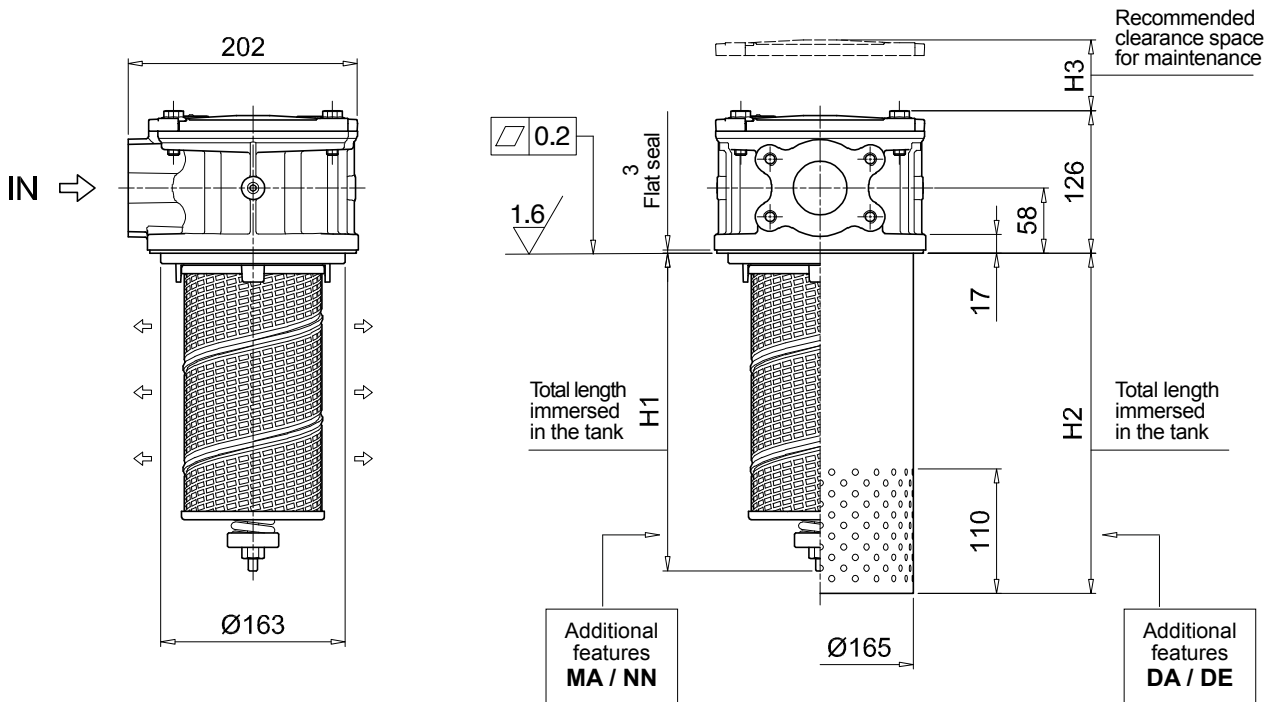


FILTER ELEMENT										
Series MRC	Example: MRC	630	50	A0025	D	A	00	NN	P01	NN
Size 630										
Length 10 20 30 40 50										
Filtration rating (filter media)										
A0003	Inorganic microfiber	3 µm								
A0006	Inorganic microfiber	6 µm								
A0010	Inorganic microfiber	10 µm								
A0016	Inorganic microfiber	16 µm								
A0025	Inorganic microfiber	25 µm								
M0025	Wire mesh	25 µm								
M0060	Wire mesh	60 µm								
M0090	Wire mesh	90 µm								
P0010	Resin impregnated paper	10 µm								
P0025	Resin impregnated paper	25 µm								
Element Δp D 10 bar										
Seals and treatments										
A NBR										
V FPM										
Bypass 00 Without bypass										
Additional features NN Without additional features										
Execution P01 Standard catalogue item										
Certificates NN None										

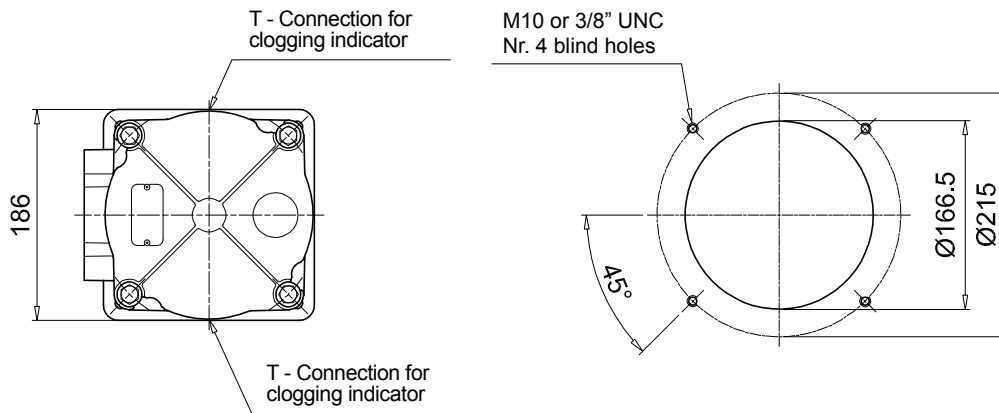
MPHC MPHC630

Dimensions

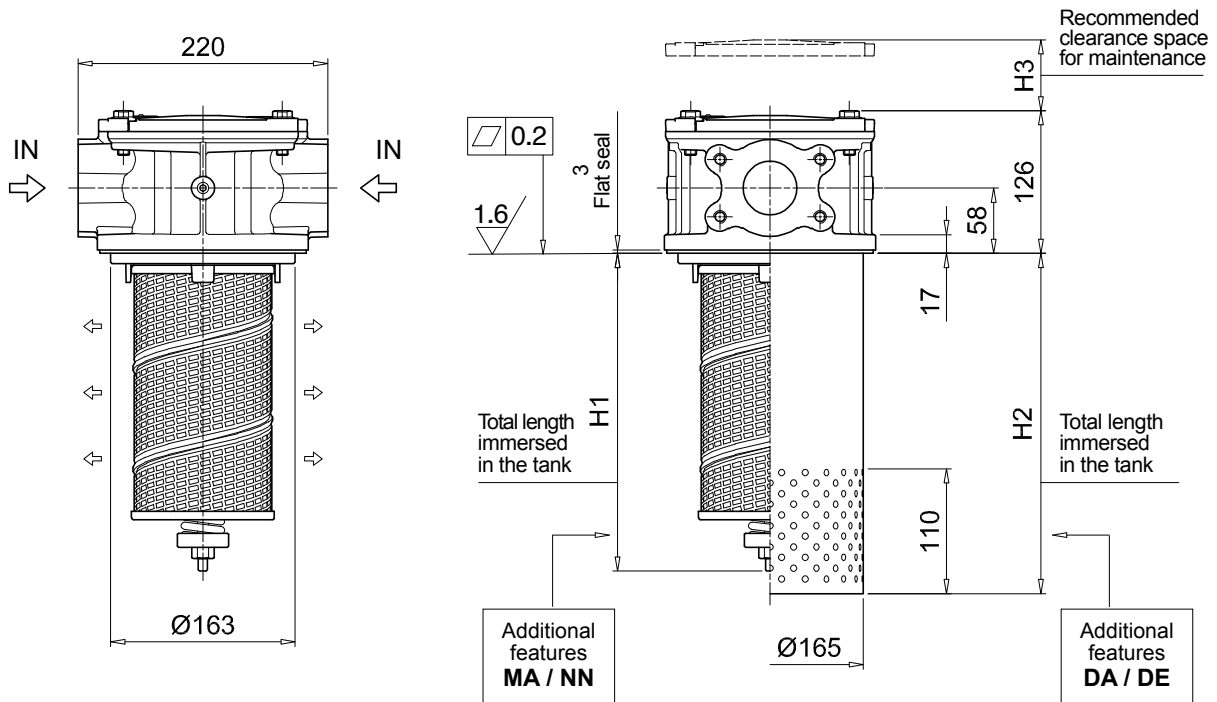
MPHC630					
Additional connection "O"					
Connection	T	Filter length	H1 [mm]	H2 [mm]	H3 [mm]
FE212	G 1/8"	10	260	278	330
FF212	1/8" NPT	20	340	358	410
		30	440	458	510
		40	528	548	600
		50	829	848	900



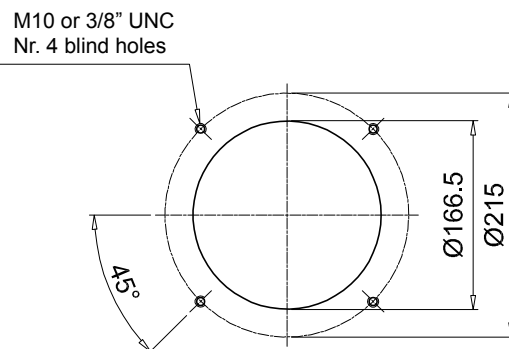
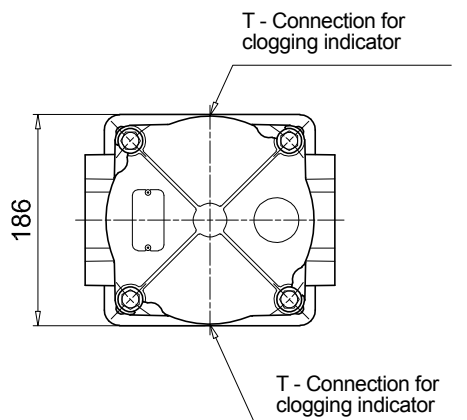
HOLES ON THE TANK



MPHC630					
Additional connection "1"					
Connection	T	Filter length	H1 [mm]	H2 [mm]	H3 [mm]
FE212	G 1/8"	10	260	278	330
FF212	1/8" NPT	20	340	358	410
		30	440	458	510
		40	528	548	600
		50	829	848	900



HOLES ON THE TANK



Designation & Ordering code

COMPLETE FILTER

Series MPHC	Example:	MPHC	660	40	A0025	D	W	17	FE300	0	9T	DA	P01	NN
Size 660														
Length 40 50														
Filtration rating (filter media)														
A0003	Inorganic microfiber	3 µm												
A0006	Inorganic microfiber	6 µm												
A0010	Inorganic microfiber	10 µm												
A0016	Inorganic microfiber	16 µm												
A0025	Inorganic microfiber	25 µm												
M0025	Wire mesh	25 µm												
M0060	Wire mesh	60 µm												
M0090	Wire mesh	90 µm												
P0010	Resin impregnated paper	10 µm												
P0025	Resin impregnated paper	25 µm												
Element Δp														
D 10 bar														
Seals and treatments														
A	NBR		A0xxx	M0xxx	P0xxx									
V	FPM		•	•	•									
W	NBR with filter and components surface treatment		•	•	-									
Z	FPM with filter and components surface treatment		•	•	-									
By-pass valve														
00	Without bypass													
17	With bypass 1.75 bar													
25	With bypass 2.5 bar													
Connections														
FE300	3" SAE 3000 psi/M													
FE400	4" SAE 3000 psi/M													
Additional connections														
0	Without additional connections													
Connections for clogging indicator														
9T	With multiple indicator connections, with metal plugs													
Additional features														
DA	With diffuser													
DE	With diffuser and magnetic filter													
MA	With magnetic filter													
NN	Without additional features													
Execution														
P01	Standard catalogue item													
Certificates														
NN	None													

CLOGGING INDICATORS

See pages 776-777

BVA	Axial pressure gauge
BVR	Radial pressure gauge
BVP	Visual pressure indicator with automatic reset
BVQ	Visual pressure indicator with manual reset

BEA	Electrical pressure indicator
BEM	Electrical pressure indicator
BLA	Electrical / visual pressure indicator

ACCESSORIES

See page 270

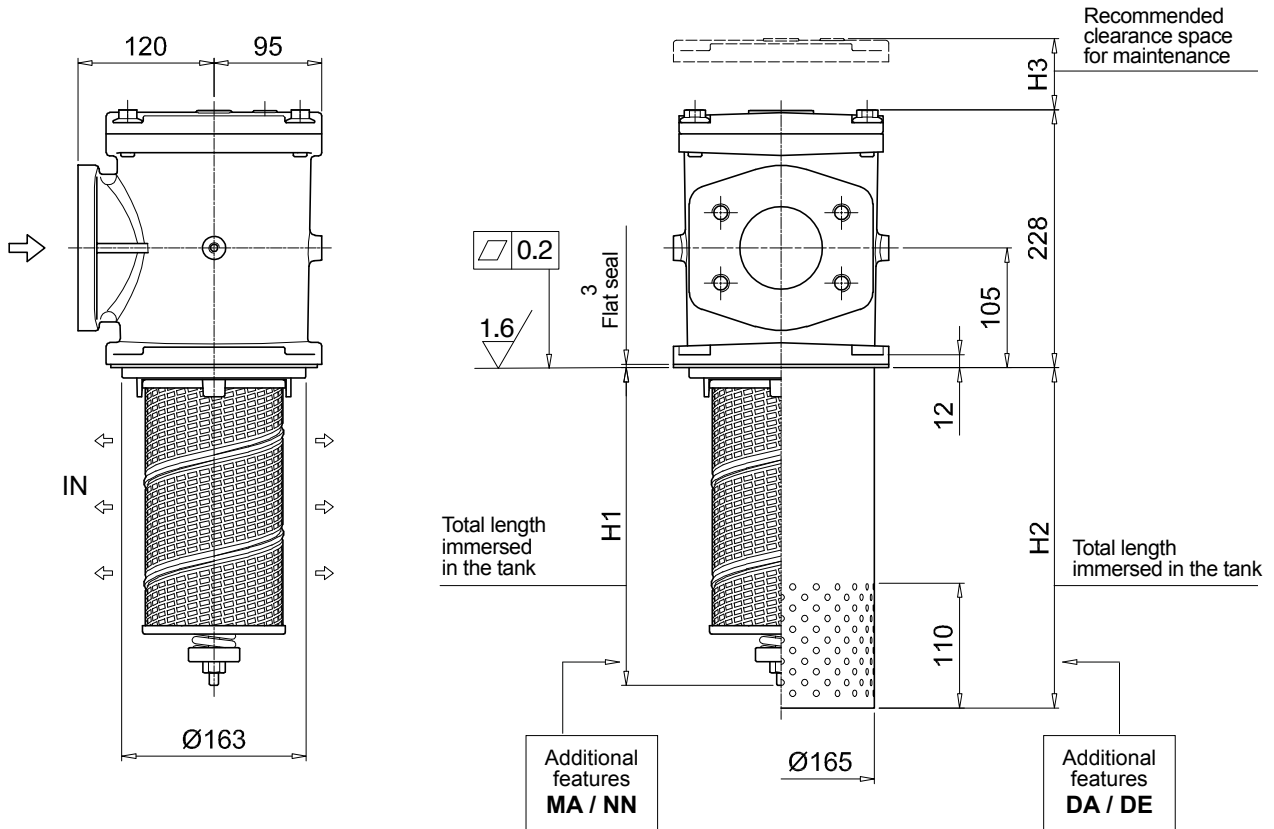
DPT	Dipstick
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FILTER ELEMENT	
Series MRC	Example: MRC 630 40 A0025 D A 00 NN P01 NN
Size 630	
Length 40 50	
Filtration rating (filter media)	
A0003 Inorganic microfiber 3 µm	
A0006 Inorganic microfiber 6 µm	
A0010 Inorganic microfiber 10 µm	
A0016 Inorganic microfiber 16 µm	
A0025 Inorganic microfiber 25 µm	
M0025 Wire mesh 25 µm	
M0060 Wire mesh 60 µm	
M0090 Wire mesh 90 µm	
P0010 Resin impregnated paper 10 µm	
P0025 Resin impregnated paper 25 µm	
Element Δp D 10 bar	
Seals and treatments	
A NBR	
V FPM	
Bypass 00 Without bypass	
Additional features NN Without additional features	
Execution P01 Standard catalogue item	
Certificates NN None	

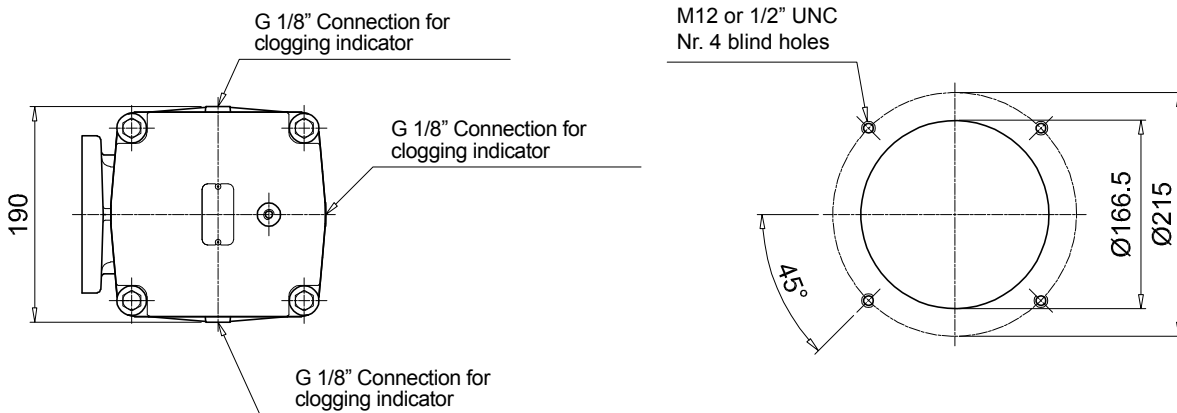
MPHC MPHC660

Dimensions

MPHC660			
Filter length	H1 [mm]	H2 [mm]	H3 [mm]
40	538	548	610
50	838	848	910



HOLES ON THE TANK

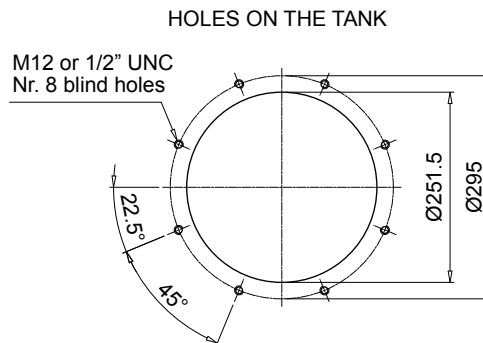
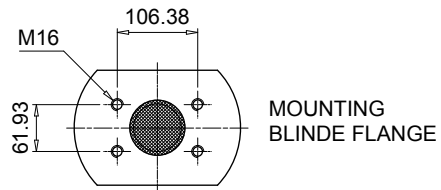
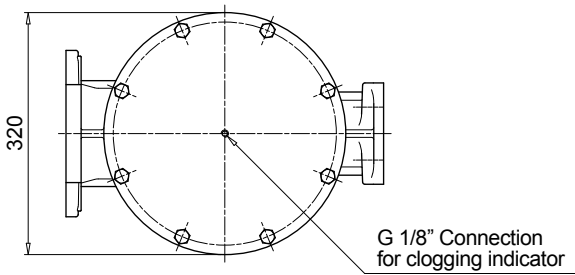
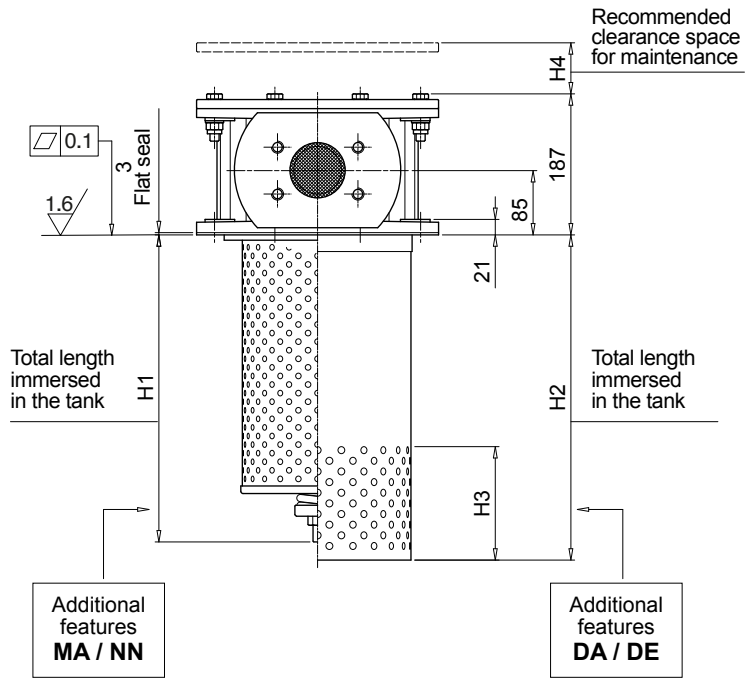
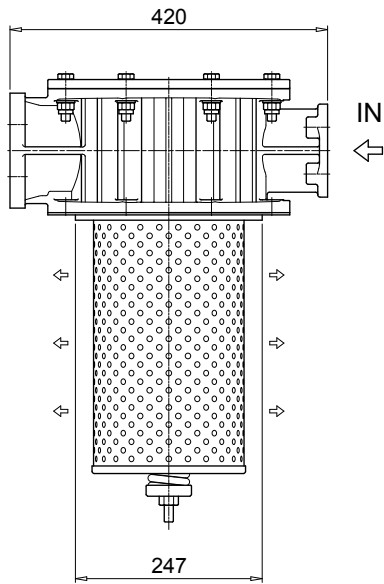


FILTER ELEMENT										
Series MRC	Example: MRC	850	20	A0025	D	A	00	NN	P01	NN
Size 850										
Length 10 20 30 40										
Filtration rating (filter media)										
A0003	Inorganic microfiber	3 µm								
A0006	Inorganic microfiber	6 µm								
A0010	Inorganic microfiber	10 µm								
A0016	Inorganic microfiber	16 µm								
A0025	Inorganic microfiber	25 µm								
M0025	Wire mesh	25 µm								
M0060	Wire mesh	60 µm								
M0090	Wire mesh	90 µm								
P0010	Resin impregnated paper	10 µm								
P0025	Resin impregnated paper	25 µm								
Element Δp D 10 bar										
Seals and treatments										
A NBR										
V FPM										
Bypass 00 Without bypass										
Additional features NN Without additional features										
Execution P01 Standard catalogue item										
Certificates NN None										

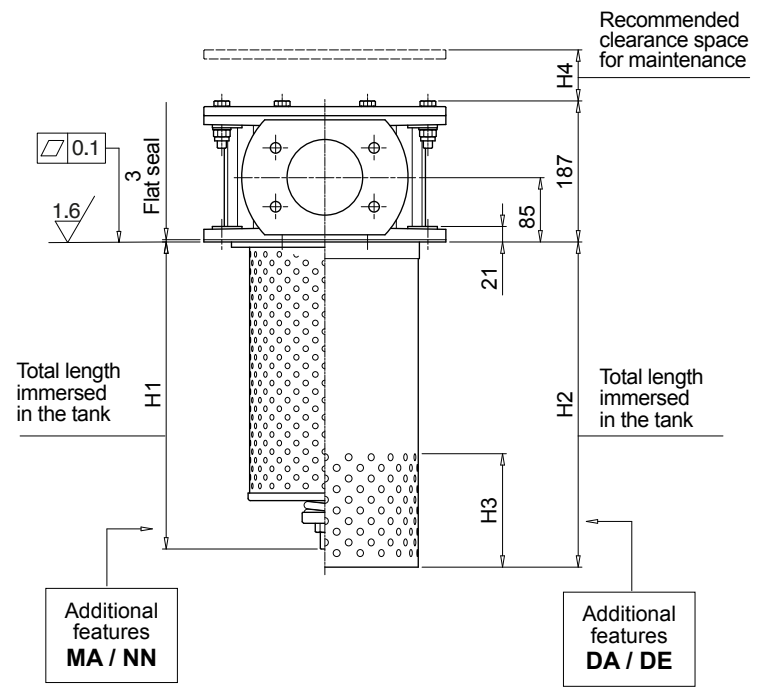
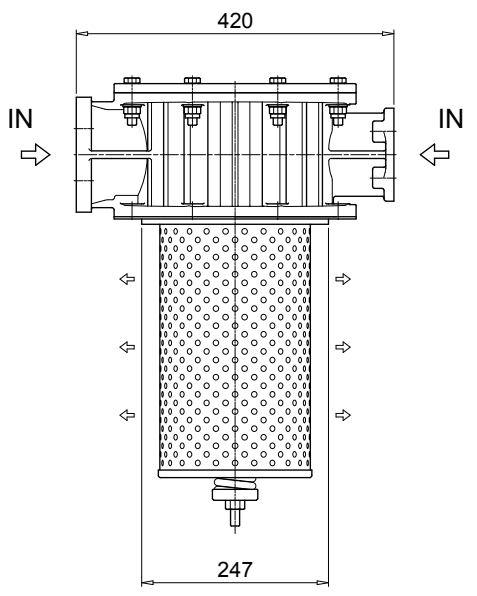
MPHC MPHC850

Dimensions

MPHC850				
Additional connection "O"				
Filter length	H1 [mm]	H2 [mm]	H3 [mm]	H4 [mm]
10	383	419	150	515
20	598	634	150	730
30	878	914	250	1010
40	1143	1179	250	1275

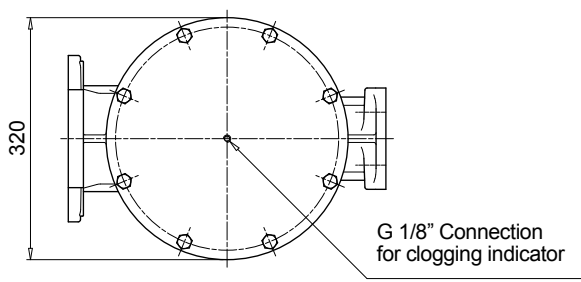


MPHC850				
Additional connection "1"				
Filter length	H1 [mm]	H2 [mm]	H3 [mm]	H4 [mm]
10	383	419	150	515
20	598	634	150	730
30	878	914	250	1010
40	1143	1179	250	1275

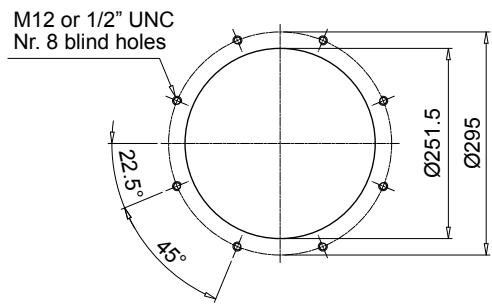


Additional features
MA / NN

Additional features
DA / DE



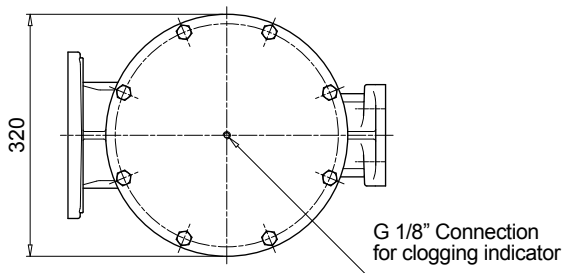
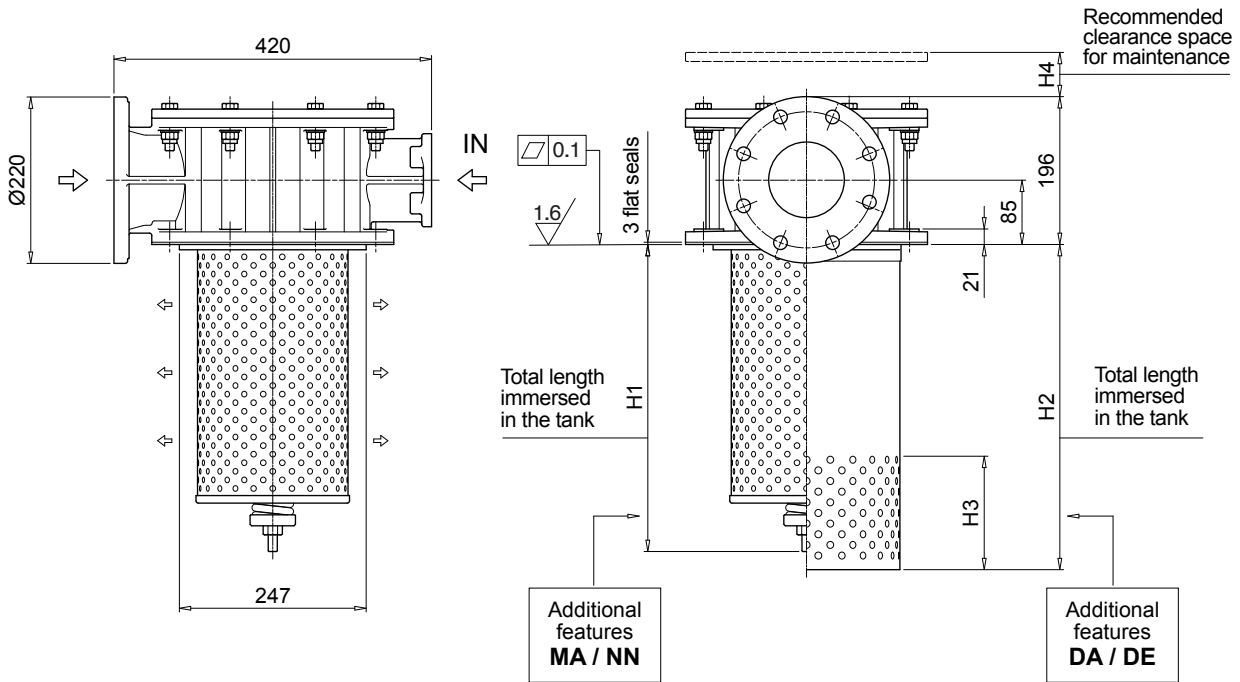
HOLES ON THE TANK



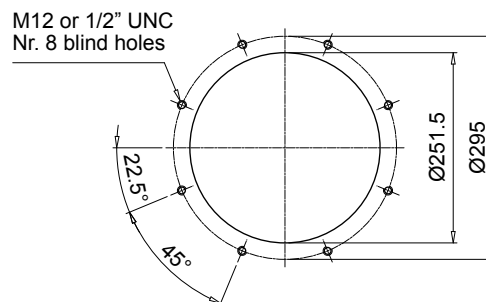
MPHC MPHC850

Dimensions

MPHC850				
Additional connection "2"				
Filter length	H1 [mm]	H2 [mm]	H3 [mm]	H4 [mm]
10	383	419	150	510
20	598	634	150	725
30	878	914	250	1005
40	1143	1179	250	1270



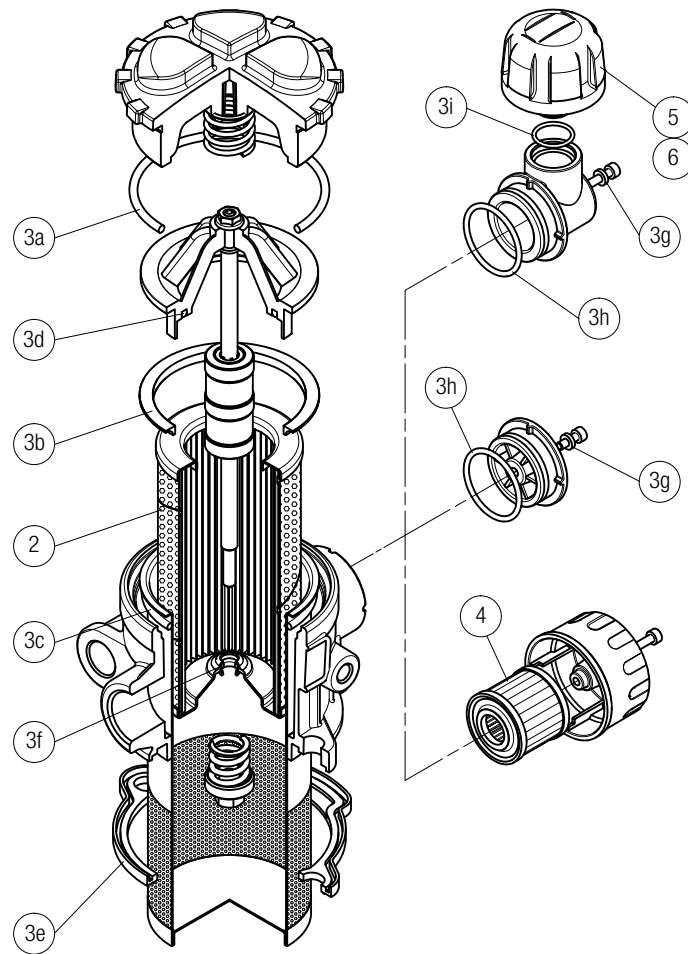
HOLES ON THE TANK



MPHC SPARE PARTS

Order number for spare parts

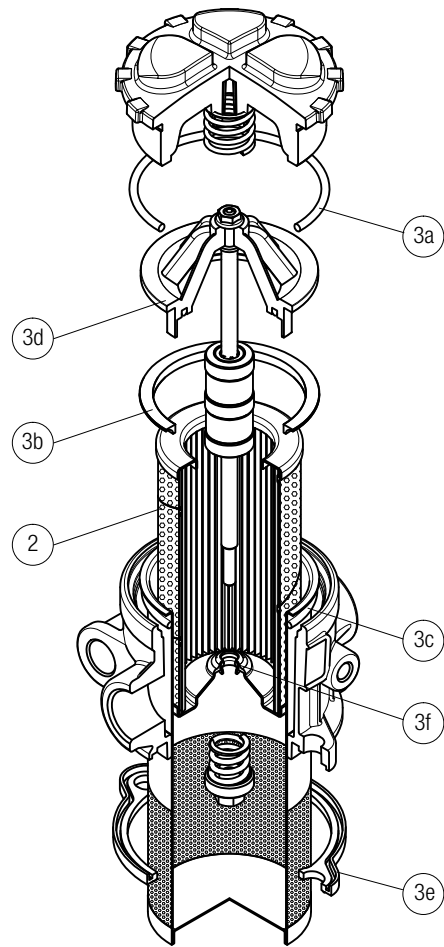
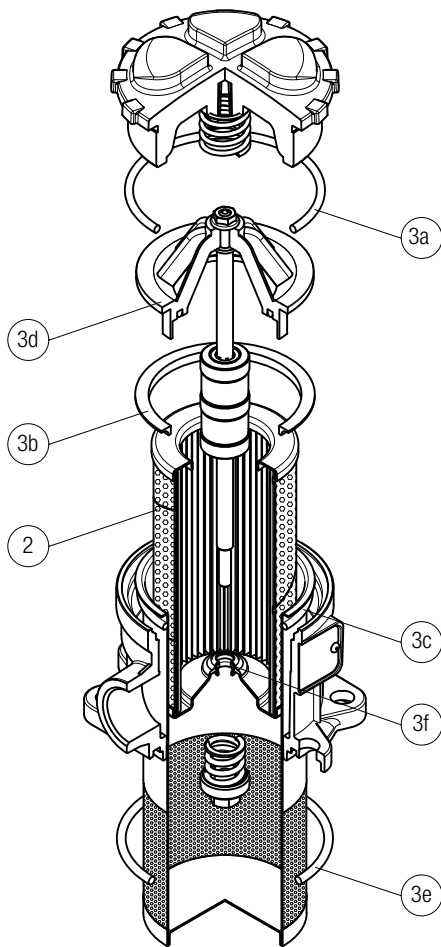
MPHC 110 - 114



Item:	Q.ty: 1 pc.	Q.ty: 1 pc.		Q.ty: 1 pc.	Q.ty: 1 pc.	
Filter series	Filter element	Seal Kit code number		Air breather filter element - version:		
MPHC 110	See order table	NBR	FPM	C	D	P
MPHC 110	See order table	02050565	02050566	10 µm	10 µm	10 µm
MPHC 114	See order table	02050582	02050583	A3L03	SAP50G3L03A0P01	SAP50G3L03A1P01

MPHC 116

MPHC 120

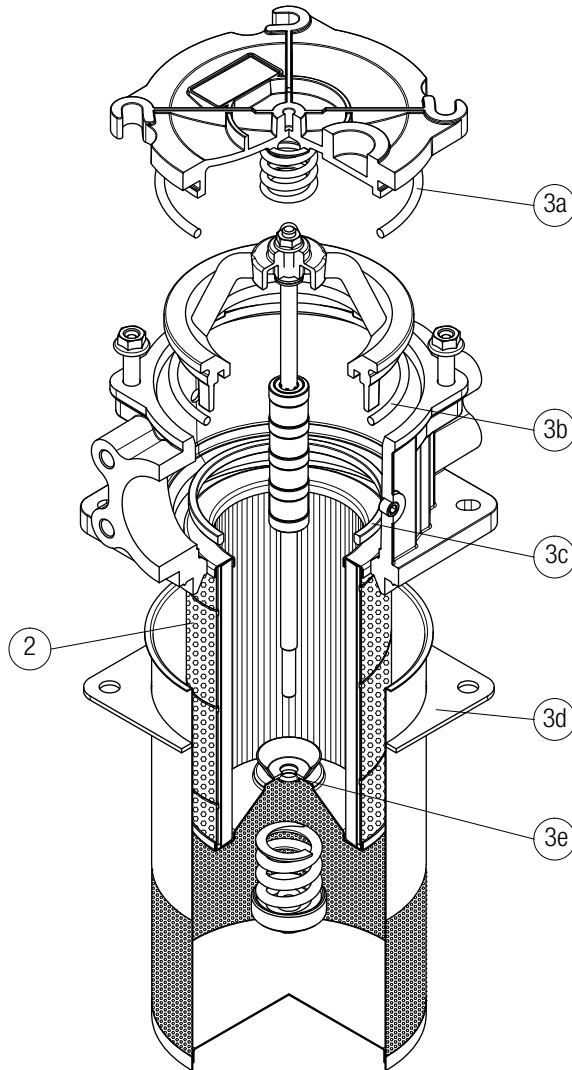


Q.ty: 1 pc.		Q.ty: 1 pc.	
Item:	2	3 (3a ÷ 3f)	
Filter series	Filter element	Seal Kit code number	
		NBR	FPM
MPHC 116	See order table	02050741	02050742
MPHC 120	See order table	02050567	02050568

MPHC SPARE PARTS

Order number for spare parts

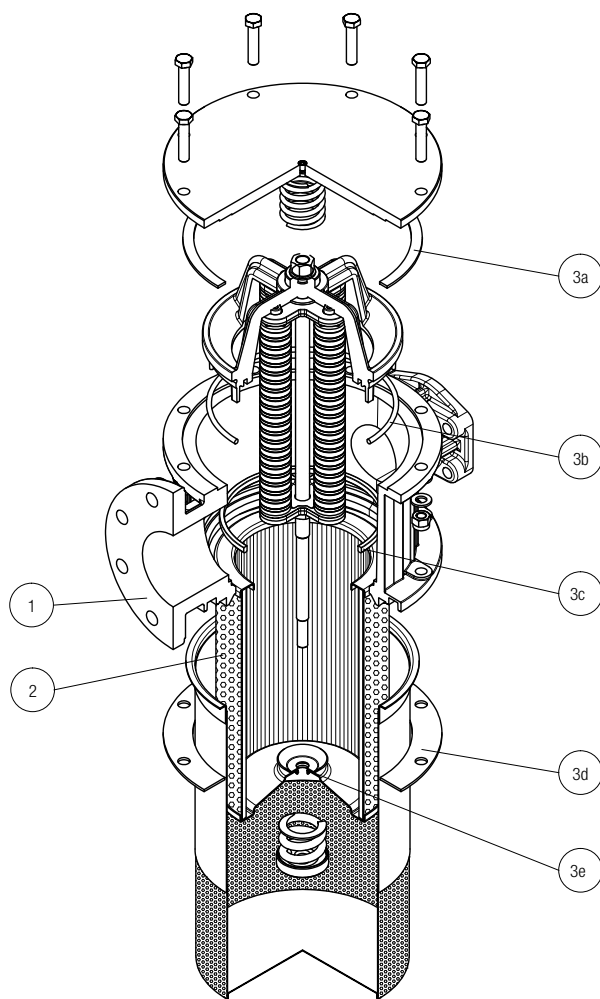
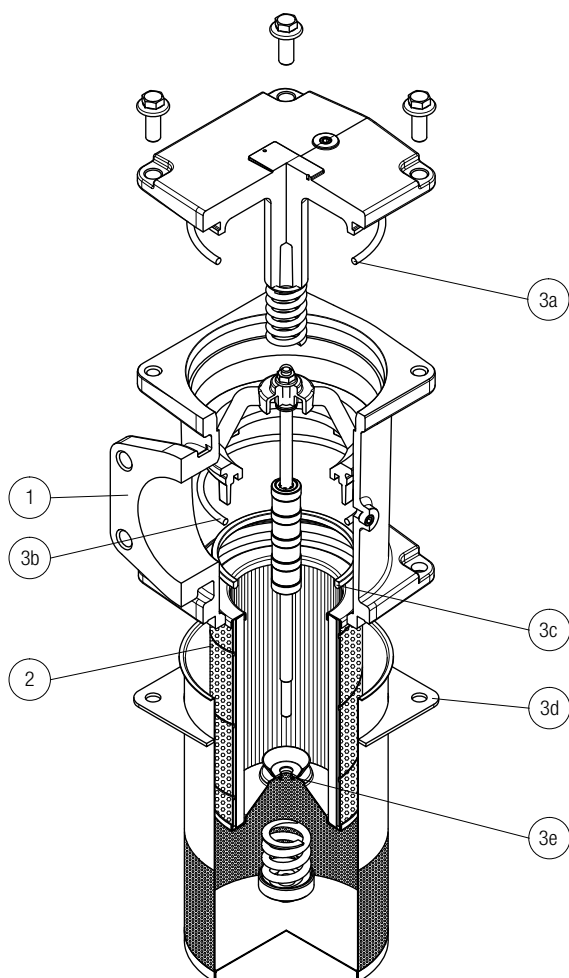
MPHC 250 - 630



Item:	Q.ty: 1 pc.	Q.ty: 1 pc.	Q.ty: 1 pc.
Filter series	Filter element	Seal Kit code number	
		NBR	FPM
MPHC 250	See order table	02050151	02050152
MPHC 630	See order table	02050153	02050154

MPHC 660

MPHC 850



Item:	Q.ty: 1 pc.	Q.ty: 1 pc.	
Filter series	Filter element	Seal Kit code number	
MPHC 660	MPHC 850	NBR	FPM
	2	3 (3a ÷ 3e)	
	See order table	02050153	02050154
		02050155	02050156

MPIC series

Maximum working pressure up to 1 MPa (10 bar) - Flow rate up to 3500 l/min



Description

Technical data

Return filter

Maximum working pressure up to 1 MPa (10 bar)

Flow rate up to 3500 l/min

MPIC is a range of return filter kits for protection of the reservoir against the system contamination.

They are directly integrated in the reservoir in immersed or semi-immersed position to save space into the tank.

The use of the diffuser is recommended, to place the filter output always immersed into the fluid to avoid aeration or foam generation into the reservoir.

The filtration from inside to outside allows a cleaner filter element replacement, the dirty remains into the filter element.

Available features:

- Fine filtration rating, to get a good cleanliness level into the reservoir
- Bypass valve, to relieve excessive pressure drop across the filter media
- Magnetic filter, to hold the ferrous particles
- Oil dipstick, to easily check the level of the fluid into the reservoir (separate item)
- Diffuser, to reduce the risk of aeration, foaming and noise

Common applications:

Heavy duty industrial equipment

Filter housing materials

- Insert assembly: Polyamide, GF reinforced: MPI 100
Aluminium: MPIC 250-630-850
- Diffuser: Tinned Steel
- Valve: Steel

Pressure

- Test pressure: 1.5 MPa (15 bar)
- Min. Burst pressure: 3 MPa (30 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 1 MPa (10 bar)

Bypass valve

- Opening pressure 0.175 MPa (1.75 bar) $\pm 10\%$
- Opening pressure 0.25 MPa (2.5 bar) $\pm 10\%$, except for MPI 850

Filter element features

Filter MPIC		Filter element MRC		
Δp Element type				
Element media	Construction	Δp Series	Δp	
A - Microfiber	Standard	D	10 bar	
M - Wire mesh	Standard	D	10 bar	
P - Paper	Standard	D	10 bar	
<i>Please see ordering code tables to check element Δp series availability based on filter features.</i>				
Flow direction through the filter element: From IN to OUT				

Seals

- Standard NBR series A or W
- Optional FPM series V or Z

Temperature

From -25 °C to +110 °C

Note

MPIC filters are provided for vertical mounting

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]						Volumes [dm ³]					
	Length	10	20	30	40	50	Length	10	20	30	40	50
MPIC 100		0.90	1.00	1.20	1.50	1.80		0.90	0.90	1.20	1.60	1.80
MPIC 250		2.20	2.50	2.90	4.30	-		3.50	3.50	4.50	7.00	-
MPIC 630		3.40	3.90	4.30	5.40	6.60		5.80	7.40	9.50	11.40	13.50
MPIC 850		15.20	18.20	21.20	25.20	-		8.80	12.20	16.70	20.80	-

Flow rates [l/min]

Filters series	Length	Filter element design - D series					Filter element design - D series			
		A0003	A0006	A0010	A0016	A0025	M0025 M0060 M0090	P0010	P0025	
MPIC 100	10	26	29	72	79	107	282	164	190	
	20	43	46	112	114	161	318	164	190	
	30	64	72	132	156	178	324	219	251	
	40	90	99	184	198	216	324	266	302	
	50	117	128	201	219	244	324	282	318	
MPIC 250	10	93	102	210	251	315	1093	339	383	
	20	124	151	327	412	421	1122	460	514	
	30	189	221	418	445	500	1137	544	616	
	40	261	304	592	670	766	1166	832	923	
MPIC 630	10	160	200	369	423	518	1894	565	632	
	20	240	257	571	611	1045	1929	1137	1285	
	30	330	374	745	788	1308	1938	1416	1577	
	40	374	403	887	1010	1348	1956	1448	1612	
	50	625	698	1210	1257	1723	2121	1839	1929	
MPIC 850	10	775	1041	1246	1568	2242	3311	2371	2625	
	20	1176	1522	1682	1747	2449	3378	2684	2886	
	30	1490	1914	1995	2014	3035	3405	3144	3220	
	40	1668	2088	2305	2363	3169	3517	3272	3378	

Maximum flow rate for a complete return filter with a pressure drop $\Delta p = 0.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

Filter series	00 - without bypass	17 - with bypass 1.75 bar	25 - with bypass 2.5 bar	Hydraulic diagram
MPIC 100	•	•	•	
MPIC 250	•	•	•	
MPIC 630	•	•	•	
MPIC 850	•	•	-	

MPIC MPIC100 - MPIC250 - MPIC630 - MPIC850

Designation & Ordering code

COMPLETE FILTER

Series	Example 1:	MPIC	100	20	A0016	D	Z	25	NN000	0	ON	MA	P01	NN
MPIC	Example 2:	MPIC	630	50	P0010	D	V	00	NN000	0	ON	DE	P01	NN

Size	
100	630
250	850

Length	100	250	630	850
10	•	•	•	•
20	•	•	•	•
30	•	•	•	•
40	•	•	•	•
50	•	-	•	-

Filtration rating (filter media)		
A0003	Inorganic microfiber	3 µm
A0006	Inorganic microfiber	6 µm
A0010	Inorganic microfiber	10 µm
A0016	Inorganic microfiber	16 µm
A0025	Inorganic microfiber	25 µm
M0025	Wire mesh	25 µm
M0060	Wire mesh	60 µm
M0090	Wire mesh	90 µm
P0010	Resin impregnated paper	10 µm
P0025	Resin impregnated paper	25 µm

Element Δp
D 10 bar

Seals and treatments		A0xxx	M0xxx	PDxxx
A	NBR	•	•	•
V	FPM	•	•	•
W	NBR with filter and components surface treatment	•	•	-
Z	FPM with filter and components surface treatment	•	•	-

		Size			
By-pass valve		100	250	630	850
00	Without bypass	•	•	•	•
17	With bypass 1.75 bar	•	•	•	•
25	With bypass 2.5 bar	•	•	•	-

Connections	
NN000	Without connection

Additional connections	
0	Without additional connections

Connections for clogging indicator	
ON	Without indicator connections

Additional features	
DA	With diffuser
DE	With diffuser and magnetic filter
MA	With magnetic filter
NN	Without additional features

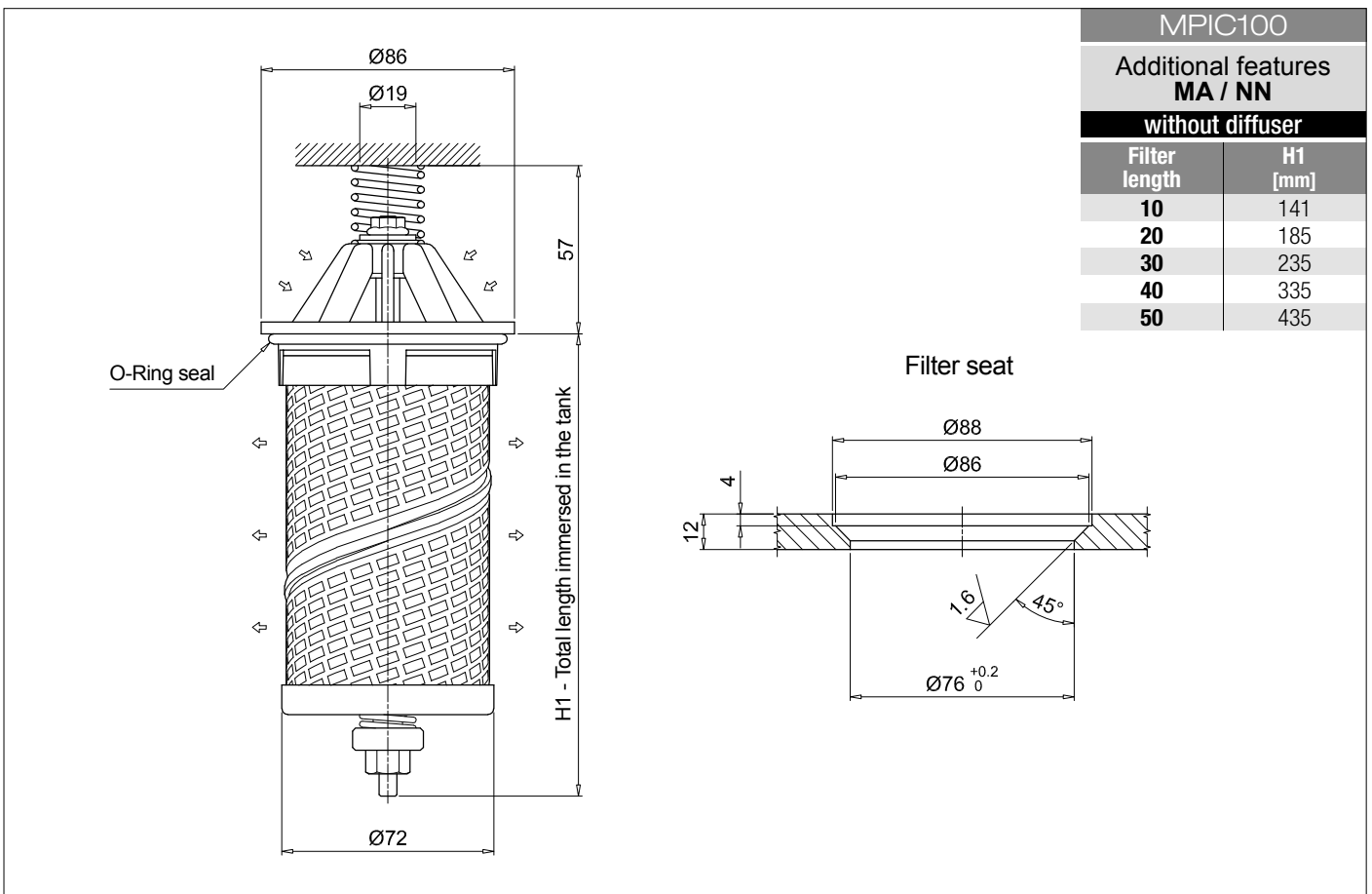
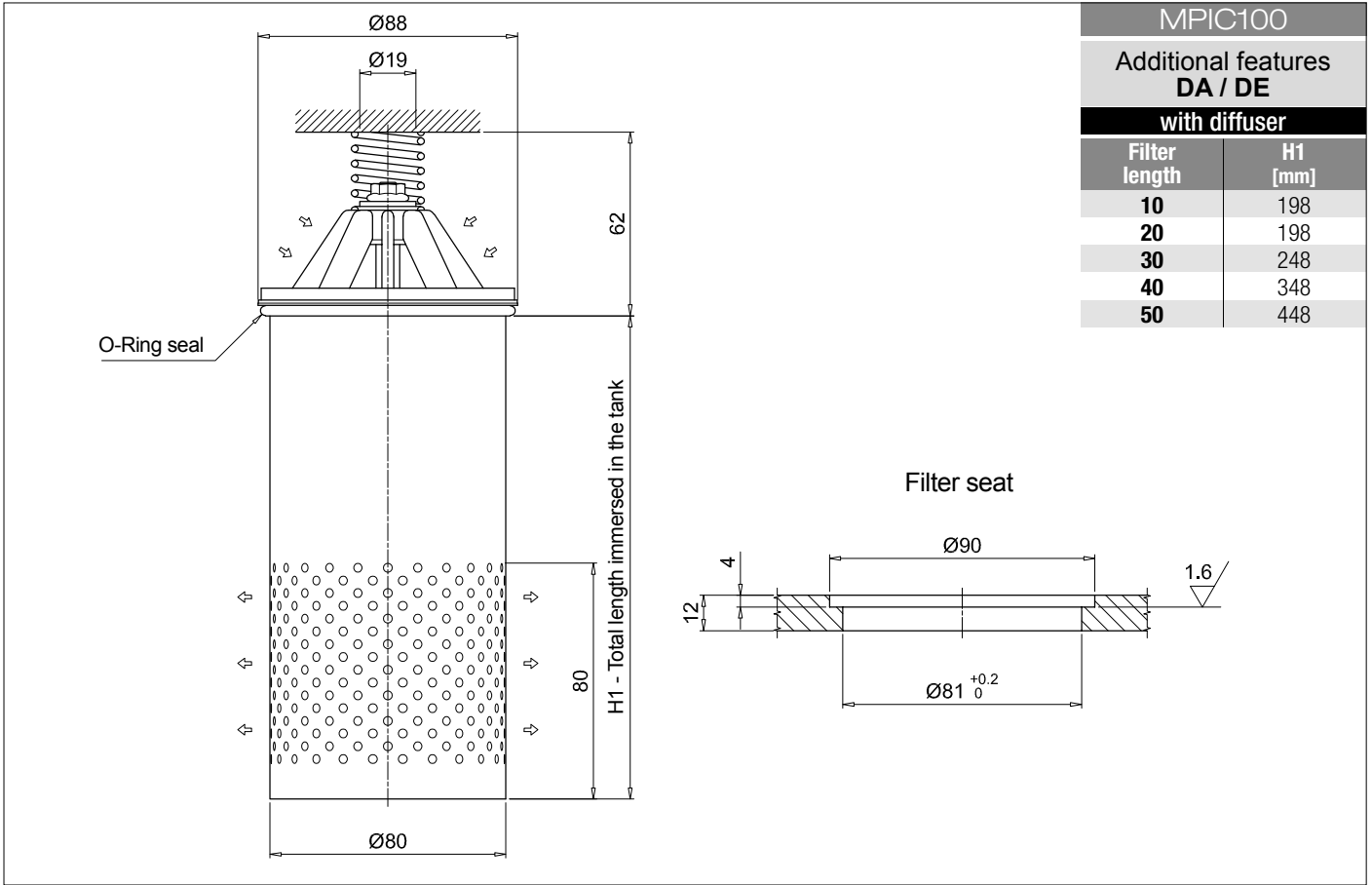
Execution	
P01	Standard catalogue item

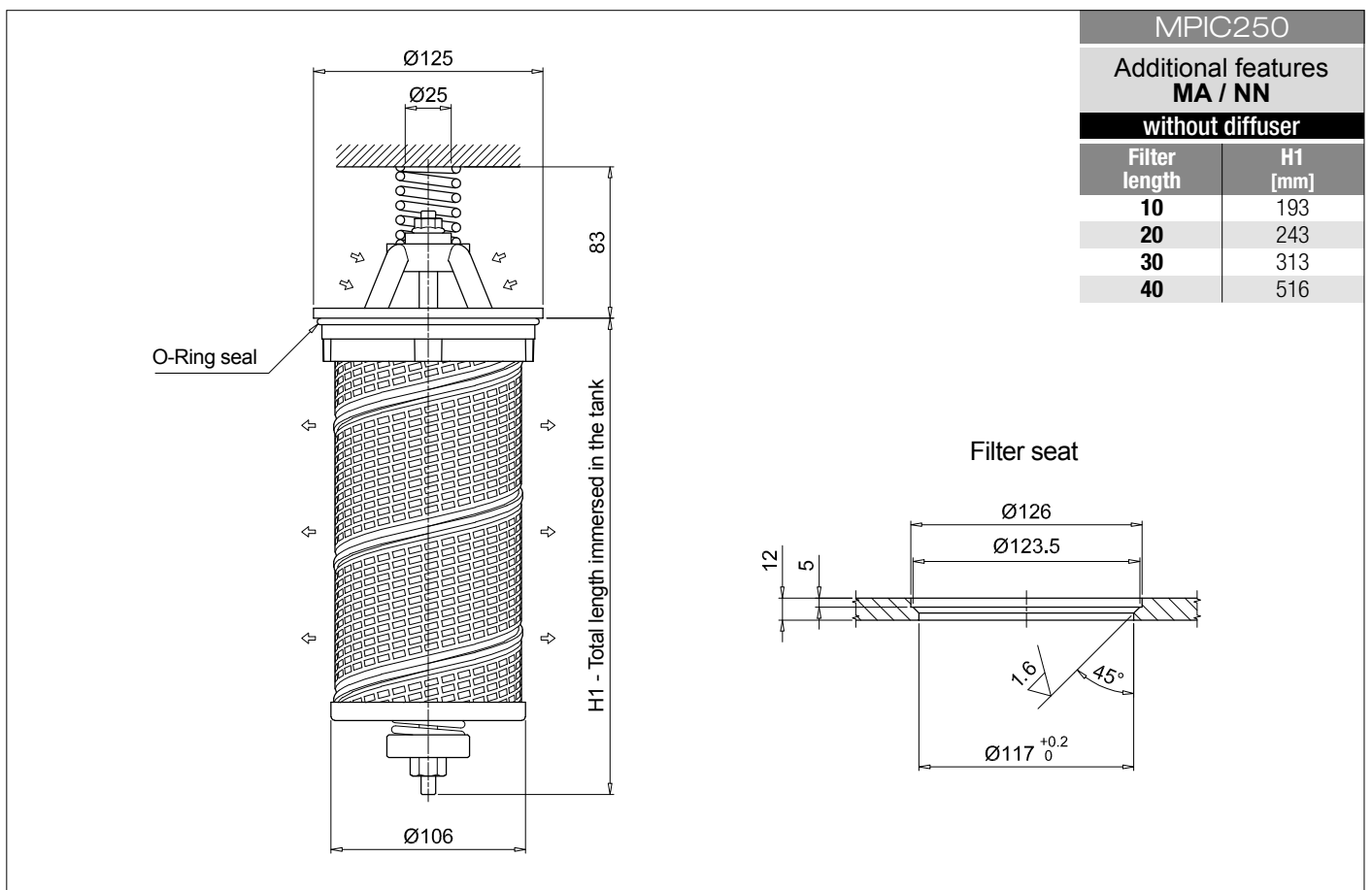
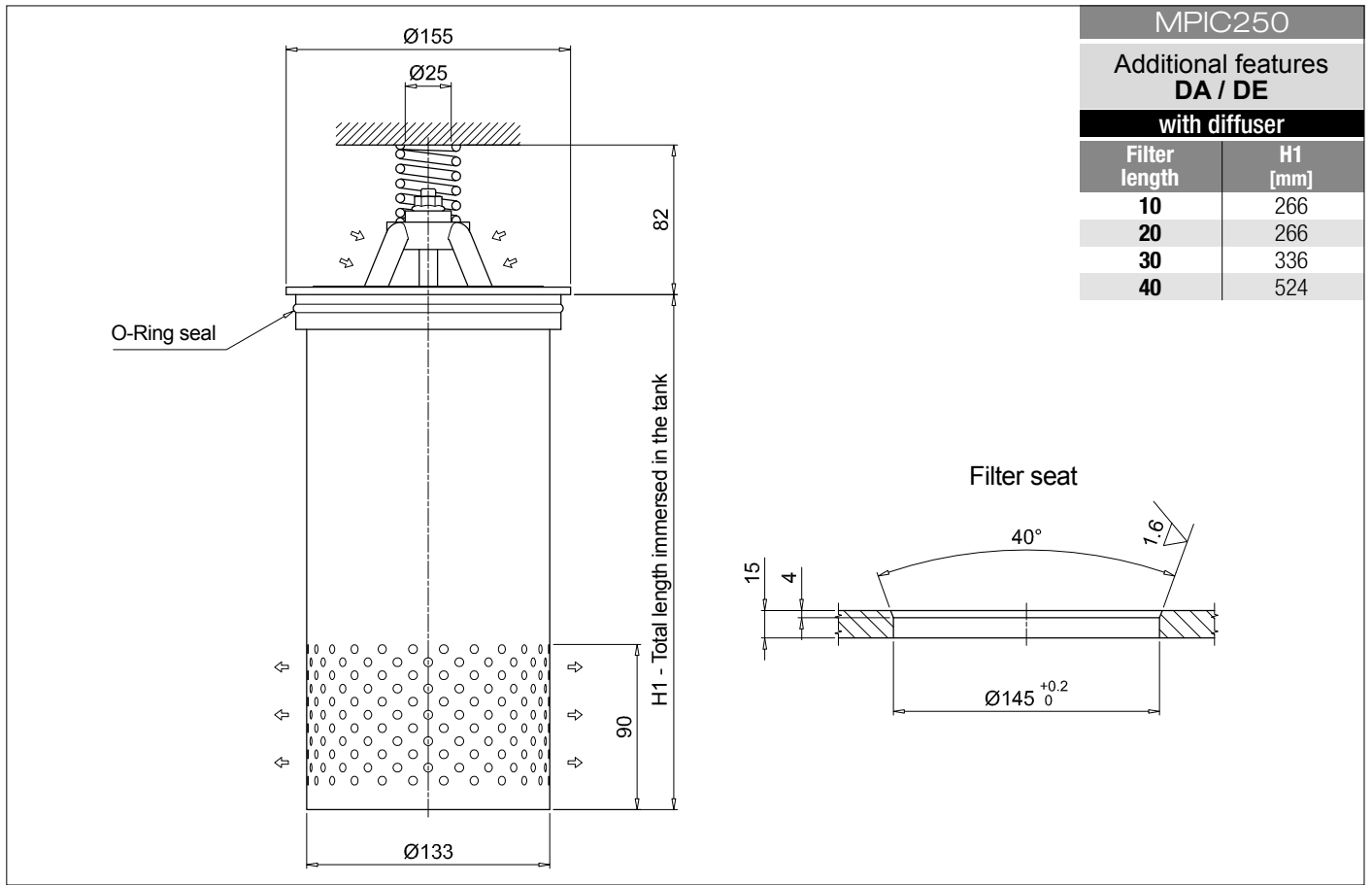
Certificates	
NN	None

FILTER ELEMENT

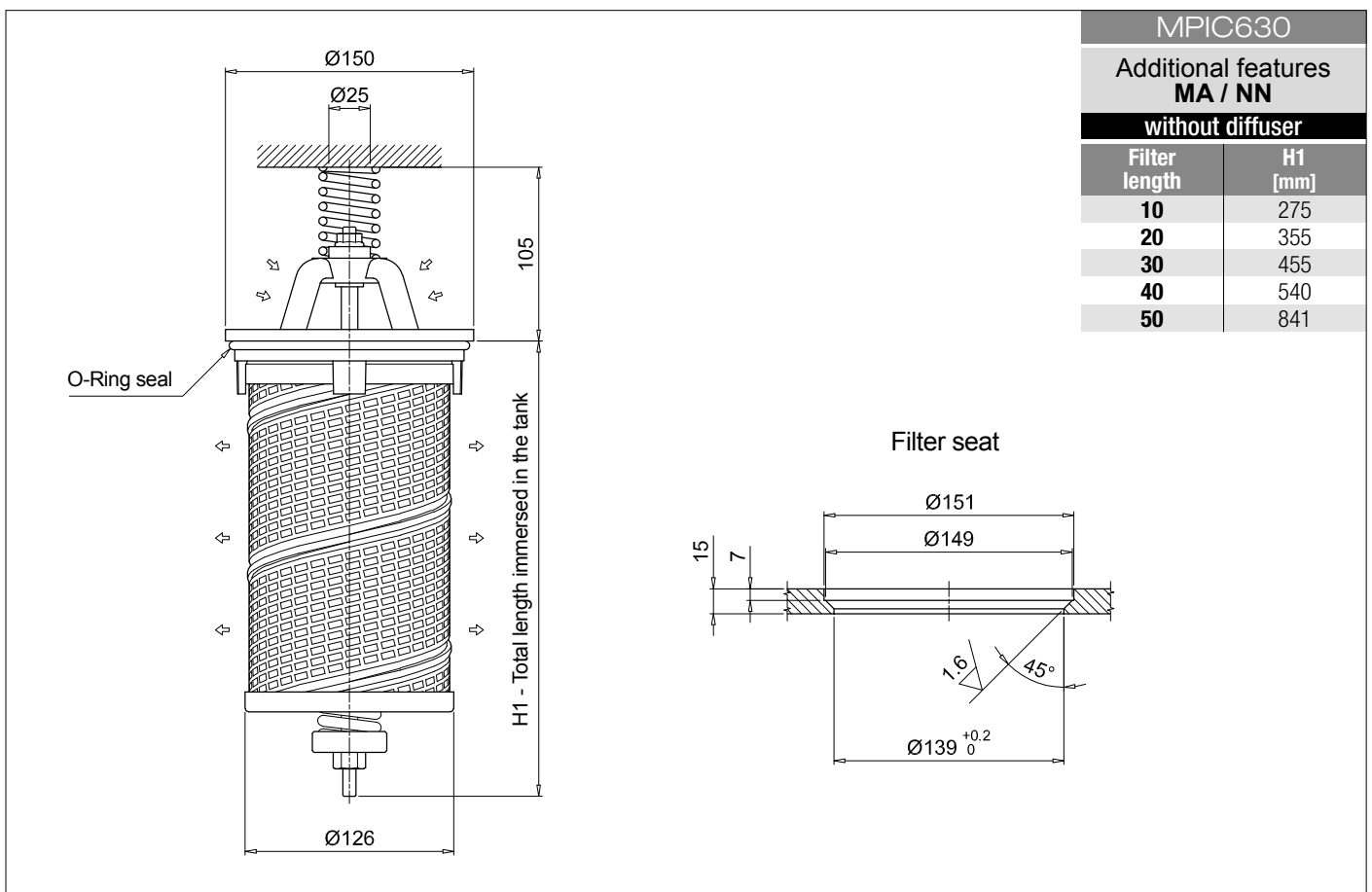
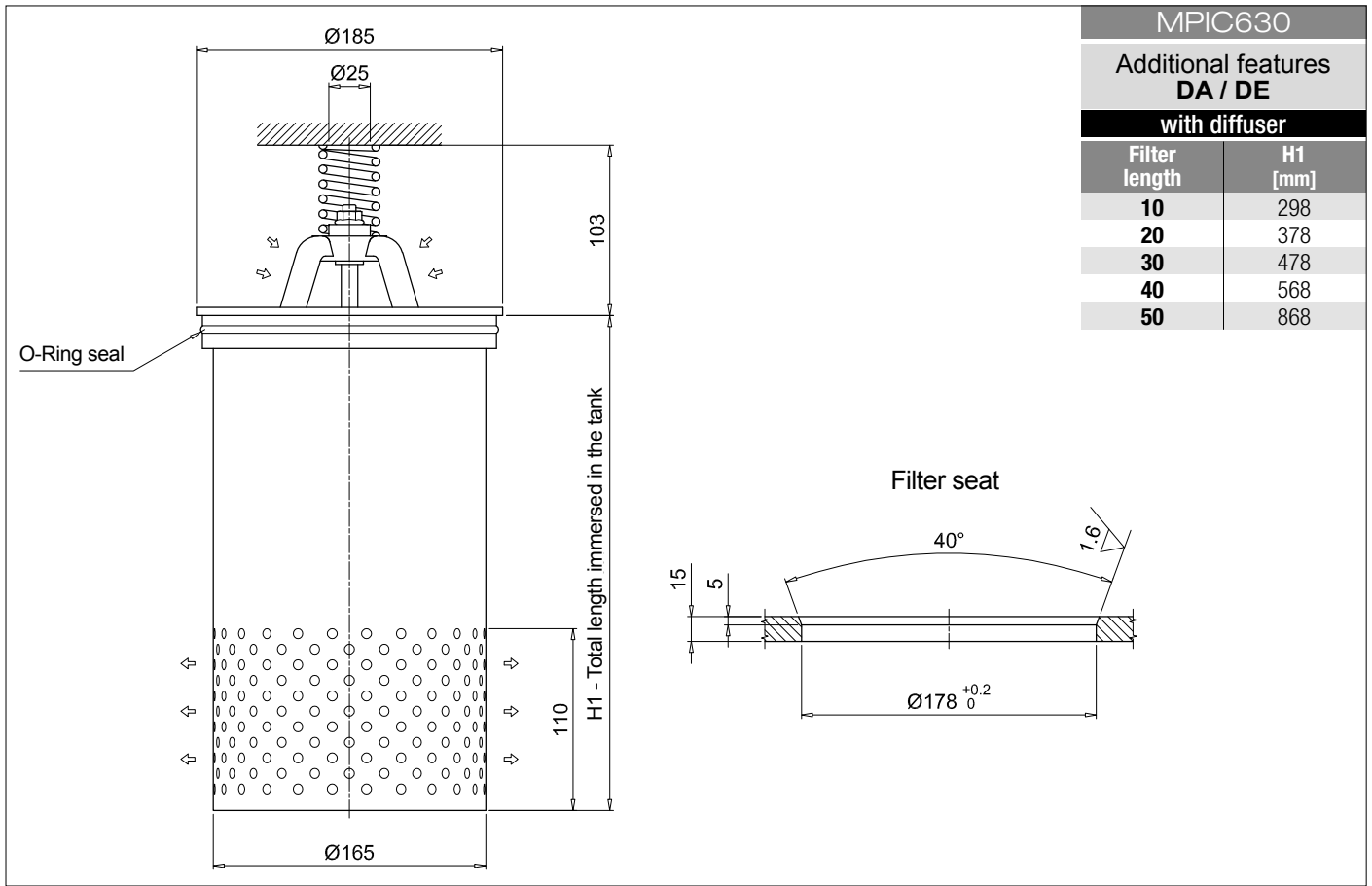
Series					Example 1:	MRC	100	20	A0016	D	V	00	NN	P01	NN
MRC					Example 2:	MRC	630	50	P0010	D	V	00	NN	P01	NN
Size															
100	630														
250	850														
Length															
	100	250	630	850											
10	•	•	•	•											
20	•	•	•	•											
30	•	•	•	•											
40	•	•	•	•											
50	•	-	•	-											
Filtration rating (filter media)															
A0003	Inorganic microfiber			3 µm											
A0006	Inorganic microfiber			6 µm											
A0010	Inorganic microfiber			10 µm											
A0016	Inorganic microfiber			16 µm											
A0025	Inorganic microfiber			25 µm											
M0025	Wire mesh			25 µm											
M0060	Wire mesh			60 µm											
M0090	Wire mesh			90 µm											
P0010	Resin impregnated paper			10 µm											
P0025	Resin impregnated paper			25 µm											
Element Δp															
D	10 bar														
Seals and treatments															
A	NBR														
V	FPM														
Bypass															
00	Without bypass														
Additional features															
NN	Without additional features														
Execution															
P01	Standard catalogue item														
Certificates															
NN	None														

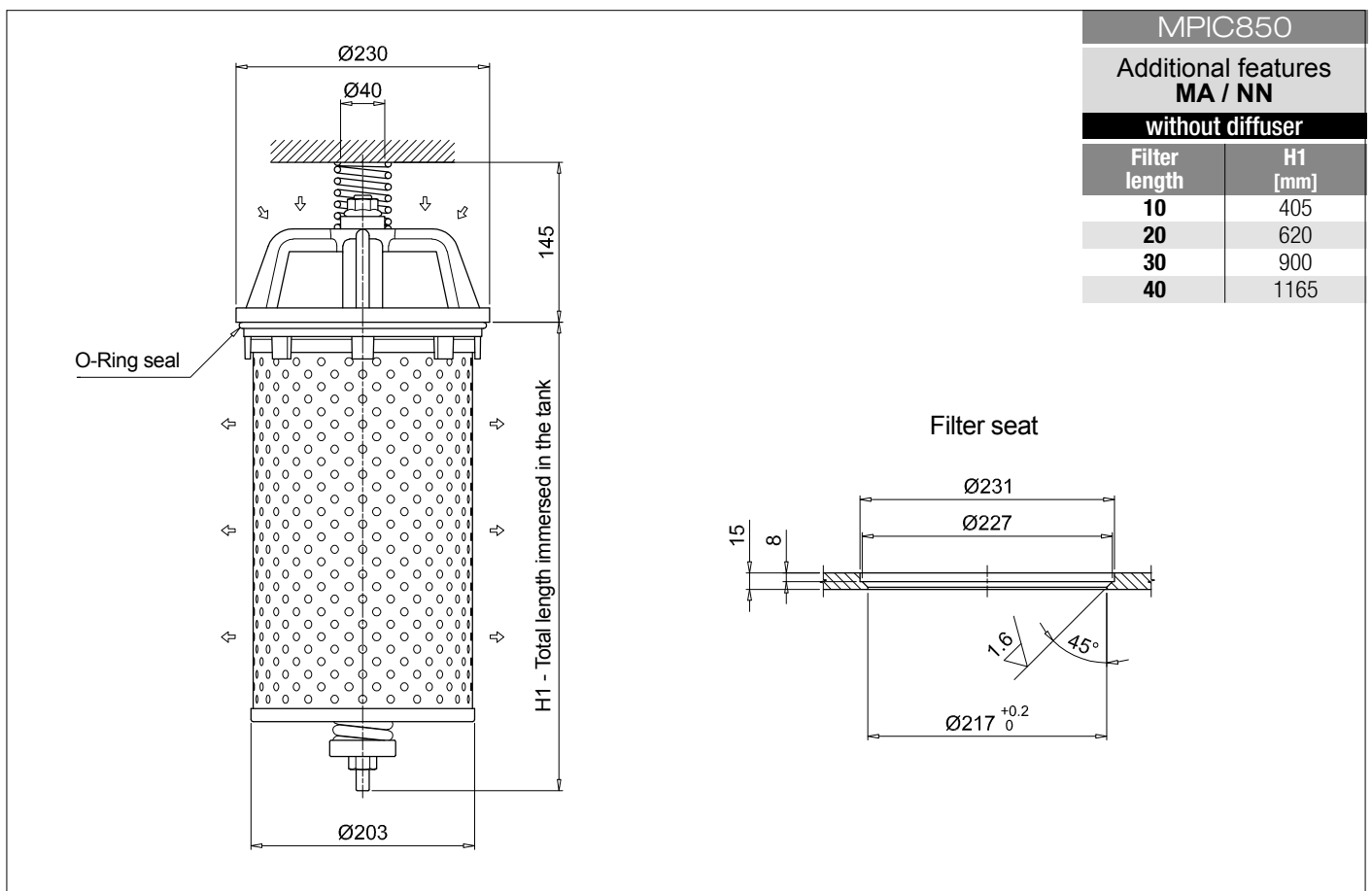
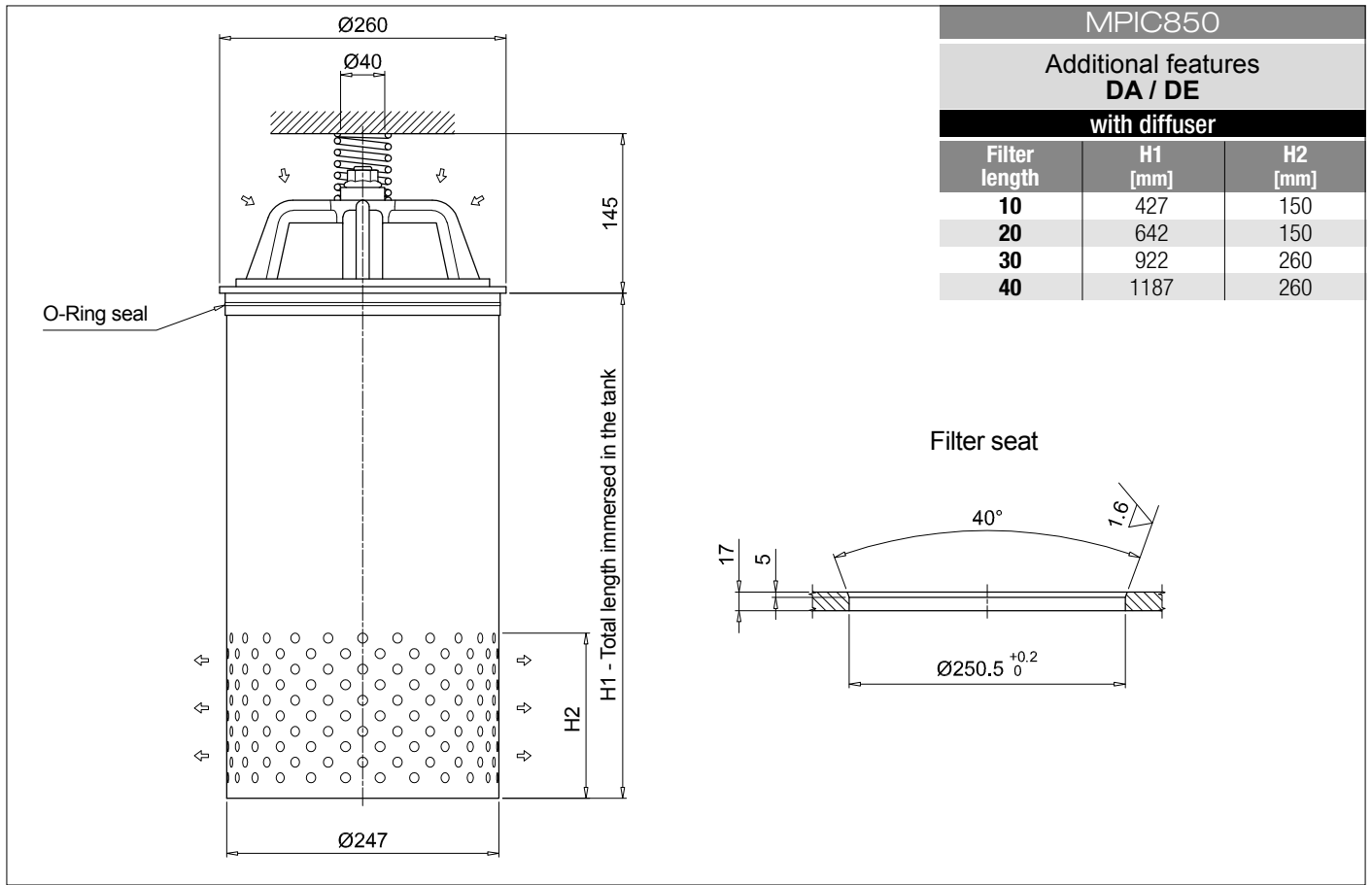
Dimensions





Dimensions

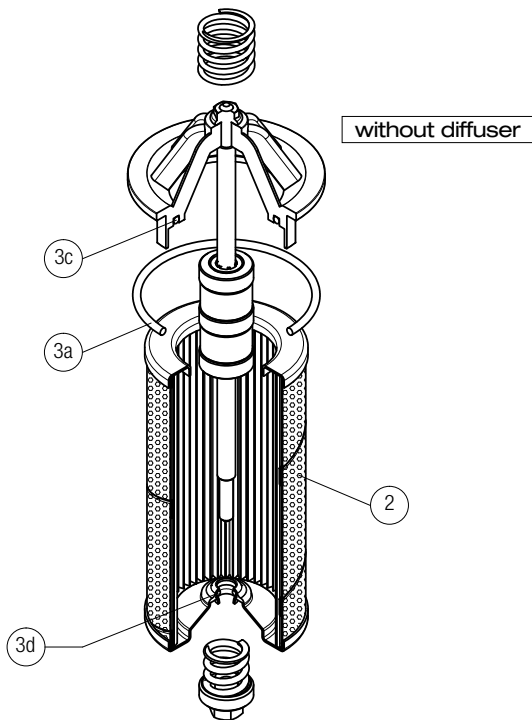
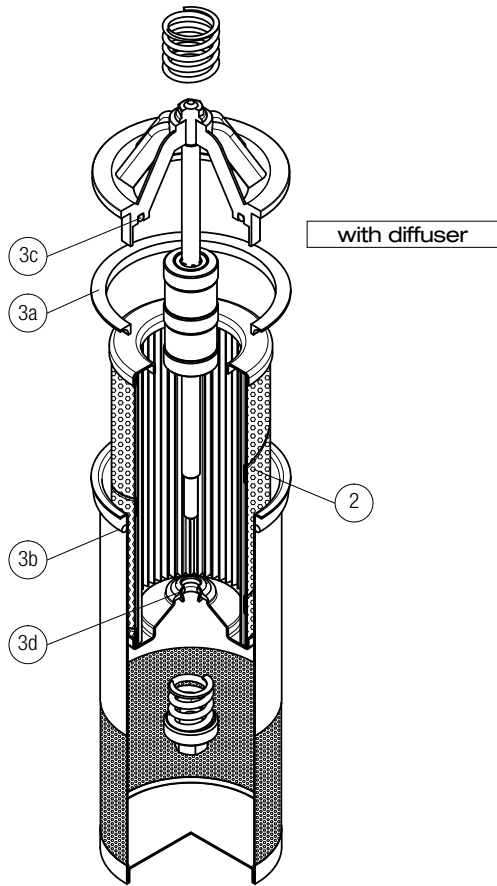




MPIC SPARE PARTS

Order number for spare parts

MPIC100



Q.ty: 1 pc.

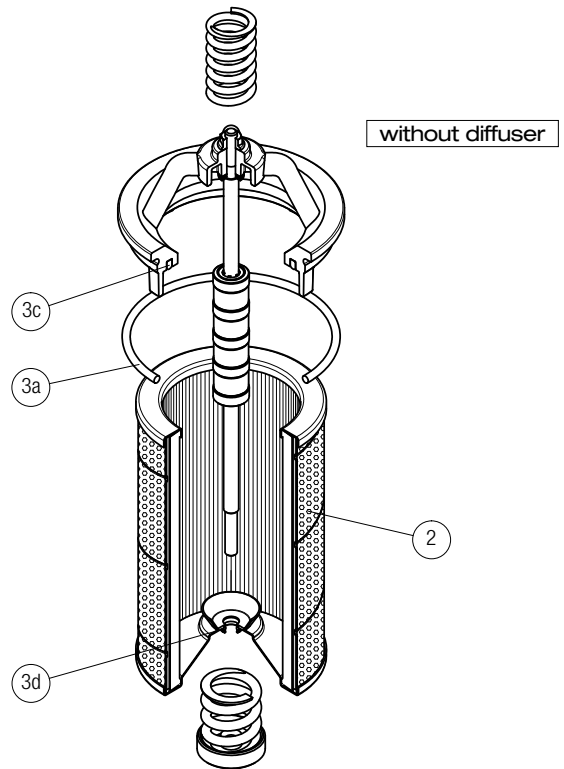
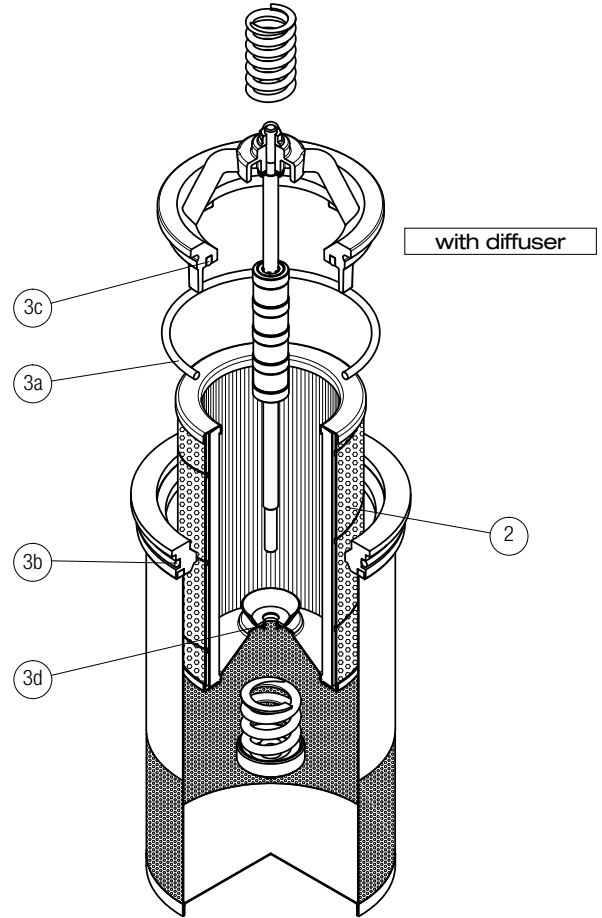
2

Q.ty: 1 pc.

3 (3a ÷ 3d)

Filter series	Filter element	Seal Kit code number NBR	FPM
MPIC 100	See order table	02050145	02050146

MPIC250 - MPIC630



Q.ty: 1 pc.

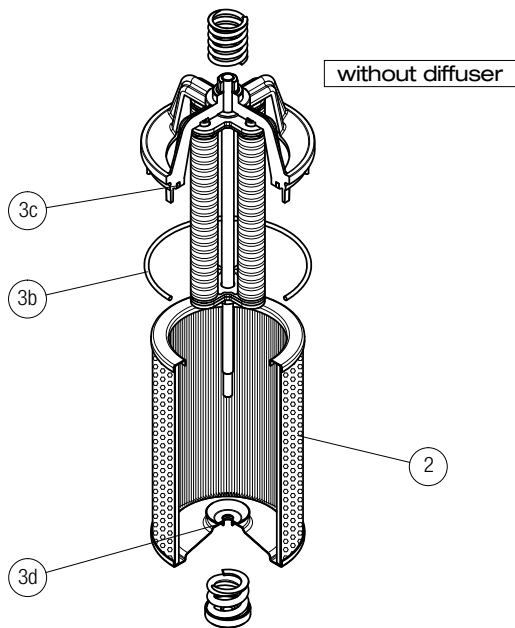
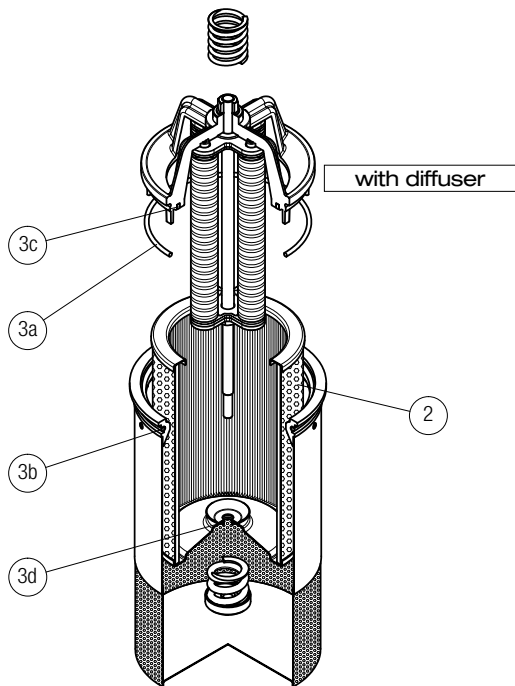
2

Q.ty: 1 pc.

3 (3a ÷ 3d)

Filter series	Filter element	Seal Kit code number NBR	FPM
MPIC 250	See order table	02050147	02050148
MPIC 630		02050112	02050113

MPIC850



Item:	Q.ty: 1 pc. 2	Q.ty: 1 pc. 3 (3a ÷ 3d)
Filter series	Filter element	Seal Kit code number NBR FPM
MPIC 850	See order table	02050114 02050115

FRIC series

Maximum working pressure up to 2 MPa (20 bar) - Flow rate up to 2500 l/min



Description

Technical data

Return filter

Maximum working pressure up to 2 MPa (20 bar)
Flow rate up to 2500 l/min

FRIC is a range of return filters for protection of the reservoir against the system contamination.

They could be directly fixed to the reservoir in immersed or semi-immersed position or connected to the lines of the system through the hydraulic fittings.

The filter output must be always immersed into the fluid to avoid aeration or foam generation into the reservoir.

Available features:

- Female threaded connections up to 2 1/2" and flanged connections up to 3 1/2", for a maximum flow rate of 2500 l/min
- Double input connections, to connect several return lines or drains
- Fine filtration rating, to get a good cleanliness level into the reservoir
- Bypass valve, to relieve excessive pressure drop across the filter media
- Visual, electrical and electronic differential clogging indicators

Common applications:

Heavy duty industrial equipment

Filter housing materials

- Filter body: Aluminium: FRIC 255
Anodized Aluminium: FRIC 025-040-100-250-630
Phosphatized Steel: FRIC 850
- Cover: Polyamide, GF reinforced: FRIC 255
Anodized Aluminium: FRIC 025-040-100-250-630-850
- Valve: Polyamide, GF reinforced - Steel

Pressure

- Test pressure: 3 MPa (30 bar)
- Min. Burst pressure: 6 MPa (60 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 2 MPa (20 bar)

Bypass valve

Opening pressure 0.24 MPa (2.4 bar) ±10%

Filter element features

Filter FRIC		Filter element CUC	
Δp Element type			
Element media	Construction	Δp Series	Δp
A - Microfiber	Standard	D	10 bar
M - Wire mesh	Standard	D	10 bar
P - Paper	Standard	D	10 bar

Please see ordering code tables to check element Δp series availability based on filter features.

Flow direction through the filter element:
From OUT to IN

Seals

- Standard NBR series A (or W only for FRIC850)
- Optional FPM series V (or Z only for FRIC850)

Temperature

From -25 °C to +110 °C

Note

FRIC filters are provided for vertical mounting

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]		Volumes [dm ³]	
	Length	10	Length	10
FRIC 025		1.0		0.28
FRIC 040		2.0		0.70
FRIC 100		3.8		1.09
FRIC 250		6.3		2.60
FRIC 255		4.2		3.20
FRIC 630		13.8		7.05
FRIC 850		48.0		21.50

Flow rates [l/min]

Filter series	Length	Filter element design - D Series							
		A0003	A0006	A0010	A0016	A0025	M0025 M0060 M0090	P0010	P0025
FRIC 025	10	6	10	17	19	43	122	43	47
FRIC 040	10	19	23	43	45	94	155	94	102
FRIC 100	10	32	34	89	92	187	260	187	206
FRIC 250	10	144	179	271	300	448	645	448	490
FRIC 255	10	144	179	271	300	448	645	448	490
FRIC 630	10	242	279	508	577	834	1446	834	911
FRIC 850	10	440	541	971	1143	1705	2528	1705	1880

Maximum flow rate for a complete return filter with a pressure drop $\Delta p = 0.5$ bar.

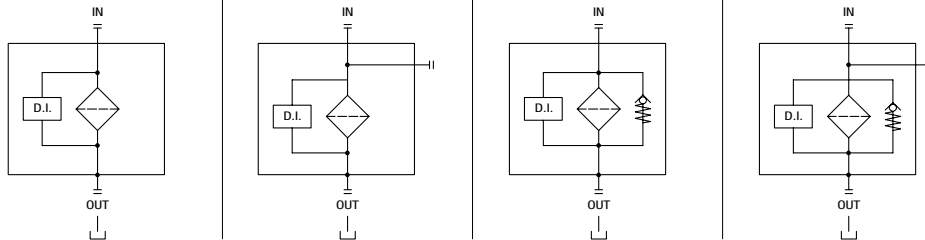
The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

Filter series	00 - without bypass		24 - with bypass 2.4 bar	
	without additional connection	with additional connection	without additional connection	with additional connection
FRIC 025	-	•	-	•
FRIC 040	-	•	-	•
FRIC 100	-	•	-	•
FRIC 250	-	•	-	•
FRIC 255	•	-	•	-
FRIC 630	-	•	-	•
FRIC 850	•	-	•	-

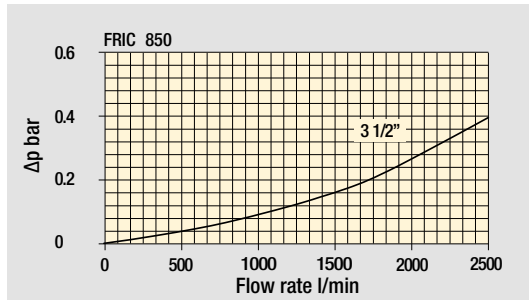
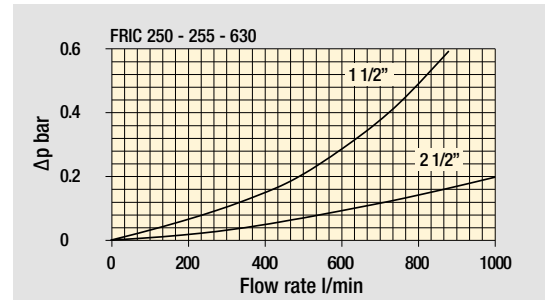
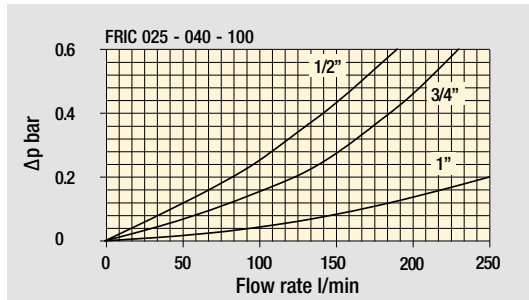
Hydraulic diagram



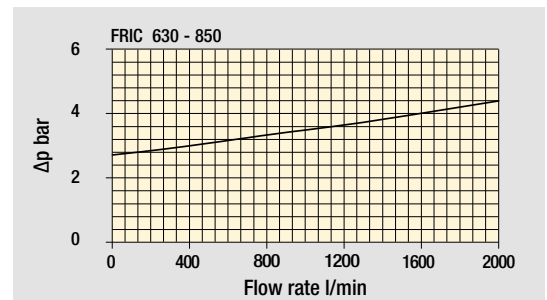
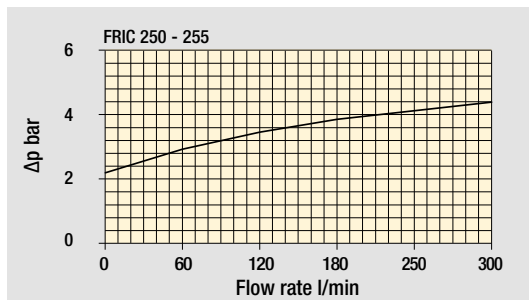
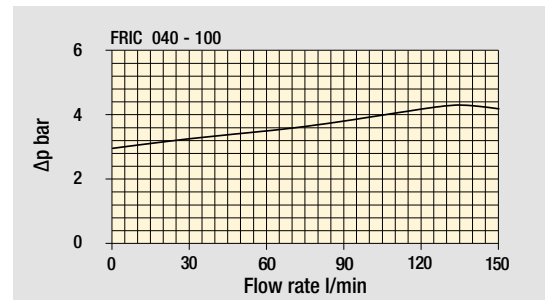
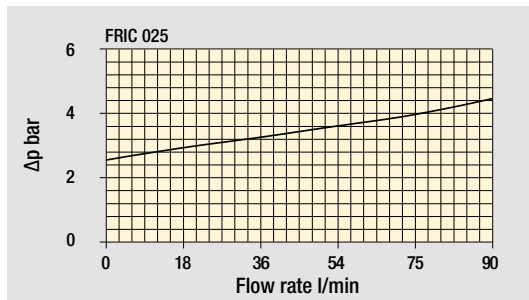
FRIC GENERAL INFORMATION

Pressure drop

Filter housings Δp pressure drop



Bypass valve pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

Designation & Ordering code

COMPLETE FILTER

Series	Example 1:	FRIC	025	10	A0025	D	A	00	FG012	1	1N	NN	P01	NN
FRIC	Example 2:	FRIC	630	10	M0025	D	V	00	FF212	1	1N	NN	P01	NN

Size	
025	250
040	630
100	10

Filtration rating (filter media)		
A0003	Inorganic microfiber	3 µm
A0006	Inorganic microfiber	6 µm
A0010	Inorganic microfiber	10 µm
A0016	Inorganic microfiber	16 µm
A0025	Inorganic microfiber	25 µm
M0025	Wire mesh	25 µm
M0060	Wire mesh	60 µm
M0090	Wire mesh	90 µm
P0010	Resin impregnated paper	10 µm
P0025	Resin impregnated paper	25 µm

Element Δp
D 10 bar

Seals and treatments	
A	NBR
V	FPM

By-pass valve	
00	Without bypass
24	With bypass 2.4 bar

Connections	025	040	100	250	630	Connections	025	040	100	250	630
FG012 G 1/2"	•	-	-	-	-	FE100 1" SAE 3000 psi/M	-	-	•	-	-
FG034 G 3/4"	-	•	-	-	-	FE112 1 1/2" SAE 3000 psi/M	-	-	-	•	-
FG100 G 1"	-	-	•	-	-	FE212 2 1/2" SAE 3000 psi/M	-	-	-	-	•
FG112 G 1 1/2"	-	-	-	•	-	FF100 1" SAE 3000 psi/UNC	-	-	•	-	-
FG212 G 2 1/2"	-	-	-	-	•	FF112 1 1/2" SAE 3000 psi/UNC	-	-	-	•	-
FN012 1/2" NPT	•	-	-	-	-	FF212 2 1/2" SAE 3000 psi/UNC	-	-	-	-	•
FN034 3/4" NPT	-	•	-	-	-						
FN100 1" NPT	-	-	•	-	-						
FN112 1 1/2" NPT	-	-	-	•	-						
FN212 2 1/2" NPT	-	-	-	-	•						
FS008 SAE 8 - 3/4" - 16 UNF	•	-	-	-	-						
FS012 SAE 12 - 1 1/16" - 12 UN	-	•	-	-	-						
FS016 SAE 16 - 1 5/16" - 12 UN	-	-	•	-	-						
FS024 SAE 24 - 1 7/8" - 12 UN	-	-	-	•	-						
FS032 SAE 32 - 2 1/2" - 12 UN	-	-	-	-	•						

Additional connections	
1	With additional connection

Connections for clogging indicator	
1N	With top indicator connection

Additional features	
NN	Without additional features

Execution	
P01	Standard catalogue item

Certificates	
NN	None

CLOGGING INDICATORS

See pages 776-777

DEA	Electrical differential pressure indicator
DEM	Electrical differential pressure indicator
DEU	Electrical differential pressure indicator
DLA	Electrical / visual differential pressure indicator
DLE	Electrical / visual differential pressure indicator

DTA	Electronic differential pressure indicator
DTI	I-O Link electronic differential pressure indicator
DVA	Visual differential pressure indicator
DVM	Visual differential pressure indicator

PLUGS

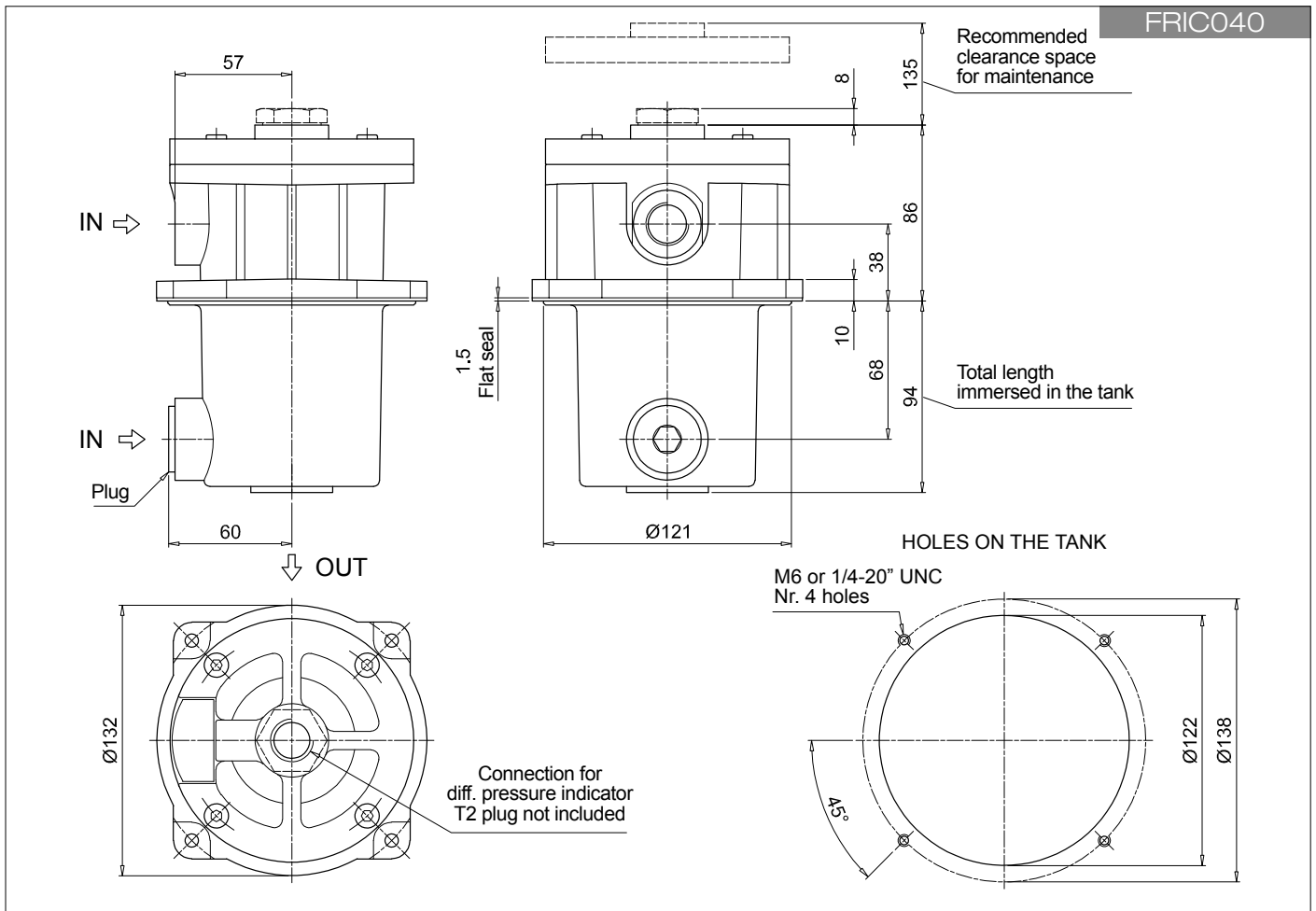
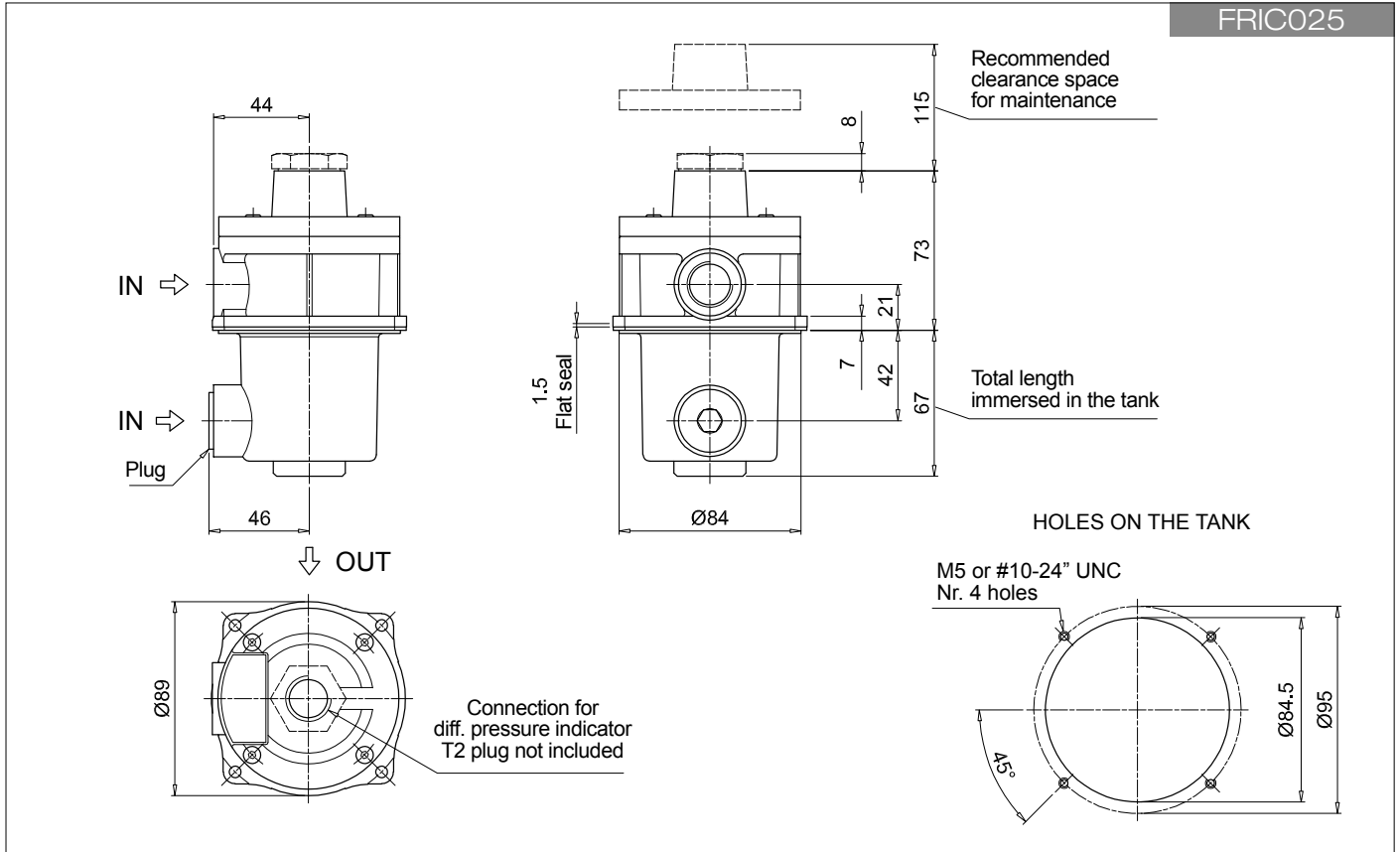
See page 807

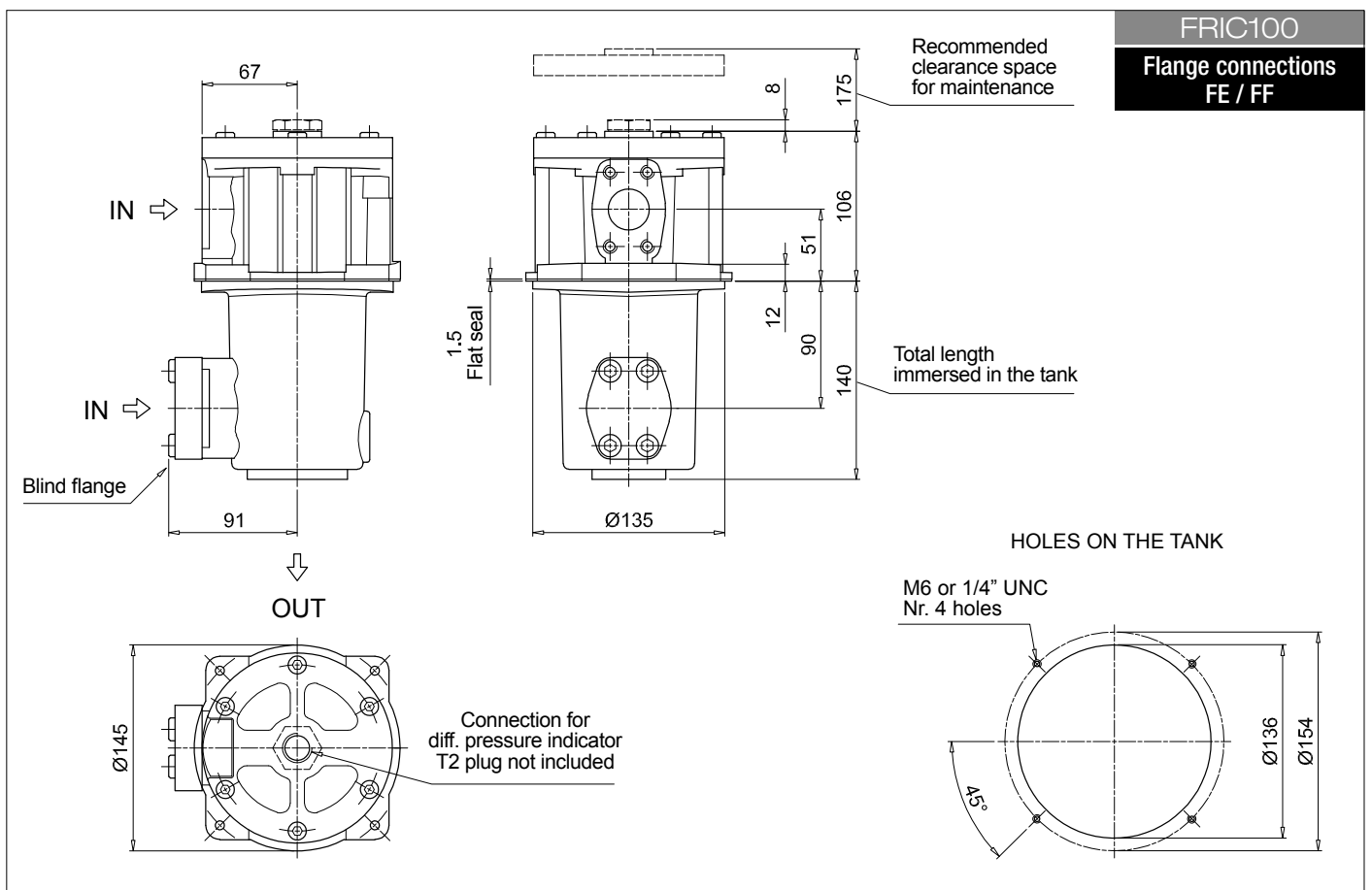
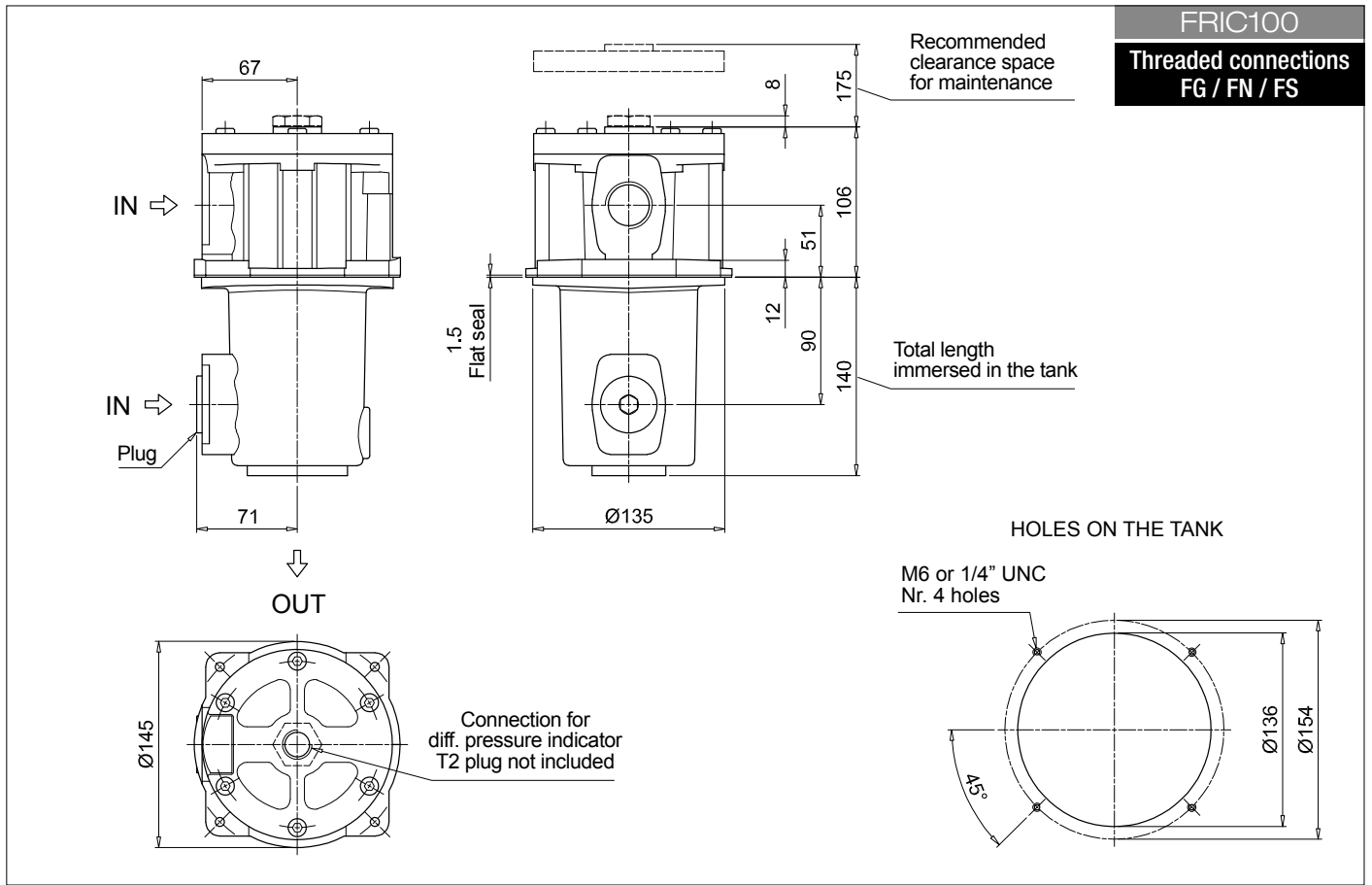
T2	Plug (not included)
----	---------------------

FILTER ELEMENT										
Series	Example 1: CUC 025 10 A0025 D A 00 NN P01 NN									
CUC	Example 2: CUC 630 10 M0025 D V 00 NN P01 NN									
Size										
025	250									
040	630									
100										
Length										
10										
Filtration rating (filter media)										
A0003	Inorganic microfiber	3 µm								
A0006	Inorganic microfiber	6 µm								
A0010	Inorganic microfiber	10 µm								
A0016	Inorganic microfiber	16 µm								
A0025	Inorganic microfiber	25 µm								
M0025	Wire mesh	25 µm								
M0060	Wire mesh	60 µm								
M0090	Wire mesh	90 µm								
P0010	Resin impregnated paper	10 µm								
P0025	Resin impregnated paper	25 µm								
Element Δp										
D	10 bar									
Seals and treatments										
A	NBR									
V	FPM									
Bypass										
00	Without bypass									
Additional features										
NN	Without additional features									
Execution										
P01	Standard catalogue item									
Certificates										
NN	None									

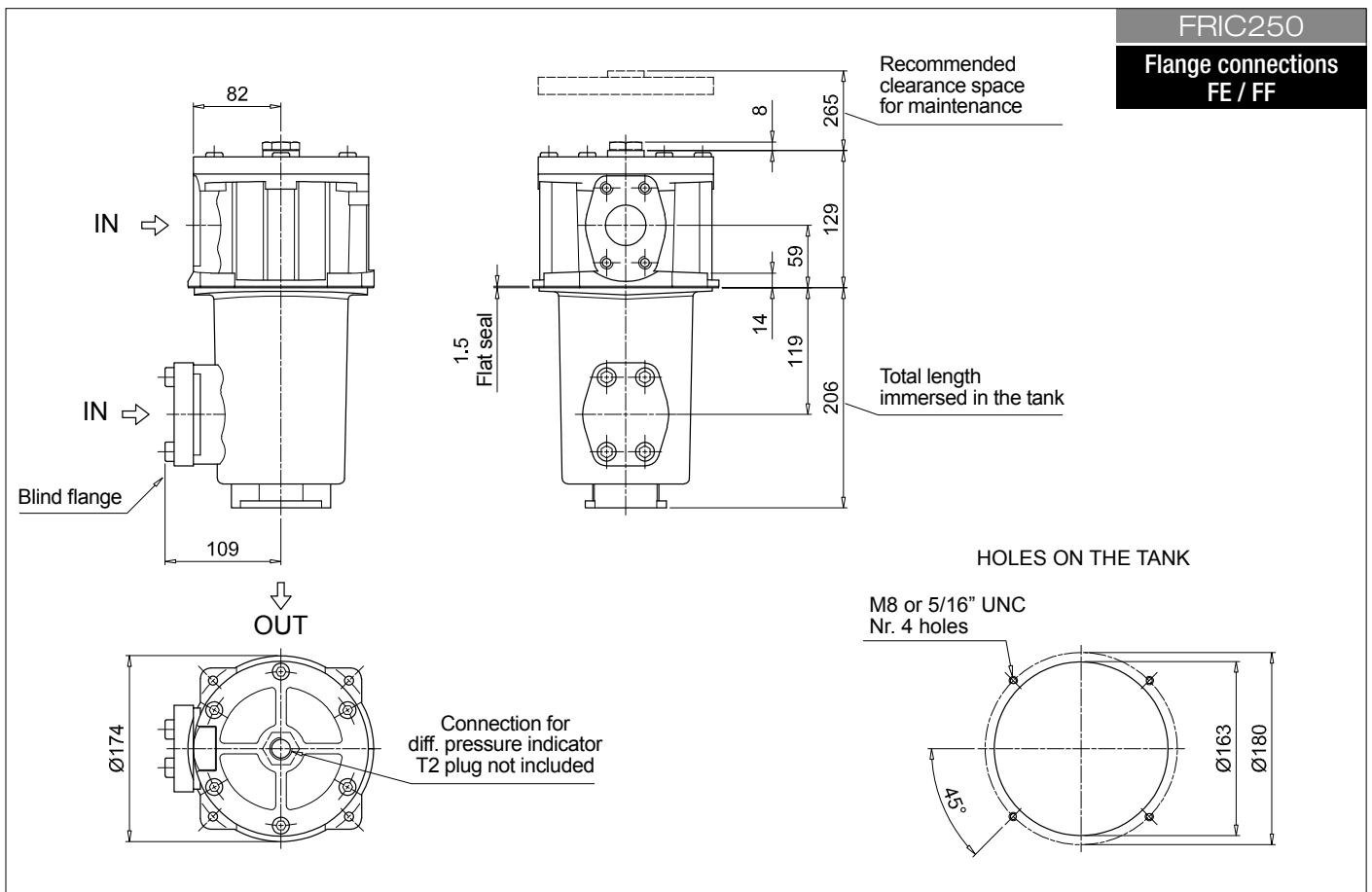
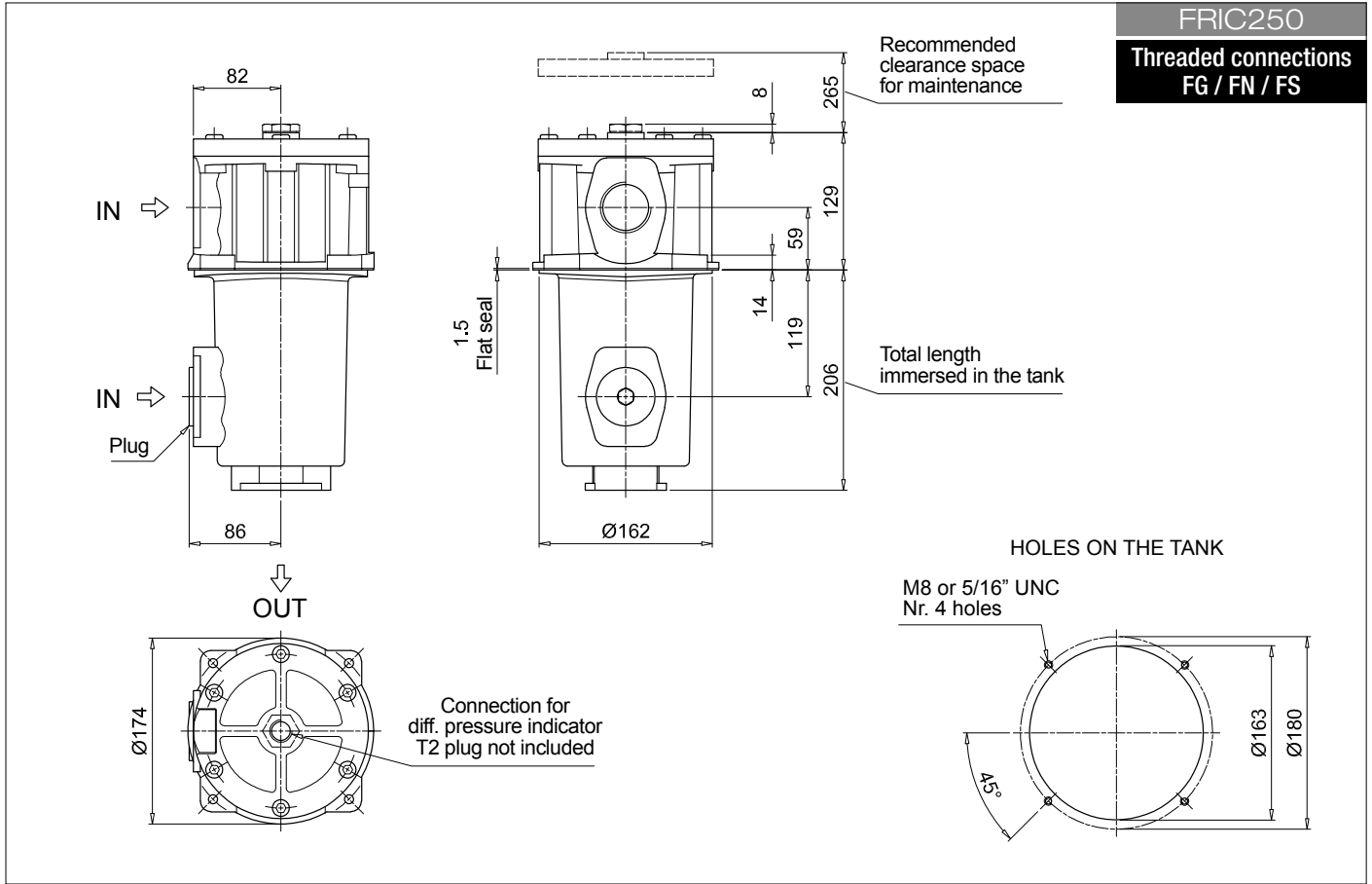
FRIC FRIC025 - FRIC040

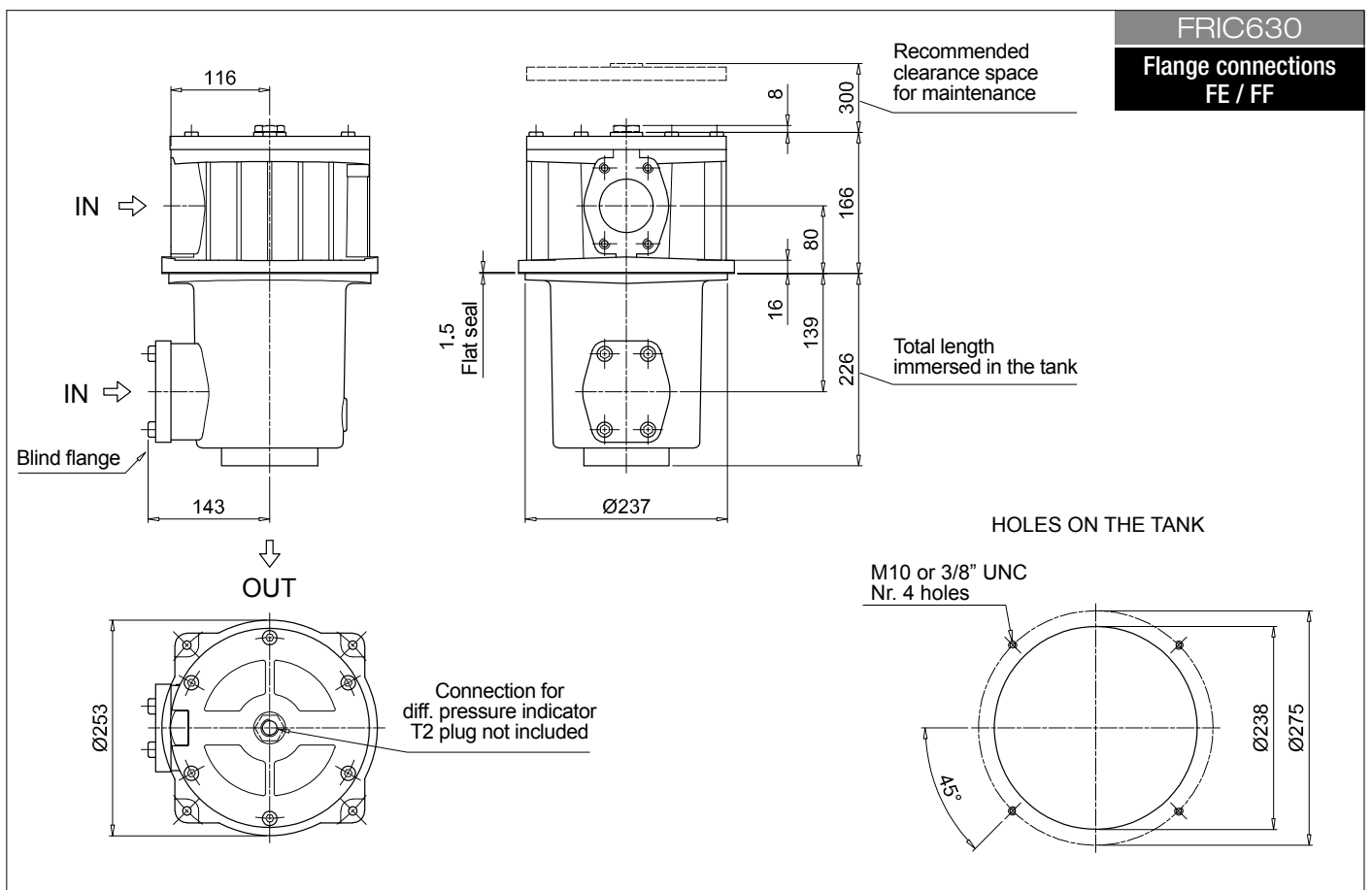
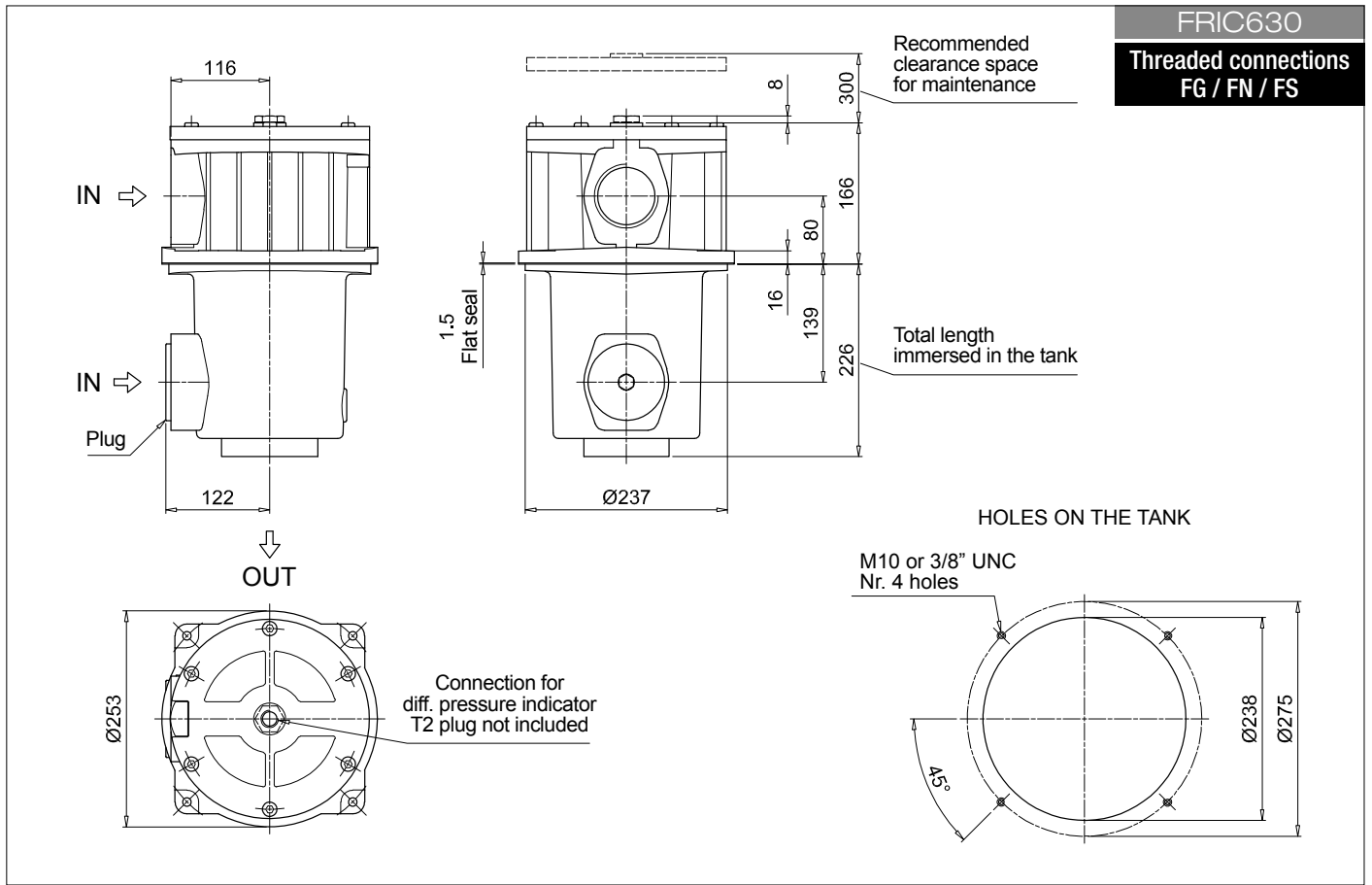
Dimensions





Dimensions





Designation & Ordering code

COMPLETE FILTER

Series	Example: FRIC	255	10	A0025	D	A	24	FF112	0	5T	NN	P01	NN
FRIC													
Size													
255													
Length													
10													
Filtration rating (filter media)													
A0003	Inorganic microfiber	3 µm											
A0006	Inorganic microfiber	6 µm											
A0010	Inorganic microfiber	10 µm											
A0016	Inorganic microfiber	16 µm											
A0025	Inorganic microfiber	25 µm											
M0025	Wire mesh	25 µm											
M0060	Wire mesh	60 µm											
M0090	Wire mesh	90 µm											
P0010	Resin impregnated paper	10 µm											
P0025	Resin impregnated paper	25 µm											
Seals and treatments													
A	NBR												
V	FPM												
By-pass valve													
00	Without bypass												
24	With bypass 2.4 bar												
Connections													
FG114	G 1 1/4"	FN114	1 1/4" NPT	FS020	SAE 20 - 1 5/8" - 12 UN	FE112	1 1/2" SAE 3000 psi/M						
FG112	G 1 1/2"	FN112	1 1/2" NPT	FS024	SAE 24 - 1 7/8" - 12 UN	FF112	1 1/2" SAE 3000 psi/UNC						
Additional connections													
0	Without additional connections												
Connections for clogging indicator													
5T	With rear indicator connection, with metal plug												
Additional features													
NN	Without additional features												
Execution													
P01	Standard catalogue item												
Certificates													
NN	None												

CLOGGING INDICATORS

See pages 776-777

BVA Axial pressure gauge
BVR Radial pressure gauge
BVP Visual pressure indicator with automatic reset
BVQ Visual pressure indicator with manual reset

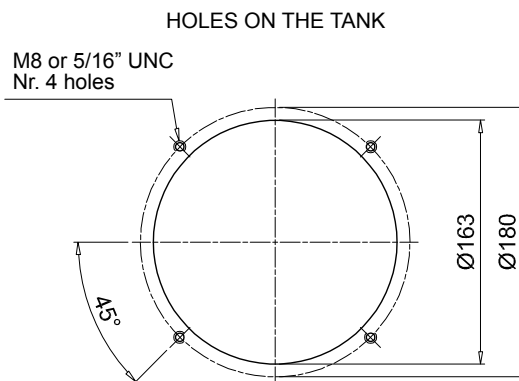
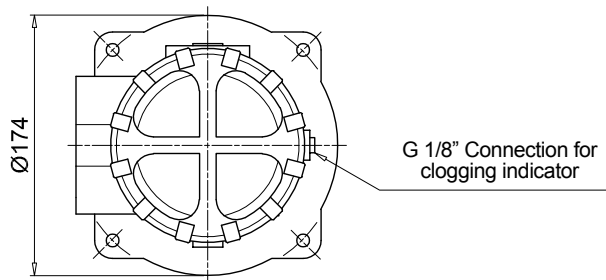
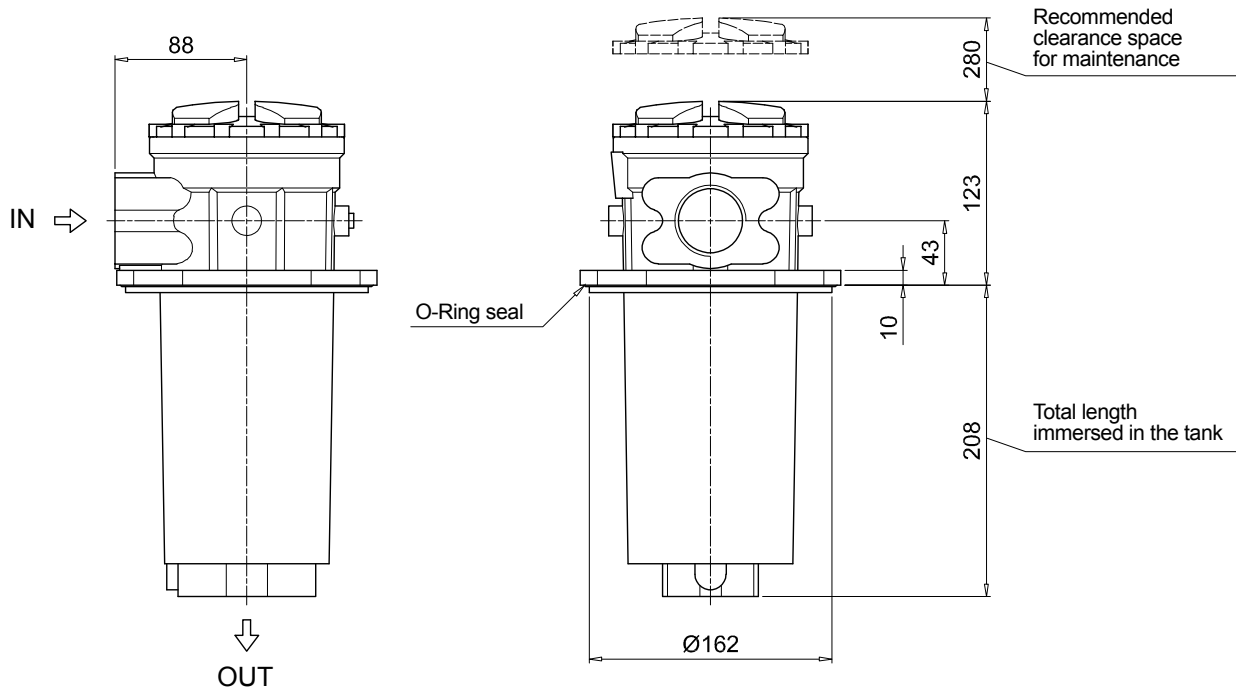
BEA Electrical pressure indicator
BEM Electrical pressure indicator
BLA Electrical / visual pressure indicator

PLUGS

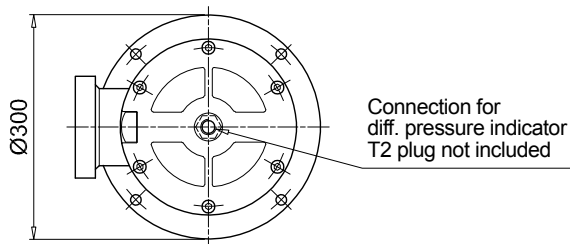
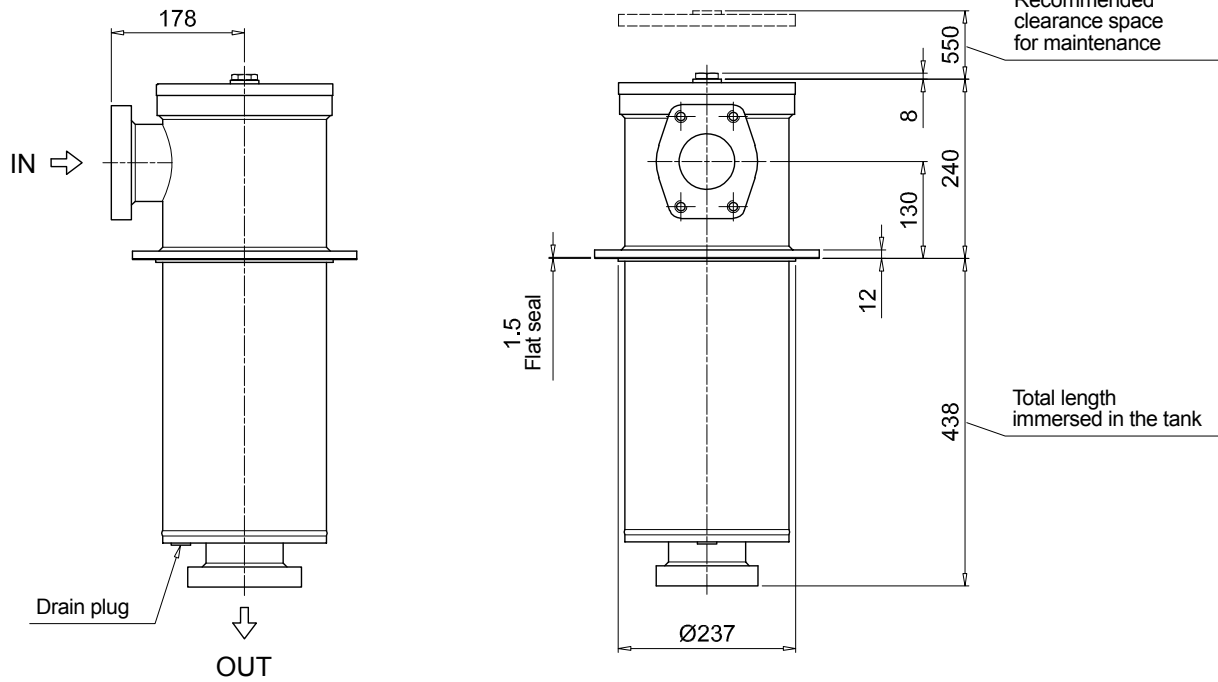
See page 807

T2 Plug (not included)

FILTER ELEMENT		
Series CUC	Example 1: CUC	250
Size 250		10
Length 10		A0025
Filtration rating (filter media)		D
A0003 Inorganic microfiber 3 µm		A
A0006 Inorganic microfiber 6 µm		00
A0010 Inorganic microfiber 10 µm		NN
A0016 Inorganic microfiber 16 µm		P01
A0025 Inorganic microfiber 25 µm		NN
M0025 Wire mesh 25 µm		
M0060 Wire mesh 60 µm		
M0090 Wire mesh 90 µm		
P0010 Resin impregnated paper 10 µm		
P0025 Resin impregnated paper 25 µm		
Element Δp D 10 bar		
Seals and treatments		
A NBR		
V FPM		
Bypass 00 Without bypass		
Additional features NN Without additional features		
Execution P01 Standard catalogue item		
Certificates NN None		

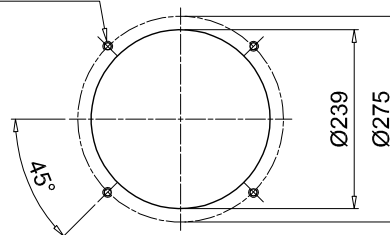


FILTER ELEMENT		
Series CUC	Example: CUC	850 10 A0025 D A 00 NN P01 NN
Size 850		
Length 10		
Filtration rating (filter media)		
A0003 Inorganic microfiber	3 µm	
A0006 Inorganic microfiber	6 µm	
A0010 Inorganic microfiber	10 µm	
A0016 Inorganic microfiber	16 µm	
A0025 Inorganic microfiber	25 µm	
M0025 Wire mesh	25 µm	
M0060 Wire mesh	60 µm	
M0090 Wire mesh	90 µm	
P0010 Resin impregnated paper	10 µm	
P0025 Resin impregnated paper	25 µm	
Element Δp D 10 bar		
Seals and treatments		
A NBR		
V FPM		
W NBR with tinned tube		
Z FPM with tinned tube		
Bypass 00 Without bypass		
Additional features NN Without additional features		
Execution P01 Standard catalogue item		
Certificates NN None		



HOLES ON THE TANK

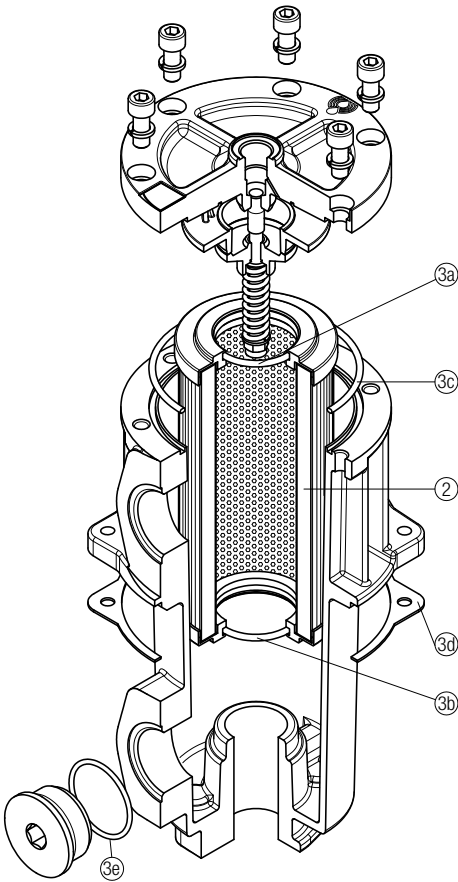
M14 or 1/2" UNC
Nr. 4 holes



FRIC SPARE PARTS

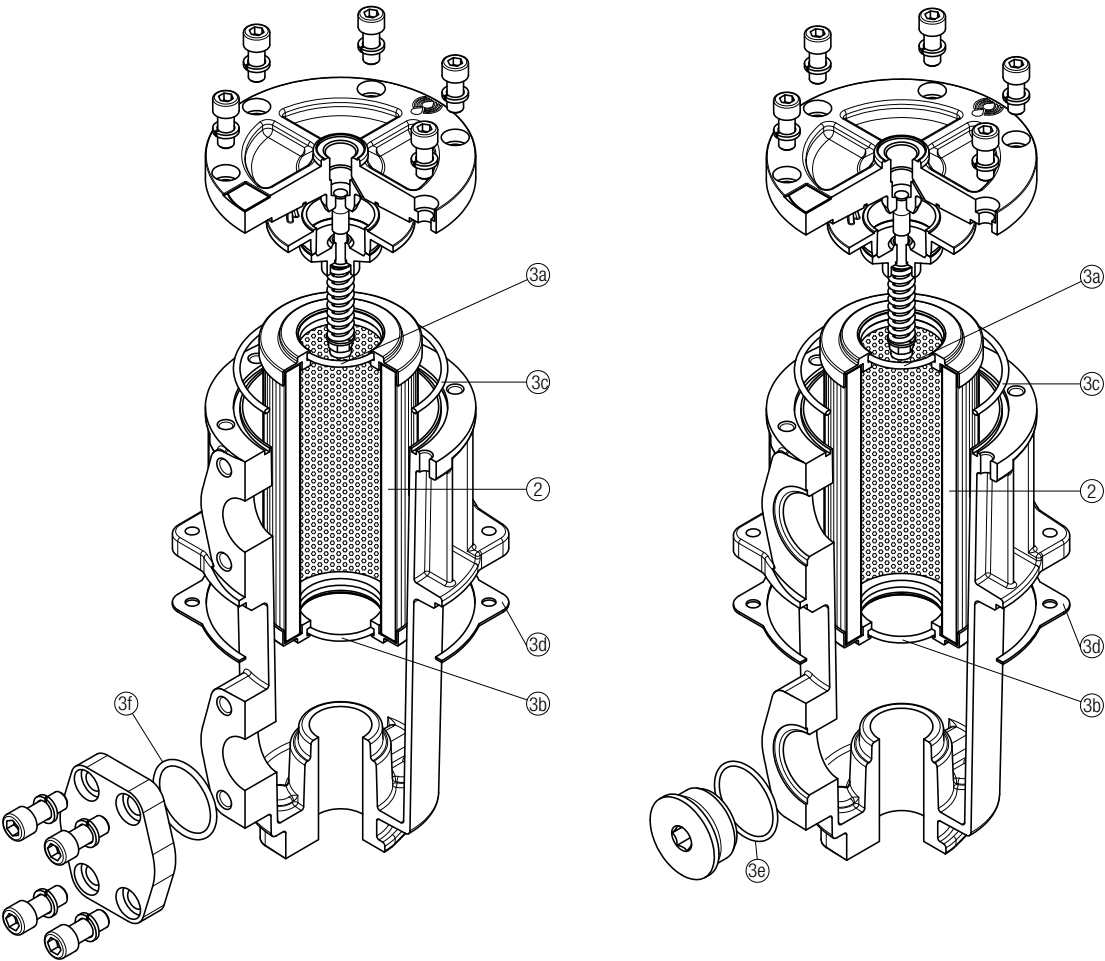
Order number for spare parts

FRIC 025 - 040



Item:	Q.ty: 1 pc. 2	Q.ty: 1 pc. 3 (3a ÷ 3e)	
Filter series	Filter element	Seal Kit code number	
		NBR	FPM
FRIC 025	See order table	02050213	02050220
FRIC 040	See order table	02050214	02050221

FRIC 100 - 250 - 630

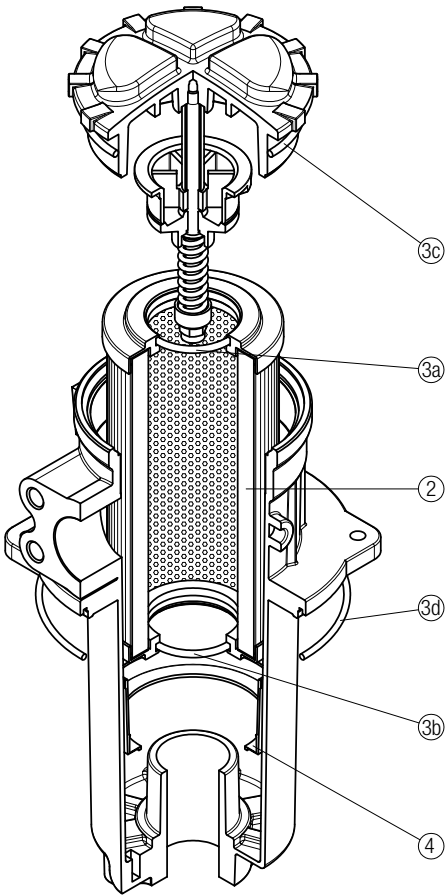


Q.ty: 1 pc.		Q.ty: 1 pc.	
Item:	2	3 (3a - 3f)	
Filter series	Filter element	Seal Kit code number	
		NBR	FPM
FRIC 100	See order table	02050215	02050222
FRIC 250		02050216	02050223
FRIC 630		02050217	02050224

FRIC SPARE PARTS

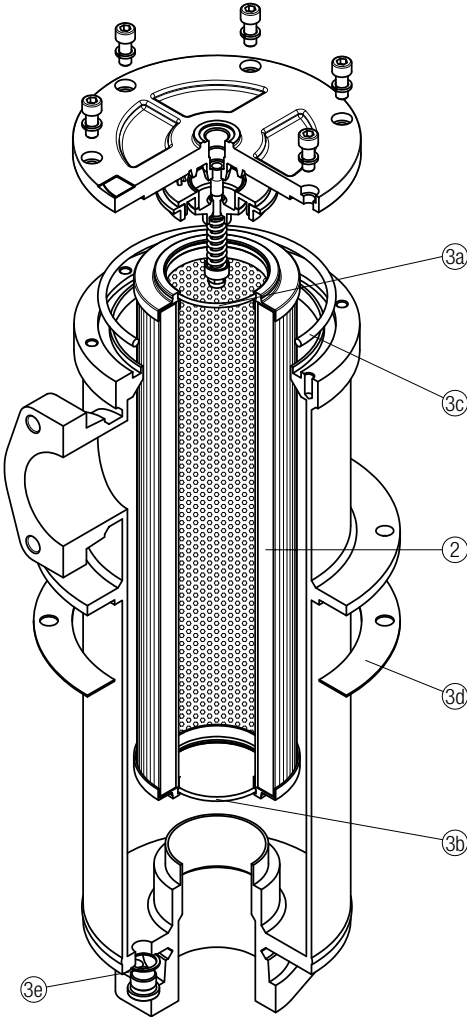
Order number for spare parts

FRIC 255



Item:	Q.ty: 1 pc.	Q.ty: 1 pc.		Q.ty: 1 pc.
Filter series	Filter element	Seal Kit code number		Contamination retainer binder
		NBR	FPM	
FRIC 255	See order table	02050013	02050014	01060301

FRIC 850



Item:	Q.ty: 1 pc. 2	Q.ty: 1 pc. 3 (3a ÷ 3e)
Filter series	Filter element	Seal Kit code number NBR FPM
FRIC 850	See order table	02050218 02050225

RFMC250 series

Maximum working pressure up to 2 MPa (20 bar) - Flow rate up to 615 l/min



Description

Technical data

Return filter

Maximum working pressure up to 2 MPa (20 bar)
Flow rate up to 615 l/min

RFMC250 are ranges of return filters for side tank mounting with integrated shut-off valve for protection of the reservoir against the system contamination.

They are placed below the minimum oil level, directly connected to the return line of the system.

The shut-off valve closes automatically when the cover is removed, allowing the filter element replacement without the fluid drop.

Available features:

- Female threaded connections up to 1" and flanged connections up to 1 1/2", for a maximum flow rate of 615 l/min
- Bypass valve, to relieve excessive pressure drop across the filter media
- Magnetic filter, to hold the ferrous particles
- Visual, electrical and electronic clogging indicators

Common applications:

- Compact mobile machines
- Compact industrial equipment

Filter housing materials

- Filter body: Aluminium
- Cover: Polyamide, GF reinforced
- Valve: Polyamide, GF reinforced - Steel
- Anti-Emptying valve: Steel

Pressure

- Test pressure: 3 MPa (30 bar)
- Min. Burst pressure: 6 MPa (60 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 2 MPa (20 bar)

Bypass valve

Opening pressure 0.175 MPa (1.75 bar) \pm 10%

Filter element features

Filter RFMC		Filter element CUC	
Δp Element type			
Element media	Construction	Δp Series	Δp
A - Microfiber	Standard	D	10 bar
M - Wire mesh	Standard	D	10 bar
P - Paper	Standard	D	10 bar
<i>Please see ordering code tables to check element Δp series availability based on filter features.</i>			
Flow direction through the filter element:			
From OUT to IN			

Seals

- Standard NBR series A
- Optional FPM series V

Temperature

From -25 °C to +110 °C

Note

RFMC filters mounting, see the drawings on page 265 and following

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]		Volumes [dm ³]	
	Length	10	Length	10
RFMC 250		2.6		2.0

Flow rates [l/min]

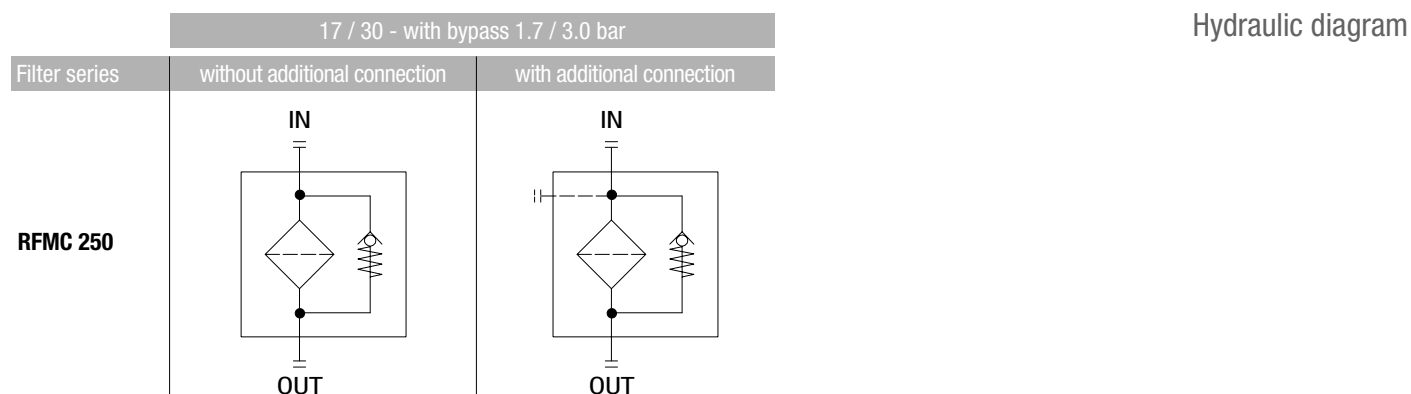
Filter series	Length	Filter element design - D Series							
		A0003	A0006	A0010	A0016	A0025	M0025 M0060 M0090	P0010	P0025
RFMC 250	10	148	184	278	307	447	615	447	485

Maximum flow rate for a complete return filter with a pressure drop $\Delta p = 0.5$ bar.

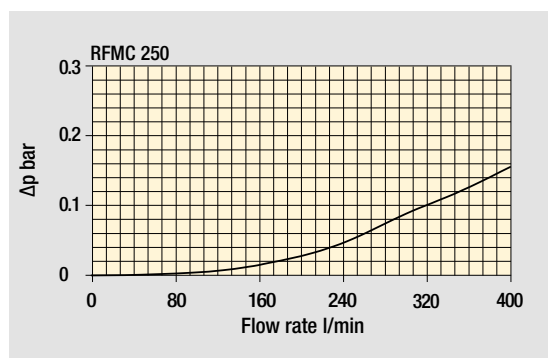
The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

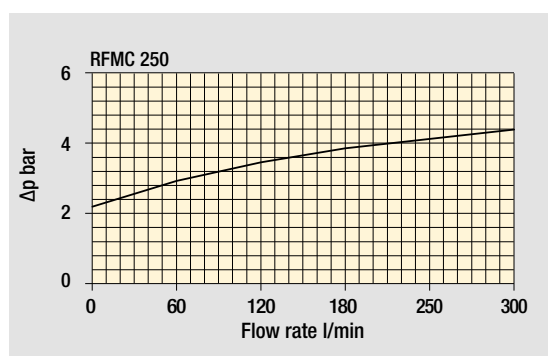
You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.



Hydraulic diagram



Pressure drop
Filter housings Δp pressure drop



Bypass valve pressure drop

The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

RFMC250

Designation & Ordering code

COMPLETE FILTER

Series	Example 1:	RFMC	250	10	A0010	D	A	17	FG034	0	5T	NN	P01	NN
RFMC	Example 2:	RFMC	250	10	M0060	D	V	30	FS016	1	5T	NN	P01	NN

Size
250

Length
10

Filtration rating (filter media)

A0003	Inorganic microfiber	3 µm
A0006	Inorganic microfiber	6 µm
A0010	Inorganic microfiber	10 µm
A0016	Inorganic microfiber	16 µm
A0025	Inorganic microfiber	25 µm
M0025	Wire mesh	25 µm
M0060	Wire mesh	60 µm
M0090	Wire mesh	90 µm
P0010	Resin impregnated paper	10 µm
P0025	Resin impregnated paper	25 µm

Element Δp
D 10 bar

Seals and treatments

A NBR

V FPM

By-pass valve

17 With bypass 1.75 bar

30 With bypass 3.0 bar

Connections

FG100 G 1"	FN100 1" NPT	FS016 SAE 16 - 1 5/16" - 12 UN	FE112 1 1/2" SAE 3000 psi/M
FG114 G 1 1/4"	FN114 1 1/4" NPT	FS020 SAE 20 - 1 5/8" - 12 UN	FF112 1 1/2" SAE 3000 psi/UNC
FG112 G 1 1/2"	FN112 1 1/2" NPT	FS024 SAE 24 - 1 7/8" - 12 UN	

Additional connections

0 Without additional connections

1 Main connection **FG112** **G 1"**
connection **FS024** **SAE 16 - 1 5/16" - 12 UN**

Connections for clogging indicator

5T With rear indicator connection, with metal plug

Additional features

NN Without additional features

Execution

P01 Standard catalogue item

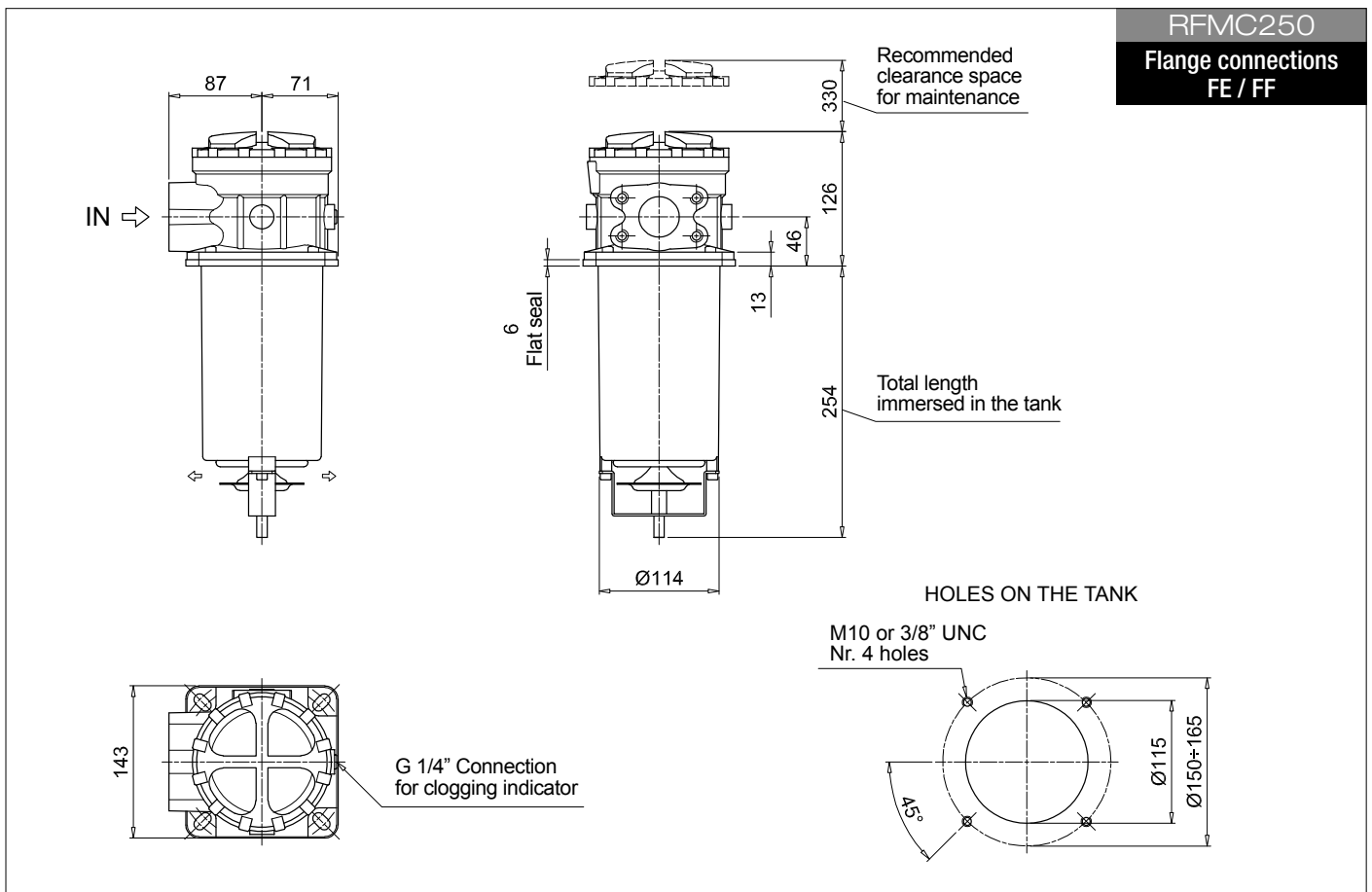
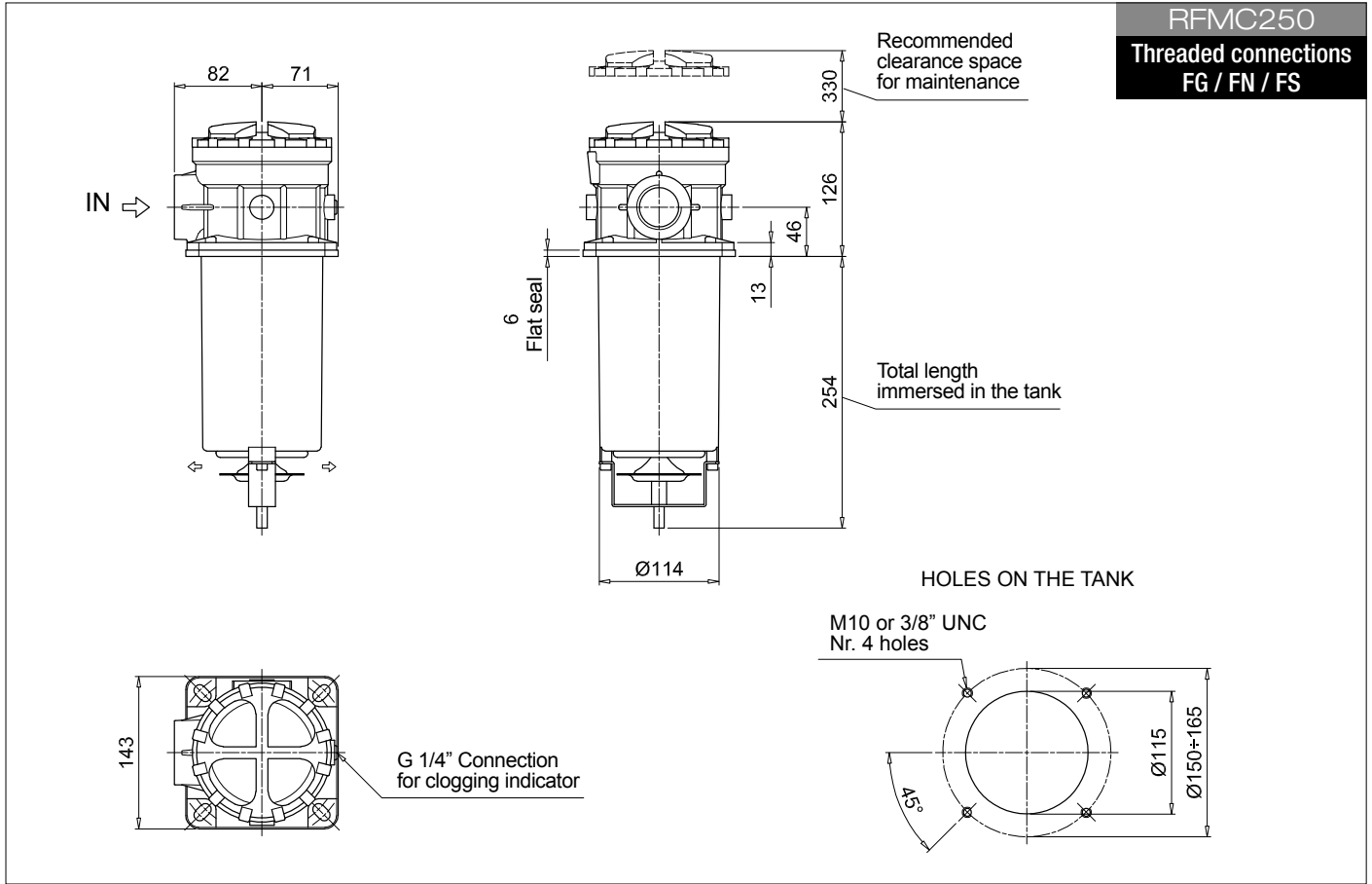
Certificates

NN None

FILTER ELEMENT																																								
Series	Example 1: CUC 250 10 A0010 D A 00 NN P01 NN																																							
CUC	Example 2: CUC 250 10 M0060 D V 00 NN P01 NN																																							
Size	250																																							
Length	10																																							
Filtration rating (filter media)	<table border="1"> <tr> <td>A0003</td> <td>Inorganic microfiber</td> <td>3 µm</td> </tr> <tr> <td>A0006</td> <td>Inorganic microfiber</td> <td>6 µm</td> </tr> <tr> <td>A0010</td> <td>Inorganic microfiber</td> <td>10 µm</td> </tr> <tr> <td>A0016</td> <td>Inorganic microfiber</td> <td>16 µm</td> </tr> <tr> <td>A0025</td> <td>Inorganic microfiber</td> <td>25 µm</td> </tr> <tr> <td>M0025</td> <td>Wire mesh</td> <td>25 µm</td> </tr> <tr> <td>M0060</td> <td>Wire mesh</td> <td>60 µm</td> </tr> <tr> <td>M0090</td> <td>Wire mesh</td> <td>90 µm</td> </tr> <tr> <td>P0010</td> <td>Resin impregnated paper</td> <td>10 µm</td> </tr> <tr> <td>P0025</td> <td>Resin impregnated paper</td> <td>25 µm</td> </tr> </table>										A0003	Inorganic microfiber	3 µm	A0006	Inorganic microfiber	6 µm	A0010	Inorganic microfiber	10 µm	A0016	Inorganic microfiber	16 µm	A0025	Inorganic microfiber	25 µm	M0025	Wire mesh	25 µm	M0060	Wire mesh	60 µm	M0090	Wire mesh	90 µm	P0010	Resin impregnated paper	10 µm	P0025	Resin impregnated paper	25 µm
A0003	Inorganic microfiber	3 µm																																						
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M0025	Wire mesh	25 µm																																						
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M0090	Wire mesh	90 µm																																						
P0010	Resin impregnated paper	10 µm																																						
P0025	Resin impregnated paper	25 µm																																						
Element Δp	D 10 bar																																							
Seals and treatments	<table border="1"> <tr> <td>A</td> <td>NBR</td> </tr> <tr> <td>V</td> <td>FPM</td> </tr> </table>										A	NBR	V	FPM																										
A	NBR																																							
V	FPM																																							
Bypass	00 Without bypass																																							
Additional features	NN Without additional features																																							
Execution	P01 Standard catalogue item																																							
Certificates	NN None																																							

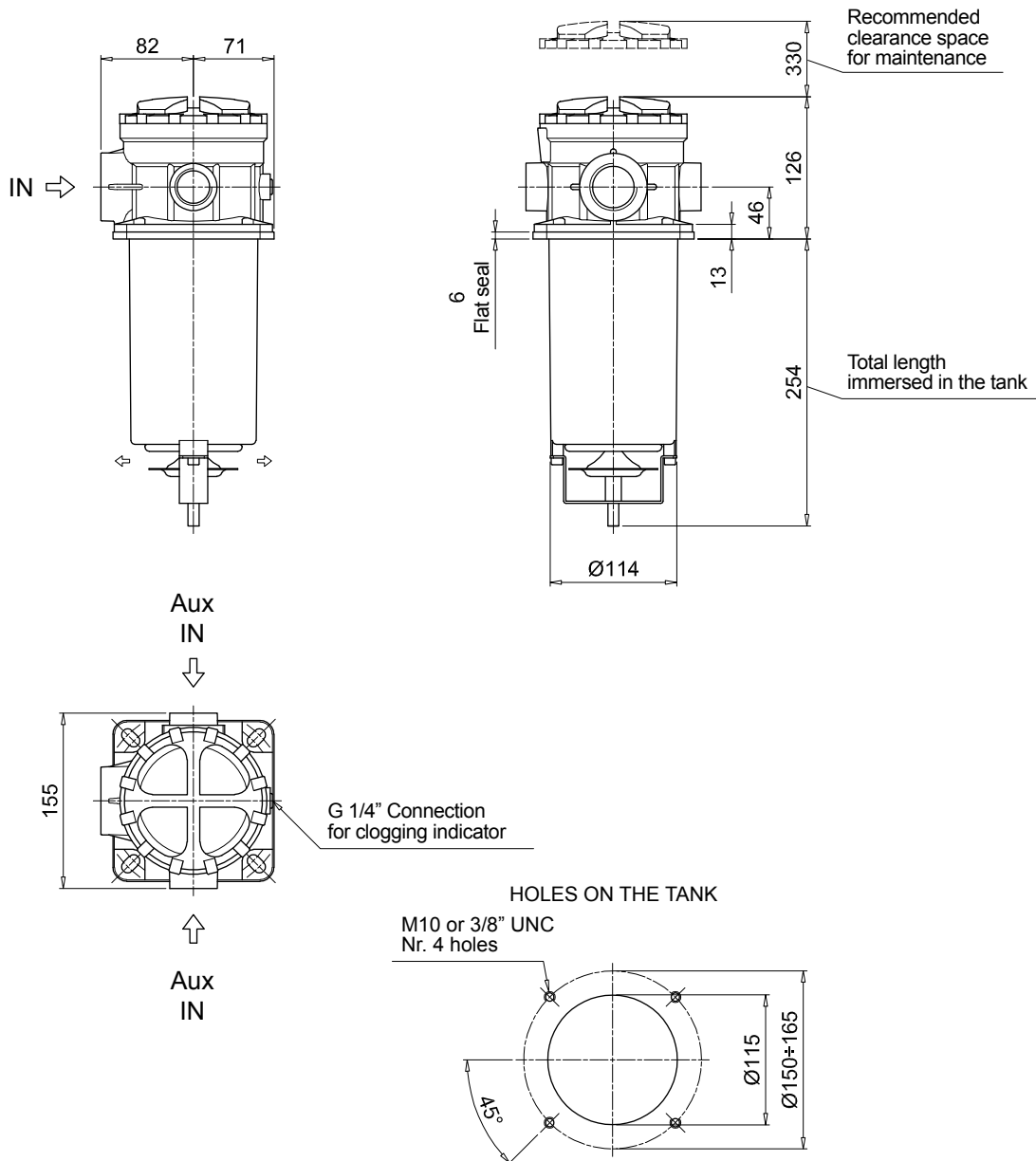
RFMC250

Dimensions



RFMC250

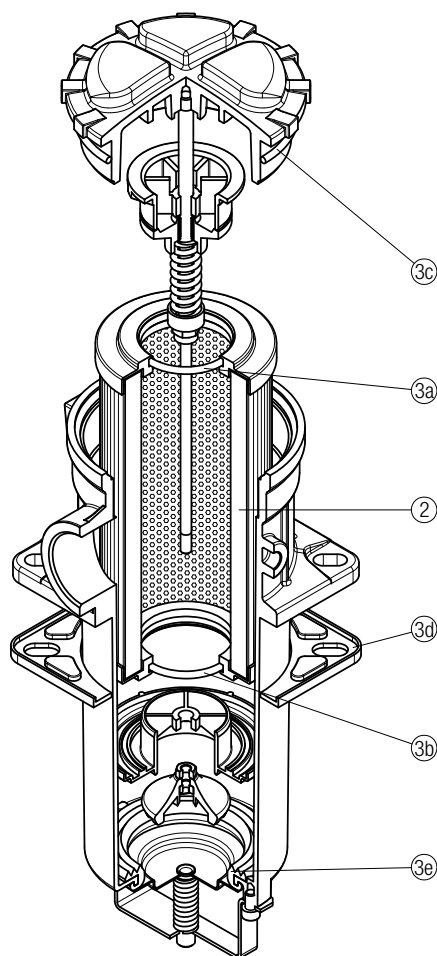
Additional connection "1"



RFMC250 SPARE PARTS

Order number for spare parts

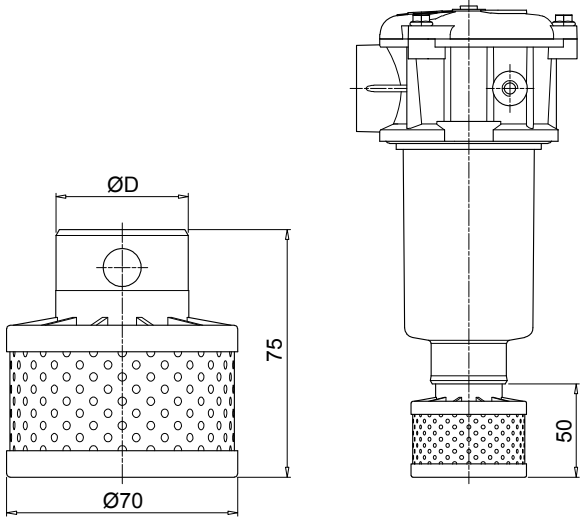
RFMC 250



Item:	Q.ty: 1 pc.	Q.ty: 1 pc.	
Filter series	Filter element	Seal Kit code number	
RFMC 250	See order table	NBR	FPM
	2	3 (3a ÷ 3e)	
		02050586	02050587

Accessories

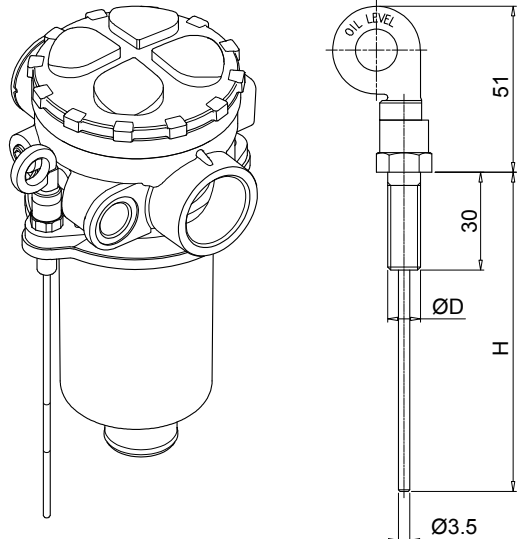
DIFFUSER WITH FAST LOCK CONNECTION



Example: **DFS** **40** **A** **075**

Series	DFS
Size	ØD [mm]
40	40
Version	A Standard
Length	075 75 mm

DIPSTICK



Example: **DPT** **20** **M10** **A** **P01**

Series	DPT
Length	H [mm]
15	134
20	184
25	234
30	284
35	334
Fastening	M8 Fastening with screws ØD = M8
	M10 Fastening with screws ØD = M10
Seals	A NBR
	V FPM
Execution	P01 MP Filtri standard
	Pxx Customized

Materials

- Screw: phosphatized steel
- Stick: phosphatized steel
- Handle: Polyamide

Technical data

Working temperature:
from -25 °C to +110 °C

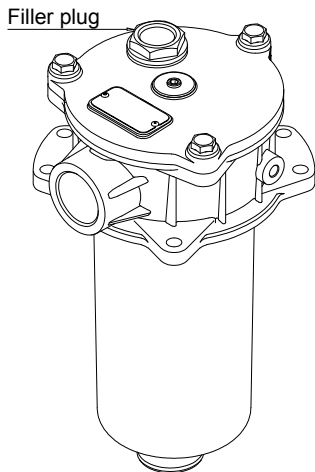
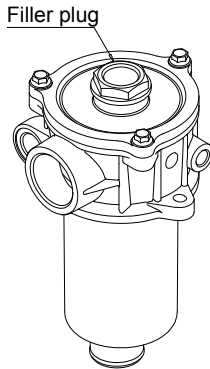
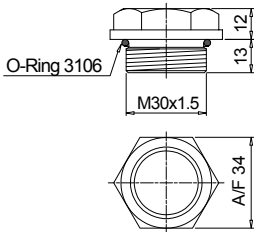
For any further information, please, contact our commercial dept.

FILLER PLUG

Series
T5

Materials
- Body: Polyamide
- Seal: NBR

Technical data
Tightening torque:
15 N·m



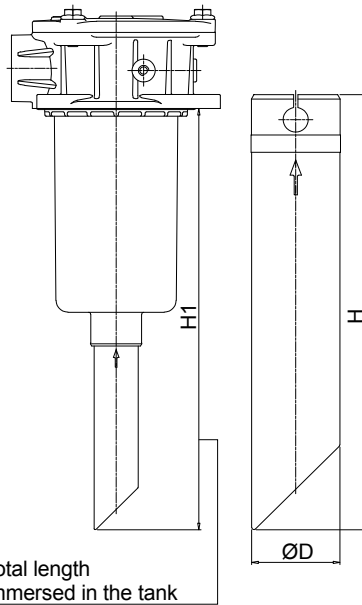
POLYAMIDE EXTENSION TUBE

Example: **TE** **40** **A** **250**

Series	Size	ØD [mm]
TE	25	25
	40	40
	51	51
	62	62

Material
A Polyamide

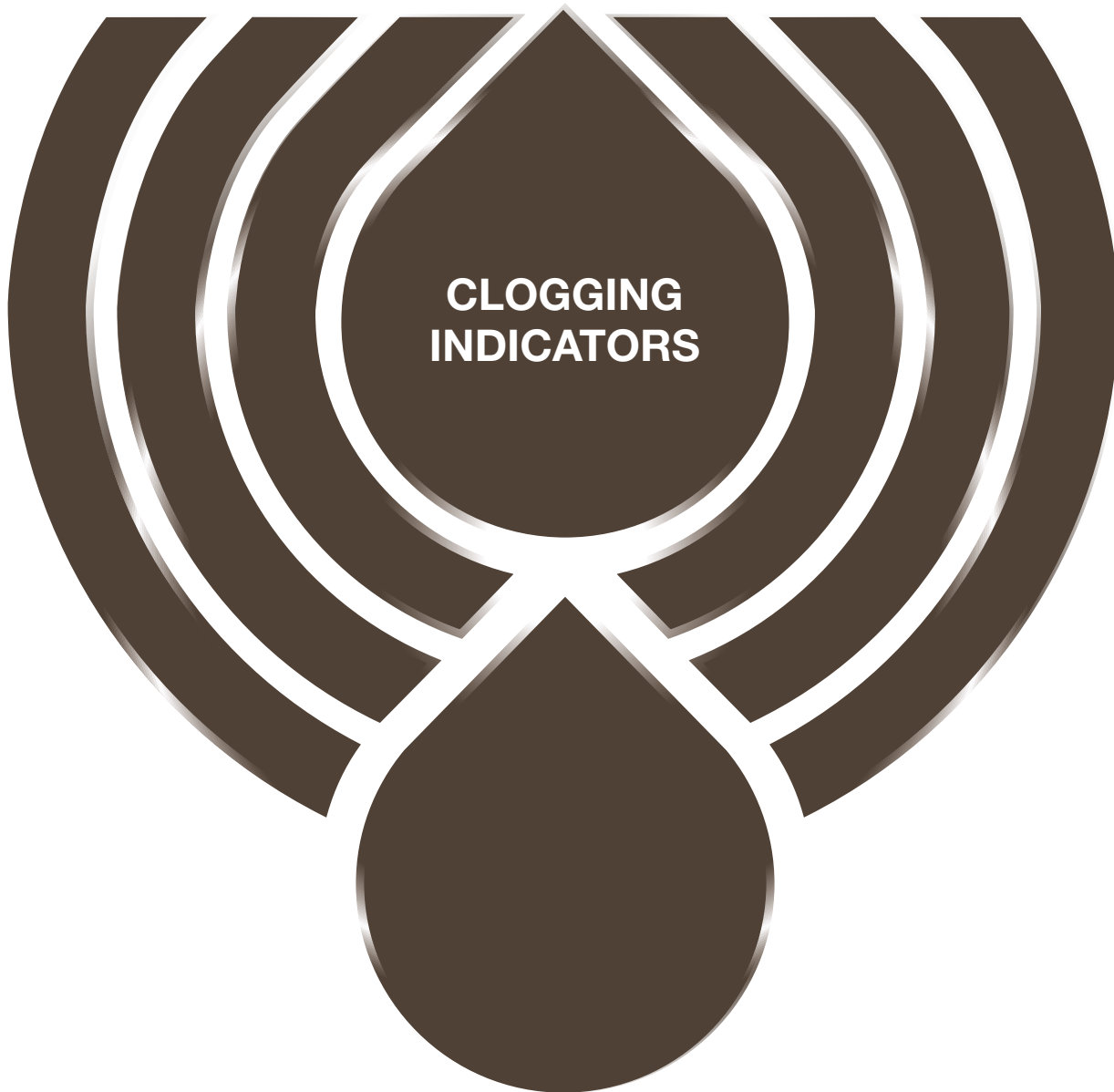
Length	H [mm]	25-40	51-62
200	200	•	•
250	250	•	-
300	300	•	•
350	350	•	-
400	400	•	•
450	450	•	-
500	500	•	•
600	600	-	•



COMPATIBILITY TABLE

Filter series	Filter size	Filter length					Tube length H1 [mm]							
			TE25	TE40	TE51	TE62	200	250	300	350	400	450	500	600
MPFX	030	10	•	-	-	-	266	316	366	416	466	516	566	-
		10					277	327	377	427	477	527	577	-
		20					322	372	422	472	522	572	622	-
		30					400	450	500	550	600	650	700	-
	100 - 104 - 110	40		•	-	-	502	552	602	652	702	752	802	-
		10					410	460	510	560	610	660	710	-
	181 - 182 - 184	20			•	-	623	673	723	773	823	873	923	-
		20					620	-	720	-	820	-	920	1020
	191 - 192 - 194	10				•	352	-	452	-	552	-	652	752
		20					411	-	511	-	611	-	711	811
400 - 410 - 450	30				•	459	-	559	-	659	-	759	859	
	10					597	-	697	-	797	-	897	997	
MPTX	025 - 027	10					278	328	378	428	478	528	578	-
		20		•	-	-	342	392	442	492	542	592	642	-
		30					380	430	480	530	580	630	680	-
		10					273	323	373	423	473	523	573	-
	110 - 114 - 116 - 120	20			•	-	318	368	418	468	518	568	618	-
		30					396	446	496	546	596	646	696	-
		40					498	548	598	648	698	748	798	-
		10					284	334	384	434	484	534	584	-
MFBX	100	20				329	379	429	479	529	579	629	-	
		30			•	-	407	457	507	557	607	657	707	
		40					509	559	609	659	709	759	809	
		10					284	334	384	434	484	534	584	

For any further information, please, contact our commercial dept.



Clogging indicators are devices that check the life time of the filter elements. They measure the pressure drop through the filter element directly connected to the filter housing.

These devices trip when the clogging of the filter element causes a pressure drop increasing across the filter element.

Filter elements are efficient only if their Dirt Holding Capacity is fully exploited. This is achieved by using filter housings equipped with clogging indicators.

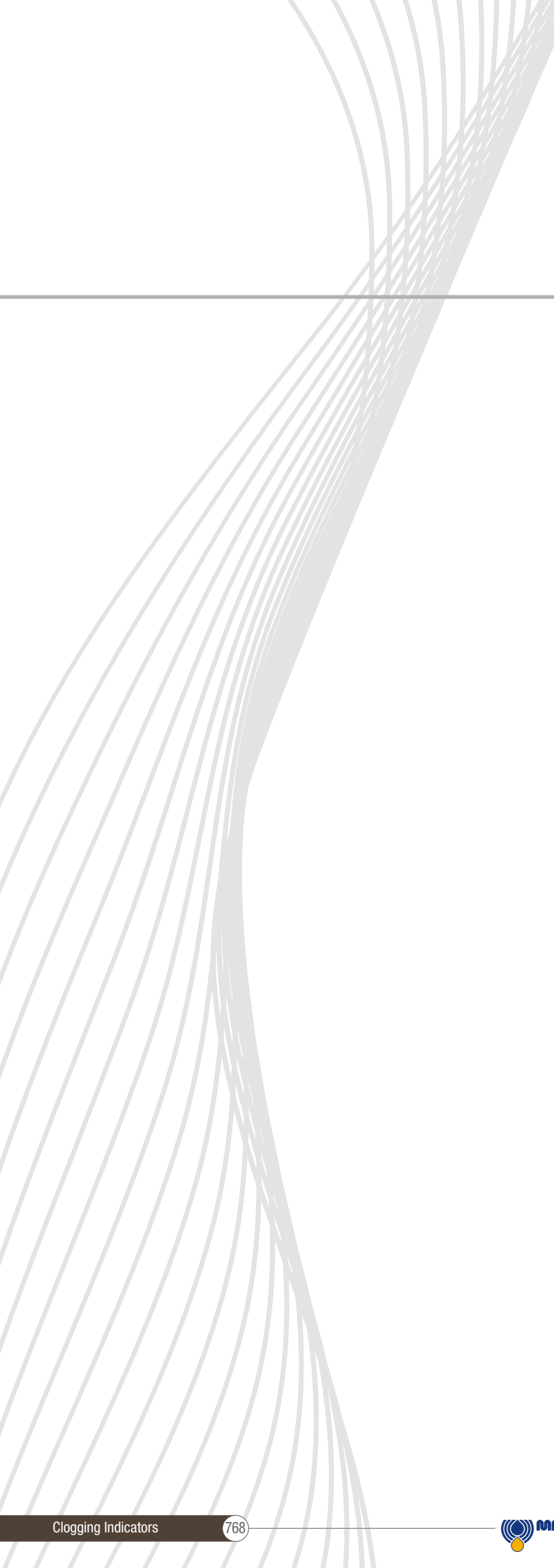
The indicator is set to alarm before the element becomes fully clogged.

MP Filtri can supply indicators of the following designs:

- Vacuum switches and gauges
- Pressure switches and gauges
- Differential pressure indicators

These type of devices can be provided with a visual, electrical or both signals. The electronic differential pressure clogging indicator is also available. It provides both analogical 4-20 mA output and digital warning (75% of clogging) and alarm (clogging) outputs.

In the following pages you can find a reference guide about the types of clogging indicators available in the different families of MP Filtri's Hydraulic Filtration range of products.



DESIGNATION, ORDERING CODES & TECHNICAL DATA

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QUICK REFERENCE GUIDE

Ordering codes

Filter family	Filter series	Visual indicators	Electrical indicators	Electronic / Electrical-Visual indicators
SUCTION FILTERS	ELIXIR® SFEX 060-110	VVB20P01 VVS20P01	VEB21AA50P01	VLB21AA51P01 VLB21AA52P01 VLB21AA53P01 VLB21AA71P01
	Suction Line SFMC250	VVA20P01 VVR20P01	VEA21xA50P01 VEA21xA50P01UL	VLA21xA51P01 VLA21xA52P01 VLA21xA53P01 VLA21xA71P01
	Without bypass SFSC 500 - 503 - 504 - 505 SFSC 510 - 535 - 540	VVA20P01 VVR20P01	VEA21xA50P01 VEA21xA50P01UL	VLA21xA51P01 VLA21xA52P01 VLA21xA53P01 VLA21xA71P01
RETURN FILTERS	With bypass 1.75 bar ELIXIR® RFEX 060-110	BVA14P01 BVR14P01 BVP15HP01 BVQ15HP01	BEA15HA50P01 BEA15HA50P01UL BEM15HA41P01	BLA15HA51P01 BLA15HA52P01 BLA15HA53P01 BLA15HA71P01
	Without bypass ELIXIR® RFEX 060-110	BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01	BEA20HA50P01 BEA20HA50P01UL BEM20HA41P01	BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01
	With bypass 1.75 bar MDHC 250	BVA14P01 BVR14P01 BVP15HP01 BVQ15HP01 DVS12HP01	BEA15HA50P01 BEA15HA50P01UL BEM15HA41P01 DES12HA10P01 DES12HA30P01 DES12HA80P01	BLA15HA51P01 BLA15HA52P01 BLA15HA53P01 BLA15HA71P01
	With bypass 3 bar MDHC 250	BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01 DVS25HP01	BEA20HA50P01 BEA20HA50P01UL BEM20HA41P01 BET20HF10P01 BET20HF30P01 BET25HF10P01 BET25HF30P01 DES25HA10P01 DES25HA30P01 DES25HA80P01	BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01
	With bypass 1.75 bar MPFX MPTX MPHC	BVA14P01 BVR14P01 BVP15HP01 BVQ15HP01	BEA15HA50P01 BEA15HA50P01UL BEM15HA41P01	BLA15HA51P01 BLA15HA52P01 BLA15HA53P01 BLA15HA71P01
	With bypass 3 bar MPFX MPTX	BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01	BEA20HA50P01 BEA20HA50P01UL BEM20HA41P01 BET20HF10P01 BET20HF30P01	BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01
	With bypass 2.5 bar MPHC	BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01	BEA20HA50P01 BEA20HA50P01UL BEM20HA41P01 BET20HF10P01 BET20HF30P01	BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01
	With bypass 4.5 bar MPLX	DVA20xP01 DVM20xP01	DEA20xA50P01 DEM20xx10P01 DEM20xx20P01 DEM20xx30P01 DEM20xx35P01	DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE20xA50P01 DLE20xF50P01
	Return line FRIC 025 - 040 - 100 - 250 - 630 - 850		DEU20VA50P01UL	DTA20xF70P01 DTI20xA70P01
	Return line FRIC 255	BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01	BEA20HA50P01 BEA20HA50P01UL BEM20HA41P01	BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01

Filter family	Filter series	Visual indicators	Electrical indicators	Electronic / Electrical-Visual indicators	
RETURN / SUCTION FILTERS	MRSX 116 - 165 - 166 Suction line	VVB20P01 VVS20P01	VEB21AA50P01	VLB21AA51P01 VLB21AA52P01 VLB21AA53P01 VLB21AA71P01	
	With bypass 2.5 bar		BEA20HA50P01 BEA20HA50P01UL		
	MRSX 116 - 165 - 166 Return line	BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01	BEM20HA41P01 BET25HF10P01 BET25HF30P01 BET25HF50P01	BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01	
With bypass 2.5 bar	LMP 124 MULTIPORT		BEA20HA50P01 BEA20HA50P01UL	BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01	
		BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01	BEM20HA41P01	DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE20xA50P01 DLE20xF50P01	
		DVA20xP01 DVM20xP01	DEA20xA50P01 DEM20xx10P01 DEM20xx20P01 DEM20xx30P01 DEM20xx35P01 DEU20VA50P01UL	DTA20xF70P01 DTI20xA70P01	
SPIN-ON FILTERS	Suction line	MPS 050 - 070 - 100 - 150 MPS 200 - 250 - 300 - 350	VWB20P01 VWS20P01	VEB21AA50P01	VLB21AA51P01 VLB21AA52P01 VLB21AA53P01 VLB21AA71P01
	Return line	MPS 050 - 070 - 100 - 150 MPS 200 - 250 - 300 - 350	BVA14P01 BVR14P01 BVP15HP01 BVQ15HP01	BEA15HA50P01 BEA15HA50P01UL BEM15HA41P01	BLA15HA51P01 BLA15HA52P01 BLA15HA53P01 BLA15HA71P01
	In-line	MPS 051 - 071 - 101 - 151 MPS 301 - 351	DVA12xP01 DVM12xP01 DVA20xP01 DVM20xP01	DEA12xA50P01 DEM12xAxxP01 DEA20xA50P01 DEM20xAxxP01 DEU20VA50P01UL	DLA12xA51P01 DLA12xA52P01 DLA12xA71P01 DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE12xA50P01 DLE12xF50P01 DLE20xF50P01 DLE20xF50P01 DTA12xF70P01 DTA20xF70P01 DTI12xA70P01 DTI20xA70P01

QUICK REFERENCE GUIDE

Ordering codes

Filter family	Filter series	Visual indicators	Electrical indicators	Electronic / Electrical-Visual indicators		
LOW & MEDIUM PRESSURE FILTERS	ELIXIR® HFEX 060-110	DVS25HP01	DES25HA50P01			
	ELIXIR® LFEX 060-080-110-160	DVS25HP01	DES25HA10P01 DES25HA30P01 DES25HA50P01 DES25HA80P01			
	With bypass 3.5 bar	LMP 110 LMP 112 - 116 - 118 - 119 MULTIPORT LMP 120 - 122 - 123 MULTIPORT LMP 210 - 211 - LDP LMP 400 - 401 & 430 - 431 LMP 900 - 901 LMP 902 - 903 LMP 950 - 951 LMP 952 - 953 - 954 LMD 211 - 400 - 401 - 431 - 951 - LDD	DVA20xP01 DVM20xP01	DEA20xA50P01 DEM20xx10P01 DEM20xx20P01 DEM20xx30P01 DEM20xx35P01 DEU20VA50P01UL	DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE20xA50P01 DLE20xF50P01 DTA20xF70P01 DTI20xA70P01	
	With bypass 2.5 bar	LPH 630	DVA20xP01 DVM20xP01	DEA20xA50P01 DEM20xx10P01 DEM20xx20P01 DEM20xx30P01 DEM20xx35P01 DEU20VA50P01UL	DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE20xA50P01 DLE20xF50P01 DTA20xF70P01 DTI20xA70P01	
	With bypass 1.75 bar	LPH 630	DVA12xP01 DVM12xP01	DEA12xA50P01 DEM12xx10P01 DEM12xx20P01 DEM12xx30P01 DEM12xx35P01	DLA12xA51P01 DLA12xA52P01 DLA12xA71P01 DLE12xA50P01 DLE12xF50P01 DTA12xF70P01 DTI12xA70P01	
	HIGH CAPACITY INDUSTRIAL FILTERS	ELIXIR® HFEX 060-110	DVS40HP01	DES40HA50P01		
		ELIXIR® LFEX 060-080-110-160	DVS40HP01	DES40HA10P01 DES40HA30P01 DES40HA50P01 DES40HA80P01		
		Without bypass	LMP 110 LMP 112 - 116 - 118 - 119 MULTIPORT LMP 120 - 122 - 123 MULTIPORT LMP 210 - 211 - LDP LMP 400 - 401 & 430 - 431 LMP 900 - 901 LMP 902 - 903 LMP 950 - 951 LMP 952 - 953 - 954 LMD 211 - 400 - 401 - 431 - 951 - LDD LPH 630	DVA50xP01 DVM50xP01	DEA50xA50P01 DEM50xx10P01 DEM50xx20P01 DEM50xx30P01 DEM50xx35P01 DEU50VA50P01UL	DLA50xA51P01 DLA50xA52P01 DLA50xA71P01 DLE50xA50P01 DLE50xF50P01 DTA50xF70P01 DTI50xA70P01
		With bypass 3.5 bar	MLPX MLDX	DVA20xP01 DVM20xP01	DEA20xA50P01 DEM20xx10P01 DEM20xx20P01 DEM20xx30P01 DEM20xx35P01v	DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE20xA50P01 DLE20xF50P01 DTA20xF70P01 DTI20xA70P01
		With bypass 1.75 bar	MLPC MLDC	DVA12xP01 DVM12xP01	DEA12xA50P01 DEM12xx10P01 DEM12xx20P01 DEM12xx30P01 DEM12xx35P01	DLA12xA51P01 DLA12xA52P01 DLA12xA71P01 DLE12xA50P01 DLE12xF50P01 DTA12xF70P01 DTI12xA70P01
Without bypass		MLDC MLPC	DVA50xP01 DVM50xP01	DEA50xA50P01 DEM50xx10P01 DEM50xx20P01 DEM50xx30P01 DEM50xx35P01	DLA50xA51P01 DLA50xA52P01 DLA50xA71P01 DLE50xA50P01 DLE50xF50P01 DTA50xF70P01 DTI50xA70P01	

Filter family	Filter series	Visual indicators	Electrical indicators	Electronic / Electrical-Visual indicators				
HIGH PRESSURE FILTERS	With bypass 6 bar	FMP 039 - 065 - 135 - 320 FHP 010 - 011 - 065 - 135 - 350 - 351 - 500 FMMX 050 - 150 FMM 050 - 150 FHA 051 FHM 006 - 007 - 010 - 050 - 065 - 135 - 320 - 500 FHB 050 - 135 - 320 FHF 325 FHD 021 - 051 - 326 - 333	DVA50xP01 DVM50xP01	DEA50xA50P01 DEM50xx10P01 DEM50xx20P01 DEM50xx30P01 DEM50xx35P01 DEU50VA50P01UL	DLA50xA51P01 DLA50xA52P01 DLA50xA71P01 DLE50xA50P01 DLE50xF50P01			
		Without bypass	FMP 039 - 065 - 135 - 320 FHP 010 - 011 - 065 - 135 - 350 - 351 - 500 FMMX 050 - 150 FMM 050 - 150 FHA 051 FHM 006 - 007 - 010 - 050 - 065 - 135 - 320 - 500 FHB 050 - 135 - 320 FHF 325 FHD 021 - 051 - 326 - 333	DVA70xP01 DVA95xP01 DVM70xP01 DVM95xP01	DEA70xA50P01 DEA95xA50P01 DEM70xx10P01 DEM70xx20P01 DEM70xx30P01 DEM70xx35P01 DEU70VA50P01UL DEM95xx10P01 DEM95xx20P01 DEM95xx30P01 DEM95xx35P01	DLA70xA51P01 DLA70xA52P01 DLA70xA71P01 DLA95xA51P01 DLA95xA52P01 DLA95xA71P01 DLE70xA50P01 DLE70xF50P01 DLE95xA50P01 DLE95xF50P01 DTA70xF70P01 DTA95xF70P01 DTI70xA70P01 DTI95xA70P01		
			With bypass 6 bar	FZH 012 - 040	DVZ50xP01	DEZ50xA50P01	DLZ50xA51P01 DLZ50xA52P01	
				Without bypass	FZH 012 - 040	DVZ70xP01 DVZ95xP01	DEZ70xA50P01 DEZ95xA50P01	DLZ70xA51P01 DLZ70xA52P01 DLZ95xA51P01 DLZ95xA52P01
					Without bypass	FZP 039 - 136 FZB 039 FZM 039 FZD 051	DVX50xP01 DYY50xP01	DEX50xA50P01
				Without bypass		FZP 039 - 136 FZB 039 FZM 039 FZD 010 - 021 - 051	DVX70xP01 DVX95xP01 DYY70xP01 DYY95xP01	DEX70xA50P01 DEX95xA50P01
			FILTERS FOR POTENTIALLY EXPLOSIVE ATMOSPHERE		With bypass 6 bar	FMMX 050 - 150	DVA50xP01 DVM50xP01	DEH50xA48P01 DEH50xA49P01 DEH50xA70P01
				Without bypass		FMMX 050 - 150	DVA70xP01 DVA95xP01 DVM70xP01 DVM95xP01	DEH70xA48P01 DEH70xA49P01 DEH70xA70P01
					With bypass 6 bar	FZP 039 - 136	DVX50xP01 DYY50xP01	DEH50xA48P01 DEH50xA49P01 DEH50xA70P01
				Without bypass		FZP 039 - 136	DVX70xP01 DVX95xP01 DYY70xP01 DYY95xP01	DEH70xA48P01 DEH70xA49P01 DEH70xA70P01
With bypass 6 bar	FZH 012 - 040				DVZ50xP01			
	Without bypass	FZH 012 - 040		DVZ70xP01 DVZ95xP01				

Suitable indicator types

V ACUUM INDICATORS

Vacuum indicators are used on the Suction line to check the efficiency of the filter element.

They measure the pressure downstream of the filter element.

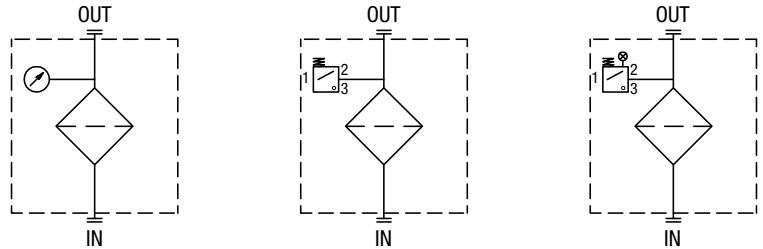
Standard items are produced with R 1/4" EN 10226 connection.

Available products with R 1/8" EN 10226 to be fitted on MPS series.

Vacuum indicators are identified in the Hydraulic Filtration catalogue and in the Quick Reference Guide table by the letter "V".

Example:

V VVB20P01



B BAROMETRIC (PRESSURE) INDICATORS

Pressure indicators are used on the Return line to check the efficiency of the filter element.

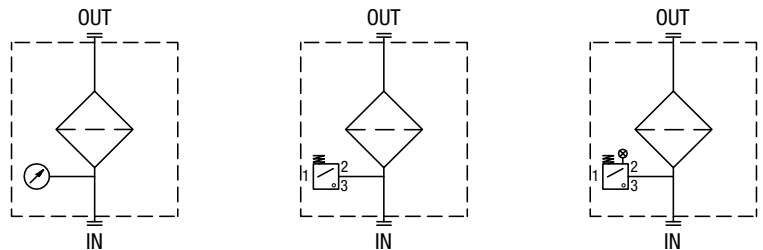
They measure the pressure upstream of the filter element.

Standard items are produced with R 1/8" EN 10226 connection.

Barometric (pressure) indicators are identified in the Hydraulic Filtration catalogue and in the Quick Reference Guide table by the letter "B".

Example:

B BVA14P01



D DIFFERENTIAL PRESSURE INDICATORS

Differential pressure indicators are used on the Pressure line to check the efficiency of the filter element.

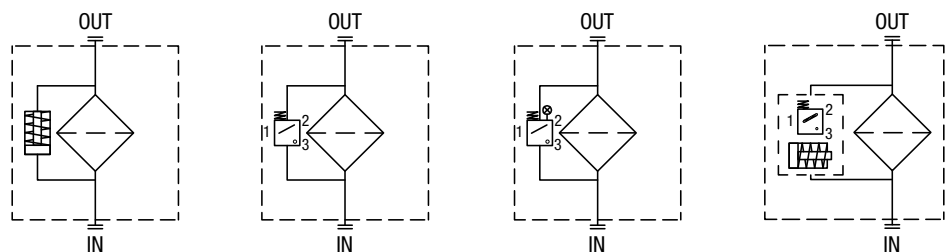
They measure the pressure upstream and downstream of the filter element (differential pressure).

Standard items are produced with special connection G 1/2" size.

Also available in Stainless Steel models. Differential pressure indicators are identified in the Hydraulic Filtration catalogue and in the Quick Reference Guide table by the letter "D".

Example:

D DVA20xP01



Designation & Ordering code

APPLICABLE BAROMETRIC (PRESSURE) INDICATORS BY FILTER SERIES

Filter Series	BEA	BEM	BET	BLA	BVA	BVR	BVP	BVQ
RFEF	•	•	-	•	•	•	•	•
MPFX	•	•	•	•	•	•	•	•
MPLX	-	-	-	-	-	-	-	-
MPTX	•	•	•	•	•	•	•	•
MFBX	-	-	-	-	-	-	-	-
MDHC	•	•	•	•	•	•	•	•
MPHC	•	•	-	•	•	•	•	•
MPIC	-	-	-	-	-	-	-	-
FRIC (all sizes, except 255)	-	-	-	-	-	-	-	-
FRIC 255	•	•	-	•	•	•	•	•
RFMC	-	-	-	-	-	-	-	-

BAROMETRIC (PRESSURE) INDICATORS

Series	Configuration example 1:								
BE Electrical pressure indicator	BE	A	15	H	A	41	P01	EX	
BL Electrical/Visual pressure indicator	BL	A	20	H	A	71	P01		
BV Visual pressure indicator	BV	R	14				P01		
	BV	P	20	H			P01		

Type	BE	BL	BV
A Standard type	•	•	A Axial connection pressure gauge
M With wired electrical connection	•	-	R Radial connection pressure gauge
T With thermal switch	•	-	P Visual indicator with automatic reset
			Q Visual indicator with manual reset

Pressure setting	BEA-BEM	BET	BLA	BVA-BVR-BVE-BVH	BVP-BVQ-BVN-BVO
14 1.4 bar	-	-	-	•	-
15 1.5 bar	•	-	•	-	•
20 2.0 bar	•	•	•	-	•
25 2.5 bar	-	•	-	•	-

Seals	BE	BLA	BVA-BVR-BVE-BVH	BVP-BVQ-BVN-BVO
H HNBR	•	•	-	•

Thermostat	BEA-BEM	BET	BLA	BV
A Without thermostat	•	-	•	-
F With thermostat	-	•	-	-

Electrical connections	BEA	BEM	BET	BL	BV
10 Connection AMP Superseal series 1,5	-	-	•	-	-
30 Connection Deutsch DT-04-2-P	-	-	•	-	-
41 Connection via four-core cable	-	•	-	-	-
50 Connection EN 175301-803	•	-	-	-	-
51 Connection EN 175301-803, transparent base with lamps 24 Vdc	-	-	-	•	-
52 Connection EN 175301-803, transparent base with lamps 110 Vdc	-	-	-	•	-
53 Connection EN 175301-803, transparent base with lamps 230 Vac	-	-	-	•	-
71 Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc	-	-	-	•	-

Option
P01 MP Filtri standard
Pxx Customized

Certifications	BEA	BEM-BET	BL	BV
Without	•	•	•	•
EX ATEX certification	•	-	-	-
UL UL certification	•	-	-	-

BAROMETRIC (PRESSURE) INDICATORS

Dimensions

BEA*50 (EX)	
Electrical Pressure Indicator Connection EN 175301-803	
Settings	Ordering code
1.5 bar ±10%	BE A 15 H A 50 P01 BE A 15 H A 50 P01 EX
2.0 bar ±10%	BE A 20 H A 50 P01 BE A 20 H A 50 P01 EX

A/F 27
Max tightening torque: 25 N·m

EN 10226 - R1/8"

Hydraulic symbol

Electrical symbol

- Certification: ATEX, IECEx
- Certification included in EX version

Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR

Technical data

- Max working pressure: 40 bar
- Proof pressure: 60 bar
- Working temperature: From -25 °C to +80 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Degree of protection: IP65 according to EN 60529

Electrical data

- Electrical connection: EN 175301-803
- Resistive load: 5 A / 14 Vdc
4 A / 30 Vdc
5 A / 125 Vac
4 A / 250 Vac

BEA*50 UL	
Electrical Pressure Indicator Connection EN 175301-803	
Settings	Ordering code
1.5 bar ±10%	BE A 15 H A 50 P01 UL
2.0 bar ±10%	BE A 20 H A 50 P01 UL

A/F 27
Max tightening torque: 25 N·m

EN 10226 - R1/8"

Hydraulic symbol

Electrical symbol

- Certification: UL
- Certification included as standard

Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR

Technical data

- Max working pressure: 12 bar
- Proof pressure: 40 bar
- Working temperature: From -25 °C to +80 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Degree of protection: IP65 according to EN 60529

Electrical data

- Electrical connection: EN 175301-803
- Resistive load: 5 A / 14 Vdc
4 A / 30 Vdc
5 A / 125 Vac
4 A / 250 Vac

BEM*41	
Electrical Pressure Indicator Connection via four-core cable	
Settings	Ordering code
1.5 bar ±10%	BE M 15 H A 41 P01
2.0 bar ±10%	BE M 20 H A 41 P01

A/F 27
Max tightening torque: 25 N·m

EN 10226 - R1/8"

Hydraulic symbol

Electrical symbol

- CE certification
On request this indicator can be provided with main connectors in use for wirings.

Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR

Technical data

- Max working pressure: 40 bar
- Proof pressure: 60 bar
- Working temperature: From -25 °C to +80 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Degree of protection: IP67 according to EN 60529

Electrical data

- Electrical connection: Four-core cable
- Resistive load: 5 A / 14 Vdc
4 A / 30 Vdc
5 A / 125 Vac
4 A / 250 Vac

BET*F10	
Electrical Pressure Indicator Connection AMP Superseal series 1.5	
Settings	Ordering code
2.0 bar $\pm 10\%$	BET 20 H F 10 P01
2.5 bar $\pm 10\%$	BET 25 H F 10 P01

A/F 24
Max tightening torque:
30 N·m

EN 10226 - R1/8"

Hydraulic symbol

Electrical symbol

Thermal lockout

Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR

Technical data

- Max working pressure: 10 bar
- Proof pressure: 15 bar
- Working temperature: From -25 °C to +100 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943
- Degree of protection: IP65 according to EN 60529

Electrical data

- Electrical connection: AMP Superseal series 1.5
- Resistive load: 0.5 A / 48 Vdc
- Thermostat condition: Open up to 30 °C
- CE certification

BET*F30	
Electrical Pressure Indicator Deutsch DT-04-2-P	
Settings	Ordering code
2.0 bar $\pm 10\%$	BET 20 H F 30 P01
2.5 bar $\pm 10\%$	BET 25 H F 30 P01

A/F 24
Max tightening torque:
30 N·m

EN 10226 - R1/8"

Hydraulic symbol

Electrical symbol

Thermal lockout

Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR

Technical data

- Max working pressure: 10 bar
- Proof pressure: 15 bar
- Working temperature: From -25 °C to +100 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943
- Degree of protection: IP65 according to EN 60529

Electrical data

- Electrical connection: Deutsch DT-04-2-P
- Resistive load: 0.5 A / 48 Vdc
- Thermostat condition: Open up to 30 °C
- CE certification

BET*F50	
Electrical Pressure Indicator Connection EN 175301-803	
Settings	Ordering code
2.0 bar $\pm 10\%$	BET 20 H F 50 P01
2.5 bar $\pm 10\%$	BET 25 H F 50 P01

A/F 24
Max tightening torque:
30 N·m

EN 10226 - R1/8"

Hydraulic symbol

Electrical symbol

Thermal lockout

Not connected

Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR

Technical data

- Max working pressure: 10 bar
- Proof pressure: 15 bar
- Working temperature: From -25 °C to +100 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943
- Degree of protection: IP65 according to EN 60529

Electrical data

- Electrical connection: EN 175301-803
- Resistive load: 0.5 A / 48 Vdc
- Thermostat condition: Open up to 30 °C
- CE certification

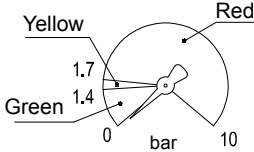
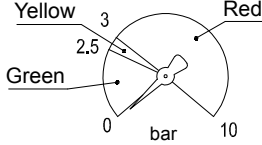
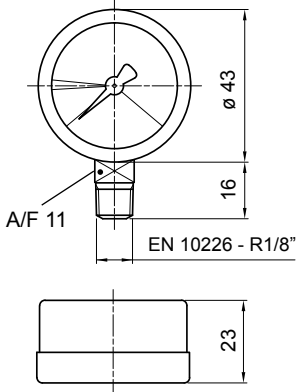
BAROMETRIC (PRESSURE) INDICATORS

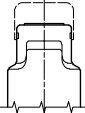
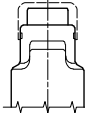
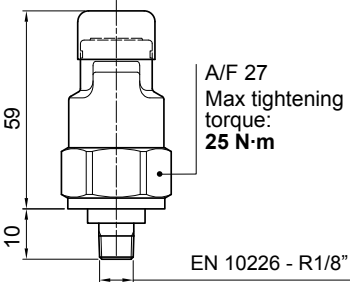
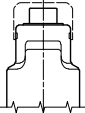
Dimensions

BL*51 - BL*52 - BL*53	
Electrical/Visual Pressure Indicator Connection: EN 175301-803	
51: Transparent base with lamps 24 Vdc 52: Transparent base with lamps 110 Vdc 53: Transparent base with lamps 230 Vac	
Settings	Ordering code
1.5 bar ±10%	BL A 15 H A xx P01
2.0 bar ±10%	BL A 20 H A xx P01
<p>Hydraulic symbol</p>	
<p>Electrical symbol</p>	
<p>Materials</p> <ul style="list-style-type: none"> - Body: Brass - Base: Transparent polyamide - Contacts: Silver - Seal: HNBR 	
<p>Technical data</p> <ul style="list-style-type: none"> - Max working pressure: 40 bar - Proof pressure: 60 bar - Working temperature: From -25 °C to +80 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree of protection: IP65 according to EN 60529 	
<p>Electrical data</p> <ul style="list-style-type: none"> - Electrical connection: EN 175301-803 - Type: 51 52 53 - Lamps: 24 Vdc 110 Vdc 230 Vac - Resistive load: 1 A / 24 Vdc 1 A / 110 Vdc 1 A / 230 Vac 	

BL*71	
Electrical/Visual Pressure Indicator Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc	
Settings	Ordering code
1.5 bar ±10%	BL A 15 H A 71 P01
2.0 bar ±10%	BL A 20 H A 71 P01
<p>Hydraulic symbol</p>	
<p>Electrical symbol</p>	
<p>Materials</p> <ul style="list-style-type: none"> - Body: Brass - Base: Black polyamide - Contacts: Silver - Seal: HNBR 	
<p>Technical data</p> <ul style="list-style-type: none"> - Max working pressure: 40 bar - Proof pressure: 60 bar - Working temperature: From -25 °C to +80 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree of protection: IP65 according to EN 60529 	
<p>Electrical data</p> <ul style="list-style-type: none"> - Electrical connection: IEC 61076-2-101 D (M12) - Lamps: 24 Vdc (black base) - Resistive load: 0.4 A / 24 Vdc 	

BVA	
Axial Pressure Gauge	
Settings	Ordering code
1.4 bar ±10%	BV A 14 P01
2.5 bar ±10%	BV A 25 P01
<p>Hydraulic symbol</p>	
<p>Dial scale</p> <p>BV A 14 P01</p> <p>BV A 25 P01</p>	
<p>Materials</p> <ul style="list-style-type: none"> - Case: Painted Steel - Window: Clear plastic - Dial: Painted Steel - Pointer: Black plastic - Pressure connection: Brass - Pressure element: Bourdon tube Cu-alloy soft soldered, C type - Movement: Cu-alloy 	
<p>Technical data</p> <ul style="list-style-type: none"> - Max working pressure: Static: 7 bar Fluctuating: 6 bar Short time: 10 bar - Working temperature: Ambient from -40 °C to +60 °C Fluid max +60 °C Storage from -40 °C to +60 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Accuracy: Class 2.5 according to EN 13190 - Degree of protection: IP31 according to EN 60529 	

BVR		Hydraulic symbol	Materials
Radial Pressure Gauge			
Settings	Ordering code		
1.4 bar ±10%	BV R 14 P01	Dial scale BV R 14 P01 	
2.5 bar ±10%	BV R 25 P01		BV R 25 P01 
		Technical data - Max working pressure: Static: 7 bar Fluctuating: 6 bar Short time: 10 bar - Working temperature: Ambient from -40 °C to +60 °C Fluid max +60 °C Storage from -40 °C to +60 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Accuracy: Class 2.5 according to EN 13190 - Degree of protection: IP31 according to EN 60529	

BVP - BVQ		Hydraulic symbol	Materials
Visual Pressure Indicator			
Setting	Ordering code		
1.5 bar ±10%	BV P 15 H P01	Technical data - Reset: BVP - Automatic reset BVQ - Manual reset - Max working pressure: 10 bar - Proof pressure: 15 bar - Working temperature: From -25 °C to +80 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree of protection: IP45 according to EN 60529	
	BV Q 15 H P01		
2.0 bar ±10%	BV P 20 H P01	Signals  Absence of pressure (no indicator)	
	BV Q 20 H P01		 Presence of pressure (green button rises gradually)
		 Clogged filter element (red button risen)	

DIFFERENTIAL PRESSURE INDICATORS

Dimensions

DEA*50	
Electrical Differential Pressure Indicator Connection: EN 175301-803	
Settings	Ordering code
1.2 bar ±10%	DE A 12 x A 50 P01
2.0 bar ±10%	DE A 20 x A 50 P01
5.0 bar ±10%	DE A 50 x A 50 P01
7.0 bar ±10%	DE A 70 x A 50 P01
9.5 bar ±10%	DE A 95 x A 50 P01

A/F 30
Max tightening torque: **65 N·m**

Hydraulic symbol

Electrical symbol

Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - FPM

Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529
IP69K according to ISO 20653

Electrical data

- Electrical connection: EN 175301-803
- Resistive load: 0.2 A / 115 Vdc

DEH*48	
Hazardous Area Electrical Differential Pressure Indicator Connection via three-core cable - cable fitting M20x1.5	
Settings	Ordering code
2.0 bar ±10%	DE H 20 x A 48 P01
5.0 bar ±10%	DE H 50 x A 48 P01
7.0 bar ±10%	DE H 70 x A 48 P01

A/F 25
Max tightening torque: **100 N·m**

M20 x 1.5

min. 110

88

flexible cable ≈ 5000 to A

Hydraulic symbol

Electrical symbol

Materials

- Body: AISI 316L
- Contacts: Rhodium
- Seal: FPM - MFQ

Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Temperature range: T4=Tamb -60 °C to +125 °C (-76 to 257 °F)
T6=Tamb -60 °C to +80 °C (-76 to 176 °F)
- Degree of protection: IP 66/67/68 according to EN 60529
- Connection type: Three-core cable, fitting M20x1.5
- Contact type: SPCO/SPDT (Hermetically sealed - Volt-free contacts)

Electrical data

- Resistive Load: 830 mA / 24 Vdc - 180 mA / 110 Vac
- Electrical Ratings: Ui = 30 Vdc / li = 250 mA / Pi = 1.3 W

Atex Rating

- II 1 GD Ex ia IIC T6 Ga
- Ex ia IIC T4 Ga
- Ex ia IIIC T₂₀₀ 85 °C Da
- Ex ia IIIC T₂₀₀ 135 °C Da

IECEx Rating

- Ex ia IIC T6 Ga
- Ex ia IIC T4 Ga
- Ex ia IIIC T₂₀₀ 85 °C Da
- Ex ia IIIC T₂₀₀ 135 °C Da

Certification / Approvals: ATEX, IECEx, EAC TR CU
- Certification included as standard

DEH*49	
Hazardous Area Electrical Differential Pressure Indicator Connection via four-core cable - cable fitting 1/2" NPT	
Settings	Ordering code
2.0 bar ±10%	DE H 20 x A 49 P01
5.0 bar ±10%	DE H 50 x A 49 P01
7.0 bar ±10%	DE H 70 x A 49 P01

A/F 25
Max tightening torque: **100 N·m**

1/2" NPT

min. 110

88

flexible cable ≈ 5000 to A

Hydraulic symbol

Electrical symbol

Materials

- Body: AISI 316L
- Contacts: Rhodium
- Seal: FPM - MFQ

Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Temperature range: T4=Tamb -60 °C to +120 °C (-76 to 248 °F)
T6=Tamb -60 °C to +70 °C (-76 to 158 °F)
From -60 °C to +105 °C (-76 to 221 °F) : UL/CSA
- Degree of protection: IP 66/67/68 according to EN 60529
- Connection type: Four-core cable, fitting 1/2" NPT
- Contact type: SPCO/SPDT (Hermetically sealed - Volt-free contacts)

Electrical data

- Resistive Load: 830 mA / 24 Vdc - 180 mA / 110 Vac
- Electrical Ratings: Ui = 150 Vac/dc / Pi = 20 W

Atex Rating

- II 2 GD Ex db IIC T6 Gb
- Ex db IIC T4 Gb
- Ex tb IIIC T85 °C Db
- Ex tb IIIC T135 °C Db

IECEx Rating

- Ex db IIC T6 Gb
- Ex db IIC T4 Gb
- Ex tb IIIC T85 °C Db
- Ex tb IIIC T135 °C Db

UL/CSA Rating

- Class I Div 1 Groups A, B, C, & D
- Class II Div 1 Groups E, F, & G
- Class III Hazardous Locations

Certification / Approvals: ATEX, IECEx, EAC TR CU, UL/CSA
- Certification included as standard

DEH*70		Hydraulic symbol	Materials	
Hazardous Area Electrical Differential Pressure Indicator Connection IEC 61076-2-101 D (M12)				
Settings	Ordering code			
2.0 bar ±10%	DE H 20 x A 70 P01	Electrical symbol 	Technical data - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Temperature range: T6=Tamb -60 °C to +80 °C (-76 to 176 °F) - Degree of protection: IP 66/67 according to EN 60529 - Connection type: IEC 61076-2-101 D (M12) - Contact type: SPCO/SPDT (Hermetically sealed - Volt-free contacts)	
5.0 bar ±10%	DE H 50 x A 70 P01			
7.0 bar ±10%	DE H 70 x A 70 P01			
			Electrical data - Resistive Load: 830 mA / 24 Vdc - 180 mA / 110 Vdc - Electrical Ratings: Ui = 30 Vdc / li = 250 mA / Pi = 1.3 W	
		- Certification / Approvals: ATEX, IECEx, EAC TR CU - Certification included as standard	Atex Rating II 1 GD Ex ia IIC T6 Ga Ex ia IIIC T ₂₀₀ 135 °C Da	IECEx Rating Ex ia IIC T6 Ga Ex ia IIIC T ₂₀₀ 135 °C Da

DEM*F10		Hydraulic symbol	Materials	
Electrical Differential Pressure Indicator Connection: AMP Superseal series 1.5				
Settings	Ordering code			
1.2 bar ±10%	DE M 12 x F 10 P01	Electrical symbol 	Technical data - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP66 according to EN 60529	
2.0 bar ±10%	DE M 20 x F 10 P01			
5.0 bar ±10%	DE M 50 x F 10 P01			
7.0 bar ±10%	DE M 70 x F 10 P01			
9.5 bar ±10%	DE M 95 x F 10 P01			
			Electrical data - Electrical connection: AMP Superseal series 1.5 - Resistive load: 0.2 A / 115 Vdc - Switching type: Normally open contacts (NC on request) - Thermal lockout: Normally open up to 30 °C (option "F")	
		- Certification / Approvals: ATEX, IECEx, EAC TR CU - Certification included as standard	Atex Rating II 1 GD Ex ia IIC T6 Ga Ex ia IIIC T ₂₀₀ 135 °C Da	IECEx Rating Ex ia IIC T6 Ga Ex ia IIIC T ₂₀₀ 135 °C Da

DEM*F20		Hydraulic symbol	Materials	
Electrical Differential Pressure Indicator AMP Time junior				
Settings	Ordering code			
1.2 bar ±10%	DE M 12 x F 20 P01	Electrical symbol 	Technical data - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP66 according to EN 60529	
2.0 bar ±10%	DE M 20 x F 20 P01			
5.0 bar ±10%	DE M 50 x F 20 P01			
7.0 bar ±10%	DE M 70 x F 20 P01			
9.5 bar ±10%	DE M 95 x F 20 P01			
			Electrical data - Electrical connection: AMP Time junior - Resistive load: 0.2 A / 115 Vdc - Switching type: Normally open contacts (NC on request) - Thermal lockout: Normally open up to 30 °C (option "F")	
		- Certification / Approvals: ATEX, IECEx, EAC TR CU - Certification included as standard	Atex Rating II 1 GD Ex ia IIC T6 Ga Ex ia IIIC T ₂₀₀ 135 °C Da	IECEx Rating Ex ia IIC T6 Ga Ex ia IIIC T ₂₀₀ 135 °C Da

DIFFERENTIAL PRESSURE INDICATORS

Dimensions

DEM*F30	
Electrical Differential Pressure Indicator Deutsch DT-04-2-P	
Settings	Ordering code
1.2 bar ±10%	DE M 12 x F 30 P01
2.0 bar ±10%	DE M 20 x F 30 P01
5.0 bar ±10%	DE M 50 x F 30 P01
7.0 bar ±10%	DE M 70 x F 30 P01
9.5 bar ±10%	DE M 95 x F 30 P01

A/F 28
Max tightening torque: 65 N·m

Hydraulic symbol

Electrical symbol

Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - FPM

Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529

Electrical data

- Electrical connection: Deutsch DT-04-2-P
- Resistive load: 0.2 A / 115 Vdc
- Switching type: Normally open contacts (NC on request)
- Thermal lockout: Normally open up to 30 °C (option "F")

DEM*F35	
Electrical Differential Pressure Indicator Deutsch DT-04-3-P	
Settings	Ordering code
1.2 bar ±10%	DE M 12 x F 35 P01
2.0 bar ±10%	DE M 20 x F 35 P01
5.0 bar ±10%	DE M 50 x F 35 P01
7.0 bar ±10%	DE M 70 x F 35 P01
9.5 bar ±10%	DE M 95 x F 35 P01

A/F 28
Max tightening torque: 65 N·m

Hydraulic symbol

Electrical symbol

Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - FPM

Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529

Electrical data

- Electrical connection: Deutsch DT-04-3-P
- Resistive load: 0.2 A / 115 Vdc
- Switching type: SPDT contact
- Thermal lockout: Normally open up to 30 °C (option "F")

DEM*A10	
Electrical Differential Pressure Indicator Connection: AMP Superseal series 1.5	
Settings	Ordering code
1.2 bar ±10%	DE M 12 x A 10 P01
2.0 bar ±10%	DE M 20 x A 10 P01
5.0 bar ±10%	DE M 50 x A 10 P01
7.0 bar ±10%	DE M 70 x A 10 P01
9.5 bar ±10%	DE M 95 x A 10 P01

A/F 28
Max tightening torque: 65 N·m

Hydraulic symbol

Electrical symbol

Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - FPM

Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529

Electrical data

- Electrical connection: AMP Superseal series 1.5
- Resistive load: 0.2 A / 115 Vdc
- Switching type: Normally open contacts (NC on request)

DEM*A20
Electrical Differential Pressure Indicator
 AMP Time junior

Settings	Ordering code
1.2 bar ±10%	DE M 12 x A 20 P01
2.0 bar ±10%	DE M 20 x A 20 P01
5.0 bar ±10%	DE M 50 x A 20 P01
7.0 bar ±10%	DE M 70 x A 20 P01
9.5 bar ±10%	DE M 95 x A 20 P01

A/F 28
 Max tightening torque: **65 N·m**

Hydraulic symbol

Electrical symbol

Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - FPM

Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529

Electrical data

- Electrical connection: AMP Time junior
- Resistive load: 0.2 A / 115 Vdc
- Switching type: Normally open contacts (NC on request)

DEM*A30
Electrical Differential Pressure Indicator
 Deutsch DT-04-2-P

Settings	Ordering code
1.2 bar ±10%	DE M 12 x A 30 P01
2.0 bar ±10%	DE M 20 x A 30 P01
5.0 bar ±10%	DE M 50 x A 30 P01
7.0 bar ±10%	DE M 70 x A 30 P01
9.5 bar ±10%	DE M 95 x A 30 P01

A/F 28
 Max tightening torque: **65 N·m**

Hydraulic symbol

Electrical symbol

Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - FPM

Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529

Electrical data

- Electrical connection: Deutsch DT-04-2-P
- Resistive load: 0.2 A / 115 Vdc
- Switching type: Normally open contacts (NC on request)

DEM*A35
Electrical Differential Pressure Indicator
 Deutsch DT-04-3-P

Settings	Ordering code
1.2 bar ±10%	DE M 12 x A 35 P01
2.0 bar ±10%	DE M 20 x A 35 P01
5.0 bar ±10%	DE M 50 x A 35 P01
7.0 bar ±10%	DE M 70 x A 35 P01
9.5 bar ±10%	DE M 95 x A 35 P01

A/F 28
 Max tightening torque: **65 N·m**

Hydraulic symbol

Electrical symbol

Materials

- Body: Brass
- Base: Black polyamide
- Contacts: Silver
- Seal: HNBR - FPM

Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529

Electrical data

- Electrical connection: Deutsch DT-04-3-P
- Resistive load: 0.2 A / 115 Vdc
- Switching type: SPDT contact

DIFFERENTIAL PRESSURE INDICATORS

Dimensions

DES*10	
Electrical Differential Pressure Indicator AMP Superseal series 1.5	
Settings	Ordering code
1.2 bar $\pm 10\%$	DE S 12 H A 10 P01
2.5 bar $\pm 10\%$	DE S 25 H A 10 P01
4.0 bar $\pm 10\%$	DE S 40 H A 10 P01

Hydraulic symbol

Electrical symbol

Materials

- Body: Brass
- Internal parts: Brass - Polyamide
- Contacts: Silver
- Seal: HNBR

Technical data

- Max working pressure: 16 bar
- Proof pressure: 24 bar
- Burst pressure: 48 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Degree protection: IP67 according to EN 60529

Electrical data

- Electrical connection: AMP Superseal series 1.5
- Resistive load: 0.2 A / 24 Vdc
- Switching type: Normally open contacts (NC on request)

DES*30	
Electrical Differential Pressure Indicator Deutsch DT-04-2-P	
Settings	Ordering code
1.2 bar $\pm 10\%$	DE S 12 H A 30 P01
2.5 bar $\pm 10\%$	DE S 25 H A 30 P01
4.0 bar $\pm 10\%$	DE S 40 H A 30 P01

Hydraulic symbol

Electrical symbol

Materials

- Body: Brass
- Internal parts: Brass - Polyamide
- Contacts: Silver
- Seal: HNBR

Technical data

- Max working pressure: 16 bar
- Proof pressure: 24 bar
- Burst pressure: 48 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Degree protection: IP67 according to EN 60529

Electrical data

- Electrical connection: Deutsch DT-04-2-P
- Resistive load: 0.2 A / 24 Vdc
- Switching type: Normally open contacts (NC on request)

DES*50	
Electrical Differential Pressure Indicator Connection: EN 175301-803	
Settings	Ordering code
1.2 bar $\pm 10\%$	DE S 12 H A 50 P01
2.4 bar $\pm 10\%$	DE S 25 H A 50 P01
4.0 bar $\pm 10\%$	DE S 40 H A 50 P01

Hydraulic symbol

Electrical symbol

Materials

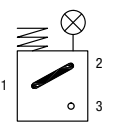
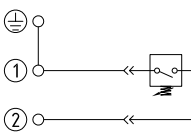
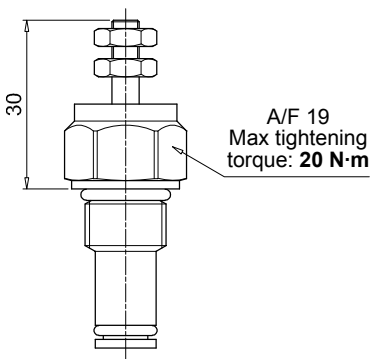
- Body: Aluminium
- Internal parts: Aluminium - Polyamide
- Contacts: Silver
- Seal: HNBR

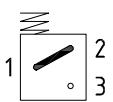
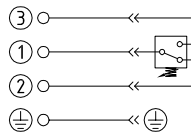
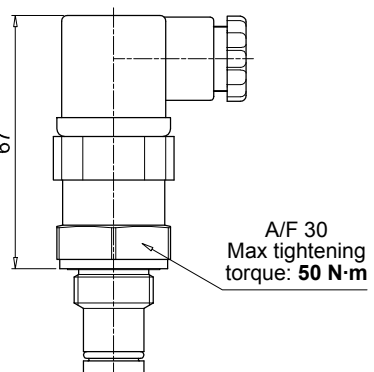

Technical data

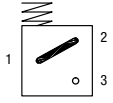
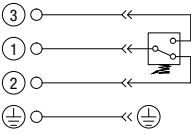
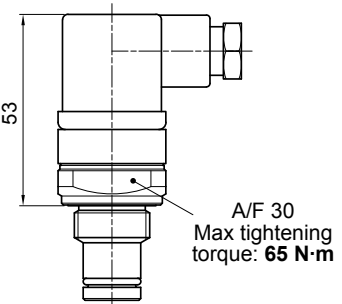
- Max working pressure: 35 bar
- Proof pressure: 53 bar
- Burst pressure: 105 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids
HFB and HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529
IP69K according to EN 20653

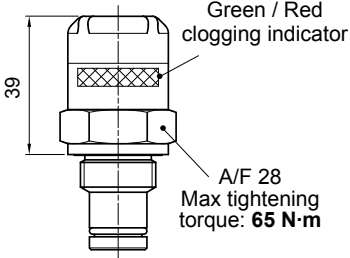
Electrical data

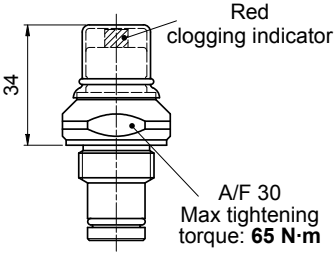
- Electrical connection: EN 175301-803
- Resistive load: 0.2 A / 115 Vdc

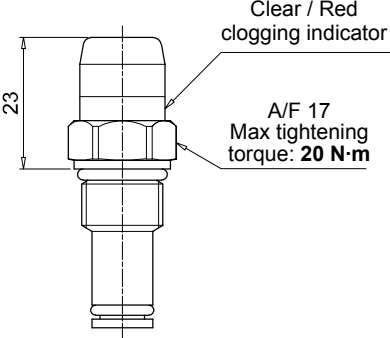
DES*80		Hydraulic symbol	Materials - Body: Brass - Internal parts: Brass - Polyamide - Contacts: Silver - Seal: HNBR
Electrical Differential Pressure Indicator Stud #10-32 UNF			
Settings	Ordering code	Electrical symbol	Technical data - Max working pressure: 16 bar - Proof pressure: 24 bar - Burst pressure: 48 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP67 according to EN 60529
1.2 bar ±10%	DE S 12 HA 80 P01		
2.5 bar ±10%	DE S 25 HA 80 P01		Electrical data - Electrical connection: Stud #10-32 UNF - Resistive load: 0.2 A / 24 Vdc - Switching type: Normally open contacts (NC on request)
4.0 bar ±10%	DE S 40 HA 80 P01		
			

DEU*50 UL		Hydraulic symbol	Materials - Body: Brass - Base: Black Polyamide - Contacts: Silver - Seal: FPM
Electrical Differential Pressure Indicator Connection EN 175301-803			
Settings	Ordering code	Electrical symbol	Technical data - Max working pressure: 210 bar - Proof pressure: 220 bar - Burst pressure: 880 bar - Working temperature: From -25 °C to +85 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP65 according to EN 60529
2.0 bar ±10%	DE U 20 V A 50 P01 UL		
5.0 bar ±10%	DE U 50 V A 50 P01 UL		Electrical data - Electrical connection: EN 175301-803 - Resistive load: 3 A / 30 Vdc 3 A / 125 Vac 3 (3) A / 250 Vac
7.0 bar ±10%	DE U 70 V A 50 P01 UL		
		 - Certification: UL - Certification included as standard	

DEX*50		Hydraulic symbol	Materials - Body: AISI 316L - Base: Black polyamide - Contacts: Silver - Seal: HNBR - MFQ
Electrical Differential Pressure Indicator Connection: EN 175301-803			
Settings	Ordering code	Electrical symbol	Technical data - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP66 according to EN 60529 IP69K according to ISO 20653
1.2 bar ±10%	DE X 12 x A 50 P01		
2.0 bar ±10%	DE X 20 x A 50 P01		Electrical data - Electrical connection: EN 175301-803 - Resistive load: 0.2 A / 115 Vdc
5.0 bar ±10%	DE X 50 x A 50 P01		
7.0 bar ±10%	DE X 70 x A 50 P01		
9.5 bar ±10%	DE X 95 x A 50 P01		
			

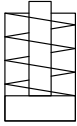
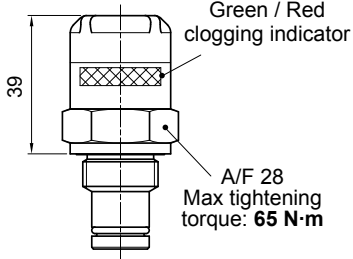
DVA		Hydraulic symbol	Materials
Visual Differential Pressure Indicator			
Settings	Ordering code		
1.2 bar ±10%	DV A 12 x P01		Technical data - Reset: Automatic reset - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP65 according to EN 60529
2.0 bar ±10%	DV A 20 x P01		
5.0 bar ±10%	DV A 50 x P01		
7.0 bar ±10%	DV A 70 x P01		
9.5 bar ±10%	DV A 95 x P01		
			

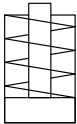
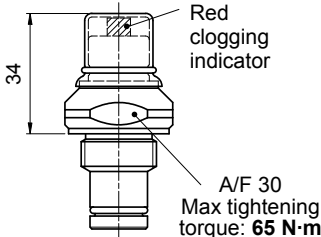
DVM		Hydraulic symbol	Materials
Visual Differential Pressure Indicator			
Settings	Ordering code		
1.2 bar ±10%	DV M 12 x P01		Technical data - Reset: Manual reset - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP65 according to EN 60529
2.0 bar ±10%	DV M 20 x P01		
5.0 bar ±10%	DV M 50 x P01		
7.0 bar ±10%	DV M 70 x P01		
9.5 bar ±10%	DV M 95 x P01		
			

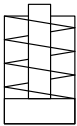
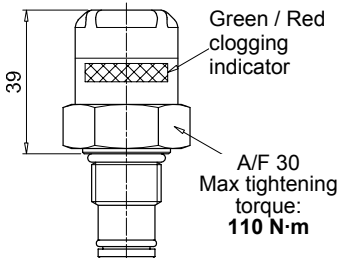
DVS		Hydraulic symbol	Materials
Visual Differential Pressure Indicator Connection: EN 175301-803			
Settings	Ordering code		
1.2 bar ±10%	DV S 12 H P01		Technical data - Reset: Automatic reset - Max working pressure: 35 bar - Proof pressure: 53 bar - Burst pressure: 105 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP67 according to EN 60529
2.5 bar ±10%	DV S 25 H P01		
4.0 bar ±10%	DV S 40 H P01		
			

DIFFERENTIAL PRESSURE INDICATORS

Dimensions

DVX		Hydraulic symbol	Materials
Visual Differential Pressure Indicator			
Settings	Ordering code		- Body: AISI 316L - Internal parts: AISI 316L - Polyamide - Seal: HNBR - MFQ
1.2 bar ±10%	DV X 12 x P01		
2.0 bar ±10%	DV X 20 x P01		
5.0 bar ±10%	DV X 50 x P01		
7.0 bar ±10%	DV X 70 x P01		
9.5 bar ±10%	DV X 95 x P01	Technical data - Reset: Automatic reset - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP65 according to EN 60529	
			

DVY		Hydraulic symbol	Materials
Visual Differential Pressure Indicator			
Settings	Ordering code		- Body: AISI 316L - Internal parts: AISI 316L - Polyamide - Seal: HNBR - MFQ
1.2 bar ±10%	DV Y 12 x P01		
2.0 bar ±10%	DV Y 20 x P01		
5.0 bar ±10%	DV Y 50 x P01		
7.0 bar ±10%	DV Y 70 x P01		
9.5 bar ±10%	DV Y 95 x P01	Technical data - Reset: Manual reset - Max working pressure: 420 bar - Proof pressure: 630 bar - Burst pressure: 1260 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP65 according to EN 60529	
			

DVZ		Hydraulic symbol	Materials
Visual Differential Pressure Indicator			
Settings	Ordering code		- Body: AISI 316L - Internal parts: AISI 316L - Polyamide - Seal: HNBR - MFQ
1.2 bar ±10%	DV Z 12 x P01		
2.5 bar ±10%	DV Z 25 x P01		
5.0 bar ±10%	DV Z 50 x P01		
7.0 bar ±10%	DV Z 70 x P01		
9.5 bar ±10%	DV Z 95 x P01	Technical data - Reset: Automatic reset - Max working pressure: 700 bar - Proof pressure: 1050 bar - Burst pressure: 2100 bar - Working temperature: From -25 °C to +110 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFB and HFC according to ISO 2943 - Degree protection: IP65 according to EN 60529	
			

T2	
Plug	
Seal	Ordering code
HNBR	T2 H
FPM	T2 V

Materials

- Body: Phosphatized steel
- Seal: HNBR / FPM

T4	
Plug	
Seal	Ordering code
NBR	T4 A

Materials

- Body: Anodized aluminium
- Seal: NBR

X2	
Stainless Steel plug 420 bar	
Seal	Ordering code
HNBR	X2 H
FPM	X2 V
MFQ	X2 F

Materials

- Body: AISI 316L
- Seal: HNBR / FPM / MFQ

X3	
Stainless Steel plug 700 bar (only for FZH)	
Seal	Ordering code
HNBR	X3 H
FPM	X3 V
MFQ	X3 F

Materials

- Body: AISI 316L
- Seal: HNBR / FPM / MFQ

WORLDWIDE NETWORK

CANADA ♦ CHINA ♦ FRANCE ♦ GERMANY ♦ INDIA ♦ SINGAPORE
UNITED ARAB EMIRATES ♦ UNITED KINGDOM ♦ USA



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